

Manual 85580V3 (Revision F) Original Instructions



MicroNet TMR[®] 5009 Digital Control System

Volume 3, PCI Software Manual Manual 85580 consists of 4 volumes (85580V1, 85580V2, 85580V3, 85580V4).

Installation and Operation Manual



Read this entire manual and all other publications pertaining to the work to be performed before installing, operating, or servicing this equipment.

Practice all plant and safety instructions and precautions.

Failure to follow instructions can cause personal injury and/or property damage.



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Warnings and Notices

Important Definitions



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

- **DANGER**—Indicates a hazardous situation which, if not avoided, will result in death or serious injury.
- **WARNING**—Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
- **CAUTION**—Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
- **NOTICE**—Indicates a hazard that could result in property damage only (including damage to the control).
- **IMPORTANT**—Designates an operating tip or maintenance suggestion.

WARNING Overspeed / Overtemperature / Overpressure	The engine, turbine, or other type of prime mover should be equipped with an overspeed shutdown device to protect against runaway or damage to the prime mover with possible personal injury, loss of life, or property damage. The overspeed shutdown device must be totally independent of the prime mover control system. An overtemperature or overpressure shutdown device may also be needed for safety, as appropriate.
WARNING	The products described in this publication may present risks that could lead to personal injury, loss of life, or property damage. Always wear the appropriate personal protective equipment (PPE) for the job at hand. Equipment that should be considered includes but is not

ersonal Protectiv Equipment

- Eye Protection
- Hearing Protection
- Hard Hat
- Gloves

limited to:

- Safety Boots
- Respirator

Always read the proper Material Safety Data Sheet (MSDS) for any working fluid(s) and comply with recommended safety equipment.

WARNING Start-up

Be prepared to make an emergency shutdown when starting the engine, turbine, or other type of prime mover, to protect against runaway or overspeed with possible personal injury, loss of life, or property damage.



Applications

On- and off-highway Mobile Applications: Unless Woodward's control functions as the supervisory control, customer should install a system totally independent of the prime mover control system that monitors for supervisory control of engine (and takes appropriate action if supervisory control is lost) to protect against loss of engine control with possible personal injury, loss of life, or property damage.

NOTICE

To prevent damage to a control system that uses an alternator or battery-charging device, make sure the charging device is turned off before disconnecting the battery from the system.

Battery Charging Device

Electrostatic Discharge Awareness

NOTICE	Electronic controls contain static-sensitive parts. Observe the following precautions to prevent damage to these parts:
Electrostatic Precautions	 Discharge body static before handling the control (with power to the control turned off, contact a grounded surface and maintain contact while handling the control). Avoid all plastic, vinyl, and Styrofoam (except antistatic versions) around printed circuit boards. Do not touch the components or conductors on a printed circuit board with your hands or with conductive devices. To prevent damage to electronic components caused by improper handling, read and observe the precautions in Woodward manual 82715, Guide for Handling and Protection of Electronic Controls, Printed Circuit Boards, and Modules.

Follow these precautions when working with or near the control.

- 1. Avoid the build-up of static electricity on your body by not wearing clothing made of synthetic materials. Wear cotton or cotton-blend materials as much as possible because these do not store static electric charges as much as synthetics.
- 2. Do not remove the printed circuit board (PCB) from the control cabinet unless absolutely necessary. If you must remove the PCB from the control cabinet, follow these precautions:
 - Do not touch any part of the PCB except the edges.
 - Do not touch the electrical conductors, the connectors, or the components with conductive devices or with your hands.
 - When replacing a PCB, keep the new PCB in the plastic antistatic protective bag it comes in until you are ready to install it. Immediately after removing the old PCB from the control cabinet, place it in the antistatic protective bag.

Chapter 1. General Information

Introduction

The technical documentation for the 5009 Control System consists of the following volumes:

Volume 1—provides information on system application, control functionality, fault tolerant logic, control logic, PID setting instructions, and system operation procedures.

Volume 2—provides hardware descriptions, mechanical and electrical installation instructions, hardware specifications, hardware troubleshooting help, and basic repair procedures.

Volume 3—provides installation procedures for the 5009 control's personal computer based interface software program (PCI), information on all PCI features and modes (Program, Service and Run), and a lists of the control's Modbus[®] * registers and DDE tag names.

*—Modbus is a registered trademark of Schneider Automation Inc.

Volume 4—provides details on installation and operation of the OpView[™] operator control station, if provided with your system.

Active 5009 part numbers covered in this manual are: 9907-794, 9907-795, 9907-796, 9907-797, 9907-846, 9907-847, 9907-848, 9907-849, 9907-850, 9907-886, 9907-887, 9907-889, 9907-890, 9907-991, 9907-1000, 9907-1001, 9907-1002, 9907-1003, 9907-1004, 9907-1005, 9907-1006, 9907-1007, 9907-1011, 9907-1012.

This volume provides software installation, configuration and troubleshooting information for the 5009 control's PC Interface program.

PCI Software Package

The 5009 control is a field configurable steam turbine control. A software package is included as an installation kit with every 5009 control to allow users to program, service, and operate (Run) their 5009 control. The provided software package must be installed on a capable computer which is connected to the 5009 control to allow users to interact with the 5009 control. The different modes of the PCI program allow it to function as an engineering workstation and or an operator control panel.

Refer to Figure 1-1 of this manual for installed software program relationships. The PCI installation kit includes the following programs:

- PCI—operator interface program
- Watch Window—debug program
- Servlink—DDE communications program
- Print Program—configuration & wiring list print program



Figure 1-1. 5009 Software Program Relationships

PCI Program

The 5009_PCI program is the interface program which will be started and used to program, service, and operate the 5009 control. This program's interface modes are as follows:

Program Mode—This mode has password based security and is used when the system is shutdown to:

- Configure the control to an application
- Change control input/output voting logic
- Load a control's configuration from a computer file

Service Mode—This mode has password based security and is used when the system is operating on-line to:

- Calibrate control inputs and outputs
- Tune system settings
- Monitor Control Health
- Change Voting logic
- Test Voting Logic
- Test control and system protection logic

Run Mode—This mode can be used as an operator control panel to:

- Start and Stop the turbine
- Enable and Disable all system control modes (Aux, Cascade, Ext/Adm, Sync, etc.)
- Monitor control and application alarms
- Monitor control and application trips

This volume applies to all 5009 control systems but may not include information that is unique to your system. It also does not apply to any custom MicroNet TMR[®] applications. This volume and the PCI software described covers only the 5009 application program as generated by Woodward.

5009 PCI Program

As with any Windows based program, the folders and options inside the folders change radically depending on the input from the user. If certain options of the PCI program are not used, entire folders will disappear and not be shown. For the purpose of this manual, all options and all folders have been displayed in the figures that follow. The folders and screens that you as the user will see on your own PC will be different. Sometimes conflicting options have been shown so that the figure can display all the information necessary to the different types of applications. i.e. Extraction, Admission, and Extraction/Admission folders cannot all appear at the same time on the PC.

The primary way to select options in the 5009 control is the pull-down menu. An option will appear in the appropriate folder with a pull down box shown after it. The selected option will be displayed in the pull-down box. If the user clicks on the arrow in the box with the mouse (placing the mouse cursor over it and clicking the left mouse button), all available options will appear below the pull-down menu. Clicking on any of the options will place that option in the display area of the pull-down box, and make that option the selected one for the 5009 control. At that time additional options may appear or disappear depending on whether they are valid.

5009	PCI	Softwa	re
------	-----	--------	----

Т

urbine Type	Extraction/Admission	▼ Turbine Type	•
			Single Valve Split Range Valves Extraction Only Admission Only Extraction/Admission

Extraction/Admission Option Selected

Select Option

The other way to select options in the 5009 control is the check box. An option will appear in the appropriate folder with a small box in front of the text. If the option or the box is clicked on with the mouse (placing the mouse cursor over it and clicking the left mouse button), the box will show a small check mark inside it. If the option is clicked on again, the check mark will disappear. The check mark determines the use or non-use of the option.

Use Local/Remote Fuction	Use Local/Remote Fuction
Option Selected	Option Not Selected

As options are selected (check mark appears) other options or input values appear in the folder and allow the user to further define the 5009 control. If Use Remote Speed Setpoint is "checked", the necessary input values corresponding to a 4 mA speed setpoint and a 20 mA speed Setpoint need to be entered into the edit boxes that appear only when the option is selected. Some options will not be available for a certain configuration, but will remain visible. These options will be shaded to inform the user that they cannot be selected due to a conflicting option selected elsewhere.

Watch Window Program

The Watch Window program is a trouble shooting and debugging tool that provides a window into the control system. This program is provided with all Woodward Servlink (DDE) based controls to allow internal program calculation and logic monitoring by Woodward technicians and engineers. It is anticipated that a typical 5009 control user will never use this program.

Watch Window presents variables in a tabular format. The user chooses the variables to view at any given time. Multiple pages of variables can be created, each with useful parameters for various trouble shooting or tuning procedures. The user can toggle between screens depending on the work being done.

Servlink Program

The PCI software program runs in parallel with a communications program called Servlink. Servlink is an interface program which directs and manages the transfer of data between the PCI program and the 5009 control. Refer to Figure 1-1.

The setup program that installs the PCI and Watch Windows programs on your computer will also install the Servlink program. All PCI-to-5009 control communications are performed through the Servlink program (designated computer port, baud rate, etc.).

This program can also be used to link Microsoft based programs (Excel, Access, Word) to the control for monitoring or report purposes. This link is performed through DDE communications, thus the program linked-to must be compatible with DDE (Dynamic Data Exchange) servers (communications). Refer to Figure 1-1.

To link a Microsoft based program, close the PCI program and open both the Servlink program and the Microsoft based program at the same time. From the 5009 Servlink program, open the ".net" file then step to the output signal desired by double clicking on the desired program folder to, open it to the next level (category, block output), then select the output desired. Reference this Volume's Modbus list for a list of available application program output signals. At this point perform a Copy command from the Servlink program's Edit menu, open the Microsoft program, and perform a paste special function (selecting the paste link option). After the path has been copied once, any further connections can be made by simply typing in the path name; including the desired output signal name.

Network Definition File

The Servlink program uses a network definition file to communicate with the 5009 control's application software. This file acts as an encoded tag-name look up table so that only encoded tag names are used when communicating with the control. This type of encoding logic allows for faster communications speeds.

This file must be created before the PCI program can communicate with the 5009 control. Once created this file will not have to be recreated unless it is accidentally deleted, the computer port being used is changed, or the 5009 control's application program changes (via an application upgrade). A new network definition file can be created at any time with no affect on the 5009 control's operation.

Printing

Printing control information and configurations can be performed through one of two methods. One method of printing system related information is to issue a "Print Current Page" command from the Tool Bar's File menu. A second method of printing system related information is to use the provided Microsoft Excel based file (PrntoutX.xls) to print the control's Program mode configuration, Service mode configuration, and wiring list.

Print Current Page

The visible folder of the PCI program can be sent to a printer by using the Print Current Page option of the "File" pull-down menu as shown below. The printed pages can be used to record the control's configuration and RUN mode information in a paper format. As an example, most of the figures in this manual resemble the printed output of a folder.

Print Program, Service, & Wiring Lists

The Microsoft Excel based file (PrntoutX.xls) provided with control's PCI software kit allows the control's Program mode configuration, Service mode configuration, and I/O wiring list to be printed out. A Microsoft Excel based file is used for this purpose because of its public acceptance, and DDE interface capabilities. This file allows users to record, save, and printout the control's configuration in a readable format. A set of wiring printout sheets is also created for each of the control's field termination modules, which can be customized with site-specific information before printing.

The PrntoutX.xls print-file can be accessed from Windows Task bar's Start— Programs—Woodward 5009 PCI Group menu. This file can be opened at any time to allow system printing. Once opened this file momentarily establishes a DDE link to the control, reads the control's configuration, then breaks the DDE link. The read configuration data can then be stored, and or printed out. If the control's configuration is changed the print-file's data must be updated again to reflect the control's latest configuration.

If while the print-file is opened a change is made to the control's configuration, the print-file data can also be updated by clicking on the "Read Control Configuration" button located on the Update_Data page.

Once the print-file has completed reading the control's configuration, the user can customize the printout sheets to meet their needs. Site specific information can be added to any and all sheets (i.e. turbine ID numbers, cable numbers, junction box labels, device names, etc.).

Printing Procedure

- 1. Verify that the Microsoft Excel program is resident on the computer being utilized.
- 2. If the 5009_PCI program is running, and communicating with the control (using a network definition file named 5009.net) skip to step #5.
- 3. Verify that the Network Definition file used is named 5009.net. If it is not, temporarily rename the file "5009.net".
- 4. Verify that Servlink is open and communicating with the control using the 5009.net network definition file. The Servlink program is located in the Woodward 5009 PCI Tools Group. Optionally the 5009_PCI.exe program can be started to accomplish this task.
- 5. From the Windows Task bar's Start—Programs—Woodward 5009 PCI Tools Group menu select the "Print Program" file.
- When prompted to Re-establish links, select "YES". At this point the print- file reads the control's configuration by updating each linked data point. Depending on computer loading, this step may take up to 5 minutes.
- 7. When prompted that the print-file's update routine is complete, select the desired sheet or sheets by clicking on its TAB, perform any additions or modifications to the sheet(s), and issue an Excel based print command. This will result in the selected sheet/folder being printed to the computer's defaulted printer.

- 8. At this point the updated print-file can also be saved to a computer directory and or diskette.
- 9. If at any point the control's configuration changes, the print-file's data can be updated by clicking on the "Read Control Configuration" button.

GOVERNOR SERIAL NUMBI	E <u>R:</u>	-
DATE:		-
ADDI ICATION COLDED		
Site:		-
Turbine:		-
ID Tag:		-
Turbine Type:	Single Valve	-
Application:	Generator Drive	_
		-
START SETTINGS FOLDER		-
Start Routine:	Automatic	_
Idle to Rated Routine:	Automatic Start Sequence	_
Speed Setpoint Rate to Min Spe	ed: 100.00	_rpm/sec
HP Valve Limiter Rate:	2.50	%/sec
Use Critical Speed Avoidance?	Yes	_
Critical Rate:	150.00	_rpm/sec
Critical Speed Band 1 Minimum	n: 1100.00	rpm
Critical Speed Band 1 Maximu	n: 1500.00	rpm
Use Critical Speed Avoidance B	and 2? Yes	_
Critical Speed Band 2 Minimum	n: 2100.00	rpm
Critical Speed Band 2 Maximu	n: 2500.00	rpm
AUTO SEQUENCE SETTINGS		
Cold Star (> xx hrs <u>):</u>	10.00	hrs
Hot Start (< xx hrs <u>):</u>	1.00	hrs
Low Idle Setpoint:	500.00	rpm
Low Idle Delay (Col <u>d):</u>	0.50	min
Low Idle Delay (Hot <u>):</u>	0.00	min
Low Idle to High Idle Rate (Cold): 75.00	_rpm/sec
Low Idle to High Idle Rate (Hot)	: 100.00	rpm/sec
High Idle Setpoint:	2000.00	rpm
High Idle Delay Time (Cold <u>):</u>	0.50	min
High Idle Delay Time (Hot):	0.00	
High Idle to Rated Rate (Cold):	75.00	_rpm/sec
High Idle to Rated Rate (Hot <u>):</u>	100.00	_rpm/sec
Rated Setpoint:	3600.00	rpm
SPEED CONTROL FOLDER		-
Overspeed Test Limit:	4000.00	rpm
Overspeed Trip Level:	3780.00	rpm
Max Control Setpoint:	3780.00	rpm
Min Control Setpoint:	3420.00	_rpm
Semont Slow Rate:	6.05	_rpm/sec
- Use 4.70mA Remote Sneed Set	NOINT? Ves	

49.50 Remote Setpt Max Rate: rpm/sec Off-Line Proportional Gain: 3.53 % Off-Line Integral Gain: 1.28 rps Off-Line Derivative Ratio: 5.00 % % On-Line Proportional Gain: 5.86 On-Line Integral Gain: 1.60 rps **On-Line Derivative Ratio:** 5.00 %

Figure 1-2. Example Program Printout Sheet

ATM-1	TB	CONFIGURED FOR	WIRED TO
Speed Input #1			
A & B Kernel Input (+)	1	MPU #!	
A & B Kernel Input (-)	27	MPU #!	
C Kernel Input (+)	2	Jumper to TB1	
C Kernel Input (+)	28	Jumper to TB27	
Shield	3	Shield	
Speed Input #2			
A & B Kernel Input (+)	31	MPU #2	
A & B Kernel Input (-)	6	MPU #2	
C Kernel Input (+)	32	Jumper to TB31	
C Kernel Input (+)	7	Jumper to TB6	
Shield	33	Shield	
Analog Output #1			
Output (+)	36	Speed Meter (+)	
Output (-)	11	Speed Meter (-)	
Shield	10	Shield	
Actuator Driver #1			
A & B Output (+)	39	Actuator #1 (+)	
A & B Output (-)	14	Actuator #1 (-)	
C Output (+)	40	Jumper to TB39	
C Output (+)	15	Jumper to TB14	
Shield	13	Shield	
Analog In #1 (Loop Pwrd)			
+24Vdc Power	16	Remote Speed Setpoint Input (+)	
Input (+)	18	Remote Speed Setpoint Input (-)	
Shield	17	Shield	
Input (-)	43	Jumper to TB42	
Common	42	Jumper to TB43	
Chassis Ground	52	Earth Ground	

Figure 1-3.	Example	Wirina	List	Printout Shee	et
1 19010 1 01	Enampio	••••••		i initio at Orioo	

Regulatory Compliance

Peripheral equipment must be suitable for the location in which it is used.

Wiring must be in accordance with the authority having jurisdiction.



EXPLOSION HAZARD—Do not connect or disconnect while circuit is live unless area is known to be non-hazardous.



RISQUE D'EXPLOSION—Ne pas raccorder ni débrancher tant que l'installation est sous tension, sauf en cas l'ambiance est décidément non dangereuse.

Chapter 2. PCI Installation

Introduction

The 5009 control's PCI software installation kit is included with the control on either 3.5" floppy computer diskettes or on a CD-ROM. The diskettes or CD-ROM must be inserted into and used to install the PCI software kit on a computer that meets the below listed requirements. Once installed the PCI program and associated computer function together as an engineering workstation and operator control panel.

IMPORTANT Woodward recommends deleting previous versions of PCI software prior to installing updated versions.

Requirements

The PCI software package is installed and runs on any compatible PC hardware platform with the following minimum restrictions:

As a Configuration Only Tool	As an On-line Operator Interface
486 50 MHz	Pentium 200 MHz
24 Meg RAM	48 Meg RAM
10 Meg Disk Drive Space	10 Meg Disk Drive Space
Windows 95, Windows NT,	Windows NT, Windows 2000
3.5" floppy or CD-ROM drive	3.5" floppy or CD-ROM drive

Any PC that has the above list of features will function as a host for the PCI software package. As the speed and memory capabilities of the PC are increased, so will the speed of the PCI software program.

The connection between the PC and the 5009 control consists of a standard Nullmodem computer cable with a standard 9 Pin-Sub-D, female connector used to interface with the 5009 control. The control-to-PCI-computer cable provided with the control system, is a 3.05 meter (10') serial cable with 9 Pin-Sub-D, female connectors. If a custom cable is necessary, reference the RS-232 pinout diagram in Figure 2-1. The 5009 control must be connected to the designated computer before the PCI program can be successfully started.



Figure 2-1. CPU RS-232 Pinouts

This manual is not intended to teach the user the basics of how to operate a Windows based program. The user should be familiar with how to open and close folders and how to execute pull-down menu options. The PCI program and the Servlink program are both 32 bit operating system programs. This means that Windows 3.1 will NOT work for this application. Windows 95 or Windows NT are the only two operating systems that these programs have been tested with. A Windows compatible 32 bit operating system should work with these programs, but only the Windows 95 and Windows NT have been verified.

PCI Installation Procedure

STEP 1: Insert Diskette 1 of the installation disks or the CD-ROM provided with the 5009 control into the appropriate drive of your PC. Open the Run folder under Windows 95, Windows NT, or Windows 2000 as shown below.

Run	? ×
	Type the name of a program, folder, or document, and Windows will open it for you.
<u>O</u> pen:	A:\setup.exe
	OK Cancel <u>B</u> rowse

You can use the Browse feature of this folder to find the **Setup.exe** file on the disk or enter it directly on the Open line as **drive letter:\ setup.exe**. In the above figure the drive letter is A. Upon pressing a <CR> or clicking on the "OK" button the setup program will proceed to install the PCI and Servlink programs.





Once the setup program Welcomes you, click on "Next" button to copy all necessary files from the installation disks to your PC. When prompted insert Diskette 2.



Setup	
Copying program files 5009_pci.exe	
	82 %
	Cancel

When the setup program has completed the installation, click OK on the screen below.



The setup program will install a Woodward 5009 PCI Tools menu into the Windows Start—Program menu tree. Within this menu the 5000_PCI, Print, Servlink, and Watch Window programs can be accessed. These programs can be initiated run by double-clicking on the icons associated with each program.

The setup program will automatically place all the necessary files for the PCI and Servlink programs in the **C:\Program Files \Woodward** directory. Once the installation is complete, you can verify that the files listed below have been installed on your PC. The size and dates of the files may not be the same as the ones at the time of this publication, and additional files may have been added for future features and upgrades.



STEP 2: Verify that the 5009 control has been properly installed with power applied and that all CPU's are correctly reset (reference Volume 1, CONTROL SYSTEM INSTALLATION PROCEDURE).

STEP 3: Connect the provided RS-232 serial cable (W20) between the 5009 control's CPU-C port and the desired computer port.

STEP 4: Open the Servlink program by selecting the Servlink Server option from the Windows Task bar's Start—Programs—Woodward 5009 PCI Tools menu or by Windows Explorer with the **C:\Program Files\Woodward\Servlink Server** directory open.

IMPORTANT If when opening this program a TAPI error is received, install or reinstall the computer's modem drivers. The Servlink program uses one of the computer's modem ".dll" library files which is loaded with the computer's modem drivers.

