

EGCP-3 LS 8406-113 Revision N
Software 5418-144 Revision L

Explanation of Software Changes
Made for the EGCP-3 LS Control



General Precautions

Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.



Revisions

This publication may have been revised or updated since this copy was produced. To verify that you have the latest revision, check manual **26311**, *Revision Status & Distribution Restrictions of Woodward Technical Publications*, on the *publications page* of the Woodward website:

www.woodward.com/publications

The latest version of most publications is available on the *publications page*. If your publication is not there, please contact your customer service representative to get the latest copy.



Proper Use

Any unauthorized modifications to or use of this equipment outside its specified mechanical, electrical, or other operating limits may cause personal injury and/or property damage, including damage to the equipment. Any such unauthorized modifications: (i) constitute "misuse" and/or "negligence" within the meaning of the product warranty thereby excluding warranty coverage for any resulting damage, and (ii) invalidate product certifications or listings.



Translated Publications

If the cover of this publication states "Translation of the Original Instructions" please note:

The original source of this publication may have been updated since this translation was made. Be sure to check manual **26311**, *Revision Status & Distribution Restrictions of Woodward Technical Publications*, to verify whether this translation is up to date. Out-of-date translations are marked with . Always compare with the original for technical specifications and for proper and safe installation and operation procedures.

Revisions—Changes in this publication since the last revision are indicated by a black line alongside the text.

Woodward reserves the right to update any portion of this publication at any time. Information provided by Woodward is believed to be correct and reliable. However, no responsibility is assumed by Woodward unless otherwise expressly undertaken.

Warnings and Notices

Important Definitions



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER**—Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING**—Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
- **CAUTION**—Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE**—Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT**—Designates an operating tip or maintenance suggestion.

WARNING

**Overspeed /
Overtemperature /
Overpressure**

The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against runaway or damage to the prime mover with possible personal injury, loss of life, or property damage.

The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.

WARNING

**Personal Protective
Equipment**

The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not limited to:

- Eye Protection
- Hearing Protection
- Hard Hat
- Gloves
- Safety Boots
- Respirator

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.

WARNING

Start-up

Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.

WARNING

**Automotive
Applications**

On- and off-highway Mobile Applications: Unless Woodward's control functions as the supervisory control, customer should install a system totally independent of the prime mover control system that monitors for supervisory control of engine (and takes appropriate action if supervisory control is lost) to protect against loss of engine control with possible personal injury, loss of life, or property damage.

NOTICE**Battery Charging
Device**

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.

Electrostatic Discharge Awareness

NOTICE**Electrostatic
Precautions**

Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:

- Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control).
- Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards.
- Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices.

To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual **82715**, *Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules*.

Follow these precautions when working with or near the control.

1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
 - Do not touch any part of the PCB except the edges.
 - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
 - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

EGCP-3 LS 8406-113 Revision N

Explanation of Software Changes Made for the EGCP-3 LS Control

General

Woodward is releasing application software **5418-144L.SCP** for upgrading existing EGCP-3 controls in the field. This application note describes the changes made in the software and the process to upgrade the software in the control.

IMPORTANT

The software can be used to upgrade these existing controls:

- 8406-113 B, C, D, E, F, G, H, J, K, L, or M can be upgraded.
- The new unit part number will be 8406-113 Rev N.
- This converts software 5418-144 A, B, C, D, E, F, G, H, J, or K to 5418-144 L.

Revision History

Date	Description	Control Revision	Software Revision
9 Dec 2002	EGCP-3 LS is introduced	8406-113 Rev New	5418-144 Rev New
7 Apr 2003	Software changes made	8406-113 Rev C	5418-144 Rev C
3 May 2004	Software changes made	8406-113 Rev D	5418-144 Rev D
28 Jul 2004	Software change and Power Sense Board change	8406-113 Rev E	5418-144 Rev E
29 Sep 2004	Software changes made	8406-113 Rev F	5418-144 Rev F
16 Nov 2004	Software changes made	8406-113 Rev G	5418-144 Rev G
20 Jul 2005	Software changes made	8406-113 Rev H	5418-144 Rev H
11 Oct 2005	Display changed from Green to Blue	8406-113 Rev J	5418-144 Rev H
9 May 2006	Software changes made	8406-113 Rev K	5418-144 Rev J
20 Dec 2006	Power Supply Resistor Change	8406-113 Rev L	5418-144 Rev J
10 Jan 2007	Software changes made	8406-113 Rev M	5418-144 Rev K
5 Nov 2007	Software changes made	8406-113 Rev N	5418-144 Rev L

Description of Software Changes

1. **Added New programmable limits for the Voltage Bias Output signal.**
 - a. Analog Output Menu – Voltage Bias Max Limit
 - b. Analog Output Menu – Voltage Bias Min Limit
For certain voltage regulators, these limits can be adjusted to make a smaller range of adjustment on the voltage.
2. **Corrected an issue where the operating voltage setting would switch to zero volts when Modbus control was enabled.**
Now when Modbus® * control is enabled, the Operating Voltage setpoint is maintained.

*—Modbus is a trademark of Schneider Automation Inc.

3. Removed the setpoints for comm. Port 3.

Comm. Port 3 is a ServLink-only port. In order to communicate with the ServLink software, the data bits must be 8, the stop bits must be one, and the parity must be none. These items were adjustable in the communication menu, and if they were changed, the ServLink communication would stop. The menu items have been left in place but are no longer adjustable. This was done so that transferring the setpoint file from an older version to a newer version will work correctly.

4. Corrected an issue, with the Overcurrent Protection Time Delay.

The EGCP-3 control will calculate the Rated Current of the generator based on the values entered by the user for Rated VA and Rated Voltage. If the Rated Voltage was in units of kilovolts, and the Rated VA was in units of kVA, the EGCP-3 made a miscalculation of the Rated Current by a factor of 1000. This miscalculation would affect the time delay of the Overcurrent alarm. Normally this alarm works on an inverse time curve. However, with this miscalculation, the time delay would be a fixed 10 seconds regardless of the amount of overcurrent.

Compatibility with Existing Controls

The new software, 5418-144 L, will operate with all existing EGCP-3 controls.