STEP 5: Within the Servlink program click on the New Page icon in the tool bar or select "NEW" under the "File" pull down menu. At this point a menu will appear to set up communications with the control. Select the communication port that the 5009 control is connected to, then click on the "OK" button. Unless otherwise directed by a Woodward representative, do not change any of the other default settings. The Default settings are: Communications Port—COM1, Mode—Point-to-Point, Baud Rate—38400.

Once the "OK" button has been selected, Servlink will access the control and build the network configuration file. The building of the network definition file may take 5 to 10 minutes. The "Reading Control information" folder will remain active until the Servlink program has finished building the configuration file. In the event that communications between the PC and the control are not working, a message will appear to that effect. Check your cable connections and verify your option selections in the above folder until the "Reading Control information" folder appears.

rile View Help	_ 🗆 ×
For Help, press F1	

> Vie	nk w Help		_ [[
	® ? №		
Netw	ork Options	×	
Use this p	ort Port: Communications Port (COM1)	From this location Location: Default Location Cancel	
	Communications Port (COM2) Communications Port (COM4) Versa 6000 28.8Kbps Configure Port	Using this phone number	
- In this mo	de	Country Code:	
	Mode:	United States of America (1)	
000	Multidrop Point-to-Point	Area Code:	
At this ba	ud rate		
<u>B</u> a	ud Rate:	Phone Number:	
241 481 961		Number Being Dialed:	
38	400		
yr Ser File D⊯⊒	/Link ⊻iew Help ™® ?™?	_	
4	≑Net1	_ _ X	
	Readi	ng control infor	

STEP 6: Once the program has finished building the file, the new network definition file must be saved. Use the Save As option in the File pull-down menu of the Servlink toolbar to save the new file under the "**C:\Program Files\Woodward\Servlink Server**" directory. The Servlink—Net1 folder shows the new Dflt_Control_ID.NET file that has been created. Because the PCI program is defaulted to look for network definition file "5009.net" it is recommended that the new file be named "5009.net". In cases where multiple controls are being interfaced to with one computer it is recommended that each network definition file be given a unique name.

📌 ServLink	- Net	1				_ 🗆 X
<u>F</u> ile <u>E</u> dit	<u>V</u> iew	<u>O</u> ptions	Tools	<u>W</u> indow	<u>H</u> elp	
	१ № ?					
(++> Ne	t1					_ 🗆 🗙
⊞ _A Di	flt Cont	trol ID				
Ear Halp, prass	E1					
For Help, press	F1					

STEP 7: Close the Servlink Program. At this point the PCI and Servlink programs are fully installed and are ready for communication with the 5009 control. When the PCI program is opened and a network configuration file is requested, select the new file (typically 5009.net). This should guarantee compatibility between the control and the PCI program.

Starting the PCI

The PCI program is the only program that needs to be started to initiate communications with the 5009 control. The Servlink program will be automatically started by the PCI program as soon as a mode of operation is selected. The 5009 control must be connected to the designated computer before the PCI program can be started.

- 1. Verify that the PCI program has been installed on the designated computer (reference Volume 3, chapter 2, PCI INSTALATION PROCEDURE).
- 2. Verify that the 5009 control has been properly installed with power applied and that all CPU's are correctly reset (reference Volume 1, CONTROL SYSTEM INSTALLATION PROCEDURE).
- 3. Connect the provided RS-232 serial cable between the control's CPU-C serial port and the designated RS-232 port on the computer.

The connection between the PC and the 5009 control consists of an EMI filter pin connector and a standard Null-modem computer cable with a standard 9 Pin-Sub-D, female connector used to interface with the 5009 control. The control-to- PCI-computer cable provided with the control system, is a 3.05 meter (10') serial cable with 9 Pin-Sub-D, female connectors. If a custom cable is necessary, reference the RS-232 Pinout diagram in Figure 2-1. The 5009 control must be connected to the designated computer before the PCI program can be successfully started.

- Open the 5009_PCI program from the Windows Task bar's Start— Programs—Woodward 5009 PCI Tools menu or by Windows Explorer with the C:\Program Files\Woodward\5009 PCI directory open.
- 5. Select the Program, Run, or Service mode as desired.
- 6. When prompted select the Network definition file (5009.net) then select the "Open" button or press enter.

Run	? ×
	Type the name of a program, folder, or document, and Windows will open it for you.
<u>O</u> pen:	•
	OK Cancel <u>B</u> rowse

The following screen will appear if the PCI program is started correctly.

650	09 PC	Interface			
<u>F</u> ile	<u>M</u> ode	<u>O</u> ptions	<u>W</u> indows		
🏶 Prog	ram Dn-Line	🌳 Program Officiale	🐞 Run Mode	Service Mode	
Not Active.		Control St	atus: Not Communicating		4

As shown below the control's CPU C's communication port is used to connect to the PCI program. Optionally the control can be configured to switch PCI communications from CPU C's port to CPU B's port if CPU C fails. Refer to Volume 2 of this manual for all possible PCI port options.

Entering Modes

To enter one of the most commonly used modes of the PCI, the tool bar shown below can be used. Simply click on the appropriate button and the PCI will automatically initialize into the selected mode.

Program On-Line	Program Off-Line	🙀 Run Mode	Service Mode

Run

Program On-Line

Service Change

If a user wants to only view the 5009 control settings and not make any changes, both the Program and Service Modes offer View Only modes. The folder below shows all of the available modes of the PCI. Use the Mode pull-down menu of the PCI toolbar to select which mode you wish to use.

500	9 PC Interf	ace			<u> </u>
<u>E</u> ile	Mode <u>O</u> pt	ions	<u>W</u> indows		
🕈 Prog	Program	Þ	<u>C</u> hange	Service Mode	
	<u>S</u> ervice	•	<u>View Only</u>		
	<u>R</u> un	╧			
Ī	Program	•			
	Service	•	Change		
	<u>R</u> un		View Only		

Once a mode has been selected, the PCI will open and start the Servlink program as shown below. It may take several seconds before the selected mode is activated and the PCI program begins communicating to the 5009 control.

Elle Mode Options Windows * Program Diriting * Program OfFilms * Program OfFilms * Service Mode Working Starting Server Please wait	X
Program Diritine Program Officiane Program Officiane Service Mode Working X Starting Server Please wait	
Working X Starting Server Please wait	
Working X Starting Server	
Working X Starting Server	
Working X Starting Server	
Starting Server	
Starting Server	
Please wait	
Pleace wait	
r lease wait	

For further information on the different modes and how each mode effects the 5009 control, see Chapter 3 for the Program Mode, Chapter 4 for the Run Mode, and Chapter 5 for the Service Mode.

35009 PC Interface File Mode Options Win	dows		
<u>Save values to file</u> Load values from file Send values to control	🏶 Run Mode	<table-of-contents> Service Mode</table-of-contents>	
Print <u>c</u> urrent page			
E <u>x</u> it			
Active. Control Status:	Running		4

Chapter 3. Program Mode Procedures

Overview

The Program Mode of the PC Interface program is a step by step procedure to program the MicroNet TMR[®] 5009 control. A series of folders are used to allow the user to answer questions to every option the 5009 control contains. The following screens will step a user through all of the programmable features of the control system. For a better feel of the available options, the user can refer to the sample applications and the functional descriptions in Volume 1.

Opening the Program Mode

Two Program mode options are offered within the PCI software program (Program-Change, Program-View Only). The Program-Change mode is used to configure the control to the application, and is only accessible when the turbine is shutdown. The Program-View Only mode is used to view control configuration settings, with the turbine running or shutdown, but does not allow any settings to be changed.

The 5009 control and PCI host computer must be connected (via a serial RS-232 cable) before the PCI Program mode can be opened. Trying to open the PCI Program mode without a serial connection will result in a communications error.

To enter the "Program Change" Mode click on the "Program On-Line" button on the program's main tool bar in the screen below. If the PCI program has established communications with the control, when an open Program Mode request is made, the Program Mode opens immediately. If the PCI program is not communicating with the control, when an open Program Mode request is made, the program will make communication with the control via the Servlink program, then open the Program Mode. During the time the Server program is establishing communications with the control, a "Starting Server" indication box will appear.

650	09 PC	Interfa	ce		
<u>E</u> ilə	Mode	<u>O</u> ption	ns <u>W</u> indows		
🛊 Prog	<u>P</u> rog	ram 🔸	<u>C</u> hange	Service Mode	
	<u>S</u> ervi	ice 🕨 🕨	<u> </u> ¥iew Only		
	<u>R</u> un				
			_		
Active			ontrol Statue: Busening		

5009 PCI Software

In order to open the Program-Change mode, the 5009 control must be running and the turbine must be shutdown. In the event the turbine is not in a shutdown mode, the following screen will be displayed, and the 5009 control will not accept program changes.

5009 PC I	Interface	
<u>F</u> ile <u>M</u> ode	<u>O</u> ptions <u>W</u> indows	
🏶 Piogram Un Line	🕈 Program Officiana 🛛 🖨 Flum Mada 🛛 😹 Service Mada	
	Information X	
	Configure mode is not enabled on the control (Control must be shut down).	
	ОК	
Activa.	Control Status: Running	

If a program change is necessary, shutdown the turbine and try again. For security purposes the program-change mode is password protected. The correct password must be entered before the program-change mode can be opened. The password for the program-change mode is located in Appendix A at the back of this manual. This allows Appendix A to be removed from the manual to limit access to the 5009 control.

5009 P <u>File M</u> od	C Interface le <u>O</u> ptions	<u>W</u> indows		
🏶 Program On-Line	🕈 Piogram Oli-Line	🕏 Run Mode	Service Mode	
	Secur Enter par	rity seword for Program mode: OK KCance		
Activa.	Control Stat	ux Running		4

Program—Change Mode Procedure

- 1. Verify that the turbine is shutdown.
- 2. Select the Program-Change mode by double-clicking on the "Program On-Line" button or via the "Mode"—"Program" menus, selecting the "Change" option.
- 3. Enter the correct password (refer to Appendix A of this volume)
- 4. Configure the control by stepping through each setting on each folder of the mode, starting with the Application folder (The Application folder settings determine the options and visibility of all other program folders). Refer to this chapter for an explanation on each setting.
- 5. When all configuration settings are complete select the "Save To Control" button by clicking on it.
 - At this point if any configuration errors were detected the program will display an error box with a list of the errors detected and a brief explanation of each. By selecting the error (line), then clicking on the branch button the program will step you to the page where the error was detected. (The error box may need to be moved or closed to view/modify the program settings.) When all errors are corrected close the error box and select the "Save To Control" button again.
 - At this point if no configuration errors were detected, a pop-up box displaying "Program Configuration has passed the error check. Re-initialize Control? Yes/Cancel" will appear.
- 6. Click on the "Yes" button to exit the program mode and initialize the control for system start-up. A pop-up box will then momentarily appear displaying "Performing Control Initialization".
- 7. At this point the PCI program can be closed or any PCI mode entered. The "RUN" mode can be entered to start and operate the turbine.

Program-View Mode Procedure

- 1. At any time select the Program-View Only mode via the "Mode"—"Program" menus, then select the "View Only" option.
- 2. View any settings desired.
- 3. This mode can be minimized or closed at any point by using the Window's option buttons in the screen's upper right hand corner.

Program Mode Screen

PCI Mode & Folder Panel

This panel is located at the top of the PCI program screen and indicates the PCI mode and folder that is opened and currently being displayed. An indication of "5009 PC Interface—[Program Mode—Speed Control]" indicates that the PCI's Program mode is opened and the Speed Control folder is currently being viewed.

Control Status Panel

This panel is located in the PCI screen's lower most left corner and displays the status of the control.

Control Mode—Communications Status Panel

This panel is located at the bottom and middle of the PCI screen, and displays the control's current mode of operation, and the status of the Servlink program and communication link.

Option Bar

The screen's Option Bar, can be used like any Window's based program's option bar to select different program functionality through pull-down menus.

File—This menu is used to select, file saving, uploading, and print current page routines.

Mode—This menu allows a user access to open the different PCI program's modes.

Options—The routines associated with this menu are not complete or accessible

Windows—This menu is used to select the window's layout, when multiple modes are open.

Tool Bar

The screen's Tool bar has Program Mode specific command buttons, which are accessible from all folders.

Save To Control Button

This button is used after all Program mode parameters have been configured, to save the configuration settings to the control. Before configuration settings are saved, they are checked to verify that there are no configuration conflicts. Refer to the "Save to Control" section of this chapter, for more information on this button's functionality.

Save To File Button

This button can be used to save the configuration settings to a file, for backup purposes. Refer to the "Saving the Control's Configuration to a File" section of this chapter for more information on this button's functionality.

Load From File Button

This button can be used to upload a previously saved configuration file into the PCI program. Refer to the "Uploading a Configuration File to the Control" section of this chapter for more information on this button's functionality.

Application Page

5009 PC	Interface - [P de Options	rogram Mode - Aj Windows	pplication]	
Save To Contol	Save To File	Load From File		
Application Start Setting	p Speed Control Extr/Adm	Control Ext/Adm Steam Map Driver Co	nfig Analog Inputs Contact Inputs A	ux Control Case:
Site Woodw	ard Governor			
Turbine Company	9			
ID Tag Manual				
Turbine Type	Extraction/Admission Single Valve Split Range Valves Extraction Only Admission Only Extraction/Admission	▼		
Application	Generator Mechanical Drive Generator			
Rado/Limiter Mode	Decoupled Inter (HP) Coupled HP & LP Decoupled Inter (HP) Decoupled Exhaust (LP) Decoupled HP & LP	Cperaling System Version	: Version 2.07-2	
Use Auxiliary PID	Controlles Not Used Controlles Limiter	Configuration Name:	Date: new6009 Thu Deo 19 13:63:11 Dft Config ID	1897
Use Cascade PID	Controlles Not Used Controlles			
Activa	Control Status:	Program Mode		

The Applications page is the first page or screen that appears upon entering the program mode and is used to match the control functionality to the application. The Application page settings determine the options and visibility of other program pages. The above screen is shown with all options and drop-down menu options are displayed for explanation reasons only.

Application Definitions—Site, Turbine, and ID Tag fields may be used to distinguish between applications and turbines. This information can help identify a turbine when downloading a program to a turbine or retrieving a program from a turbine. This information is saved in the control and is also saved in the configuration file when the control's configuration is saved to a file. When a file is retrieved, this information can identify which turbine is associated with this file.

Turbine Type

dflt = Single Valve

Single Valve

Select this option if the turbine being controlled is a basic steam turbine with only one steam valve.

Split Range Valves

Select this option if the turbine being controlled has two inlet steam valves with or without an offset between them. The two valves are controlled together to control only one parameter at a time.

Extraction Only

Select this option if the turbine being controlled is a single controlled extraction turbine (has two modulating control valves; one inlet control valve and one extraction control valve).

Admission Only

Select this option if the turbine being controlled is a single controlled admission(induction) turbine (has two modulating control valves; one inlet control valve and one admission control valve).

Extraction and Admission

Select this option if the turbine being controlled is a single controlled extraction/admission turbine (has two modulating control valves; one inlet control valve and one extraction/admission control valve). With this type of application, the turbine can extract or admit steam, depending on system requirements.

Application

Generator

Select this option if the turbine is driving a generator. (This option requires two contact inputs to be configured as generator and utility tie breaker position inputs).

Mechanical Drive

Select this option if the turbine is not driving a generator.

Ratio/Limiter Mode

dflt = Couple HP & LP

dflt = Mechanical Drive

This application option is only visible when configured for extraction, admission, or extraction/admission turbine types. The ratio/limiter logic controls the interaction of both HP and LP valves to control the desired turbine related parameters (i.e. speed/load, extraction pressure/flow, inlet pressure/flow, exhaust pressure/flow) and minimize the effects of one controlled process on the other controlled process.

When correcting for a system demand change in one process it may be desirable to have the control move both turbine valves at the same time in order to reduce or stop the interaction of one process on the other. For this reason the 5009's Ratio/ Limiter can be configured in the following operational modes depending on the parameters being controlled and the turbine's function within the system (reference Volume 1, chapter 4 for detailed descriptions).

Coupled HP and LP

This mode is typically used when the two controlled parameters during normal operation are turbine speed/load and extraction pressure (or flow). Decoupled Inlet (HP)

This mode is typically used when the two controlled parameters during normal operation are turbine inlet pressure (or flow) and extraction pressure (or flow).

Decoupled Exhaust (LP)

This mode is typically used when the two controlled parameters during normal operation are turbine exhaust pressure (or flow) and extraction pressure (or flow).

Decoupled HP and LP

This mode is typically used when the two controlled parameters during normal operation are turbine inlet pressure (or flow) and exhaust pressure (or flow).

Auxiliary Controller

dflt = Not Used

Select the Auxiliary PID's functionality by configuring it as a Limiter or Controller. The Auxiliary PID can be used to limit or control generator power, plant import power (control only) \export power, turbine inlet pressure, turbine exhaust pressure, pump/compressor discharge pressure, or any other auxiliary parameters directly related to turbine speed/load.

Limiter

When configured as a limiter, the Auxiliary Control is low signal selected (LSS) with the Speed PID, allowing it to limit turbine speed/load based on any process directly related to turbine speed/load.

Controller

When configured as a controller, the Auxiliary PID may be enabled and disabled on command. When Auxiliary Control is enabled it instantly takes full control of the LSS bus and the Speed PID is switched to a tracking mode. When Auxiliary Control is disabled the Speed PID instantly takes control of the LSS bus. When the Auxiliary PID is disabled, its setpoint tracks the Auxiliary PID's input process signal.

Cascade Controller

dflt = Not Used

Controller

Select the Cascade PID's functionality by configuring it as a Controller. The Cascade Control can be configured to control any system process, related to or affected by turbine speed or load. Typically this controller is configured and used as a turbine inlet or exhaust pressure controller. Cascade Control is a PID controller that is cascaded with the Speed PID. By cascading these two PIDs, a bumpless transfer between the two controlling parameters can be performed.

Program Information—Additional program information is displayed on the screen. This information displays the version of the 5009's operating software, application software, and what configuration file is being used. The software version information is for Woodward documentation and troubleshooting purposes only. The configuration file information allows the user to verify which configuration file the 5009 is using. Reference the "Saving the control's configuration to a file" and "Uploading a Configuration File to the Control" sections of this chapter for more information on configuration files.

5009 PC Interface - [Program Mode - Start Settings]				
🔶 Eile Mo	de <u>O</u> ptions <u>W</u> indows			
🏶 Save To Control	Save To File 🕒 Load From File			
Application Start Setting:	Speed Control Extr/Adm Control Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs Aux	Control Case		
Start Routine	Manual Use Initial V1 Position On Startup			
	Manual V1 Init Position 30.00 ♥●♥ % Semiautomatic Automatic			
Idle To Reted Routine	Ide/Rated Ramp Volume Veed No Idle Veed Manual Raise/Lower Only Ide/Rated Ramp Auto Statup Sequence			
Speed Setpoint Rate To	Min Speed 100.00 + HPM/Sec			
HP Valve Liniter Rate 2.50 🚔 🖨 %/Sec				
☑ U≠e Critical Speed Avoidance				
Critical Rate 150.00	RPM/Sec 🔲 Use Critical Speed Avoidance Band #2			
-Critical Speed Avoids	ince Band 1			
Minimum <u>1100.00</u> Maximum <u>1500.00</u>				
Idle/Rated Ramp Idle Setpoint	500.00 PPM			
Rated Setpoint	3600.00 🖨 🖨 RPM			
Setpoint Rate	50.00 • • • RPM/Sec			
Control is shutdown.	Control Status: Program Mode			

Start Modes Page

Start Settings

dflt = Manual Start

As different routines are selected, different options will become available. In the figure above all options have been displayed for ease of explanation.

Start Routine (One of the three start modes must be selected before the unit will *run*)

Manual Start

When configured for a manual start mode, the operator controls the turbine speed from zero up to the minimum control speed using an external tripthrottle valve. The Manual Start Sequence would be: Issue a Start command. The actuators automatically move to max position. Lastly, the operator slowly opens the trip-throttle valve until the governor takes control. Semiautomatic Start

When configured, the 5009s HP limiter must be manually opened by the operator, slowly, to open the control valve and bring the turbine speed from zero up to the minimum control speed. The Semi-automatic Start Sequence would be: Open the T&T valve, then issue a Start Command. The 5009 control's valve limiter must then be raised by the operator until governor takes control.

Automatic Start

When configured for an automatic start mode, the 5009 controls the turbine speed from zero up to the minimum control speed. The Automatic Start Sequence would be: Operator opens the T&T valve, then issue a Start command. The HP valve limiter opens automatically until the governor takes control.

V1 Initial Position

dflt = Not Used or dflt = 30% (0, 100)

This option is only available when the control is configured for a manual start routine. If used this value will determine what percentage the inlet control (HP) valve limiter is initialized to when a Start command is given. From this position the limiter can be raised or lowered as desired. With this option, the HP Limiter will need to be raised to 100% after the unit is started.

Idle To Rated Routine

dflt = Idle/Rated Ramp

No Idle Used

Select this routine to have the control begin controlling turbine speed at the Min Control Setting. From the Min Control setting, the control's speed setpoint can be manually adjusted between the min and max control setpoint settings. Critical avoidance bands are not used or allowed with this routine.

Manual Raise/Lower Only

Select this routine to have the control begin controlling speed at an idle speed setting, then allow an operator to manually raise the speed setpoint to the turbine's rated speed range. Critical avoidance bands can be used with this routine. Reference this Volume's Service mode descriptions for options on allowing the re-selection of idle speed.

Idle/Rated Ramp

Select this routine to have the control begin controlling speed at an Idle speed setting, then allow an operator to manually raise the speed setpoint or issue a "Ramp to Rated" command. The control will ramp from the Idle speed setting to the Rated speed setting when a Ramp to Rated command is given (via the PCI, Modbus or an external contact input). Critical avoidance bands can be used with this routine. Reference this Volume's Service mode descriptions for options on allowing the re- selection of idle speed.

Auto Start Sequence

Select this routine to have the control turbine speed from zero up to rated speed using Hot and Cold start routines based on how long the turbine was shutdown. Once a Start command is given, this routine ramps the speed setpoint to a low idle speed setting, holds for a set delay time, ramps the speed setpoint to a high idle speed setting, holds for a set delay time, then ramps the speed setpoint to a rated speed setting. This routine can be halted and continued at any point through PCI, Modbus or external contact input commands. Even though configured for an automatic start, and operator can at any time choose to raise or lower the speed setpoint manually to complete a system start-up.