Download Instructions

This section provides instructions for downloading the 5418144L.SCP software needed to upgrade the 8406-113.

IMPORTANT

Loading the Application software may change some or all of the Configuration set points. These setpoints should be saved to a File before upgrading the unit.

WARNING

An unsafe condition could occur with improper use of these software tools. Only trained personnel should have access to these tools.

Requirements

- Nine-pin DB9 Null Modem cable.
- Woodward Watch Window Professional software. This program is available on the Woodward website at www.woodward.com/software for a five-day trial. A license can be purchased for extended use.

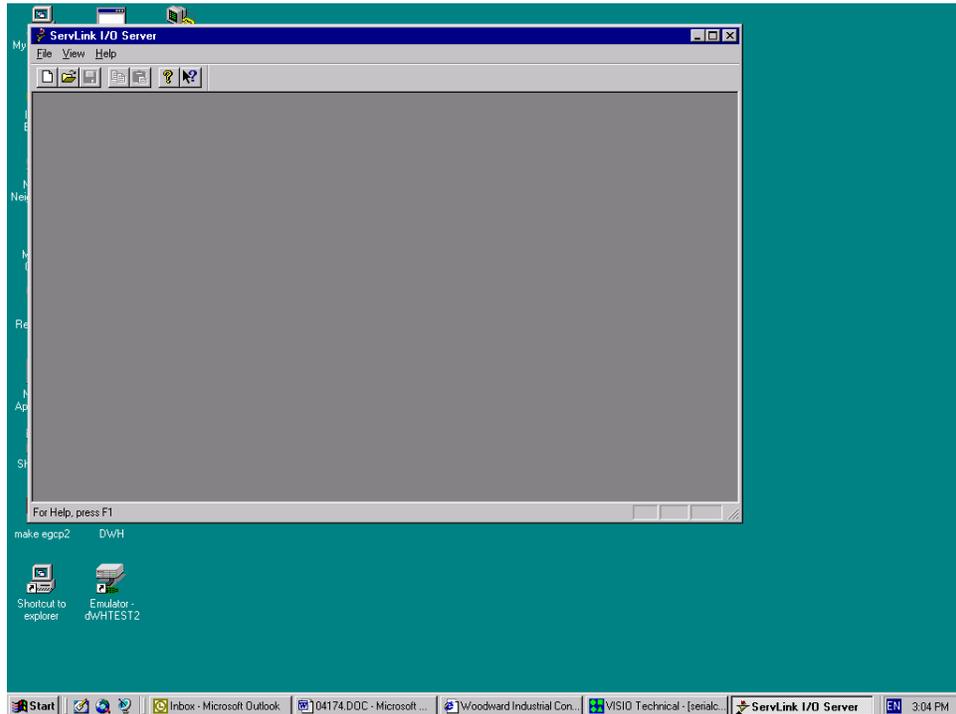
Instructions

Step 1. Establish a ServLink Connection

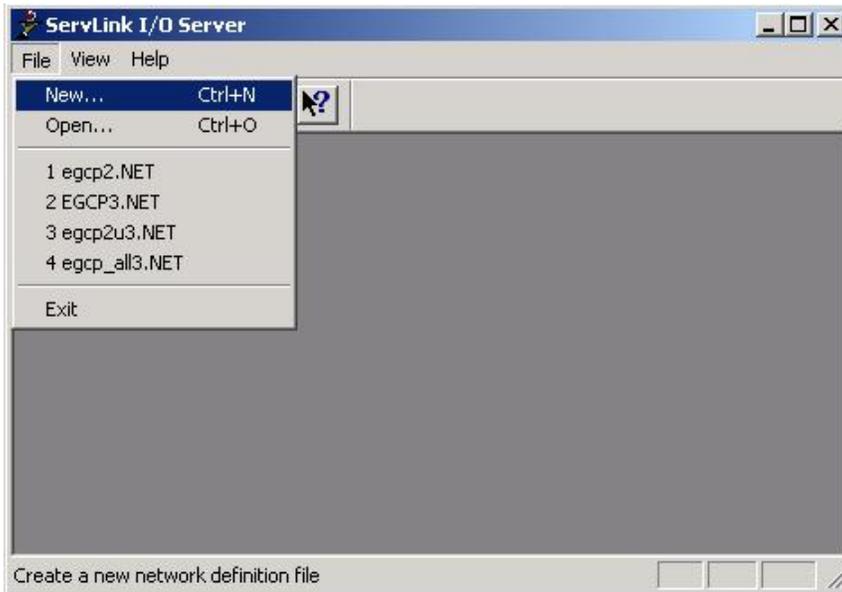
To run the Watch Window application, first click on the Start toolbar button in Windows desktop, then Programs, Woodward, Watch Window Professional version, and then click on the ServLink server as shown here.



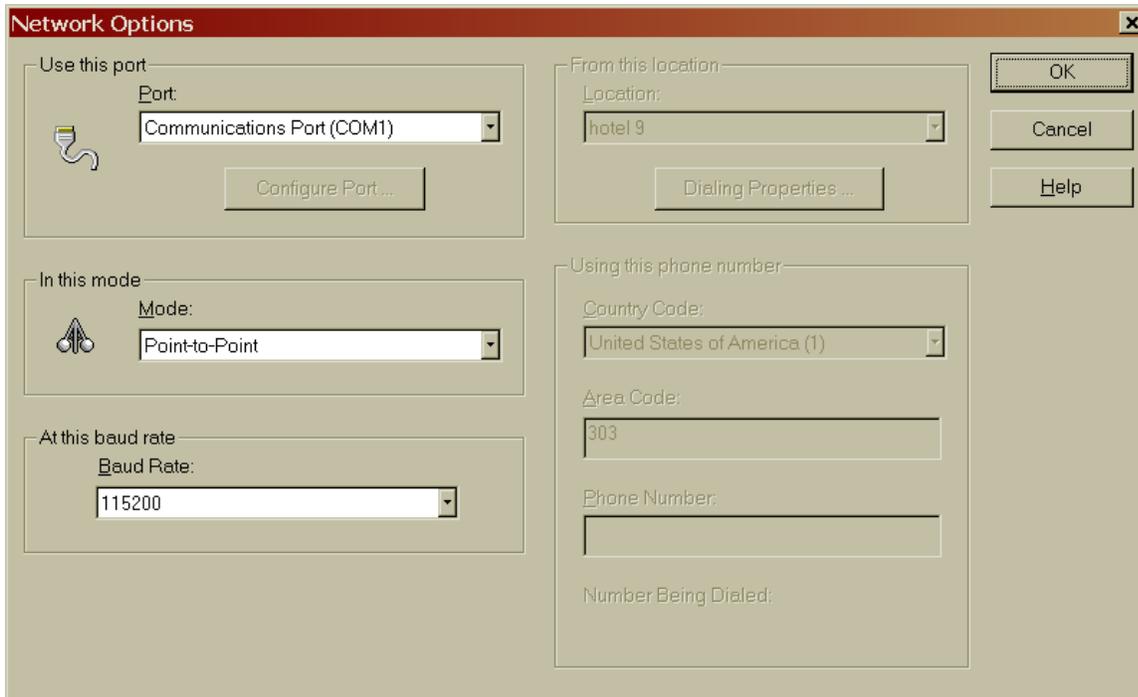
When you click once on the Icon, this screen will appear on the desktop. This is the Dialog Screen, where the type of communications you are using will be established prior to operation of the Watch Window software.



The first action to take inside the ServLink screen is to set up a new network definition file. Click once on **F**ile, and then on **N**ew as shown. The new network definition window will pop up on the computer screen.



This will open up the Network Options screen. This screen allows the user to configure the ServLink connection for serial com port, or modem. When a serial port is selected, the left side menus will be active and the right side menus will be grayed out.



The “Use This Port” box of this screen is used to select which communication port (COM) or modem will be used to communicate using RS-232 protocol to the control. Clicking on the drop-down box will tell the ServLink software to scan the computer and list any communications ports which are not being used by other applications that may be used for serial communications. If the port that is desired does not appear, most likely it is being used by some other application on the computer. Another port should be selected, or the application that was using the port should be stopped.

The next block down, “In this mode”, is used to select either multidrop or point-to-point communications over the serial port. Point-to-point communications assumes that the computer will be communicating with only one control at the other end of the network. Point-to-point communications should be used only when the communications between the computer and the control are made in a direct fashion (a null modem cable connected directly to the control).

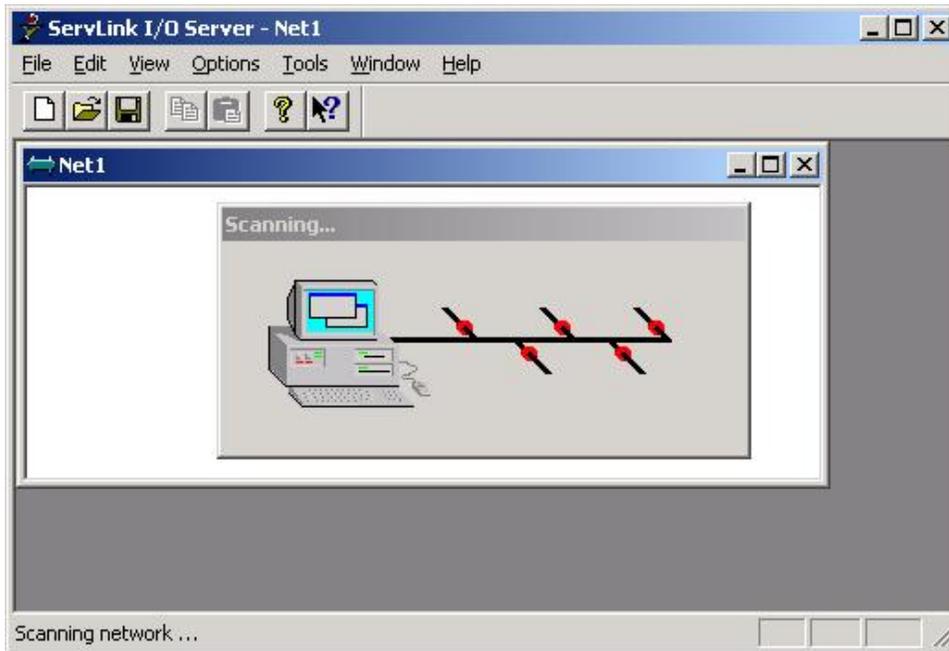
The advantage of using the point-to-point communications mode option is speed. Since the communications are only between the PC and one control, the ServLink software will scan for only one unit on the network. This takes less time than a multidrop communications mode, which scans for multiple controls on the network, regardless of how many units are actually connected to it.

Use the multidrop communications option any time there are two or more controls that require monitoring from the computer on the same network. This will require an RS-422 or RS-485 network configuration. For RS-232, only point-to-point is allowed. **When downloading a new software application, only one unit can be connected to the computer at a time.**