Speed Setpoint Rate to Min Speed

dflt = 100.0 (.01, 500)Enter the speed setpoint acceleration rate to minimum. This is the rate the setpoint moves from zero to the lowest controlling speed on a start command (assuming the turbine is at zero speed). The minimum controlling speed will be either 'idle' if idle/rated is used or 'low idle' if the auto start sequence is used. If neither of these start-up features is used, the min speed will be the minimum aovernor speed setpoint.

HP Valve Limiter Rate

dflt = 2.5 (0.01, 25)

Enter the HP Valve Limiter Rate, in percent per second. This is the rate at which the HP valve limiter moves when a RUN command is given or when the limiter setting is changed through Raise/Lower commands. When using a semiautomatic or automatic start, this setting should be very slow--- typically less than 2%/sec. When using a manual start, this setting is less critical and can be left at the default of 5% / sec.

Critical Speed Avoidance(s)

When checked, allows up to two critical speed avoidance bands to be programmed. Within the band, the speed setpoint cannot be stopped. These bands are used to protect the turbine and driven device from speeds that result in inherently high vibration.

(Must program either 'Idle/Rated' or 'Auto Start Sequence' to use critical speed avoidance. The lowest critical speed min has to be greater than idle or low idle.)

Critical Rate

dflt = 150.0 (1.0, 2000)

Set the rate that the speed setpoint will move through the critical speed avoidance ranges (in rpm/second) (Must be greater than the 'Speed Setpt Slow Rate' Setting)

Critical Speed Avoidance Bands

dflt = 1100 (1.0, 25000)Set the lower limit (in rpm) of the critical speed avoidance band. (Must be less than the 'Critical Speed Maximum' Setting)

Maximum

Minimum

dflt = 1500 (1.0, 25000)Set the upper limit (in rpm) of the critical speed avoidance band.

(Must be less than the 'Minimum Governor Speed' Setting)

Idle/Rated Ramp Settings

Idle Setpoint

dflt = 500 (0.0, 25000)

Enter the Idle Speed setpoint desired. This is the lowest speed control setpoint when using the Idle/Rated function. dflt = 3600 (0.0, 25000)

Rated Setpoint

Enter the Rated Speed setpoint desired. This is the speed control setpoint that the unit accelerates to when using the Idle/Rated function. (Must be greater than or equal to the 'Minimum Control Setpoint' Setting)

Setpoint Rate

dflt = 5.0 (0.1, 2100)

Enter the Idle/Rated rate (rpm/second). This is the rate at which the speed setpoint moves between Idle and Rated speed setpoints when using the Idle/Rated commands.

9 5009 P	C Interface -	[Program Mode - Start Settings]	
🍎 Eile 🛛 🛉	ode <u>O</u> ptions	s <u>W</u> indows	_ - - - ×
🏶 Save To Contro	ol 🔲 Save To File	🕒 Load From File	
Application Start Se	ttings Speed Control Extr/A	dm Control Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs A	ux Control Case 4 🕨
Critical Rate 150.0	D 🗧 🖨 RPM/Sec	Use Critical Speed Avoidance Band #2	
-Critical Speed Av	oidance Band 1	Critical Speed Avoidance Band 2	
Minimum 1100.	.00 •••	Minimum 2100.00 🖝 🖶 BPM	
Maximum 1500.	.00 🔷 🗘 RPM	Maximum 2500.00 🖨 🖨 RPM	
Auto Sequence S	ottings		
Cold Start (> xx HR!	s) 10.00 HRS H	ot Start (< xx HRS) 1.00 HRS	
-Low Idle			
Setpoint	500.00 🗧 🖨 RPM		
Delay Time (Cold)	30.00 ÇÇ MIN	Dekey Time (Hot) 0.00 🙀 🖨 MIN	
-Low Idle To High	Idle Rate		
Cold		ac Hot SUUD PREARPM/Sec	
High Idle Setpoint	2000.00 🖨 🖨 BPM		
Delay Time (Cold)	30.00 ••• MIN	Delay Time (Hot) 0.00 IIIMIN	
-High IdleTo Rate	d Rate		
Cold	10.00 +++ RPM/Se	ec Hot 50.00	
Rated			
Setpoint	3600.00 🔶 🜩 RPM		▼
Control is shutdown.	Control Sta	tus: Program Mode	

Auto Sequence Settings

Cold Start (Hours)

dflt = 10 (0.0, 200)

Enter the time in hours allowed after a trip before the 'cold start' sequence curves are to be used. If this much time has expired (or more) after a trip condition, then the control will use the cold start values. If less than this time has expired, the control will interpolate between the hot and cold start values to determine rates and hold times.

Hot Start (Hours)

dflt = 1.0 (0.0, 200)

Enter the maximum time allowed after a trip for the 'hot start' sequence curves to be used. If less than this time has expired after a trip condition, then the control will use the hot start values.

(Must be less than or equal to the 'Cold Start' Hours)

Low Idle Setpoint dflt = 500 (0.0, 25000)

Enter the Low Idle Speed Setting. This is the first hold speed when using the automatic start sequence. The speed setpoint will remain at this setting until the low idle delay/hold time has expired.

Delay Time (Cold)—Minutes dflt = 1.0 (0.0, 500)Enter the cold start hold time desired at low idle. This is the programmable time, in minutes, that the turbine will wait/hold at the low idle speed when a cold start is determined.
Delay Time (Hot)-Minutes

dflt = 0.10 (0.0, 500)

Enter the hot start hold time at low idle. This is the programmable time, in minutes, that the turbine will wait/hold at the low idle speed when a hot start is determined. If the turbine has been shutdown for longer than the Hot time but shorter than the Cold time, the control will interpolate between the Hot and Cold delays to determine the low idle hold time. (Must be less than or equal to the 'Low Idle Delay Time—Cold' Setting)

Low Idle To High Idle Rate

Cold (rpm/sec)

dflt = 5 (0.1, 500)

Enter the cold start rate to high idle. This is the programmable rate, in rpm per second, that the speed setpoint will accelerate at when moving to high idle when a cold start is determined.

Hot (rpm/sec)

dflt = 25 (0.1, 500)

Enter the hot start rate to high idle. This is the programmable rate, in rpm per second, that the speed setpoint will accelerate at when moving to high idle when a hot start is determined. If the turbine has been shutdown for longer than the Hot time but shorter than the Cold time, the control will interpolate between the Hot and Cold rates to determine the acceleration rate to the hi idle setpoint.

(Must be greater than or equal to the 'Rate to Hi Idle—Cold' Setting)

High Idle

Setpoint (rpm)

dflt = 2000 (0.0, 25000)

Enter the Hi Idle Speed Setting. This is the second hold speed when using the automatic start sequence. The speed setpoint will remain at this setting until the High Idle Delay/hold time has expired.

(Must be greater than the 'Low Idle' Setting)

Delay Time(Cold)—Minutes dflt = 1.0 (0.0, 500) Enter the cold start hold time desired at high idle. This is the programmable time, in minutes, that the turbine will wait/hold at the high idle speed when a cold start is determined.

Delay Time(Hot)—Minutes

dflt = 0.1 (0.0, 500)

Enter the hot start hold time desired at high idle. This is the programmable time, in minutes, that the turbine will wait/hold at the hi idle speed when a hot start is determined. If the turbine has been shutdown for longer than the Hot time but shorter than the Cold time, the control will interpolate between the Hot and Cold delays to determine the high idle hold time. (Must be less than or equal to the 'High Idle Delay Time—Cold' Setting)

High Idle To Rated Rate Cold (rpm/sec)

dflt = 5.0 (0.1, 500)

Enter the cold start rate to the rated speed setpoint. This is the programmable rate, in rpm per second, that the speed setpoint will accelerate at when moving to rated from High Idle when a cold start is determined.

Hot (rpm/sec)

dflt = 25.0 (0.1, 500)

Enter the hot start rate to the rated speed setpoint. This is the programmable rate, in rpm per second, that the speed setpoint will accelerate at when moving to rated speed from High Idle when a hot start is determined. If the turbine has been shutdown for longer than the Hot time but shorter than the Cold time, the control will interpolate between the Hot and Cold rates to determine the acceleration rate to the rated speed setpoint.

(Must be greater than or equal to the 'Rate to Rated—Cold' Setting)

Rated Speed (rpm)

dflt = 3600 (0.0, 25000)

Setpoint Enter the Rated Speed Setting. This is the final speed setting when using the automatic start sequence. Once this speed setpoint is reached, the start sequence is complete.

(Must be greater than or equal to the 'Minimum Control Setpoint' Setting)

Speed Control Page

5009 PC Interface - [Program Mode - Speed Control]			<u>- 🗆 ×</u>
🔶 Eile 🛛 Mo	de <u>O</u> ptions	Windows	_ 8 ×
🗣 Save To Control	Save To File	🖴 Load From File	
Application Start Setting	ps Speed Control Extr/Adm (Control Ext/Adm Steam Map Driver Config Analog Inpute Contact Inpute Aux Contro	ol Casca + ト
Sotpoint Values		Initial PID Settings	
Overspeed Test Limit	4000.00 🜻 🖨 RPM	Off-Line Prop Gain 1.60 🚔 🖨 🎗	
Overspeed Trip Level	3900.00 🐥 🖨 RPM	Off-Line Integral Gain 1.60 📫 🖨 rps	
Max Control Setpoint	3780.00 🗧 🖨 RPM	Off-Line Deriv Ratio	
Min Control Setpoint	3420.00 🚔 🖨 RPM	On-Line Prop Gain 12.00 🚔 🖨 🎗	
Setpoint Slow Rate	5.00 RPM/Sec	On-Line Int Gain 1.00 🚺 🖶 rps	
🗹 Use 4-20 mA Remo	te Speed Setpoint	On-Line Deriv Ratio 5.00 🚺 🖉	
Rmt Selpt Max Rate	50.00 POINT RPM/Sec		
Droop Settings			
Type Of Droop	Actuator Position 🛛 👻	Dracep 5.00 🗰 🛠	
	Load Units 🛛 K 😾 💌	Rated Selpoint 3600.00 Here RPM	
Speed Sensor Settin	0 .		
Teeth Seen By Speed F	Probe 60	Gear Radio 1.0 To 1.000	
Speed input #1	MPU 🔻	FTM Channels Used 3 Channels 👻 3 Channels	
Speed Input #2	MPU 💌 P	howing - Ettype The FTM Channels Used 3 Channels -	
Speed Input #3	MPU 👻	FTM Channels Used 3 Channels 💌	<u></u>
Speed Input #4	MPU 💌	FTM Channels Used 3 Channels 💌	-
Control is shutdown.	Control Status:	Program Mode	

Setpoint Values

Overspeed Test Limit dflt = 4000 (0.0, 25000) Set the overspeed test limit (in rpm). This is the maximum speed setpoint the control will increase to when overspeed testing the unit. The setpoint can only be raised to this level when the overspeed test function is being performed.

Overspeed Trip Level	dflt = 3900 (0.0, 25000)
Set the 5009's overspeed trip level (in rpm).	This is the governor overspeed
trip setpoint only and is not to be used as ul	timate overspeed protection.
(Must be less than the 'Overspeed Test Lim	it' Setting)
Maximum Control Setpoint	dflt = 3780 (0.0, 25000)
Set the maximum governor control speed. T	his is the normal governor
operation upper limit. For turbine/generator	applications, this value must be
at least equal to [Rated Speed + (Droop %)	K Rated Speed)].
(Must be less than the 'Overspeed Trip Leve	el' Setting)
Minimum Control Setpoint	dflt = 3420 (0.0, 25000)
Set the minimum governor control speed. T	his is the normal governor
operation lower limit.	
(Must be less than the 'Maximum In Control	Setpoint')

Setpoint Slow Rate

dflt = 5 (0.0, 100)Enter the speed setpoint slow rate in rpm per second. This is the rate of speed change for normal operation.

Use 4-20 mA Remote Speed Setpoint dflt = No (0.0, 25000) If checked, allows an external 4-20mA signal to change the speed setpoint.

Rmt Setpt Max Rate

dflt = 50 (0.1, 500)

Enter the Maximum Rate of speed change for Remote Speed Setpoint operation. This will determine the maximum rate at which the Speed Control Setpoint will follow the Remote Speed Setting Input.

Initial PID Settings

For a description of PID Settings and their effect on turbine operation, see Volume 1.

Off-Line Proportional Gain

dflt = 1.0 (0.0, 100)

Enter the off-line PID proportional gain percentage. This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are open (if the unit is a generator) or if the turbine speed is below minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is open. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 5%.

Off-Line Integral Gain

dflt = 1.0 (.01, 50)Enter the off-line PID integral gain in repeats-per-second (rps). This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are open (if the unit is a generator) or if the turbine speed is below minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is open. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 0.5 rps.

Off-Line Derivative Ratio

dflt 5.0 (0.0, 100)

Enter the off-line PID derivative ratio. This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are open (if the unit is a generator) or if the turbine speed is below minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is open. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 5%.

On-Line Proportional Gain

dflt = 1.0 (0.0, 100)

Enter the on-line PID proportional gain percentage. This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are closed (if the unit is a generator) or if the turbine speed is above minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is closed. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 5%.

On-Line Integral Gain

dflt = 1.0 (0.01, 50)

Enter the on-line PID integral gain, in repeats-per-second (rps). This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are closed (if the unit is a generator) or if the turbine speed is above minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is closed. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 0.5 rps.

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On-Line Derivative Ratio

dflt = 5.0 (0.0, 100)

Enter the on-line PID derivative ratio. This value is used to set speed/load control response when the Generator and Utility Tie breaker contacts are closed (if the unit is a generator) or if the turbine speed is above minimum governor speed (if the unit is not a generator) or when the Select Dynamics function is used and the contact is closed. This value can be changed in the Run Mode while the turbine is operating. A recommended starting value is 5%.

Droop Settings

Type of Droop (This setting is only selectable for generator applications.)

dflt = Actuator Position

Actuator Position

Select this option to have Speed PID, control valve position (actuator driver output) position when the turbine generator set is tied to the utility grid. It is recommended that this option be selected whenever using a Decoupling Ratio/Limiter Mode.

KW / Unit Load

Select this option to have Speed PID control generator output power when the turbine generator set is tied to the utility grid. This option requires an analog input to be configured as "KW\Unit load Input", and an external Watt transducer, sensing generator output power, to be wired to the respective input.

Droop

dflt = 5.0 (0.0, 10)

Enter the droop percentage. Typically set between 4-6% and not more than 10%. If droop is required, the unit must be programmed as a 'Generator Application'.

Maximum Load (Not Shown)

This setting limits the maximum load the turbine/generator can carry, and must be less than or equal to the "KW input at 20mA" setting.

Units dflt = KWSelect MW for Megawatt or KW for Kilowatt. Rated Setpoint dflt = 3600 (0.0, 25000) Enter the generator's rated speed setpoint.

(Must be greater than or equal to the 'Minimum Control Setpoint' Setting)

Speed Sensor Settings

Teeth Seen By Speed Probe dflt = 60 (1.0, 300)Enter the number of teeth on the gear that the speed probe is mounted on. Gear Ratio 1 to x.x dflt = 1.0 (0.05, 100 Enter the speed sensor gear ratio. This value is the ratio of the speed sensor gear to the turbine shaft. This gear ratio is the result of dividing the speed of the speed sensor gear by the speed of the turbine shaft. If speed sensor gear is mounted on the turbine shaft, the ratio is 1. Speed Input #1-4

dflt = MPU

MPU—(Magnetic Pickup Unit) The speed sensor used is passive probe. Proximity—24Vdc

The speed sensor used is an active probe powered by 24Vdc. Proximity—12Vdc

The speed sensor used is an active probe powered by 12Vdc.

FTM Channels Used

Select the number of input channels used (A,B,C). 3 channels are used when the Cin terminals are jumpered to the Ain & Bin terminals on the ATM. 2 channels are used when the Cin terminals are not jumpered to the other ATM terminals. Unless a MPU loading problem occurs it is recommended for TMR redundancy issues that all three channels be used.

Extraction, Admission, and Extraction/Admission Folders

5009 PC Interface - [Pi	rogram Mode - Extr/Adm Control]
File Mode Options	<u>W</u> indows _ 문자
🗣 Save To Control 🛛 📮 Save To File	🕒 Load From File
Application Start Settings Speed Control Extr/Adm 0	Control Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs Aux Control Case 💶
Setpoint Values Extr/Adm Units psi Max Setpoint 100.00 (PS) Min Setpoint 0.00 (PS)	Initial PID Settings Proportional Gain 3.00 全体。 Integral Gain 0.30 全体。
Use Setpoint Tracking Setpt Init Value 0.00 (000) psi Setpoint Rate 5.00 (000) psi /sec Use 4-20 mA Remote Extr/Adm Setpoint	Derivative Ratio 99.99 +++ % Droop 0.00 ++++ %
Extraction/Admission Control Settings Lost Extr/Adm Input Shutdown Unit E/A Demand Rate 0.50 LP Valve Limiter Rate 1.00	Extr/Adm Perm Speed 1000.00 RPM Disable Extr/Adm On Open Tie Breaker Disable Extr/Adm On Open Gen Breaker
Min HP Valve Liit 0.00 000 % Min LP Valve Liit 0.00 000 %	Program Mode

The 5009 can be configured for extraction, admission, or extraction/admission types of steam turbines. Following are examples for each of these configurations. Please proceed to the appropriate configuration for your application.

Due to the similarities in the Extraction, Admission, and Extr/Adm Folders, the separate pages are displayed below, however the folder's option descriptions are combined.

Setpoint Values		
Units	Select one of the following:	dflt = None
psi	#/hr	
kPa	kg/hr	
kg/cm2	bar	
t/ĥ	atm	
k#/hr	(none)	

Maximum Setpoint

dflt = 0.0 (-325000, 325000)

Set the maximum extraction/admission setpoint. This value is the maximum setpoint value that the extraction/admission setpoint can be increased/raised to (upper limit of extraction/admission setpoint). (*Must be greater than the 'Minimum Setpoint' Setting*)

	Mandal 00
Minimum Setpoint Set the minimum extraction/admission setp setpoint value that the extraction/admission decreased/lowered to (lower limit of extract	dflt = 0.0 (-325000, 325000) oint. This value is the minimum a setpoint can be ion/admission setpoint).
Use Setpoint Tracking If checked, the extraction/admission setpoint bumpless transfer to extraction/admission of checked, the setpoint remains at the last in power-up or exiting the program mode at w Setpoint Initial Value	dflt = Yes nt tracks the input to provide control when it is enabled. If not control position, except on thich point it will go to the
Setpoint Initial Value	dflt - 0.0 (-325000, 325000)
Enter the setpoint initialization value for the When not using the Setpoint Tracking funct setpoint initializes to upon power-up or exit (Must be less than or equal to the 'Max adr	e extraction/admission setpoint. tion, this is the value that the ing the program mode. <i>mission Setpt' Setting</i>)
Setpoint Rate—(Slow)	dflt = 5.0 (0.01, 10000)
Enter the extraction/admission setpoint slow which extraction/admission setpoint moves seconds. After 3 seconds the rate will incre rate, fast rate time delay (defaulted to 3 sec all adjustable in the PCI's Service mode.	w rate (in units per second) at when adjusted for less than 3 ase to 3 times this rate. The slow conds), and fast rate settings are
Use 4–20 mA Remote Extraction/Admission Set If checked, an external 4-20mA signal can Input page) to change the extraction/admis admission control setpoint will move to this Remote Extraction/Admission Setpoint is en	point dflt = No be used (configure in Analog sion setpoint. The extraction/ input signal whenever the nabled.
Remote Setpoint Maximum Rate Enter the maximum desired rate that the exchange for a large step change in the Remo Setpoint signal.	dflt = 50 (0.01, 10000) traction/admission setpoint will ote Extraction/Admission
Initial PID Settings	
Proportional Gain Enter the Extraction/admission PID proport used to set extraction/admission control res changed in the Run Mode while the turbine recommended starting value is 1%.	dflt = 3.0 (0.0, 99.99) ional gain value. This value is sponse. This value can be is operating. If unknown, a
Integral Gain Enter the Extraction/admission PID integral second (rps). This value is used to set extra response. This value can be changed in the operating. If unknown, a recommended sta	dflt = 0.3 (0.001, 50) gain value, in repeats-per- action/admission control e Run Mode while the turbine is rting value is 0.3 rps.
Derivative Ratio Enter the Extraction/Admission PID derivati extraction/admission control response. This Service Mode while the turbine is operating starting value is 99.99%.	dflt = 99.99 (0.01, 99.99) ive ratio. This value is used to set s value can be changed in the J. If unknown, a recommended
Droop Enter the droop percentage. If required, typ more than 10%.	dflt = $0.0 (0.0, 100)$ bically set between 4-6% and not
Use Automatic Enable (Used with "Extraction On Select this box if it is desired to have the op and have the LP valve limiter automatically control (or issue a disable command to hav raise to disable extraction control). With this can choose to manually or automatically low control can be enabled through the PCI, a command. If this option is not selected, the manually lowered\raised to enable\disable	hly" turbines) dflt = Yes berator issue an enable command lower to enable extraction re the LP limiter automatically s option selected the operator wer the LP valve. Extraction contact input or a Modbus LP valve limiter will need to be Extraction control.

Invert Extraction/Admission Input

dflt = NoCheck this box if the extraction/admission control action required is reverse acting. If selected this option will result in the LP valve being opened to increase extraction/admission pressure/flow.

Extraction/ Admission Control Settings

- Lost Extraction/Admission Input dflt = Shutdown Select the type of action desired if all extraction/admission inputs are lost: Shutdown the Turbine, Ramp LP valve to its minimum (0%) position, Ramp the LP Valve to its maximum (100%) position, Hold the LP valve at its last position. In all cases a loss of the extraction/admission input signal is alarmed.
- Extraction/Admission Perm Speed dflt = 1000 (0.0, 25000)Enter the turbine speed at which it will be permissible to enable extraction/admission control. The speed of the turbine must be above this speed for extraction/admission control to be enabled. Extraction/Admission Demand Rate dflt = 0.5 (0.01, 10)

(not used with "Extraction Only" turbines)

Enter the rate (%/second) that the extraction/admission Demand will ramp when issuing raise and lower commands. The Demand setpoint is used during enabling and disabling extraction/admission control.