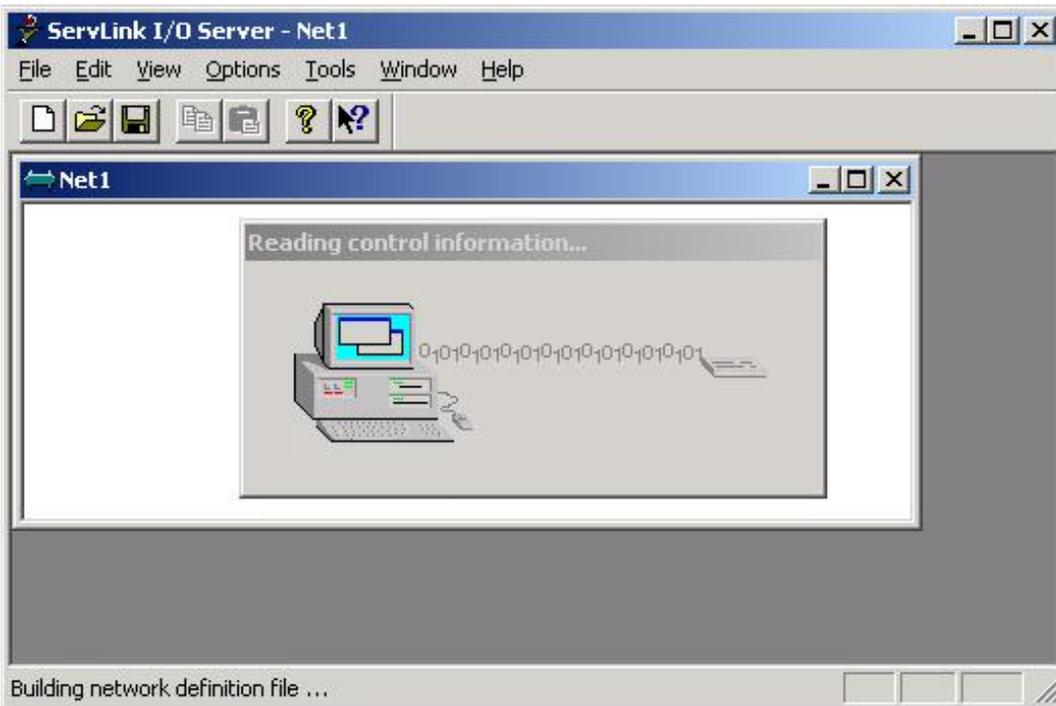
The next box down is the “At this baud rate” box. Different controls will operate at different baud rates. Please see the control manual to determine where the control baud rate is set. For example, EGCP-2 is 9600 (only), 2301 D is 38,400 (selectable), and EGCP-3 is 115,200 (selectable).

The boxes on the right hand side of the ServLink New File setup screen are normally turned “off” when the “Use This Port” box is configured for the COM ports of the computer. These boxes are used when the Modem option is selected in the “Use This Port” box.

When all the various communications options are selected in the ServLink screen, press the OK button. ServLink will automatically scan the network for active controls. This may take several minutes, depending on network configuration. Here is what the screen of the computer looks like when it is scanning the network for active controls:



When communications are established with the control network, the scanning screen will change to display that the ServLink software is reading the control information. That screen will look like this:



Once communications are established, and the data is read from the control network, the ServLink software will show each control it is communicating with on the network by that control's network address. Here is a typical ServLink network definition screen for an EGCP-3.



If your network configuration is constant (neither the number of controls on the network nor the PC attached to the network will change), you may want to save the Network Definition File you have created for ServLink. To do this, click on the **F**ile button in the upper left-hand window of ServLink. Select "Save **A**s". A dialog window will pop up and ask you to name the new network definition file you have created. Typically, this file will be stored in the directory on the hard drive of the computer ServLink is operating from. The file name given to the network definition file will be given a ".net" extension. Once you have selected a file name, click on the OK button in the dialog box. This saves the network definition file you created.

Once you have created and saved the network definition file for ServLink, all you have to do in the future to run the definition file is open ServLink from the Programs Menu, select **F**ile, and then **O**pen. When Open is selected, a list will appear containing the network definition file you created. Select the desired network definition file, and ServLink will automatically select the necessary communications options defined by the file and establish a communications link with the control network.

Now that ServLink has established a network connection, you may want to "minimize" the ServLink window by clicking on the Minimize button in the upper right hand of the ServLink Window. When you minimize an application, the software continues running, but the window is reduced to a button on the desktop toolbar. You can restore the application window to full size at any time by clicking on the reduced toolbar button for that software with the left mouse button.

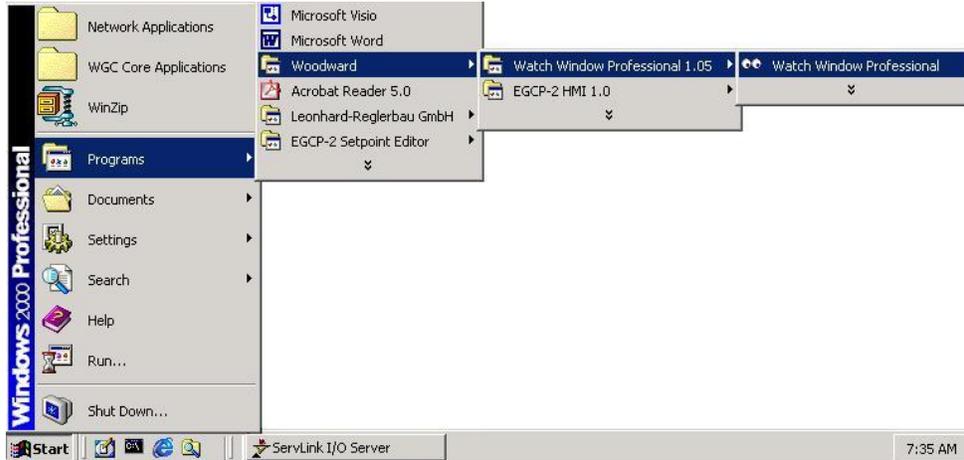
IMPORTANT

Terminating ServLink will result in loss of communications with the network. The ServLink Network Definition file will have to be executed again to re-establish this link.

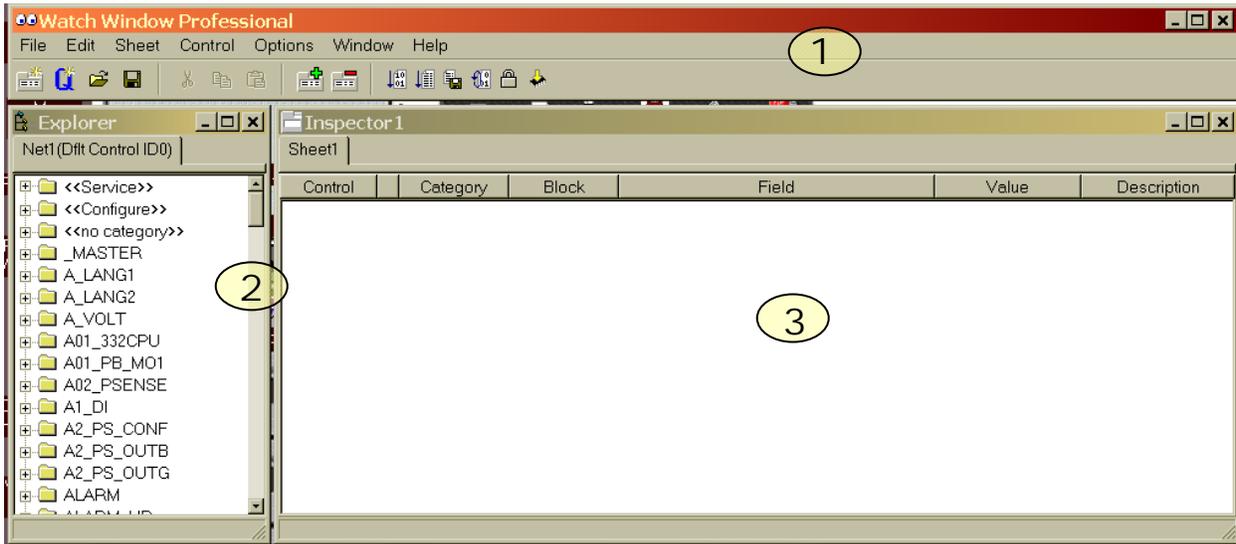
Step 2. Start the Watch Window Software

The Watch Window software adds the ability to monitor data from a computer. It also allows a user to save the control set points to a Tab delimited text file. The text file can then be printed, edited, and transferred into another control.

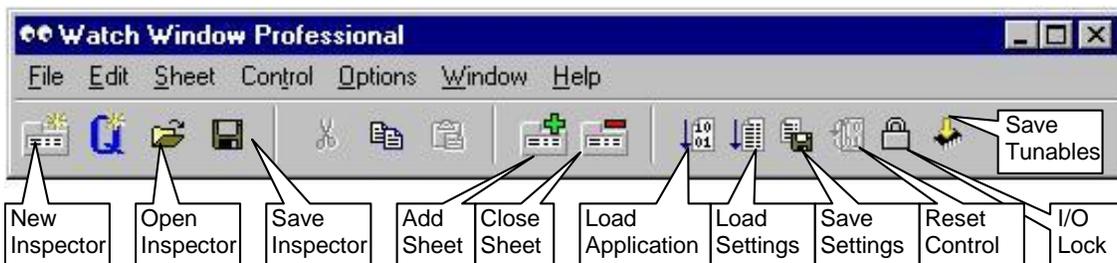
The Watch Window Software will not run unless the computer is communicating with at least one control. Once the ServLink Communication has been established, start the Watch Window program from the Windows toolbar Start button.



The Watch Window Professional software is comprised of three separate windows, each with a different function.



The Application Control window (1) is the main window for the software. It is used to manage the Explorer window (2) and the Inspector window (3). A tool bar is provided with icons to Open, close, and save Inspectors, and to upload and download the tunable setpoints.



Step 3. Save the Control Setpoint File

After all of the setpoints have been entered, these settings can be saved to a file using the Watch Window Professional software.

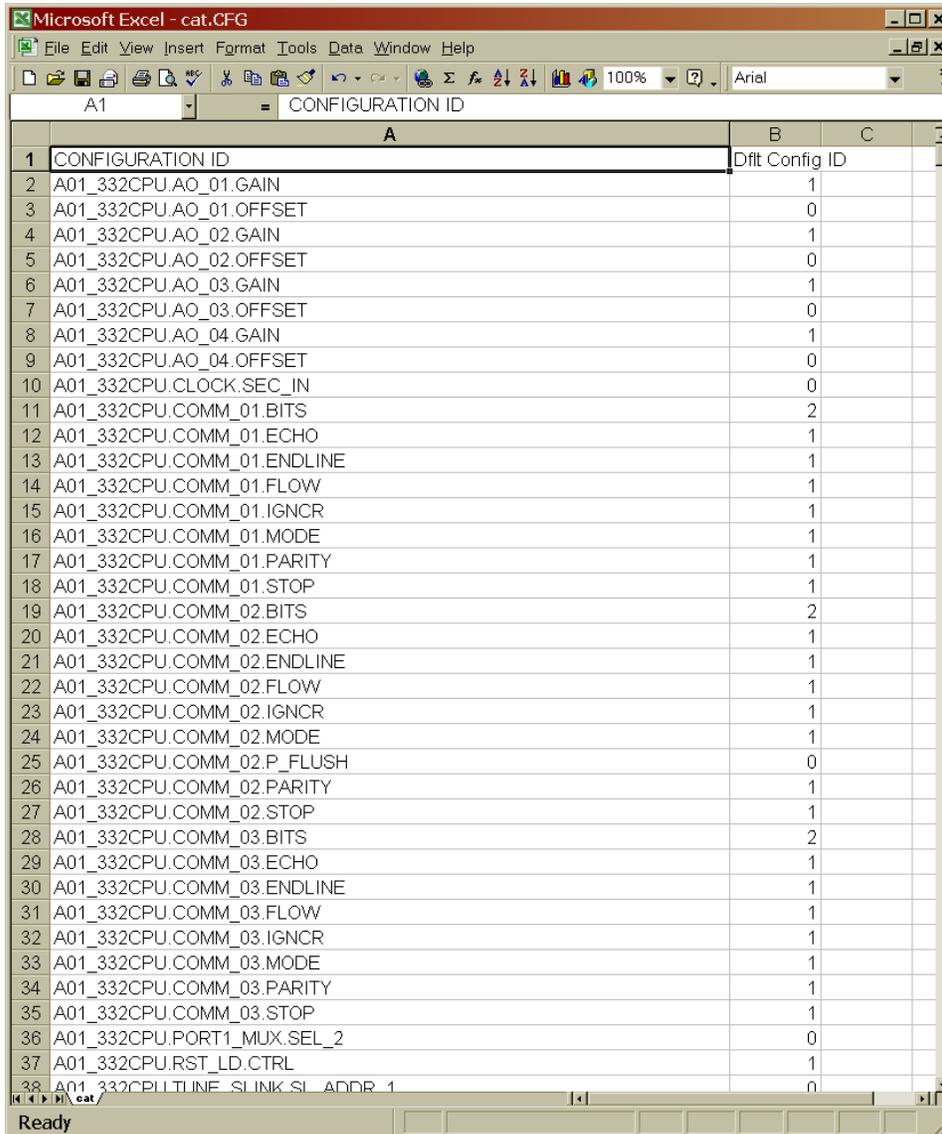


Click on the Save Application Settings icon in the Application Control window. A Windows Explorer box will appear to name the file and select a location for it. Then a status bar will appear updating the file transfer progress.