- LP Valve Limiter Rate dflt = 1.0 (0.01, 50)Enter the rate (%/second) at which the LP valve limiter will ramp when raise and lower commands are given. For "Extraction Only" turbines, this value is also the rate that the LP valve limiter will be raised and lowered when enabling and disabling extraction control. Care should be taken to make sure that this rate is not set faster then the plant's letdown station (turbine bypass valve) can move.
- Disable Extraction/Admission On Open Tie Breaker dflt = YesIf checked extraction/admission control will be disabled when the utility tie breaker opens. If not checked, then extraction/admission control will not be disabled when the utility tie breaker is opened.
- Disable Extraction/Admission On Open Generator Breaker dflt = YesSelect if the extraction/admission control will be disabled when the generator breaker opens. If not checked, then extraction/admission control will not be disabled when the generator breaker is opened.
- Min HP Valve Lift (Not used by "Extraction Only" turbines) dflt = 0.0 (0.0, 40)This value will determine what the Minimum HP Valve position will be. It is measured in % opened. Typically used to guarantee some steam flow (cooling steam).
- Min LP Valve Lift

dflt = 0.0 (0.0, 40)

This value will determine what the Minimum LP Valve position will be. It is measured in % opened. Typically used to guarantee some steam flow (cooling steam).

Extraction/Admission Steam Map Information

Before configuring the extraction/admission control folders and steam maps, read the Steam Map description below. This discusses steam maps and how to convert your steam map information into a format usable by the 5009 control.

The steam map is a graphical representation of the operating range and limitations of an extraction and/or admission steam turbine. This map is often called a steam envelope, since normal turbine operation must be contained within the envelope lines.

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The 5009 uses the values programmed to calculate the turbine's internal pressure ratios and limits. In order to get these values from your steam map, you must first check the following conditions and, if necessary, modify the map so it meets these conditions:

- The map must be linear (all lines must be straight).
- Lines extraction/admission flow = 0% and extraction/admission flow =100% must be parallel, and lines LP valve = 0% and LP valve = 100% must be parallel.

If your envelope lines are not all straight and parallel (conditions 1 and 2), redraw the envelope so that they are (use graph paper). Make sure your redrawn envelope approximates the old envelope as closely as possible.

The lines on the envelope define the operating characteristics of your turbine. Refer to the example steam maps in this manual. The different lines or limits of a Steam map are:

- The horizontal axis shows turbine power (S).
- The vertical axis shows HP valve position (HP).
- The vertical line called S=100 is the maximum power limiter. This limiter prevents turbine operation beyond the maximum power limit.
- The horizontal line called HP=100 is the maximum HP flow limiter. The HP flow limiter prevents turbine operation beyond the desired maximum HP flow limit.
- The parallel lines called P=0 and P=100 define the extraction/admission flow range (from no flow or maximum admission flow to maximum extraction flow). The "P" term is used to represent pressure demand.
- The parallel lines called LP=0 and LP=100 define the LP valve position range (from closed to 100% open).

The turbine's operating characteristics are programmed into the 5009 as extraction/admission data. This data is taken from the turbine's steam map or envelope. When entering extraction/admission data into the 5009, it does not matter which units you use, as long as you use the same units throughout for power, and the same units throughout for HP and extraction/admission flow.

The 5009 calculates an extraction and/or admission turbine's ratios and limits from the steam map's Max power, Max HP Flow, point A, point B, and point C values (as shown in the following example figures). The points A, B, and C are entered through programming their horizontal and vertical axis values, as explained below.

Steam maps often show a series of parallel lines representing extraction flow, as do our examples. The bottom line of all the flow lines must be P=0, and the top of the flow lines must be P=100. The "P" term is used to represent pressure demand. The higher the pressure at this point in a turbine the higher the extraction steam flow is, or the lower the admitted steam flow is. Notice, that all the "P" lines in our examples are indeed parallel.

The remaining pair of lines on opposite sides of the envelope must correspond to LP=0 (extraction valve closed) and LP=100 (extraction valve fully open). Note that the LP=0 line is parallel to the LP=100 line (condition 2).

Extraction Only Steam Map—Before a turbine's extraction steam map can be programmed into the control, it must have the intersection points A, B, & C (refer to figure 3-1).



Figure 3-1. Typical Extraction Steam Map

Typically Point C the intersection of the LP=O line and the P=O line does not exist. If this is the case it will be necessary to convert your steam map. The only conversion necessary is the extension of the LP=O line and the P=O line until they cross or intersect. This point where the LP=O line intersects the P=O line is defined as Point C, and is required by the control to calculate the turbine's internal pressure ratios and limits.

The eight values needed can be taken from the converted steam map. As an example, the following data was derived, using the above steam map in Figure 3-1:

The MAX POWER value is the load where the S=100 line crosses the s-axis (about 20,000 KW in our example). The MAX HP FLOW value is the flow where the HP=100 line crosses the HP-axis (about 108,000 lbs/hr).

Point A is where the P=0 and LP=100 lines intersect (MAX POWER @ MIN EXTRACTION = about 15,062 KW; HP FLOW @ MIN EXTRACTION = about 36,000 lbs/hr).

Point B is where the LP=0 and P=100 lines intersect (MIN POWER @ MAX EXTRACTION = about 3,623 KW; HP FLOW @ MAX EXTRACTION = about 86,000 lbs/hr).

Point C is where the LP=0 and P=0 lines intersect (MIN POWER @ MIN EXTRACTION = about -3,000 KW; MIN HP FLOW @ MIN EXTRACTION = about 6,000 lbs/hr).

In the folder below values have been entered as a percentage. The ratio of one value to another is what is important. It does not matter if values are entered in engineering units, percentages, or values. As long as all values are entered in the same units, the map will ratio correctly.

5009 PC Interface - [Program Mode - Extraction Steam M
Save lo Londol Save lo File Coad From File
Application Stat Settings Speed Control Extraction Control Extraction Steam Map Driver Config Analog Inputs Contact Inputs Aux Control Cat
Maximum Values Maximum Power 100.00 ••••• units Maximum HP Flow 100.00 ••••• units
-Point A Values
Max Power @ Min Extr 77.70 😝 😝 unit: Max HP Flow @ Min Extr 28.60 😝 😝 unit:
-Point B Values
Min Power @ Max Extr 27.40 III Min HP Flow @ Max Extr 80.00 III write
-Point C Values
Min Power @ Min Extr 0.00 🙀 🛊 units Min HP Flow @ Min Extr 0.00 🙀 🛊 units
Priority On Steam Map Limits Speed
Extraction w/Auto Priority Switch Extraction w/Menual Priority Switch
Pressure Priority Override on LP Maximum Lift Limit
Control is shutdown. Control Status: Program Mode

Extraction Steam Map Page

Extraction Steam Map Values

Maximum Values	
Maximum Power	dflt = 100 (0.0, 999999)
Enter the Maximum Rated turbine Power.	
Maximum HP Flow	dflt = 100 (0.0, 999999)
Enter the Maximum Rated HP Valve Flow.	
Point A Values	
Maximum Power @ Minimum Extraction	dflt = 77.7 (0.0, 999999)
Enter the maximum power attainable at zero extra	action flow.

Maximum HP Flow @ Minimum Extraction dflt = 28.6 (1.0, 999999) Enter the maximum HP Valve Flow attainable at zero extraction flow.

Point B Values

Minimum Power @ Maximum Extractiondflt = 27.4 (-99999, 999999)Enter the minimum power attainable at 100% or maximum extraction flow.Minimum HP Flow @ Maximum Extractiondflt = 80.0 (-99999, 999999)

Enter the minimum HP Valve Flow at 100% or maximum extraction flow.

Point C Values

- Minimum Power @ Minimum Extractiondflt = 0.0 (-99999, 999999)Enter the minimum power attainable at zero extraction flow.
- Minimum HP Flow @ Minimum Extraction dflt = 0.0 (-99999, 999999) Enter the minimum HP Valve Flow at zero extraction flow.

Priority On Map Limits

dflt = Speed

(Due to the similarities in control functionality, the following descriptions include extraction only, admission only, and extr/adm turbine applications.)

With two unlimited valves(HP&LP) the control can control two parameters at a time. However when the turbine reaches an operating limit (maximum power or one of the valves reaches a mechanical limit), only one parameter can be controlled. This field determines which controlling parameter will be controlled when the turbine reaches an operating limit. Speed/load is the default priority during a start-up, and when in Frequency control.

Speed

Select this option to control turbine speed/load when the turbine is on an operating limit.

Extraction/Admission w/Auto Priority Switching

Select this option to control turbine extraction/admission pressure/flow when the turbine is on an operating limit. The control will switch from speed to extraction/admission priority as soon as the LP valve limiter is at its minimum position, both the gen and tie breakers are closed (if programmed as a generator), and the unit is not already at a limit.

Ext/Adm w/Manual Priority Switching

Select this option to control turbine extraction/admission pressure/flow when the turbine is on an operating limit. The control will allow extraction/admission priority to be enabled as soon as the LP valve limiter is at its minimum position, both the gen and tie breakers are closed (if programmed as a generator), and the unit is not already at a limit. The priority must be manually switched from speed to extraction/admission once the above conditions are met and can be preformed from the Run Mode of the PCI, a contact input, and from a Modbus command.

Pressure Priority Override on LP Maximum Lift Limit dflt = No Check this box to have the control switch to extraction/admission priority whenever the LP valve is on its maximum limit regardless of the priority selected or enabled.

Admission Only Steam Map

Before a turbine's admission steam map can be programmed into the control, it must have the intersection points A, B, & C (refer to Figure 3-2).

If points A & B already exist, the only conversion necessary is the extension of the LP=100 line and the P=100 line until they cross or intersect (this is Point C for programming).



Figure 3-2. Typical Admission Steam Map

If only point A exists, your map will have to be modified to include points B & C. The LP=0 line will need to be created. To create the LP=0 line you must know the minimum required steam flow through the back-end of the turbine. In our example steam map (figure 3-2) the minimum required flow was 10,000 lbs/hr.

- 1. Extend the zero admission (or induction) line (p=100%). Refer to figure 3-2.
- 2. Find your turbine's minimum back-end steam flow (this will be point B's HP flow).
- 3. Mark the intersection of the zero admission line and the turbine's minimum back-end (cooling) steam flow. This mark will be Point B for programming.
- 4. Draw a line parallel to the LP=100 line, through the mark created in step 3. This will be your LP=0 line or LP valve closed line.

 Mark the intersection of the P=100 and the LP=100 line. This will be Point C for programming. Typically Point C the intersection of the LP=100 line and the P=100 line does not exist.

Points A, B, and C are required by the control to calculate the turbine's internal pressure ratios and limits.

The nine values needed can be taken from the converted steam map. An example has been provided using the steam map in Figure 3-2.

The MAX POWER value is the load where the S=100 line crosses the s-axis (about 10,000 KW in our example). The MAX HP FLOW value is the flow where the HP=100 line crosses the HP-axis (about 105,000 lbs/hr).

Point A is where the P=0 and LP=100 lines intersect (MAX POWER @ MAX ADMISSION = about 9,500 KW; HP FLOW @ MAX ADMISSION = about 75,000 lbs/hr).

The ADMISSION FLOW @ MAX ADMISSION = about 50,000 lbs/hr.

Point B is where the LP=0 and P=100 lines intersect (MIN POWER @ MIN ADMISSION = about 700 kW; HP FLOW @ MIN ADMISSION = about 10,000 lbs/hr). This point was used because 10,000 lbs/hr is the minimum back-end cooling steam flow required by the turbine.

Point C is where the LP=100 and P=100 lines intersect (MAX POWER @ MIN ADMISSION = about 11,000 kW; MAX HP FLOW @ MIN ADMISSION = about 125,000 lbs/hr).

An additional parameter, MIN HP LIFT (%), would also be set to 8000/105,000 = 7.6%.

In the folder below values have been entered as a percentage. The ratio of one value to another is what is important. It does not matter if values are entered in engineering units, percentages, or values. As long as all values are entered in the same units, the map will ratio correctly.

95009 PC Interface - [Program Mode - Admission Steam 💶
🗣 File Mode Options Windows
🏶 Save To Control 🛛 Save To File 🕵 Load From File
Application Start Settings Speed Control Admission Control Admission Steam Map Driver Config Analog Inputs Contact Inputs Aux Control Cas
Maximum Values Maximum HP Flow 100.00 Maximum Power 100.00 Maximum Adm Flow 50.00
Point A Values Max Power @ Max Adm 95.40 💏 units Max HP Flow @ Max Adm 66.20 🖨 🖨 units
Hin Power @ Min Adm 4.60 ••••• units Min HP Flow @ Min Adm 8.70 ••••• units
Point C Values Max Power @ Min Adm 111.30 III Max HP Flow @ Min Adm 117.00 III mits
Priority On Steam Map Limits Speed Speed Admission w/Auto Priority Switch Admission w/Manual Priority Switch
Pressure Priority Override on LP Maximum Lift Limit
Control is shutdown. Control Status: Program Mode

Admission Steam Map Page

Woodward

Admission Steam Map Values

Maximum Values

Maximum Power Enter the Maximum Rated Turbine Power. Maximum HP Flow Enter the Maximum Rated HP Valve Flow. Maximum Admission Flow Enter the Maximum Rated Low Pressure(Admission) Flow for the turbine.

Point A Values

Maximum Power @ Maximum Admission

Enter the maximum power attainable at 100% or maximum admission flow. Maximum HP Flow @ Maximum Admission

Enter the maximum HP Valve Flow attainable at 100% or maximum admission flow.

Point B Values

Minimum Power @ Minimum Admission Enter the minimum power attainable at zero admission flow. Minimum HP Flow @ Minimum Admission Enter the minimum HP Valve Flow at zero admission flow.

Point C Values

Maximum Power @ Minimum Admission

Enter the maximum power attainable at zero admission flow.

Maximum HP Flow @ Minimum Admission

Enter the maximum HP Valve Flow at zero admission flow.

Priority On Map Limits—Select the desired control priority when the turbine is operating on a limit. Refer to the "Priority On Map Limits" description under the Extraction Steam Map Folder section of this chapter for a detailed description of each option.

Extraction & Admission Steam Map—Before a turbine's extraction/ admission steam map can be programmed into the control, it must have the intersection points A, B, & C (refer to figure 3-3).

If points A & B already exist, the only conversion necessary is the extension of the LP=0 line and the zero extraction and admission flow line until they cross or intersect (this is Point C for programming). If point A does not exist, the extension of the LP=100 line and the zero extraction and admission flow line until they cross or intersect is Point A for programming.

If points B & C do not exist, your map will have to be modified to include points B & C. The LP=0 line will need to be created. To create the LP=0 line you must know the minimum required steam flow through the back-end of the turbine. In our example steam map (figure 3-3) the minimum required flow was 8,000 lbs/hr.

- 1. Extend the maximum extraction line. Refer to figure 3-3.
- 2. Extend the zero extraction & admission line.
- 3. Find your turbine's minimum back-end steam flow (this will be point C's HP flow).
- Mark the intersection of the zero extraction & admission flow line and the turbine's minimum back-end steam flow. This mark will be Point C for programming.

- 5. Draw a line parallel to the LP=100 line, through the mark created in step 4. This will be your LP=0 line or LP valve closed line.
- 6. Mark the intersection of the maximum extraction line and the created LP=0 line. This will be Point B for programming.

Points A, B, and C are required by the control to calculate the turbine's internal pressure ratios and limits.



Figure 3-3. Typical Extraction & Admission Steam Map

The ten values needed can be taken from the converted steam map. An example has been provided below, using the steam map in Figure 3-3:

The MAX POWER value is the load where the S=100 line crosses the s-axis (about 10,496 kW in our example). The MAX HP FLOW value is the flow where the HP=100 line crosses the HP-axis (about 54,000 lbs/hr).

Point A is where the P=0 extr/adm and LP=100 lines intersect (MAX POWER @ 0 EXTR/ADM = about 11,625 kW; MAX HP FLOW @ 0 EXTR/ ADM = about 62,000 lbs/hr). MAX ADMISSION = about 20,000 lbs/hr.

Point B is where the LP=0 and P=100 lines intersect (MIN POWER @ MAX EXTRACTION = about 1504 kW; MIN HP FLOW @ MAX EXTRACTION = about 28,000 lbs/hr).

Point C is where the LP=0 and zero extraction & admission flow lines intersect (MIN POWER @ ZERO EXTRACTION/ADMISSION = about—205 kW; MIN HP FLOW @ ZERO EXTRACTION/ADMISSION = about 8,000 lbs/hr).

An additional parameter, MIN HP LIFT (%), would also be set to 4000/54000 = 7.4%.

In the folder below values have been entered as a percentage. The ratio of one value to another is what is important. It does not matter if values are entered in engineering units, percentages, or values. As long as all values are entered in the same units, the map will ratio correctly.

Extraction/Admission Steam Map Folder

5009 PC Int	terface - [Program M	ode - Ext//	Adm Steam	Map] _ 🗆 🗙
🔷 <u>E</u> ile <u>M</u> ode	<u>O</u> ptions	<u>W</u> indows			_ & ×
🗣 Save To Control	🞴 Save To Fie	🗣 Load From File			
Application Start Setting: S	peed Control Extr/Ac	m Control Ext/Adm Stee	m Map Driver Config	Analog Inputs Contact I	nputs Aux Control Case
- Maximum Values Maximum Power 100	100 🍦 🌩 units	Maximum HP Flow Maximum Adm Flow	100.00 •••• units 37.50 ••• units		
Point A Values Max Power @ 0 E/A 111	1.00	Max HP Flow @ 0 E/A	115.00 💠 🗘 units		
Point B Values Min Power @ Max Extr 15.	20 🔷 🗘 units	Min HP Flow @ Max Extr	49.90 🗘 🗘 units		
Point C Values Min Power @ 0 E/A -23	90 🏟 🏟 units	Min HP Flow @ 0 E/A	14.00 • • units		
Priority On Steam Map Limits	Speed Speed Extr/Adm w/Auto Extr/Adm w/Manu on LP Maximum Lift Li	Priority Switch all Priority Switch mit	T		
Control is shutdown.	Control Stab	x: Program Mode			

Extraction/ Admission Steam Map Values

Maximum Values

Maximum Power	dflt = 100 (0.0, 999999)
Enter the Maximum Rated Turbine Power.	
Maximum HP Flow	dflt = 100 (0.0, 999999)
Enter the Maximum Rated HP Valve Flow for	the turbine.
Maximum Admission Flow	dflt = 0.0 (0.0, 999999)
Enter the Maximum Rated Low Pressure Valv	ve Flow (Admission) for the
turbine.	

Point A Values

Maximum Power @ 0 E/A	dflt = 77.7 (1.0, 999999)
Enter the maximum power attainable at ze	ro extr/adm flow.
Maximum HP Flow @ 0 E/A	dflt = 28.6 (1.0, 999999)
Enter the maximum HP Valve Flow attaina	ble at zero extr/adm flow.

Point B Values

Minimum Power @ Maximum Extraction dflt = 27.4 (-99999, 999999) Enter the minimum power attainable at maximum extraction flow.

Minimum HP Flow @ Maximum Extraction dflt = 80.0 (-99999, 999999) Enter the minimum HP Valve Flow at maximum extraction flow.

Point C Values

Priority On Map Limits

dflt = Speed

Select the desired control priority when the turbine is operating on a limit. Refer to the "Priority On Map Limits" description under the Extraction Steam Map Folder section of this chapter for a detailed description of each option.

Driver Folder

5009 PC Ir	nterface - [F e <u>O</u> ptions	Program Mode - Driver Config] Windows	× 🗆 🔤
Save To Control Application Start Settings	Save To File	Load From File Control Est/Adm Steam Map Driver Config Analog Inputs Contact Inp	uts Aux Control Casca
Act #1 (HP) Settings Range	20-160 mA ▼ 4-20 mA 20-160 mA		
Dither Calibration Value at 0% Calibration Value at 100%	0.00 🗘 🖨 mA 20.00 🔶 🏟 mA 160.00 🔶 🏘 mA	Dual Coil Invest Driver Output Trip On All Failed	
-Act #2 (LP) Settings Range	20-160 mA ▼ 4-20 mA 20-160 mA		
Dither Calibration Value at 0% Calibration Value at 100%	0.00 • • mA 20.00 • • mA 160.00 • • • mA	Dual Coil Invert Driver Output Trip On All Failed	
Active.	Control Status	< Program Mode	

Settings

Identical settings are used for both the HP value and the LP value, Act #1 and Act #2.

Range dflt = 20—160 mA
Select either a 4—20 mA driver range or a 20—160 mA driver range.
Typically Woodward actuators have a 20—160 mA range.
Dither $dfl = 0.0 (0.0, 10)$
Enter the dither, in milliamps, for the actuator. Enter 0.0 if no dither is
required. Woodward TM-type actuators typically require dither. This value
can be changed in the Run Mode while the turbine is operating.
Calibration Value at 0% dflt = 4 (1.8,12) or 20 (8, 100)
Enter the milliamp setting that corresponds to 0% flow. This number can be
tuned in Run Mode.
Calibration Value at 100% $dfl = 20 (12,24) \text{ or } 160 (100, 196)$
Enter the milliamp setting that corresponds to 100% flow. This number can
be tuned in Run Mode.
Dual Coll dflt = No
Uneck this box if the actuator being used has a dual coll. Reference the
Hardware Installation section of Volume 2 for the proper wiring of the dual
coll actuator.
Check this hav if the actuator requires an inverted driver. (One on a
decrease in current to the actuator
Trip Op All Epilod
Check this hav if the 5000 should shutdown and go to a failed sofe condition
if an actuator failure has been detected. It should be noted that all three lags
of the actuator drivers, both coils of a dual coil actuator, or the optica
Trip On All Failed Check this box if the 5009 should shutdown and go to a failed safe condition if an actuator failure has been detected. It should be noted that all three legs of the actuator drivers, both coils of a dual coil actuator, or the entire

of the actuator drivers, both coils of a dual coil actuator, or the entire actuators field wiring would have to fail in order to cause a 'Trip on all Failed'.