The format of this file is tab de-limited. Using a program like Microsoft Excel, this setpoint file can be sorted and edited. Two columns will be formed, one with the variable name and the other with the variable value.

	A	B	C
1	CONFIGURATION ID	Dflt Config ID	
2	CONFIGURE: C# RELAY OUTPUTS ##.19 RELAY 6 ACTION	0	
3	CONFIGURE: C# RELAY OUTPUTS ##.15 RELAY 3 ACTION	0	
4	CONFIGURE: B# DIGITAL INPUTS ##.07 DIGITAL INPUT 9 ACTION	3	
5	CONFIGURE: A# FIRST TIME CONFIG ##.50 ANALOG INPUT 3 FUNCTION	4	
6	CONFIGURE: A# FIRST TIME CONFIG ##.07 GEN HW RANGE	2	
7	CONFIGURE: A# FIRST TIME CONFIG ##.01 LANGUAGE	1	
8	SERVICE: T REMOTE CONTROL.02 RESET ALARMS	0	
9	SERVICE: R CONTROL MONITOR.12 ACKNOWLEDGE ALARMS	0	
10	SERVICE: Q ANALOG INPUTS.27 ANIN3 LOW ALARM LEVEL	0	
11	SERVICE: Q ANALOG INPUTS.18 ANIN3 HIGH ALARM LEVEL	100	
12	SERVICE: O FORCE RELAYS.05 ENERGIZE RELAY 3	0	
13	SERVICE: I PROCESS CONTROL.10 PROC HI LVL ALM	1	
14	SERVICE: I PROCESS CONTROL.01 SELECT PROCESS MODE	0	
15	SERVICE: H REACTIVE LOAD CONTROL.11 PF DEADBAND	0.024994	
16	SERVICE: G REAL LOAD CONTROL.18 LOW LOAD LIMIT ALM	1	
17	SERVICE: D BUS PROTECTION.88 BUS RES CURR HI ALM LVL	1500	
18	TEST.ESC_KEY.IN	0	
19	SYSTEM.UNIT_NUM.NO	0	
20	SYSTEM.ENG_STATE.NO	0	
21	SYNC_1.SLIP_OK.NO	1	
22	SYNC_1.GEN_BUS_PH.NO	0	
23	SERVLNK.CMND.S.IN_10	0	
24	SEQ_STATUS.ALL_ON.NC	0	
25	P_PROC_PID.LAG_INMWAT.LAG_TAU	2	
26	P_PROC_PID.INT_GAIN_X.IN_2	10	
27	MNS_PR.VARS.WRN_DO_DLY	0.110001	
28	MNS_PR.OVR_VLT_W.IN	550	
29	MNS_PR.FREQ.WRN_DO_DLY	0.110001	
30	MESSAGE.RMTFLT_1S.IN	REMOTE FAULT 1	
31	L_DO_CTL.FREQ_DB.DB_1	1	
32	LOAD_ALMS.LDLIM_DLY.IN	5	
33	IO_3.SER2TMOUT.NO	0	
34	IO_3.BUS_A.NO	0	
35	IO_1.SPEED_BIAS.NO	-9999	
36	IO_1.DO_03.NO	0	
37	IO_1.DI_10.NO	0	
38	GEN_PR.OVR_FRO_W.IN	65	

This list can be sorted by clicking on the Data menu item; choose sort list by Configuration ID in ascending order. This list will show all of the adjustable variables of the control. There are two categories of variables that are important to the user. Many of these other variables are only needed for things like factory testing of the controls. The Service items and Configure items are the setpoints that would be described in the product manual



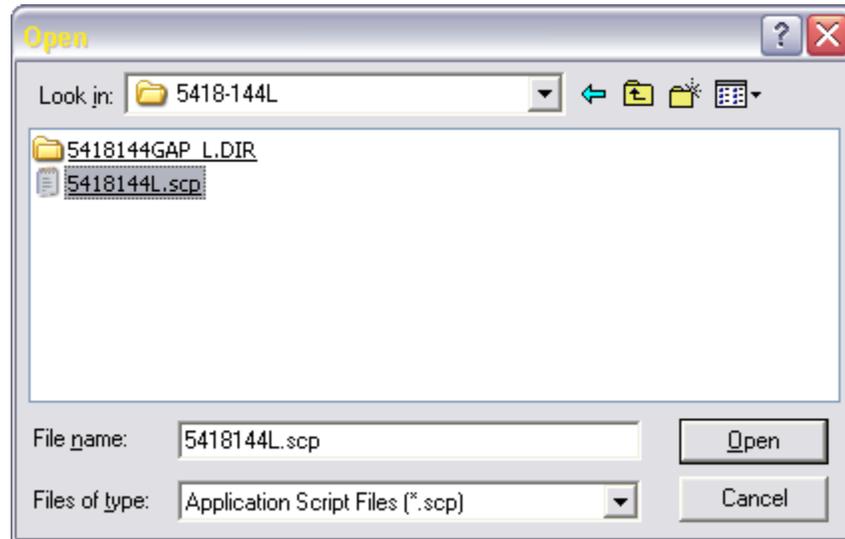
	A	B	C
1	CONFIGURATION ID	Dflt Config ID	
2	A01_332CPU.AO_01.GAIN	1	
3	A01_332CPU.AO_01.OFFSET	0	
4	A01_332CPU.AO_02.GAIN	1	
5	A01_332CPU.AO_02.OFFSET	0	
6	A01_332CPU.AO_03.GAIN	1	
7	A01_332CPU.AO_03.OFFSET	0	
8	A01_332CPU.AO_04.GAIN	1	
9	A01_332CPU.AO_04.OFFSET	0	
10	A01_332CPU.CLOCK_SEC_IN	0	
11	A01_332CPU.COMM_01.BITS	2	
12	A01_332CPU.COMM_01.ECHO	1	
13	A01_332CPU.COMM_01.ENDLINE	1	
14	A01_332CPU.COMM_01.FLOW	1	
15	A01_332CPU.COMM_01.IGNCR	1	
16	A01_332CPU.COMM_01.MODE	1	
17	A01_332CPU.COMM_01.PARITY	1	
18	A01_332CPU.COMM_01.STOP	1	
19	A01_332CPU.COMM_02.BITS	2	
20	A01_332CPU.COMM_02.ECHO	1	
21	A01_332CPU.COMM_02.ENDLINE	1	
22	A01_332CPU.COMM_02.FLOW	1	
23	A01_332CPU.COMM_02.IGNCR	1	
24	A01_332CPU.COMM_02.MODE	1	
25	A01_332CPU.COMM_02.P_FLUSH	0	
26	A01_332CPU.COMM_02.PARITY	1	
27	A01_332CPU.COMM_02.STOP	1	
28	A01_332CPU.COMM_03.BITS	2	
29	A01_332CPU.COMM_03.ECHO	1	
30	A01_332CPU.COMM_03.ENDLINE	1	
31	A01_332CPU.COMM_03.FLOW	1	
32	A01_332CPU.COMM_03.IGNCR	1	
33	A01_332CPU.COMM_03.MODE	1	
34	A01_332CPU.COMM_03.PARITY	1	
35	A01_332CPU.COMM_03.STOP	1	
36	A01_332CPU.PORT1_MUX_SEL_2	0	
37	A01_332CPU.RST_LD_CTRL	1	
38	A01_332CPU.TIME_SLINK_SLAVE_ADDR_1	0	

It is also possible to edit this file and transmit the edited settings into a control. When editing this file, only edit the second column of values. Do not change the Configuration ID column. ServLink and Watch Window software will only pass numeric values between the PC and the control. So, many text items such as the alarm setting will be expressed as a number 5, instead of the text Hard Shutdown.

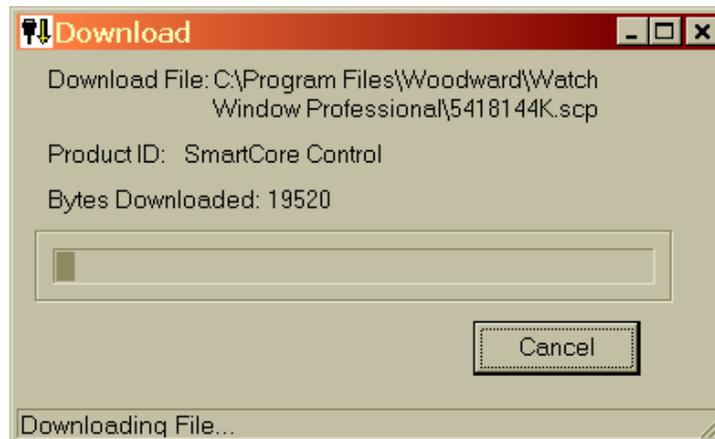
Download the New Application Software



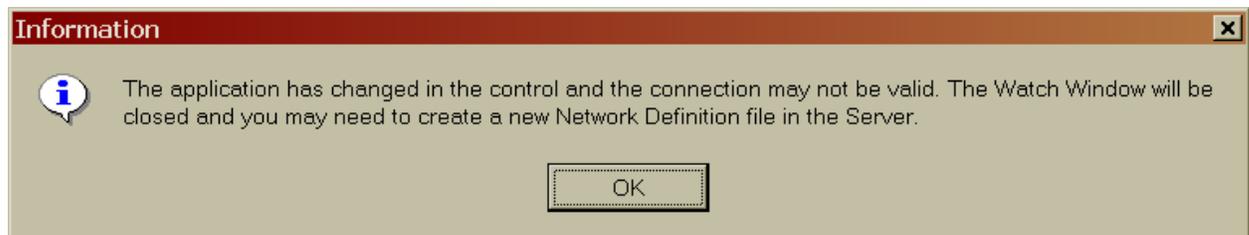
Click on the Load Application icon in the Application Control window. A Windows Explorer box will appear and prompt the user for the file to load into the control. The 5418144L.SCP file should be selected.



After the **O**pen button is pressed, a warning box will appear that tells the user that the control inputs and outputs will be locked during the download. Hit the Yes button to continue. Then a status bar will appear updating the file transfer progress.



When the download is complete, another warning box will appear that tells the user, the ServLink Network Definition file will no longer be valid.



The new software is now loaded in the control. The EGCP-3 should go through a re-boot phase and, after about 60 seconds, the screen should show valid data. The software can be verified by going to the password screen of the EGCP-3. On the bottom line of this display, the software version is displayed. The software should now be 5418144L.

Step 4. Build a New Network Definition file with ServLink

The next step is to close both the Watch Window Professional application and the ServLink application.

Then re-open the ServLink application and repeat the process of building a Network Definition file that was described earlier in the *Step 1 Establish a ServLink Connection* section. This section of the procedure should be repeated.

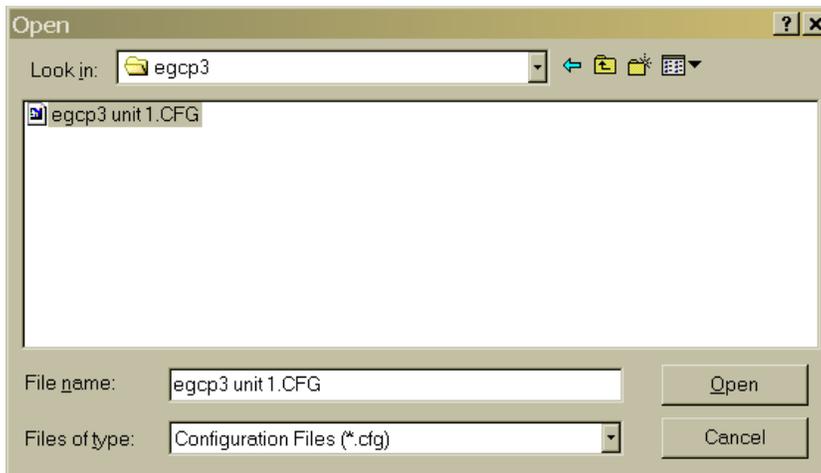
After this new file has been loaded from the EGCP-3, this file can be saved.