5009 PC Interface	- [Program Mode - Driver Config]	_ 🗆 🗙
• Eile Mode <u>O</u>ptic	ons <u>W</u> indows	_ 8 ×
🗣 Save To Control 🛛 🖬 Save To Fi	le 🏙 Load From File	
Application Start Settings Speed Control	viver Config Analog Inputs Contact Inputs Aux Control Cascade Control Readouts	Relays Commun 💶 🕨
Act #1 Settings Range 20-160 mA ▼	1	
Dither 0.00	mA 🔲 Dual Coil	
Calibration Value at 0% 20.00 🜻 🜻	mA 🔲 Invert Driver Output	
Calibration Value at 100% 160.00	mA Trip On Al Failed	
Act #2 Readout Settings		
tead Use Act #2As a Readout Read	Actual Speed Actual Speed Speed Setpoint Load Share Input Sync Input Sync Input Cascade Setpoint Cascade Setpoint Remote Cascade Setpoint Auxiliary Setpoint Remote Cascade Setpoint Auxiliary Setpoint Remote Cascade Setpoint Auxiliary Setpoint Act 1 Valve Limiter Setpoint Actual Demand First Stage Pressue Input Monitor Analog Input mA Value 100.00	
Active.	ol Status; Program Mode	

dflt = Actual Speed

Act #2 Offset (Not Shown)

When the control is configured for a split-range turbine type this setting is visible, and Act #2 can be configured to begin opening at an offset value of Act#1 position. If this setting is 50%, then Valve #2 will begin opening when Valve #1 reaches 50%. The control will continue to open both valves to 100%, with a position difference of 50%.

ACT #2 Readout Settings

If the application has been programmed for a Single valve Turbine type, Act #2 can be programmed for a 4—20 mA analog Readout. Select this option by clicking on the check box to the left of the Use Act #2 As a Readout text.

10. Auxiliary Input

11. Auxiliary Setpoint

12. Rmt Auxiliary Setpt

14. Act 1 Valve Demand

16. First Stg Press Input

17. Monitor Analog Input

15. Actuator Demand

13. Act 1 Valve Limiter Setpt

Readout Options

Select from the list of options below:

- 1. Actual Speed
- 2. Speed Setpoint
- 3. Remote Speed Setpt
- 4. Load Share Input
- 5. Sync Input
- 6. KW Input
- 7. Cascade Input
- 8. Cascade Setpoint
- 9. Rmt Cascade Setpt
- 4 mA Value

dflt = 0.0 (-325000, 325000)

Enter the value (in engineering units) that corresponds to 4 milliamps (mA) on the analog output.

20 mA Value

dflt = 100 (-325000, 325000)

Enter the value (in engineering units) that corresponds to 20 milliamps (mA) on the analog output.

(Must be greater than the '4 mA Value' Setting)

Analog Inputs Folder

Analog Input #X

All Analog Inputs are entered in the same way. As functions are defined in the 5009 control, Analog Inputs are needed to read parameters and close the control loop. If a function is defined, but a needed analog input is not provided, the completeness check at the end of programming will inform the user and bring him back to this page to enter the appropriate analog input. Up to eight analog inputs can be programmed.

dflt= 0.0(0.0, 100)

35009 PC Interface - IProgram	m Mode - Analog Innuts]			
File Mode Options	Windows			
Save To Control	💼 - Load From File			
Application Start Settings Speed Control Extraction	Control Extraction Steam Man Driver Config Analog Inputs Contact Inputs	Cascade Control 🔍 🕨		
Analog Input #1	Analog Input #5			
Extraction/Admission Input # 👻	Auxiliary Input #1			
4 mA Value 0.00	4 mA Value 0.00			
20 mA Value 100.00	20 mA Value 30.00 Sync/Load Share Input #1			
Device Rever	Sync/Load Share Input #3			
	KW/Unit Load Input #2			
Analog Input #2	Analog Input #6 Extraction/Admission Input #1			
Extraction/Admission Input # 👻	KW/Unit Load Input #1 Extraction/Admission Input #2 Extraction/Admission Input #3			
4 mA Value 0.00 😫 🖨	4 mA Value 0.00 +++ Remote Extr/Adm Setpoint			
20 mA Value 150.00 😫 🖨	20 mA Value 100.00			
Device Power Loop Powered 🔽	Device Power Self Powered Cascade Input #3 Remote Cascade Setpoint Auxiliary Input #1			
Analog Input #3	Analog Input #7 Auxiliary Input #2			
Cascade Input #1 🗸	First Stage Pressure Input Auxiliary Input #3 Remote Auxiliary Setpoint			
4 mA Value 400.00 🗘 🗘	4 mA Value 0.00 First Stage Pressure Input			
20 mA Value 600.00 🚔 🖨	20 mA Value 100.00 🚔 🖨			
Device Power Self Powered 👻	Device Power Self Powered			
Analog Input #4	Analog Input #8			
Remote Cascade Setpoint 🛛 👻	Monitor Analog Input			
4 mA Value 400.00 🖨 🖨	4 mA Value 0.00 🜩 🜩			
20 mA Value 600.00 🜲 🖨	20 mA Value 100.00			
Device Power Self Powered 🔽	Device Power Self Powered	I		
<u> </u>				
Active. Control Status:	Program Mode			

Input Option dflt = Not Used

Select one from the following list. If more than one input is needed for one function, (i.e. Cascade Input) use a different numbered selection for each analog function(i.e. Cascade Input #1, Cascade Input #2, Cascade Input #3) Not Used Remote Speed Setpoint Synchronizing Input Sync/Load Share Input #1 Sync/Load Share Input #2 Sync/Load Share Input #3 KW/Unit Load Input #1 KW/Unit Load Input #2 KW/Unit Load Input #3 Extraction/Admission Input #1 Extraction/Admission Input #2 Extraction/Admission Input #3 Remote Extraction/Admission Setpoint Cascade Input #1 Cascade Input #2 Cascade Input #3 Remote Cascade Setpoint Auxiliary Input #1 Auxiliary Input #2 Auxiliary Input #3 Remote Auxiliary Setpoint First Stage Pressure Input

Value at 4 mA

e at 4 mA	dflt = 0.0 (-325000, 325000)
Set the value (in engineering units)	that corresponds to 4 milliamps (mA) on
the analog input.	

Value at 20 mA

dflt = 100 (-325000, 325000)

Set the value (in engineering units) that corresponds to 20 milliamps (mA) on the analog input.

(Must be greater than the 'Value at 4 mA' Setting)

Device Power

Select the power configuration used by the input device (Self Powered or Loop Powered). Select the "Self Powered" setting if the input device has its own power. Select the "Loop Powered" setting if the input device is powered by the 5009 control.

Contact Inputs Folder

👪 5009 PC Interface - [Program Mode - Contact Inputs]										
🍫 <u>F</u> ile	<u>M</u> ode	<u>O</u> ptio	ns	₩i	ndows				_ 8	X
🏶 Save To I	Control	Save To	File		Load From File					
Application Sta	art Settings S	peed Control	Extractio	on Con	trol Extraction Stea	am Map Driver	Config	Analog Inputs Contact Inputs Casca	de Control	• •
Contact Inpu	ts									
#1 Externa	al Trip Input			#13	Not Used		•	Not Used Generator Breaker Position		\square
#2 Reset	Alarm/Trip Con	ditions		#14	Not Used		•	Utility Tie Breaker Position		
#3 Raise 9	Speed			#15	Not Used		•	Select Uverspeed Test Start Command		
#4 Lower	Speed			#16	Not Used		•	Start Permissive Select Idle/Bated Sneed Setupint		
#5 Select	Speed Setpion	it Fast Rate	Ŧ	#17	Not Used		•	Halt/Continue Auto Start Sequence		
#6 NotUs	sed.		•	#18	Not Used		•	Select On-Line Speed PID Dynamic		
#7 NotUs	ed:		Ŧ	#19	Not Used		•	Select Local/Remote Interface Mode Remote Speed Setpoint Enable		
#8 NotUs	ed		•	# 20	Not Used		•	Sync Input Enable Select Speed Setroint East Bate		
#9 NotUs	ed		Ŧ	# 21	Not Used		•	Frequency Control Arm/Disarm		
#10 Not Us	ed		•	# 22	Not Used		•	Extr/Adm Setpoint Lower		
# 11 Not Us	ed		•	# 23	Not Used		–	Extr/Adm Control Enable Remote Extr/Adm Setpoint Enable		
#12 Not Us	ed:		•	# 24	Not Used		•	Select Extr/Adm Priority Cascade Setpoint Baise		
	Cascade Setpoint Lower									
Contact Inpu	Contact Input Power Configuration Cascade Control Enable Remote Cascade Setpoint Enable									
Inputs 1-3 (Config Inter	nal 24Vdc	Ŧ	Incu	its 13-15 Config	ernal 24Vdc	Ŧ	Auxiliary Setpoint Raise Auxiliary Setpoint Lower		
Inputs 4-61	Config Inter	nal 24Vdc	÷	Inni	its 16-18 Config Link	ernal 24Vdc	Ť	Auxiliary Control Enable Remote Auxiliary Setpoint Enable		
Inpute 7.91	Config Inter	nal 24Vdc	÷	Inni	te 19-21 Config Inte	ernal 24/dc	÷	HP Valve Limiter Raise		
Inpute 10.1	2 Contine Inter	nal 24/4c	÷	loos	to 22-24 Config Inte	emal 20/de	÷	LP Valve Limiter Raise		
Inputs 10-1	2 coning linter	nal 24Vdc	Ť	inpu	its 22-24 Coning The	einai 24V0C	÷	LP Valve Limiter Lower Extr/Adm Demand Raise		
	Exte	mal 24Vdc						Extr/Adm Demand Lower External Trip Input 2 - 10		
	Exte	mai 125Vdc						External Alarm Input 1-10		
								Controlled Shutdown Command		
								synchronize i me or Day		T
I Control Status Deserves Media										
AGUTE.			uoi statu	s. r10	grammoue					

Contact Inputs

(Except for the External Trip and External Alarm contacts, each contact input option may be configured only once. In addition, the function that the contact input uses must be programmed or a completeness check error message will occur. For example, to use the Cascade Control Enable contact input, the 'Use Cascade' function must be programmed.)

Contact Input Power dflt = Internal 24 Vdc

Select the power source that will be used to drive the contact inputs. External Trip

Contact Input #1 is dedicated as an External Trip input. If the contact is open (power removed) the Control will issue a fail safe shutdown.

5009 PCI Software

Reset

Contact Input #2 is dedicated as a Control Reset input. If the contact is closed (power applied) the Control will issue a reset command.

Raise Speed

Contact Input #3 is dedicated as a Raise Speed Setpoint command. If the contact is closed (power applied) the Control will raise the speed setpoint. Lower Speed

Contact Input #4 is dedicated as a Lower Speed Setpoint command. If the contact is closed (power applied) the Control will lower the speed setpoint.

Contact Input X

Function

(Not Used)

Scroll through the option list and select an option by clicking on it. CONTACT INPUT OPTIONS

Generator Breaker	Select Extr/Adm Priority
Utility Tie Breaker	Casc Setpt Raise
Select Overspeed Test	Casc Setpt Lower
Start Command	Casc Control Enable
Start Permissive	Remote Casc Setpt Enable
Select Idle / Rated Speed Setpoint	Auxiliary Setpt Raise
Halt / Continue Auto Start Sequence	Auxiliary Setpt Lower
Override Speed Sensor Fault	Auxiliary Control Enable
Select On-Line Speed PID Dynamics	Remote Auxiliary Setpt Enable
Select Local / Remote Interface Mode	HP Valve Limiter Raise
Remote Speed Setpt Enable	HP Valve Limiter Lower
Sync Input Enable	LP Valve Limiter Raise
Select Speed Setpoint Fast Rate	LP Valve Limiter Lower
Frequency Control Arm/Disarm	Extr/Adm Demand Raise
Extr/Adm Setpt Raise	Extr/Adm Demand Lower
Extr/Adm Setpt Lower	External Trip 2—10
Extr/Adm Control Enable	External Alarm 2—10
Remote Extr/Adm Setpoint Enable	Controlled Shutdown Command
	Synchronize Time of Day

Contact Input Power Configuration

Inputs X-X Config dflt = Internal 24Vdc Select the contact input circuit wetting voltage used by each set of contact inputs. Select the "Internal 24Vdc" setting if the 5009 control is supplying the circuit's contact input wetting voltage.

Auxiliary Folder (Limiter and Controller)

The difference between Auxiliary as a Limiter and Auxiliary as a Controller is in how they function and are enabled/disabled. There are no programming differences, besides the "Setpoint Init Value" option. Because the Auxiliary Controller uses setpoint tracking when disabled, the Setpoint Init Value option is not used.

Seve To Control Seve To File Application Seve To Control Seve To File Application Seve To Control Seve To File Ausiliary Units pei pei None None pei None pei None pei None pei None None pei None pei None pei None pei None pei None None None pei None None	5009 PC Interface - [Program Mo	de - Aux Limiter]
Lost Ausiliary Input Shutdown Lost Ausiliary Input Shutdown Lost Ausiliary Input Disable Ausiliary On Open Tie Breaker Lost Ausiliary On Open Gen Breaker	Image: Save To Control Save To File Image: Save To File Application Start Settings Speed Control Extr/Adm Control Extr/Adm Steam M Setpoint Values Values None Prince Prince Prince Max Setpoint 100.00 Prince Prince Prince Prince Prince Max Setpoint 100.00 Prince Prince Prince Prince Prince Min Setpoint 100.00 Prince Prince Mw Prince Prine Prince Prince	ep Driver Config Analog Inputs Contact Inputs Aux Limiter Cesce Proportional Gain 3.00 Proportional Gain 0.30 Propo
	Lost Ausiliary Input Shutdown	🗹 Disable Auxiliary On Open Tie Breaker 🗹 Disable Auxiliary On Open Gen Breaker

Auxiliary Setpoint Values

Units: Select one of the following: psi #/hr KW MW kPa kg/hr degF degC

bar

ka/cm²

dflt = None

t/h atm k#/hr (none) Maximum Setpoint dflt = 0.0 (-325000, 325000) Set the maximum auxiliary setpoint. This value is the maximum setpoint value that the auxiliary setpoint can be increased/raised to (upper limit of auxiliary control). (Must be greater than the 'Min Aux Setpt' Setting) Minimum Setpoint dflt = 0.0 (-325000, 325000) Set the minimum auxiliary setpoint. This value is the minimum setpoint value that the auxiliary setpoint can be decreased/lowered to (lower limit of auxiliary control). Setpoint Initial Value (Limiter Only) dflt = 0.0 (-325000, 325000) Enter the setpoint initialization value. When not using the Aux Enable function, this is the value that the auxiliary setpoint initializes to upon powerup or exiting the program mode. (Must be less than or equal to the 'Max Aux Setpoint' Setting) Setpoint Rate (Slow) dflt = 5.0 (0.01, 10000)Enter the auxiliary setpoint slow rate (in units per second) at which auxiliary setpoint moves when adjusted for less than 3 seconds. After 3 seconds the

rate will increase to 3 times this rate. The slow rate, fast rate time delay (defaulted to 3 seconds), and fast rate settings are all adjustable in the PCI's Service mode.

Use 4-20mA Remote Auxiliary Setpoint If checked, an external 4-20mA signal can be used (configure in An Input page) to change the Auxiliary setpoint. The Auxiliary Control S will move to this input signal whenever the Remote Auxiliary Setpoi enabled.	dflt = No nalog Setpoint int is
Remote Setpoint Maximum Rate dflt = 5.0 (0. Enter the maximum desired rate that the Auxiliary Setpoint will char large step change in the Remote Auxiliary Setpoint signal.	1, 10000) nge for a
Initial PID Settings	
Proportional Gain dflt = 3.0 (0 Enter the aux PID proportional gain value. This value is used to set control response. This value can be changed in the Run Mode while turbine is operating. If unknown, a recommended starting value is 1 Integral Gain dflt = 0.3 (0.00	0.0, 99.99) auxiliary e the %. 01, 99.99)
Enter the aux PID integral gain value, in repeats-per-second (rps). value is used to set auxiliary control response. This value can be ch the Run Mode while the turbine is operating. If unknown, a recomm starting value is 0.3 rps.	This nanged in nended
Derivative Ratio Enter the aux PID derivative ratio. This value is used to set auxiliary response. This value can be changed in the Service Mode while the is operating. If unknown, a recommended starting value is 100%.	01, 99.99) y control e turbine
Droop dfIt = 0.0 Enter the droop percentage. If required, typically set between 4-6% more than 100%.	(0.0, 100) and not
Invert Auxiliary Check this box if the auxiliary control action required is reverse acti selected, this option will result in the HP valve (S-term) decreasing increase the auxiliary input parameter. An example when the input inverted is when Aux PID is being used for turbine inlet pressure co	dflt = No ng. lf to would be ontrol.
Auxiliary Control Settings	
Lost Auxiliary Input Shutdown Check this box if you want the 5009 to trip or go to a failed safe cor loss of the auxiliary analog input signal. If not checked, the control v issue an alarm if the Aux input fails.	dflt = No ndition on will only
Use KW Input If checked, allows the auxiliary control PID will use the KW Unit Loa programmed in the analog input folder as the control input paramet checked, no auxiliary analog input is used or needed.	dflt = No ad Input er. When
Disable Auxiliary On Open Tie Breaker Select to disable the Auxiliary control when the utility tie breaker op not checked, then Auxiliary control will not be disabled when the uti breaker is opened.	dflt = Yes ens. If ility tie
Disable Auxiliary On Open Generator Breaker Select to disable the Auxiliary control when the generator breaker of not checked, then Auxiliary control will not be disabled when the generator breaker is opened.	dflt = Yes opens. If enerator

Cascade Folder

Image: Save To Control Save To File Image: Load From File Start Settings Speed Control Extr/Adm	5009 PC Interface - [Pi <u>F</u> ile <u>M</u> ode <u>O</u> ptions	rogram Mode - Cascade Control] 폰 Windows 문론
Start Settings Speed Control Ext/Adm Control Ext/Adm Control Ext/Adm Control Ext/Adm Control Cascade Control (1) Setpoint Values: Initial PID Settings: Initial PID Settings: Proportional Gain 324 (1)	🗣 Save To Control 🛛 🗬 Save To File	🖶 Load From File
Setpt Init Values 75.00 Image: psi / sec -Speed Setpoint Values Setpoint Rate 5.00 Image: psi / sec Max Spd Setpt 3790.00 Image: psi / sec If Use 4-20 mA Remote Cascade Setpoint Min Spd Setpt 3605.40 Image: psi / sec Spd Setpt 3605.40 Image: psi / sec Rmt Setpt Max Rate 5.00 Image: psi / sec Spd Setpt Rate 20.00 Image: psi / sec Remote Cascade Setpoint Spd Setpt Rate 20.00 Image: psi / sec Spd Setpt Rate	Start Settings Speed Control Extr/Adm Control Ext/Adm Control	Adm Steam Map Driver Config Analog Inputs Contact Inputs Aux Control Cascade Control Initial PID Settings Proportional Gain 3.24 \$ \$ Integral Gain 0.18 \$ \$ Derivative Ratio 99.99 \$ \$ Droop 0.00 \$ \$ Invert Cescade Input \$ \$
	Setpoint Rate 5.00 🖨 🖨 psi /sec	-Speed Setpoint Values Mex Spd Setpt 3790.00 • om Min Spd Setpt 3605.40 • om Spd Setpt Rate 20.00 • om/sec
Longrou Segungs* Disable Cascade On Open Tie Breaker Disable Cascade On Open Tie Breaker Disable Cascade On Open Gen Breaker	Cascade Control Settings	Disable Cascade On Open Tie Breaker Disable Cascade On Open Gen Breaker

Cascade Setpoint Values

Units: Select one of the	ollowing.	dflt = None
nsi	t/hr	
KW		
kPa	a/hr	
deaE	leaC	
ka/cm ²	ar	
t/b	atm	
k#/hr	none)	
N//TH		
Maximum Setpoint	dflt =	0.0 (-325000, 325000)
Enter the maximur	cascade setpoint. This value is th	e maximum setpoint
value that the case	de setpoint can be increased/rais	ed to (upper limit of
cascade control).		
(Must be greater th	n the 'Min Cascade Setpt' Setting	()
Minimum Setpoint	dflt =	0.0 (-325000, 325000)
Enter the minimum	cascade setpoint. This value is the	e minimum setpoint
value that the case	de setpoint can be decreased/low	vered to (lower limit of
cascade control).		
Use Setpoint Tracking?		dflt = No
If checked, the cas	ade setpoint tracks the cascade ir	nput to provide
bumpless transfer	cascade control when it is enable	ed. If not checked, the
cascade setpoint r	mains at the last in control position	n, except on power-up
or exiting the prog	m mode at which point it will go to	the Setpoint Initial
Value.		
Setpoint Initial Value	dflt =	0.0 (-325000, 325000)
Enter the setpoint	itialization value. When not using	the Setpoint Tracking
function, this is the	alue that the cascade setpoint ini	tializes to upon power-
up or exiting the pr	gram mode.	
(Must be less than	or equal to the 'Max Cascade Setp	oť Setting)

5009 PCI Software	Manual 8
Setpoint Rate (Slow) Enter the Cascade setpoint slow rate setpoint moves when adjusted for les rate will increase to 3 times this rate. (defaulted to 3 seconds), and fast rat Service mode	dflt = 5.0 (0.01, 10000) (in units per second) at which cascade is than 3 seconds. After 3 seconds the The slow rate, fast rate time delay e settings are all adjustable in the PCI's
Use 4-20mA Remote Cascade Setpoint If checked, an external 4-20mA signa Input page) to change the Cascade s will move to this input signal whenever enabled	dflt = No al can be used (configure in Analog setpoint. The Cascade Control Setpoint er the Remote Cascade Setpoint is
Remote Setpoint Maximum Rate Enter the maximum desired rate that large step change in the Remote Cas	dflt = 5.0 (0.01, 10000) the Cascade Setpoint will change for a scade Setpoint signal.
Initial PID Settings Proportional Gain Enter the cascade PID proportional g cascade control response. This value while the turbine is operating. If unkn	dflt = 3.0 (0.0, 99.99) ain value. This value is used to set e can be changed in the Run Mode own, a recommended starting value is
Integral Gain Enter the cascade PID integral gain v value is used to set cascade control of the Run Mode while the turbine is op starting value is 0.3 rps.	dflt = 0.3 (0.001, 50) value, in repeats-per-second (rps). This response. This value can be changed in erating. If unknown, a recommended
Derivative Ratio Enter the cascade PID derivative rati control response. This value can be o turbine is operating. If unknown, a re-	dflt = 99.99 (0.01, 99.99) o. This value is used to set cascade changed in the Service Mode while the commended starting value is 100%. dflt = 0.0 (0.0, 100)
Enter the droop percentage. If neede more than 10%.	d, typically set between 4-6% and not
Invert Cascade Input Select this box if the cascade control the control will be forward acting. If s Valve (S-Term) decreasing, to increa example of when the input would be being used for turbine inlet pressure	dflt = No will be reverse acting. If not checked, elected, this option will result in the HP se the Cascade input parameter. An inverted is when the Cascade PID is control.
Speed Setpoint Values Maximum Speed Setpoint Enter the maximum speed setpoint th speed setpoint to. This value is used powering the unit. (Must be less than Speed Setpt' Setting)	dflt = 3780 (0.0, 25000) nat the Cascade controller can raise the to limit the Cascade PID from over or equal to the 'Maximum Control
Minimum Speed Setpoint Enter the minimum speed setpoint th speed setpoint to. This value is used powering a unit. To protect the unit, t speed if the unit is a generator. (Mus	dflt = 3600 (0.0, 25000) at the Cascade controller can lower the to limit the Cascade PID from reverse his value should be at or above rated t be greater than or equal to the
Speed Setpoint Rate (Maximum) Enter the maximum desired rate at w speed setpoint.	dflt = 20 (0.1, 500) hich the cascade control can vary the

Cascade Control Settings

Use KW Input

dflt = No

If checked, allows the Cascade control PID will use the KW/Unit Load Input programmed in the analog input folder. When checked, no Cascade analog input is needed as the control input parameter.