Step 5 Download the Previously Saved Application Settings



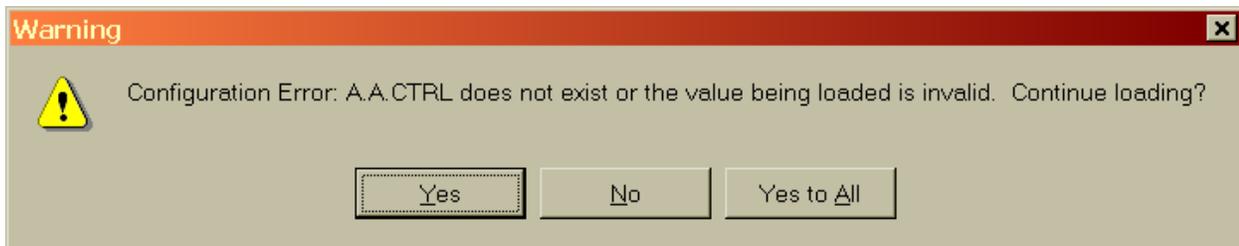
To load a setpoint file into a control, click on the Load Application Settings icon in the Application Control window. A warning box will appear that tells the user that the control inputs and outputs will be locked during the download. Hit the Yes button to go on.

Next a Windows Explorer box will appear to find the setpoint file that is to be transferred.

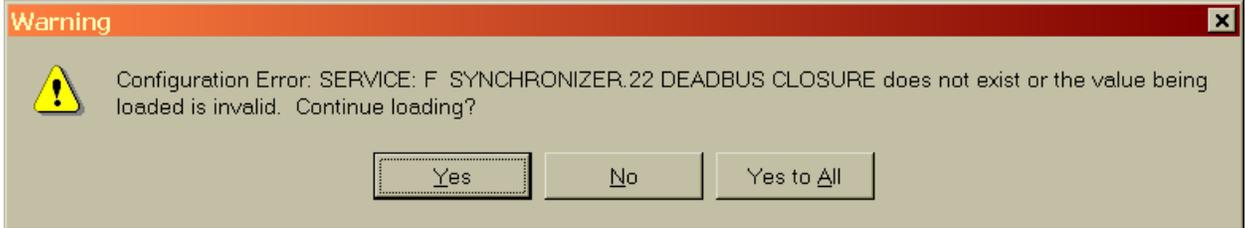


Then a status bar will appear, updating the file transfer progress.

During the transfer, some setpoint errors may occur. A message such as this will appear:



These configuration errors are the results of software changes in the control. The variables that were saved in the setpoint file of the previous version either no longer exist or have a different name in the new revision. Most of these are not important—however, a few may be. For example: the Deadbus Closure setting from the Synchronizer menu as well as the Port 3 Communication items, which are no longer adjustable.



Depending on which revision was originally in the control, there may be several of these variables that cannot be found. They can be verified one at a time by clicking the Yes button or all of them can be verified by clicking the Yes to All button. When the transfer is complete, click on the Yes button to reset the control. Setpoint files can only be transferred when the unit is shut down.

After the transfer is complete, **verify that the correct values have been entered into the control**. Because the software settings have changed between the revisions, some settings may not have been entered correctly. Here are some suggestions for this.

1. The Synchronizer gain setting was changed, so if you are upgrading from an earlier revision, the synchronizer gain setting should be increased by 10 for Rev J and increased by 5 for Rev H and earlier, to have the same value (that is, Rev J Sync Gain was 0.024, while the new setting should be 0.24; Rev E sync gain was 0.024, while the new setting should be 0.12).
2. The Engine Control menu. A new setting was added in Revision J, 20 Gen KW Hours (Ones). So all settings greater than 20 should be verified.
3. The Reactive Load Menu. A new setting was added in Revision J, 21 Volt Trim Deadband. So all settings greater than 21 should be verified.
4. The Sequencing menu. Two new settings were added in Revision J, 31 LS Tie Sync Freq Gain and 32 LS Tie Sync Volt Gain. So all settings greater than 31 should be verified.

Once the settings have been confirmed, the unit should now be ready for operation.

Step 6. Notify Woodward with the Control Serial Number for Record Keeping

We would appreciate to know when a control has been upgraded in the field. Woodward keeps a history log of every control that is produced, by the serial number. Please record the serial number/s and send this information in an email from the Woodward website (www.woodward.com/support/ic/techsupport/techsupport1.cfm).

The screenshot shows a web browser window with the address <http://www.woodward.com/support/ic/techsupport/techsupport1.cfm>. The page features the Woodward logo and a navigation menu with links for PROFILE, PRODUCTS/SERVICES, NEWS, INVESTOR INFORMATION, CAREERS, and E-BUSINESS. A sidebar on the left lists categories: Industrial Customer Support, Technical Support, Sales Support, and Product Training. The main content area is titled "Technical Support for North America/Central America/Caribbean" and contains a form for requesting technical assistance. The form fields are filled with the following information:

Company Name	ABC Controls
Street Address	1010 W. 10 th. St.
City, State/Province	Springfield
Postal/ZIP Code	55555
Country	USA
Telephone Number	
Your Name	Joe Smith
Your E-mail Address	Joe@abc.com
Subject of Request	Engine Controls
Brief Explanation	EGCP-3 controls 14413590 and 14413591 were upgraded to revision K.

At the bottom of the form are two buttons: "Submit Request" and "Reset Form".

We appreciate your comments about the content of our publications.

Send comments to: icinfo@woodward.com

Please reference publication **51313**.



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Woodward has company-owned plants, subsidiaries, and branches,
as well as authorized distributors and other authorized service and sales facilities throughout the world.

Complete address / phone / fax / email information for all locations is available on our website.