Disable Cascade On Open Tie Breaker

dflt = Yes

Select to disable Cascade control when the utility tie breaker opens. If not checked, then Cascade control will not be disabled when the utility tie breaker is opened.

Disable Cascade On Open Generator Breaker

dflt = Yes

Select disable Cascade control when the generator breaker opens. If not checked, then Cascade control will not be disabled when the generator breaker is opened.

Analog Readouts Folder

5009 PC Interface - [Program Mo	de - Readouts]
<u>File</u> Mode Options Windows	
🧠 Save To Control 🛛 🗳 Save To File 👘 Load From File	
Speed Control Extr/Adm Control Ext/Adm Steam Map Driver Config Analog I	nputs Contact Inputs Aux Control Cascade Control Readouts Relate
CAnalog Headout #1	
Readout Option Actual Speed 💌	Actual Speed Speed Setpoint
4 mA Value 0.00 🔶 20 mA Value 6000.00 🔶	Remote Speed Setpoint Load Share Input Swee Input
Analog Readout #2	KW Input
Readout Option Speed Selpoint 💌	Extr/Adm Input Extr/Adm Setpoint
4 mA Value 0.00 💠 20 mA Value 6000.00 💠	Remote Extr/Adm Setpoint Cascade Input Cascade Setpoint
Analog Readout #3	Remote Cascade Setpoint
Readout Option Act 1 (HP) Valve Demand 🔽	Auxiliary Input Auxiliary Setpoint Benetic Autificar Categoint
4 mA Value 0.00 💠 20 mA Value 100.00 💠 🗘	Speed/Load Demand Extr/Adm Demand Act 1 (1917 Value 1) inter Setociat
Analog Readout #4	Act 2 (LP) Valve Limiter Setopint
Readout Option Act 2 (LP) Valve Demand 🛛 🗸	Act 1 (HP) Valve Demand Act 2 (LP) Valve Demand
4 mA Value 0.00 💠 🗘 20 mA Value 100.00 💠 🖨	Actuator Demand First Stage Pressure Input Monitor Analog Input
A stiller	
Incarko Status: Program Mode	

Analog Readout #X

All four 4-20 mA analog readouts may be configured in the same way. The function that the readout uses must be programmed or a completeness check error message will occur. For example, to use the Cascade Setpoint readout, the 'Use Cascade' function must be programmed.

5009 PCI Software

Output Option	dflt = Not Used
Select one of the following:	
(Not Used)	
Actual Speed	Auxiliary Input
Speed Setpoint	Auxiliary Setpoint
Remote Speed Setpt	Rmt Auxiliary Setpt
Sync/Load Share Input	Speed/Load Demand
Sync Input	Extr/Adm Demand
KW Input	ACT 1 (HP) Valve Limiter Setpt
Extr/Adm Input	ACT 2 (LP) Valve Limiter Setpt
Extr/Adm Setpt	ACT 1 (HP) Valve Demand
Rmt Extr/Adm Setpt	ACT 2 (LP) Valve Demand
Cascade Input	Actuator Demand
Cascade Setpoint	First Stage Press Input
Rmt Cascade Setpt	Monitor Analog Input
Value at 4 mA	dflt = 0.0 (-325000, 325000)
Enter the value (in enginee	ring units) that corresponds to 4 milliamps (mA)
on the analog output.	
Value at 20 mA	dflt = 100 (-325000, 325000)
Enter the value (in enginee	ring units) that corresponds to 20 milliamps (mA)
on the analog output.	

(Must be greater than the 'Readout 4mA Value' Setting)

Relay Folder



You may configure up to 10 relays in addition to the two pre-assigned relays (Trip, Alarm). Each relay can be configured to function as either a level switch or as a state indication. An example of a level switch is a Speed Switch (relay changes state above a certain level) and an example of a state indication is Cascade Control Enabled (the relay energizes on the indicated state = true).

Relay Testing

Test Relay(s) Every

dflt = 24 (0.0, 1000)Enter the length of time in hours between which the selected relays in each FT relay assembly are to be tested. Each relay output that is configured to be tested (its "Test Relay" option set to When Contacts are open. When Contacts are closed, or When Open or Closed) will be tested when the set time expires. With each test, all relay outputs configured for testing will have their individual relay's cycled, without affecting the state of the overall relay output. The test relay timer is reset when the program mode is exited, a manual test command is given, and after each timed test.

Trip Relay #1

This relay is predefined as the control's trip command/indication output. This relay output can be configured to energize or de-energize on a trip condition.

Configuration

dflt = N.O. Contact, 24 Vdc Power

Select the configuration used for the trip relay (contacts used, power interfaced with). Normally Open (NO) and Normally Closed(NC) options are available for three different power sources (24Volts DC, 125Volts DC, 120 Volts AC). This setting allows the control to correctly test the relay output, and print out the correct wiring-list terminals and jumpers. If the relay is not being tested (the relay's "Test Relay" option set for Not Used/Disabled), and a wiring list is not being utilized this option need not be selected.

Test Relay

dflt = When Open or Closed

The FT relay assemblies automatically test each relay in the assembly once every time period as entered above. This option allows for that test to be disabled or only preformed when the contacts are in a certain state. To determine if the test needs to be disabled for one or both contact settings, see Volume 1 of this manual.

Reset Clears Output

dflt = No

When this option is checked, the trip relay will change from its shutdown state to its normal operating state when the control is shutdown and a control reset command is issued.

Use External Trips

dflt = YesWhen this option is selected or checked, the control's trip relay will change to its tripped state when external trip commands (trip contact inputs) have been sensed. When this option is not selected, the control's trip relay will only change state based on internal control shutdown conditions (i.e. Overspeed, all speed inputs failed conditions).

Energize on Trip

dflt = No When selected or checked, this option reverses the conditional state of the trip relay. Instead of de-energizing on a trip condition, the Trip relay will energize on a trip condition. Care should be taken in using this option, in the event of a power loss, the Trip relay will not energize.

Alarm Relay #2

This relay is predefined for an alarm indication. When the 5009 control has sensed a control alarm, this relay is energized.

Configuration

dflt = N.O. Contact, 24Vdc Power

Select the configuration used for the trip relay (contacts used, power interfaced with). Normally Open (NO) and Normally Closed(NC) options are available for three different power sources (24Volts DC, 125Volts DC, 120 Volts AC). This setting allows the control to correctly test the relay output, and print out the correct wiring-list terminals and jumpers. If the relay is not being tested (the relay's "Test Relay" option set for Not Used/Disabled), and a wiring list is not being utilized this option need not be selected.

Testing Configuration

dflt = When Open or Closed

The FT relay assemblies automatically test each relay in the assembly once every time period as entered above. This option allows for that test to be disabled or only preformed when the contacts are in a certain state. To determine if the test needs to be disabled for one or both contact settings, see Volume 1 of this manual.

Use Non-Latching Alarm Indication

dflt = No

When selected or checked, this option will energize the alarm relay when an alarm condition exists. When the alarm condition is removed the relay will de-energize. If this option is not checked, any alarm indication will energize the alarm relay and the relay will remain "latched" until a control reset command is received.

Relay Folder



Relay (#3—#12) Level Switch

Function

Level Switch

The level switch option allows the relay to change state above a certain level. For the example above, the relay will energize once the actual sensed turbine speed goes above 3600 RPM. It will remain energized as long as the speed remains above 3590 RPM. Once the speed drops below 3590 RPM the relay will de-energize and remain de-energized until the speed once again reaches above 3600 RPM. This provides a level of hysteresis.

Output Option

AYS IF USED TO INDICATE A LEVEL
Auxiliary Setpoint
Speed/Load Demand
Extr/Adm Demand
HP Valve Limiter
LP Valve Limiter
Act 1 Valve Demand Output
Act 2 Valve Demand Output
Actuator Demand
First Stage Pressure
Monitor Analog Input

Relay On Level

dflt = 1.0 (-325000, 325000)

Enter the level (in the configured parameter's units) at which the relay is to be energized. The relay will energize once the selected parameter's level is at or above this setting.

Relav Off Level

dflt = 0.0 (-325000, 325000) Enter the level (in the configured parameter's units) at which the relay will de-energize (must be at or below the On Level). This setting determines the switch's hysteresis value. The relay will remain energized until the parameter's level lowers to a level at or below this setting.

Configuration

dflt = N.O. Contact, 24Vdc Power

Select the configuration used for the trip relay (contacts used, power interfaced with). Normally Open (NO) and Normally Closed(NC) options are available for three different power sources (24Volts DC, 125Volts DC, 120 Volts AC). This setting allows the control to correctly test the relay output, and print out the correct wiring-list terminals and jumpers. If the relay is not being tested (the relay's "Test Relay" option set for Not Used/Disabled), and a wiring list is not being utilized this option need not be selected.

Testing Configuration

dflt = When Open or Closed

The FT relay assemblies automatically test each relay in the assembly once every time period as entered above. This option allows for that test to be disabled or only preformed when the contacts are in a certain state. To determine if the test needs to be disabled for one or both contact settings, see Volume 1 of this manual.

Relay (#3—#12) State Indication

Function

State Indication

The State Indication option provides a True/False indication for any of the options below. In the figure above, the relay will be energized whenever the Control senses an Alarm Condition.

Indication of:

ation of:	
OPTIONS FOR RELAYS IF U	SED TO INDICATE STATE
Shutdown Condition	Extr/Adm PID in Control
Trip Relay (add'l trip relay output)	Remote Extr/Adm Setpt Enabled
Alarm Condition	Remote Extr/Adm Setpt Active
Major Alarm Condition	Cascade Control Enabled
Overspeed Trip	Cascade Control Active
Overspeed Test Enabled	Remote Casc Setpt Enabled
Speed PID in Control	Remote Casc Setpt Active
Remote Speed Setpt Enabled	Aux Control Enabled
Remote Speed Setpt Active	Aux Control Active
Underspeed Switch	Auxiliary PID in Control
Auto Start Sequence Halted	Remote Aux Setpt Enabled
On-Line Spd PID Dynamics Mode	Remote Aux Setpt Active
Local Interface Mode Selected	HP Valve Limiter in Control
Frequency Control Armed	LP Valve Limiter in Control
Frequency Control	Extr/Adm Priority Enabled
Sync Input Enabled	Extr/Adm Priority Active
Sync / Load Share Input Enabled	Extr/Adm Input Failed
Load Share Mode Active	Controlling on a Steam Map Limit
Extr/Adm Control Enabled	Modbus Commanded Relay
Extr/Adm Control Active	CPU-C Module or Port Failed
	Reset Pulse: 2 Seconds

5009 PCI Software

Configuration

dflt = N.O. Contact, 24 Vdc Power Select the configuration used for the trip relay (contacts used, power interfaced with). Normally Open (NO) and Normally Closed(NC) options are available for three different power sources (24Volts DC, 125Volts DC, 120 Volts AC). This setting allows the control to correctly test the relay output, and print out the correct wiring-list terminals and jumpers. If the relay is not being tested (the relay's "Test Relay" option set for Not Used/Disabled), and a wiring list is not being utilized this option need not be selected.

Testing Configuration

dflt = When Open or Closed

The FT relay assemblies automatically test each relay in the assembly once every time period as entered above. This option allows for that test to be disabled or only preformed when the contacts are in a certain state. To determine if the test needs to be disabled for one or both contact settings, see Volume 1 of this manual.

🐱 5009 PC Interface - [Program Mode - Communications]
🎭 File Mode Options Windows About
👋 Save To Control 🛛 🕞 Save To File 🖉 🗁 Load From File
Application Start Settings Speed Control Driver Config Analog Inputs Contact Inputs Readouts Relays Communications SIG
MODBUS#1 general settings
Driver Protocol RTU Device Number 1
MODBUS#1:Port 1 (CPU-A or SIO-A channel 3)
Port Configuration Modbus #1 CPU-A By-passed for Modbus
Baud Rate 19200 RS-232 Communication protocol on SIOA-port3
Stop Bits 1 Stop Bits 💌
Parity None 💌

Communications Folder

Port 1 (CPU-A) Modbus Settings

Port Configuration Port 1 or the CPU A communication control. If the control is talking to the	Not Used ns port is a Modbus port for the 5009 e OpView or to any other Modbus device,
It can be connected through this po	rt. dflt – RTU
ASCII or RTU	
Select between ASCII or RTU Modl which type of Modbus is necessary event it is unknown, this field can be communications.	ous. The external device will determine . For the OpView RTU is defaulted. In the e tuned in the Service mode to establish
Device Number	dflt = 1.0 ((1.0, 246)
Enter the integer corresponding to t required. For the OpView 1 is defau can be tuned in the Service mode to	the Modbus device number/address ilted. In the event it is unknown, this field o establish communications.
Baud Rate	dflt = 19200
Select the Baud Rate that the exter communicating with the 5009 contro the event it is unknown, this field ca establish communications.	nal device will be using when ol. For the OpView 19200 is defaulted. In In be tuned in the Service mode to

Parity

mode to establish communications.

dflt = None

Select the Parity setting that the external device will be using when communicating with the 5009 control. For the OpView None is defaulted. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Communications Folder

	MODBUS#2 general settings					
	MODDOJ#2 general	Driver Protocol	RTU 💌	Device Number	1	
Г	MODBUS#2: Port 2	(CPU-B or SIO-B cha	nnel 4)			
	CPU-B Config	Printer 💌	🔲 disable Modb	us#2 port 2 on SIO-B cha	innel 4?	
	PCI To Revert T	o Port B On Port C Fault	CPU-B By-passed	for Modbus		
	Baud Rate Stop Bits	19200 💌 1 Stop Bits 💌	RS-232 💌	Communication protoco	on SIOB-port3	
	Parity	None 💌				
	Port 3 (CPU-C) PCI 9	Settings				
	🔲 Use Local/Remo	te Function				
	🔽 Allow Emergency	Shutdown from Run Mo	de			
Г	CPUB- printer setting]\$				
	Baud Rate	19200 💌				
	Data Bits	8 Bits 💌				
	Stop Bits	1 Stop Bits 💌				
	Parity	None 💌				
	Echo	Off 🗨				
	Flow	Off 🗨				
	EndLine Character	CR				
	Ignore CR	Off 🗨				

Port 2 (CPU-B) Settings

Port Type

dflt = Not Used

Port 2 or the CPU-B communications port can be configured to function as a Modbus Port or a printer port. The CPU-B port is the only port which has the capability to interface with a printer.

Modbus #2

When configured as a Modbus #2 port the control can communicate with the OpView or any other Modbus device connected to this port.

Printer

When configured as a printer port, a line printer can be utilized with the 5009 control to print alarms and trips as they occur. Reference Volume 2 of this manual for printer connection instructions. Once connected match the printer communication settings to the CPU-B port's settings or vice- versa.

A typical Alarm line would appear on a line printer as: Alarm—Casc Input #2 Failed 1997/8/18 10:58:29.724

PCI To revert to Port B On Port C Fault

dflt = NoIn addition to the Port Type options above, port 2 can also be configured to function as a backup PCI port, in the event that the Kernel-C CPU fails. If this option is selected or checked, any fault to the Kernel-C CPU will cause port 2 to stop any Modbus or printer communications and function as a PCI port. This option allows a user to access the 5009 control through the PCI program in the event that the Kernel-C CPU fails.

Once the Kernel-C CPU is restored and reset, the CPU-B port will revert back the its original functionality (Modbus or Printer communications).

Driver Protocol

dflt = RTU

Select between ASCII or RTU Modbus. The external device will determine which type of Modbus is necessary. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Device Number

dflt = 1.0 (1.0, 246)Enter the integer corresponding to the Modbus device number/address required. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Baud Rate

dflt = 38400

Select the Baud Rate that the external device will be using when communicating with the 5009 control. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Stop Bits

dflt = 1 Stop Bit Select the Stop Bit setting that the external device will be using when communicating with the 5009 control. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Parity

dflt = None

Select the Parity setting that the external device will be using when communicating with the 5009 control. In the event it is unknown, this field can be tuned in the Service mode to establish communications.

Port 3 (CPU-C) PCI Settings

Use Local/Remote

dflt = No

Check this option to select the control's Local/Remote control logic. This logic permits a user to lock out all control commands from one or several of the control's interfaces (Modbus Port 1, Modbus Port 2, contact inputs). If not checked, the commands from all interfaces are active at all times.

When in the REMOTE control mode, the commands from all interfaces are acted upon by the control. When in the LOCAL control mode only commands from the control interfaces, which have been configured to have access are acted upon. Each interface group (Modbus Port 1, Modbus Port contact inputs) can be independently configured for access when LOCAL mode is selected. The PCI program commands are active at all times and can not be locked out. Access configuration prompts for each interface are only visible in the PCI when the "Use Local/Remote" option is selected. Refer to Volume 1 for more information on Local/Remote logic.

Allow Emergency Shutdown from Run Mode

dflt = Yes

If this option is selected/checked, the user will be able to initiate an emergency stop from the PCI Run Mode. If selected, a two step process is used to avoid unwanted trips. If not selected, only a controlled shutdown is available from the Run Mode.

Save to Control

Once all the program settings have been configured, they can be saved to the control. Click on the "Save to Control" button to initiate the save routine. When a Save to Control command is issued, the PCI program performs a configuration error check before any values are saved. If no configuration errors were found, a pop-up box appears and displays "Program Configuration has passed the error check." and asks if you want to Re-initialize the control. Click on the "Yes" button to exit the Program mode and initialize the control for start-up, or click the "Cancel" button to stay in the Program mode.

If any configuration errors were detected by the save routine, the program will display a Configuration Error box with a list of the errors detected and a brief explanation of each. By selecting the error (line), then clicking on the "Branch" button the program will step you to the page where the error was detected. Double-clicking on the error will perform the same function. (The error box may need to be moved or closed to view/modify the program settings.)

If desired once an error has been corrected it can be removed from the list by clicking on the "Remove" button. Once all errors have been corrected, close the Configuration Error Box by clicking on the "X" Button then try to save to the control again by clicking the "Save To Control" Button. Continue this process until the program informs you that the "Program Configuration has passed the error check." and asks if you want to Re-initialize the control. Click on the "Yes" button to exit the Program mode and initialize the control for start-up.

In the example below three configuration errors were detected and displayed by the Error pop-up box. All detected errors will be listed in this folder.

5009 PC Interf <u>File M</u> ode <u>C</u>	ace - [Program Mode - Application]X 2ptions <u>W</u> indows
🏶 Save To Control 🛛 🗖 Sa	və To File 🚽 📥 Load From File
Application Start Settings Speed Co	ontrol Extr/Adm Control Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs Aux Control Casce
Site Woodward Governor	
Turbine Company	Configuration Errors
ID Tag Manual	
Turbine Type Extraction//	Ad Prom Error - No Rmt Spd Anlg Input (Check analog inputs)
Application Generator	Prgm Error - No Aux Analog Input Prgm Error - No Fimt Aux Anig Input (Check analog inputs)
Ratio/Limiter Mode Decoupled	In
Use Auxiliary PID Controller	
Use Cascade PID Controller	
Operating System Version:	Version 2.07-2
Application Filename and Date:	new5009 Thu Dec 18 13:53:11 1997
Configuration Name:	Dílt Config ID
Active.	Control Status: Program Mode
On the Configuration box, being displayed below, the control's program has passed the program's error check routine, and the control can be re-initialized and put into operation. At this point, if Cancel is selected, the PCI program will remain in program mode and the 5009 will remain in a turbine shutdown mode. If a control reset or a control power down is experienced before the Program Mode is exited, all changes will be lost. If Yes is selected, the 5009 control will exit the program mode and be ready to operate the turbine. Once the 5009 control exists the program mode all the above program changes are saved in the control and they will take affect.

🕉 5009 PC Interface	- [Program Mode - Application]
🍖 <u>F</u> ile <u>M</u> ode <u>O</u>	otions <u>W</u> indows
🏶 Save To Control 🛛 🗳 Sa	ve To File 🖉 Load From File
Application Start Settings Speed Co	ntrol Extraction Control Extraction Steam Map Driver Config Analog Inputs Contact Inputs Cascade Control 💶
Site Woodward	
Turbine Industrial Controls Gro	q
ID Tag Manual	
Turbine Type Confi	m 🛛
Application	
Ratio/Limiter Mode	Program Configuration has passed the
Use Auxiliary PID	error check. Re-Initialize Control?
Use Cascade PID	
	Yes Cancel
Uperating System Vers	
Application Filename and Date:	9926841 Wed Nov 11 13:37:02 1998
Configuration Name:	ExtrMech
Active.	Control is checking for configuration errors

After the control leaves the program mode, the original screen reappears. The turbine is now ready to start and any of the PCI modes can be entered, including the program mode again. See Chapter 4 for information on entering the Run Mode and starting the turbine.

Saving the Control's Configuration to a File

At any time when the PCI program is open and communicating with the control, the control's configuration can be saved to a configuration file on the computer or to a disk.

To save the control's configuration settings to a file:

- 1. Select the "Save values to file" option from the screen's "File" menu, or from the Program mode click on the "Save To File" button.
- 2. A confirmation box will then appear, asking the user to confirm this action, and informing the user that saving the configuration file may take up to 5 minutes and that during this time exiting/entering the program mode or making configuration changes is not recommended.

5009 PCI Software

3. Once the Save request is confirmed a "Save Configuration values" box will then appear. At this point if desired, change the save-to file name and location (computer directory or disk), then click on the box's "Save" button to begin the save routine.

IMPORTANT The name applied to the characters before the "directory on the computed directory o

The name applied to the ".cfg" file cannot contain more than 5 characters before the ".cfg" (XXXXX.cfg) unless saved to a different directory on the computer.

- 4. The PCI program's status panel (located in the screen's lower left corner) will display the different stages of the Save routine (i.e. Reading File, Reading Configuration Values, etc.). The program will save this configuration file with a ".cfg" extension. During the Save routine, all PCI modes can be monitored, and any Run mode command given. It is recommended that during this routine no Program or Service mode changes be made.
- 5. When the Save Routine is finished a "XXX.cfg save Complete" message box appears.

5009 PC Interfa	ace - [Progra	ram Mode - Application]
Save To Control	ve To File 🕒 Load	.oad From File
Application Start Settings Speed Co	ontrol Extr/Adm Control E	Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs Cascade Control R
Site Woodward Governor		Save configuration values ?X
Turbine Company		Savejn: 🔄 Upci 💽 🖬 💕 🇱
ID Tag Manual		Turbine1.cfg
Turbine Type Extraction/A	Admission 👻	
Application Generator	*	
Ratio/Limiter Mode Decoupled	Inlet (HP) 🛛 👻	
Use Auxiliary PID Not Used	*	
Use Cascade PID Controller	T	
		Save as lune: 5009 Configuration File
Uperating System Version:	Version 2.07-2	L Upen as (eac-only
Application Filename and Date:	new5009 Thu Dec 18 13:5	353:11 1997
Configuration Name:	Dflt Config ID	
Active.	Control Status: Program H	m Mode

Uploading a Configuration File to the Control

Uploading a configuration file to a control can only be performed if a configuration file has already been created and saved. This procedure may be useful when installing multiple 5009's in a plant, to verify that they each have the same configuration. This procedure is not required when replacing any one CPU. If a single CPU is replaced, it will be automatically configured to the settings used by the other two CPUs, during its initialization procedure.

To Upload a stored configuration file into the control:

1. Open the PCI's Program-Change mode

- 2. Click on the "Load From File" button. A confirmation box will then appear notifying the user that this function may take up to 5 minutes, and asking for confirmation to Load anyway. Confirm the request by clicking on the box's "Yes" button.
- 3. At this point a "Select 5009 Configuration file" box appears. Use the box's directory tools to locate and select the file, then click on the box's "Open" button to initiate the Upload routine.
- 4. A "Loading Values to control, Please wait" message box will appear during the load routine's operation, and the PCI program's status panel (located in the screen's lower left corner) will display the different stages of the upload routine (i.e. Reading File, Configuring Control, etc.). This step may take several minutes.
- 5. When the Upload Routine is finished a "XXX.cfg load Complete" message box appears. The configuration file loaded and used by the control is displayed in the Program mode's Application Folder.
- 6. Perform any needed program changes.
- 7. After any or all configuration changes have been made save the new configuration settings to the control, by clicking on the "Save To Control" button. Refer to the Program-change mode procedure for detailed instructions on saving a configuration to the control.

5009 PC Interf	ace - [Progra Options Wind	ım Mod lows	e - Application	ן	
🧌 Save To Control 🛛 🖬 Sa	ave ToFile 🛛 🕮 Load	From File			
Application Start Settings Speed Co	ontrol Extr/Adm Control Ext	/Adm Steam Ma	p Driver Config Analog Inputs	Contact Inputs Case	ede Control 🛛 🖡 🕨 🕨
Site Woodward Governor		Select	5009 configur	ation file	?×
Turbine Company		Look jn:	🚔 Upci		
ID Tag Manual		Turb	ine1.cfa		
Turbine Type Extraction//	Admission 👻				
Application Generator	T				
Ratio/Limiter Mode Decoupled	Inlet (HP) 🔻				
Use Auxiliary PID Not Used	•				
Use Cascade PID Controller	¥	File <u>n</u> ame:	Turbine1.cfg		<u>O</u> pen
		Files of type:	5009 Configuration Files (*.cfg)		Cancel
Operating System Version:	Version 2.07-2		Dpen as read-only		
Application Filename and Date:	new5009 Thu Dec 18 13:53	11 1997			
Configuration Name:	Dfit Config ID				
Active.	Control Status: Program Mo	ode			

Chapter 4. Run Mode Procedures

Opening the Run Mode

The PCI program's Run Mode functions as an operator interface to allow a user to start, stop, and operate the turbine. To enter the Run Mode click on the "Run Mode" button on the program's main tool bar in the screen below. If the PCI program has established communications with the control, when an open Run Mode request is made, the Run Mode opens immediately. If the PCI program is not communicating with the control, when an open Run Mode request is made, the program will make communication with the control via the Server program, then open the Run Mode. During the time the Server program is establishing communications with the control, a "Starting Server" indication box will appear.

5009 PC Interface	- [Run Mode - Start Turbine]		
<u>File</u> <u>Mode</u> <u>Optio</u>	ns <u>W</u> indows		
Shutdown 😡 Alama		HP 1.3 %	LP 100.0 %
Start Turbine Speed Control Extraction Control	ol Auxiliary Limiter Valves Alarms Alarm History Trip History		
Reset	ed 3598 rpm		
Setpo	int 3600 ↑ <u>S</u> et		
HP Valve Limi	tər 100.0 ↑ % S <u>e</u> t		
Continue Start Seq Stat	us Completed		
Controlled Stationen	Confirm X		
	Confirm Action		
	Shutdown		
Spee	ed/Off-Line and LP Valve Lmter	ctrl	
Active. Control	Statua: Running		

RUN MODE Screen

PCI Mode & Folder Panel

This panel is located at the top of the PCI program screen and indicates the PCI mode and folder that is opened and currently being displayed. An indication of "5009 PC Interface—[Run Mode—Start Turbine]" indicates that the PCI program's RUN mode is opened and the Start Turbine folder is currently being viewed.

Controlling Parameters Panel

The panel is located at the bottom of every folder, just above the Mode and Servlink status panels and displays the control's mode(s) of operation, and reason(s) for shutdown.

Mode Status Panel

This panel is located in the PCI screen's lower most left corner and displays the status of the PCI's PROGRAM, RUN, and SERVICE modes.

Servlink—Communications Status Panel

This panel is located at the bottom and middle of the PCI screen, and displays the status of the Servlink program and communication link.

Run Mode—Tool Bar

The Run Mode tool bar has Run Mode specific command buttons and valve position information. The Tool Bar is accessible from all Run Mode folders. The valve position information displays position in percent open for one control valve or two depending on the configuration. The number and type of buttons which appear in this tool bar also depend on the control's configuration. The following is a list of all possible tool bar buttons:

Emergency Shutdown Button

If the control is configured to allow an Emergency Shutdown to be performed via the PCI program's Run Mode (set in the Communications Folder in Program or Service Modes) the Emergency Shutdown Button will appear in the tool bar. If configured, this shutdown command uses a two step approach. When the Emergency Shutdown Button is selected a confirmation pop-up box will appear (shown below). The user must then confirm the shutdown command by clicking on the "Emergency Shutdown" button in the pop-up confirmation box, or Cancel the command with the "Cancel" button. After an Emergency Shutdown confirmation is given the control will immediately trip the turbine to a failed-safe condition.

Local/Remote Button

If the control is programmed to allow the PCI to perform a Local/Remote switch (Communications Folder in Program Mode), the Remote Button will appear in the tool bar. The name in the button dictates what mode the control will go to if selected. i.e. If the button says Remote, the control is in Local Mode and will go to Remote Mode only if the button is clicked or selected. At that time the button will switch to say Local. For a full description of the Local/Remote function, see Volume 1.



Alarms Button

This button allows the user to go to the Alarms folder and will appear anytime an alarm condition is present. It performs the same function as clicking on the Alarms folder.

Security Button

The Security button allows users to secure and unsecure critical RUN mode settings (PID, valve calibration, and control time settings). This button is defaulted to its locked (secured) position when the RUN mode is opened, and must be unlocked (unsecured) before any control PID setting, valve calibration setting, or control time adjustment can be performed.

To unlock RUN mode security, click on the Security Button. At this command, a pop-up "Password entry" box then appear. Enter the correct password. (located in Appendix A at the end of this manual), and select the box's "OK" button. This action will allow all critical RUN mode settings to be adjusted.

To lock RUN mode security, click on the Security Button. At this command, a confirmation pop-up box will appear. Confirm the command by selecting the box's "OK" button. This action will secure all PID, valve calibration, and control time settings

The Security Button changes appearance according to what state the Run Mode security logic is in. If the RUN mode security logic is locked the "lock" in the picture is closed. If the Run Mode security logic is unlocked, the "lock" in the picture is opened.



Overspeed Button

This button only appears in the Speed Control folder. The Overspeed Test button is used to display a pop-up Overspeed Test box from which an Overspeed test can be performed. The control's Overspeed Test function allows an operator to periodically increase turbine speed above its rated operating range to test the turbine's electrical and/or mechanical overspeed protection devices, logic and circuitry. Reference Volume 1 Chapter 5 for overspeed testing procedures.

Set Time/Date Button

This button only appears in the Alarms folder. The Set Time/Date button is used to pop-up a "Set Time and Date" box from which the control's time and date can be set. Reference the Setting Time & Date procedure located in this chapter for time and date setting instructions.

Reset Alarms Button

This button only appears on the Alarms folder, and is used to Reset alarm and trip conditions. All trip conditions must be reset before the control will allow the unit to be started. Once an alarm condition has been corrected, an Alarm can be reset at any time during operation.

Run Mode Folders

The Run Mode consists of a series of folders that allow a user to view and manipulate the turbine and its parameters. Each folder is labeled according to it's basic functions. The following is a description of the functions that can be preformed from each folder. To get a better idea of the functions available and a complete description on their purposes, see Volume 1 and the sample application section at the back of this manual. To move between folders click on the folder title. The first folder to appear on the screen will be the Start Turbine folder.

Set Button

Control setpoint values can be directly entered when in the RUN mode by the use of the "Set" button (located next to every applicable setpoint display). When selected or clicked, this button opens an edit box that a number can be directly entered into (as shown below). After a number has been typed in, a <CR> or "enter" command must be pressed on the PC's keyboard to have the number accepted. The number must be within the configured limits set forth in the Program Mode as described in Chapter 3.

After the entered number has been accepted by the program as a valid setting, the "OK" button must be selected before the setpoint will begin ramping to this new setpoint level. The "Setpoint entered rate" value located in the PCI's Service mode, in the respective folder (Speed, Aux, Cascade. etc.) sets the rate at which a setpoint ramps to the newly entered value. The defaulted rate is the "setpoint slow rate" value programmed in the PCI's Program mode. The "OK" button can be selected at any time when the control mode is enable or active, to have the setpoint ramp to the edit box's "displayed setpoint value".

If desired, the "Close" button can be selected/clicked-on at any time to close/hide the setpoint's direct entry edit box.

Speed	500	rpm		
Setpoint	500	↑ ↓ <u>S</u> et		
Speed	500	rpm		
Setpoint	500	↑ 3600.00	OK	<u>C</u> lose

Setting Time & Date

From the Run Mode's Alarms folder, system time and date settings can be changed by selecting the tool bar's "Set Time/Date" button. This button opens a Time & Date edit box, from which all settings can be individually or collectively set. If the RUN mode's Security logic is locked the "Set Time/Date" button can not be accessed. If the RUN mode's Security logic is unlocked, the "Set Time/ Date" button can be accessed, and all clock settings changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

From the Set Time & Date edit box, directly enter the time or date setting, then click the respective parameter's Save button at the exact time (setting) that you have entered. At this point the control's Real Time clock will be updated, and the edit box's "Control Time of Day" display will reflect the change(s). Click the "Close" or "X" buttons to close the Time and Date display box. The control's Real Time Clock output is also displayed at the top of the folder, after the "Current Alarms" title.

5009 PC Interface - [Run Mode - Start Turbine] File Mode Options Windows				
Shutdown	HP (0.0	% LF	> 100.0 %
Start Turbine Speed Control Extraction Control Auxiliary Limiter Valves Alarms Alarm History Trip History				
Reset Speed 86 rpm Setpoint 0 ↑ Set				
Start HP Valve Limiter 0.0 ↑ % Sgt				
Continue Start Seq Status Halted				
Reted Idle/Rated Status Stopped				
Controlled Shutdown				
Ready to Start				
Active Control Status: Bunning				4

START TURBINE Folders

Start Turbine Features

The Start Turbine folder is used primarily to bring the turbine up to rated speed. Once that has been accomplished, the remaining folders are used to bring other controlling parameters into control. The Start Turbine folder allows the user to change the 5009 control's Speed settings and start parameters from their PC. The Speed input is displayed in the Speed display box at all times. The 5009 control will attempt to control the turbine such that the Speed input matches the Speed Setpoint. The Speed Setpoint can be manually changed by pressing the arrow keys to the right of the Setpoint display box. The status of the Speed controller does not effect whether the setpoint can be adjusted or not. The setpoint can also be manually set to a value by using the Set button to the right of the arrow keys as described earlier. The rate at which the setpoint can change is set in the Program mode as Setpoint Rate. The HP Valve Limiter can be manipulated from this screen. The HP Limiter can be raised and lowered by pushing the arrows to the right of the HP Valve Limiter display box or by using the Set button as described earlier.

Reset Button

Clicking on, or selecting, the Reset button issues a reset command to the 5009 control. This is identical to the Contact closure or the Modbus run command. This command will reset both alarms and trips, and if all start permissives are met, ready the turbine for the configured start procedure. This command will not start the turbine.

Start Button

Clicking or selecting the Start button is used to issue a start command to the 5009 control. This command is identical to the Contact input or the Modbus RUN commands. This command will initiate the configured start procedure. All start permissives must be met before the start command is accepted. This button will disappear after the start procedure is complete.

Continue/Halt Button

This button only appears if the Auto Start Sequence option is configured. Clicking or selecting the Halt button is used to issue a halt command to the 5009 control. This command is identical to the Contact input or Modbus Continue/Halt commands. This is used to stop the start procedure at any moment and to keep the turbine at that place in the start procedure. The Continue button is used in the same way, to reinitiate the start procedure from the place that it was halted. The status of the Start Sequence is continually displayed in the Start Seq Status display box in this folder.

Rated/Idle Button

This button only appears when the Idle/Rated Start Sequence is configured. Clicking or selecting the Rated or Idle button is used to issue a rated or idle command to the 5009 control. This command is identical to the Contact input or the Modbus Rated/Idle command. This command is used to ramp the turbine speed from idle to rated if the Rated button is selected, or to ramp the turbine speed from rated to idle if the button is selected.

Open Limiter Button

This button only appears when the Manual Start and the Use Initial V1 position on Startup functions are configured. Clicking or selecting the Open Limiter button is used to initiate the 5009 to open the HP Limiter at the HP Valve Limiter Rate as configured in the Program Mode of the Start Turbine folder.

Start Mode Configurations

In the above folder the turbine has been issued a Reset command, is at 86 rpm and is waiting for a Start command to initiate the Start Procedure. There are three basic types of start mode procedures. They are discussed in length in Volume 1 with all of the different options that are available. The control's Program Mode configuration will determine how the turbine is started.

Manual Or No Idle Start

With these start routines, once a Start command is issued, the control will ramp the inlet (HP) valves open, ramp the speed setpoint from zero to its min setting, and when turbine speed increases above its speed PID's setpoint begin controlling turbine speed. The turbine's Trip & Throttle valve (T&T) can be opened before or after a control Start Command is issued, it makes no difference to the control.

If a Semi-automatic startup is being used, the HP valve limiter, will have to be raised to allow steam flow into the turbine. As turbine speed reaches the control's setpoint it will begin controlling turbine speed via the turbine control (throttle) valves. At this point the speed of the turbine can be manually adjusted as desired. If configured, Critical Speed ranges will be avoided and ramped through at the rates configured. Once turbine speed is at or above the Min Control Setpoint setting, the turbine is considered to be started and other PCI folders can be accessed from which to control turbine operation.

Idle/Rated Start

With this start routine, once a Start command is issued, the control will ramp the inlet (HP) valves open, ramp the speed setpoint from zero to the idle speed setting, and when turbine speed increases above its Speed PID's setpoint begin controlling turbine speed. The turbine's Trip & Throttle valve (T&T) can be opened before or after a control Start Command is issued, it makes no difference to the control.

If a Semi-automatic startup is being used, the HP valve limiter, will have to be raised to allow steam flow into the turbine. From the Idle speed setting, the speed setting to an be manually or automatically ramped to the turbine's rated speed setting. The control will ramp from the Idle speed setting to the Rated speed setting when a Ramp-to-Rated command is given (via the PCI, Modbus or an external contact input). If configured, Critical Speed ranges will be avoided and ramped through at the rates configured. Reference this Volume's Service mode descriptions for options on allowing the re-selection of idle speed.

Once turbine speed is at or above the Rated Speed setting, the turbine is considered to be started and other PCI folders can be accessed from which to control turbine operation.

Automatic Start Sequence

With this start routine, once a Start command is issued, the control will ramp the inlet (HP) valves open, ramp the speed setpoint from zero to the low idle speed setting, and when turbine speed increases above its Speed PID's setpoint begin controlling turbine speed. The turbine's Trip & Throttle valve (T&T) can be opened before or after a control Start Command is issued, it makes no difference to the control. If a Semi-automatic startup is being used, the HP valve limiter, will have to be raised to allow steam flow into the turbine.

The control determines whether to use the cold start routine, hot start routine or in-between start routine, based on how long the control was shutdown. This routine ramps the speed setpoint to a low idle speed setting, verifies that turbine speed is at or above the low idle setting, holds for a set delay time, ramps the speed setpoint to a high idle speed setting, verifies that turbine speed is at or above the high idle speed setting. This routine can be halted and continued at any point through PCI, Modbus or external contact input commands. Even though configured for an automatic start, and operator can at any time choose to raise or lower the speed setpoint manually to complete a system startup.

If configured, Critical Speed ranges will be avoided and ramped through at the rates configured. Once turbine speed is at or above the Rated Speed setting, the turbine is considered to be started and other PCI folders can be accessed from which to control turbine operation. The above folder shows the status of the start sequence and the remaining time that the turbine will remain at Low Idle. Once the timer counts down to zero minutes the turbine will ramp to High Idle at the configured rate.



Controlled Shutdown

The Controlled Shutdown button allows a user to stop the turbine in a controlled manner. The 5009 control can be configured to ramp all controlling parameters down to a controlled turbine stop. The 5009 uses a two step process to initiate the controlled shutdown. When the main Controlled Shutdown button is selected a separate Confirm display box will appear. The Controlled Shutdown button in the Confirm box must be selected to initiate the controlled shutdown. If at any time during the controlled shutdown, the operator wishes to discontinue the shutdown, the Halt button (not shown) will return the turbine to a run mode.

5009 PC Interface - [Run Mode - Speed Control]			
🏶 <u>F</u> ile <u>M</u> ode <u>O</u>	ptions <u>W</u> indows 문区		
Shutdown Alarms	Becunity Overspeed Test HP 33.9 % LP 38.5 %		
Start Turbine Speed Control Extracti	on Control Cascade Control Austiliary Limiter Valves Alarms Alarm History Trip History		
Speed	3600 rpm		
Setpoint	3663 <u>↑</u> <u>S</u> et		
PID	38.1 % Dynamics		
Remote Setpoint	3662.74 rpm In Control Enable Disable		
Load	84.95 %		
FSP	33.25		
Sync	18.67 rpm Inhibited Enable Disable		
Frequency Control	Armed Disam		
Remote / Speed and Extraction control			
Active.	Control Status: Running		

Speed Control Folder

Speed Control Features

The Speed Control folder is available for viewing under any configuration of the 5009 control. The Speed folder allows the user to change the 5009 control's Speed settings from their PC. The Speed input is displayed in the Speed display box at all times. The 5009 control will attempt to control the turbine such that the Speed input matches the Speed Setpoint. Once the Generator Tie Breaker closes, the Speed setpoint can be increased above the actual speed input to increase the load of the turbine. The Speed Control function is active at all times. Another control function (Auxiliary Limiter) can take control of the valves, however, the Speed Control function is still active and will regain control as soon as the actual speed plus the load is greater than the setpoint. The Controlling Parameters box will display what mode the Speed Control function is in at all times.

The Speed Setpoint can be manually changed by pressing the arrow keys to the right of the Setpoint display box. The setpoint can also be manually set to a value by using the Set button to the right of the arrow keys as described earlier. The rate at which the setpoint can change is set in the Program mode and adjustable in the Service Mode. The output of the PID controller is displayed in the PID display box. This output can be used to determine if the PID is in control or if there are stability problems.

The Speed setpoint can also be turned over to the Remote Speed Setpoint by enabling that function. The Enable/Disable button to the right of the Remote Setpoint Status display box will enable and disable the remote setpoint function. When the Remote Setpoint function is enabled, the Speed Setpoint will move to the Remote Setpoint at the programmed Rmt Setpt Not Matched Rate. The status of the Remote function is continually displayed in the Remote Status display box if the Remote Speed function is configured in the 5009 control.

Load

In applications where the turbine is configured as a generator, the Load display box will display the amount of load the 5009 control is sensing. If the 5009 is configured for a KW Load input, that analog input will be displayed here. If not, the valve position will be used to calculate the perceived amount of load. The Maximum Load in the Droop Settings portion of the Program Mode Speed Control folder will determine the value displayed.

First Stage Pressure

In applications where First Stage Pressure (FSP) is configured to be an input, FSP is displayed in the FSP display box. It may be necessary to monitor the FSP while making changes to the speed and loading of the turbine/generator.

Frequency Control

To use this feature, a Frequency Arm/Disarm contact input must be programmed. When the programmed contact input is closed the unit's Frequency control mode is Armed. When the programmed contact input is open the unit's Frequency control mode is Disarmed. In addition, the Frequency Control can be armed or disarmed by clicking on the Arm/Disarm button to the right of the Frequency Control display box. The status of the Frequency Control function is always displayed in the status display box. For a further description of Frequency Control see Volume 1.

Sync Speed

To use this feature, an Analog Input must be programmed for a Synchronizing input. When the Enable button is selected to the right of the Sync status display box, the synchronizing input (normally from a DSLC) will bias the internal speed setpoint to allow synchronization. When the Disable button is selected to the right of the Sync status display box, the synchronizing function will be disabled and the setpoint bias will be zero. The status display box will show the status of whether the synchronizer can be enabled or not, and the Sync display box will show the speed setpoint.



Speed Control Dynamics

The Speed Control's PID settings can be monitored and changed by selecting the Dynamics button. If the RUN mode's Security logic is locked the PID's settings can only be monitored. If the RUN mode's Security logic is unlocked, the PID's settings can be monitored and changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

Selecting the "Dynamics button on the Speed Control folder will allow access to the Dynamics display box. This Speed Control Dynamics display box displays the Speed PID dynamic settings. The Controlling Parameter display at the bottom of the folder will inform the user when the Speed PID is in control. The Speed Control's P, I, and D terms can be adjusted with the arrow buttons to the right of each term.

The Speed PID uses the settings displayed in the Dynamics Display box to determine PID response; any change to these setting will immediately effect PID response (when the Speed PID is in-control). These values are stored in the control's RAM memory. The box's "Save Settings" button can be selected to immediately upload the new values to the control's EEPROM memory. This insures that if all power to the control is lost the PID values will be saved. If the "Save Settings" button is not selected, the control will automatically save these values within 15 minutes. Reference Volume 1, chapter 5 for detailed information on adjusting PID dynamic settings.

In the case of the Speed Control PID, two sets of PID terms are used. One in normal speed control (Speed off-line) and one when the control is on line and handling a load. Both sets of PID terms can be adjusted independent of whether or not the control is on line. This allows two separate sets of dynamics for the two basic modes of speed control (Dual-Dynamics). Care needs to be taken that the terms changed are the correct terms for the case needed. Adjusting the PID terms for the On-Line selection while the turbine is running Off-Line will not effect the turbines operation, until the turbine is placed On-Line. The active state, On-Line or Off-Line, is displayed at all times in the Active Mode display box. Both sets of PID terms can be adjusted before speed control is in effect. This allows the user, during initial startup, to adjust dynamic settings before they take effect to insure stable operation. The control can then be fined tuned, once the turbine is up to speed. The same can be done for the Off-Line adjustments.



Overspeed Test

An internal or external overspeed test can be performed from this folder. The above folder shows an example of the Overspeed Test display box. This box is displayed by selecting the "Overspeed Test" button on the Tool Bar. In order to initiate the test, the speed set point must be at the maximum controllable setpoint as configured in the 5009 control. The turbine must be in speed control, and all auxiliary control functions must be disabled. At that time, the Status edit box in the Overspeed Test display box will indicate a permissible status.

Clicking the Disable Ospd Test button at any time will cause the speed set point to ramp down to the maximum controllable setpoint. Changing the speed setpoint is done by pushing the arrow buttons to the right of the speed and speed setpoint or by a contact input.

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Clicking the Enable 5009 Test button will allow the speed setpoint to be raised to the Overspeed Trip Level as configured in the 5009 control. Once the speed reaches the electrical overspeed set point the 5009 will trip the turbine.

Clicking the Enable External Test button will allow the speed setpoint to be raised to the Overspeed Test Limit as configured in the 5009 control. The mechanical or external overspeed protection of the turbine should trip during this test. The speed of the turbine can not be increased past the Overspeed Test Limit.

If the speed setpoint is not changed within 60 seconds during either of the tests, the control automatically discontinues the overspeed test. At that time, if the speed of the turbine is above the electrical overspeed setpoint, the turbine will trip. If it is below the electrical trip setpoint it will ramp down to the maximum controllable setpoint.

A Peak Speed is shown that displays the highest speed the turbine has attained since the Clear Peak Speed button has been selected.

Extraction And Admission Folders

These folders are only visible when the control is configured for Extraction, Admission, or Extr/Adm types of turbines. Because there is very little difference in the options between these folders the, descriptions for all three folders have been combined. Depending on the type of turbine configured, the folder and gauge titles will change from Extraction Control, Admission Control, or Extr/Adm Control. For description purposes the Extr/Adm Folder is displayed below.

5009 PC Interface - [Run Mode - Ext/Adm Control]	
File Mode Options Windows	_ & X
Shutdown BAlarms Becurity HP	27.4 × LP 13.7 ×
Start Turbine Speed Control Ext/Adm Control Cascade Control Austiary Limiter Valves Alarma Alarm History Trip	History
Ext/Adm 50.00 psi	
Setpoint 50.00 1 Set	
PID 29.37 % Dynamics	Ext./Ad 🗶
Status In Control Enable Disable	
Demand 29.35	DR 99.99
Remote Setpoint 55.19 psi Disabled Enable Disable	Save Settings
LP Valve Limiter 100.0 🕂 😽 Set	
Map Limit Priority Spd Priority Active	
Speed / On-Line and Extr / Adm control	
Active. Control Status: Running	

Extraction\ Admission Control Folder

Extraction/Admission Control Features

The Extraction/Admission folder allows an operator to start, operate and stop the control's Extraction/Admission control. The Extraction/Admission input is displayed in the Extraction/Admission display box at all times.

When configured for Extraction only turbines, Extraction control can be enabled and disabled manually by lowering and raising the LP valve limiter, respectively, or automatically (if so configured) by selecting the folder's Enable/Disable buttons to the right of the Status gauge.

When configured for Admission or Extr/Adm type turbines, Adm or Ext/Adm control is enabled/disabled by selecting the Enable/Disable buttons to the right of the Status display gauge. The status gauge displays the Extraction/Admission Control status at all times. It is recommended with Adm or Extr/Adm turbines that the Demand Setpoint be used to match pressure across the Adm header's T&T valve, and the T&T valve opened, before Extr/Adm control is enabled. Reference Volume 1 for all control enabling/disabling procedures.

The control setpoint will determine what level the Extraction/Admission controller will maintain the turbine at once enabled. The setpoint can also be manually set to a value by using the Set button to the right of the arrow keys as described earlier. The rate at which the setpoint can change is set in the Service mode.

When the Extraction/Admission Controller is disabled the setpoint will remain at the last valid setpoint and will control at that setpoint when the Extraction/ Admission controller is again enabled. If the control mode's Setpoint Tracking feature is configured, the setpoint will track the input whenever the Extraction/ Admission Controller is disabled, allowing a "bumpless" transfer of control when enabling this control mode.

The Extraction/Admission setpoint can also be varied by a 4-20mA Remote Extraction/Admission Setpoint signal. The 4-20mA Remote Extraction/ Admission Setpoint information is only visible if the function is configured in the Program mode. The Enable/Disable buttons to the right of the Remote Setpoint Status display gauge are used to enable and disable the remote setpoint function. If configured, the status of the 4-20mA Remote Ext/Adm function is continually displayed in the Remote Status display gauge.

The output of the PID controller is displayed in the PID display gauge. This output can be used to determine if the PID is in control or if there are stability problems.

The LP Valve Limiter can be manipulated from this screen. The LP Limiter can be raised and lowered by selecting the arrows to the right of the LP Valve Limiter display box or by using the Set button as described earlier.

Demand Setting

The Demand setting is used with Admission or Ext/Adm turbines to allow admission (extr/adm) control to be enabled and disabled bumplessly. The Demand signal as shown in the Demand display gauge, represents admission input flow demand ("P term"). By manually adjusting this Demand setpoint, the user can manipulate the turbine valves to create an internal pressure at the turbine's admission entry point that is identical to the pressure on the other side of the admission header's T&T valve. Once pressure is matched across the admission T&T valve, the valve can be opened, and Adm or Ext/Adm control enabled.

Refer to Volume 1, Chapter 4 for a detailed instructions on enabling and disabling the extraction/admission control.

Map Limit Priority

The priority of the control's Ratio/Limiter is displayed and (if so configured) manually changeable from this folder. This priority is the controlling parameter which will be controlled when the turbine reaches and operating limit (HP or LP mechanical stop). The two options displayed (Speed and Extraction/Admission) represent the Ratio/Limiter's input demand signals. Speed priority as displayed refers to the PID controlling the Ratio/Limiter's "S" demand. The "S" demand may be speed, load, Cascade PID input, or Auxiliary PID input, depending on the control's configuration. Extraction/Admission priority refers to the Extraction/Admission PID input parameter only.

The priority select buttons (Speed, Ext/Adm) will only appear/function if Ext/ Adm priority switching is configured/selected in the control's Program mode.

Extraction/ Admission Control Dynamics

The Extraction/Admission Control's PID settings can be monitored and changed by selecting the Dynamics button. If the RUN mode's Security logic is locked the PID's settings can only be monitored. If the RUN mode's Security logic is unlocked, the PID's settings can be monitored and changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

Selecting the "Dynamics button on the Extraction/Admission Control folder will allow access to the Dynamics display box. This Extraction/Admission Control Dynamics display box displays the Extraction/Admission PID dynamic settings. The Controlling Parameter display at the bottom of the folder will inform the user when the Extraction/Admission PID is in control. The Extraction/Admission Control's P, I, and D terms can be adjusted with the arrow buttons to the right of each term.

The Extraction/Admission PID uses the settings displayed in the Dynamics Display box to determine PID response; any change to these setting will immediately effect PID response (when the Extraction/Admission PID is incontrol). These values are stored in the control's RAM memory. The box's "Save Settings" button can be selected to immediately upload the new values to the control's EEPROM memory. This insures that if all power to the control is lost the PID values will be saved. If the "Save Settings" button is not selected, the control will automatically save these values within 15 minutes. Reference Volume 1, chapter 5 for detailed information on adjusting PID dynamic settings.

Cascade Control Folder



Cascade Control Features

The Cascade Control folder is visible only when Cascade Control is configured into the 5009 control. The Cascade folder allows the user to change the 5009 control's cascade settings from their PC. The Cascade input is displayed in the Cascade Input display box at all times. The 5009 control will attempt to control the turbine such that the Cascade input matches the Cascade Setpoint whenever the Cascade Controller has been enabled. The Cascade Control function can be enabled and disabled by manually selecting the Enable/Disable buttons to the right of the Cascade Status display box. The status box will display what mode the Cascade Control function is in at all times. The Cascade Setpoint can be manually changed by pressing the arrow keys to the right of the Casc Setpoint display box. The status of the Cascade controller does not effect whether the setpoint can be adjusted or not. The setpoint will determine what level the Cascade controller will maintain the turbine at once enabled. The setpoint can also be manually set to a value by using the Set button to the right of the arrow keys as described earlier. The rate at which the setpoint can change is set in the Program mode as Setpoint Rate. The output of the PID controller will be displayed in the Cascade PID display box. This output can be used to determine if the PID is in control or if there are stability problems.

When the Cascade Controller is disabled the setpoint will remain at the last valid setpoint and will control at that setpoint when the Cascade controller is again enabled. If the Setpoint Tracking feature is configured into the Cascade portion of the 5009 control, the setpoint will track the input whenever the Cascade Controller is disabled and when enabled will allow a "bumpless" transfer to control.

The Cascade setpoint can also be varied by a 4-20mA Remote Cascade Setpoint signal. The 4-20mA Remote Cascade Setpoint information is only visible if the function is configured in the Program mode. The Enable/Disable buttons to the right of the Remote Setpoint Status display gauge are used to enable and disable the remote setpoint function. If configured, the status of the 4-20mA Remote Cascade function is continually displayed in the Remote Status display gauge.

Cascade Control Dynamics

The Cascade Control's PID settings can be monitored and changed by selecting the Dynamics button. If the RUN mode's Security logic is locked the PID's settings can only be monitored. If the RUN mode's Security logic is unlocked, the PID's settings can be monitored and changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

Selecting the "Dynamics button on the Cascade Control folder will allow access to the Dynamics display box. This Cascade Control Dynamics display box displays the Cascade PID dynamic settings. The Controlling Parameter display at the bottom of the folder will inform the user when the Cascade PID is in control. The Cascade Control's P, I, and D terms can be adjusted with the arrow buttons to the right of each term.

The Cascade PID uses the settings displayed in the Dynamics Display box to determine PID response; any change to these setting will immediately effect PID response (when the Cascade PID is in-control). These values are stored in the control's RAM memory. The box's "Save Settings" button can be selected to immediately upload the new values to the control's EEPROM memory. This insures that if all power to the control is lost the PID values will be saved. If the "Save Settings" button is not selected, the control will automatically save these values within 15 minutes. Reference Volume 1, chapter 5 for detailed information on adjusting PID dynamic settings.

Auxiliary Control/Limiter Folder

Auxiliary Control Features

The Auxiliary folder is visible only when Auxiliary Control is configured into the 5009 control. The Auxiliary Control folder and the Auxiliary Limiter folder look identical and perform the same functions as each other. The difference between the two is in the way they are implemented in the 5009 control loops. The Auxiliary Controller will take control of the valves any time it is enabled and in control. The Auxiliary Limiter will wait for the Auxiliary Input to meet the Auxiliary Setpoint before it "limits" the valve from traveling any further. The PID settings and the control loop is the same for both types.



The Auxiliary folder allows the user to change the 5009 control's auxiliary settings from their PC. The Auxiliary input is constantly displayed in the Aux Input display box. Once Auxiliary Control is enabled, the 5009 will be attempting to match the input to the setpoint if the Auxiliary Controller is configured as a controller. If configured as a limiter the 5009 will not use the Auxiliary controller until the input is greater than the setpoint. The Auxiliary Control function can be enabled and disabled by manually selecting the Enable/Disable buttons to the right of the Auxiliary Status display box. The status box will display what mode the Auxiliary Control function is in at all times. The Auxiliary Setpoint can be manually changed by pressing the arrow keys to the right of the Aux Setpt display box. The status of the Auxiliary controller does not effect whether the setpoint can be adjusted or not. The setpoint will determine what level the Auxiliary controller will maintain or limit the turbine to once enabled. The setpoint can also be manually set to a value by using the Set button to the right of the arrow keys as described earlier. The rate at which the setpoint can change is set in the Program mode as Setpoint Rate. The output of the Aux PID controller will be displayed in the PID display box. This output can be used to determine if the PID is in control or if there are stability problems. For the Aux Limiter, the PID will ramp out of he way until the input matches the setpoint.

When the Auxiliary Controller is disabled the setpoint will remain at the last valid setpoint and will control at that setpoint when the Auxiliary controller is again enabled. If the Setpoint Tracking feature is configured into the Auxiliary portion of the 5009 control, the setpoint will track the input whenever the Auxiliary Controller is disabled and when enabled will allow a "bumpless" transfer to control.

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The Auxiliary setpoint can also be varied by a 4-20mA Remote Auxiliary Setpoint signal. The 4-20mA Remote Auxiliary Setpoint information is only visible if the function is configured in the Program mode. The Enable/Disable buttons to the right of the Remote Setpoint Status display gauge are used to enable and disable the remote setpoint function. If configured, the status of the 4-20mA Remote Auxiliary function is continually displayed in the Remote Status display gauge.

Auxiliary Control Dynamics

The Auxiliary Control's PID settings can be monitored and changed by selecting the Dynamics button. If the RUN mode's Security logic is locked the PID's settings can only be monitored. If the RUN mode's Security logic is unlocked, the PID's settings can be monitored and changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

Selecting the "Dynamics button on the Auxiliary Control folder will allow access to the Dynamics display box. This Auxiliary Control Dynamics display box displays the Auxiliary PID dynamic settings. The Controlling Parameter display at the bottom of the folder will inform the user when the Auxiliary PID is in control. The Auxiliary Control's P, I, and D terms can be adjusted with the arrow buttons to the right of each term.

The Auxiliary PID uses the settings displayed in the Dynamics Display box to determine PID response; any change to these setting will immediately effect PID response (when the Auxiliary PID is in-control). These values are stored in the control's RAM memory. The box's "Save Settings" button can be selected to immediately upload the new values to the control's EEPROM memory. This insures that if all power to the control is lost the PID values will be saved. If the "Save Settings" button is not selected, the control will automatically save these values within 15 minutes. Reference Volume 1, chapter 5 for detailed information on adjusting PID dynamic settings.

Valve Calibration Folder

Before initial operation or after a turbine overhaul where any actuator or valve travel may have been affected, the control must be calibrated or re-calibrated to the turbine valves.

The control uses valve position (based off of actuator drive current) to determine turbine operating conditions and limits. The turbine may not function correctly if the control is not correctly calibrated to the turbine valves.

Valve Calibration is performed via this folder. The above folder shows an example of the Valve Calibration folder. The screen will show either one valve, or both the HP valve and the LP valve, depending on how the 5009 is configured. The valve calibration settings can be monitored and changed by selecting the "Calibrate" button. If the RUN mode's Security logic is locked the settings can only be monitored. If the RUN mode's Security logic is unlocked, the settings can be monitored and changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

5009 PC Interfac	e - [Run Mode - Valves]		
Eile Mode Opt	tions <u>W</u> indows		
Shutdown 🚺 Alarms 🍓	Security	HP 39.7 % LP 38.1 %	
Start Turbine Speed Control Extraction (Control Cascade Control Austilary Limiter Valves Alarm# A	ann History Trip History	
HP 39.7 🏼 🛪	LP 38.1 %		
Act. Current 75.56 mA	Act. Current 73.45 mA		
Valve Dither 0.00	mA Valve Dither 0.00	mA	
Status Speed > 10	00rpm Status Speed > 1000	грм	
Manual Pos 0.00 6o M	lan % Monuel Pos 0.00 Ge Man	*	
Max Current 160.0 Go M	aa mA Max Current 160.0 Go Max	mA	
Min Current 20.00 Go k	lin mA Min Current 20.00 Go Min	mA	
Enable Disa	ble Enable Disable		
	Close Calibrate Save Settings		
Speed / On-Line and Extraction control			
Activa.	ontrol Status: Running		

In order for the actuator valves to be calibrated, the turbine must be shutdown and turbine speed must be below 1000 RPM. The valve calibration status gauge displays mode status at all times. If calibration permissives are met the calibration mode can be enabled by clicking the Enable button. One or both valves can be calibrated at the same time.

By raising and lowering the Min and Max mA settings for each valve, the valve can be adjusted to be at its minimum stop setpoint (normally 0 steam flow at 0%) and at its maximum stop setpoint (normally full steam flow at 100%). To go to the maximum mA setpoint click on the Go Max button. Once selected, a set of arrows will appear and allow the user to increase or decrease the mA setting until 100% flow or 100% open has been reached. The same procedure can be followed to set the minimum mA setting. The Go Man button can be selected to manual adjust the valve from 0% open to 100 % open.

Upon completion of the valve calibration routine, it is recommended/expected that the control's valve position demand accurately reflect turbine valve position/ flow (within 1%). It is also recommended/expected that turbine valve over travel on mechanical stops be no greater than 2%. The control is only as accurate as the valves it is interfacing with. Valve linearity issues can be corrected via valve linearization settings in the program's Service mode.

The calibration values are stored in the control's RAM memory. The box's "Save Settings" button can be selected to immediately upload the new values to the control's EEPROM memory. This insures that if all power to the control is lost the values will be saved. If the "Save Settings" button is not selected, the control will automatically save these values within 15 minutes. Reference Volume 1, Chapter 5 for detailed valve stroking instructions.

Alarm Folder



Alarm Features

The above folder shows an example of the Alarm folder. Alarms are generated from the control and represent a condition that the 5009 application considers to be wrong but not dangerous enough to initiate an emergency shutdown.

The alarms in the Alarm folder are listed in the order that they occurred. The first column is the date the alarm occurred, the second column is the time the alarm occurred, and the third is a description of the alarm. A reset command is issued by selecting the Reset Alarms button in the main tool bar. Once the reset has been initiated, all alarms listed in this folder will be erased and only the alarms that are still active will return. The last 100 "alarms" are archived in the Alarm History folder.

The control's Real Time Clock can be set from this folder. The controls Real Time Clock output is displayed at the top of the folder, after the "Current Alarms" title. The time and date settings can be changed by selecting the tool bar's "Set Time/Date" button. This button opens a Time & Date edit box, from which all settings can be individually or collectively set. If the RUN mode's Security logic is locked the "Set Time/Date" button can not be accessed. If the RUN mode's Security logic is unlocked, the "Set Time/Date" button can be accessed, and all clock settings changed. Reference the Security Button section of this chapter for instructions on locking and unlocking the Run Mode's Security logic.

Enter the new time and date in the edit boxes provided, then click on the respective Set "Value" button at the exact time that you have entered. The "Cancel" button will restore the current settings. Click the "X" button to close the Time and Date display box.

Alarm History Folder

5009 PC In	terface - [Run Mode - Alarm History]	
🖨 <u>F</u> ile <u>M</u> ode	o <u>O</u> ptions <u>W</u> indows	
Shutdown Local	HP 5.0	% ∟Р 0.0 %
Start Turbine Speed Control	Admission Control Cascade Control Austiliary Limiter Valves Alarms Alarm History Trip History	<u>ه</u>
Time	Alarm History	
98/01/09 08:27:08.999 96/01/09 08:27:06.999 98/01/09 08:26:58.288) Alarm - Spd Probe #2 Kernel B Fault) Alarm - Spd Probe #2 Kernel A Fault) Alarm - Casc Input #2 Failed	<u></u>
96/01/09 08:26:53.411 98/01/09 07:27:27.059 96/01/09 07:23:09.000 98/01/09 07:23:09.000	Alarm - All Extr/Adm Inputs Failed Alarm - Relay #3 A1 Fault Alarm - Relay #3 C2 Fault Alarm - Belay #3 A1 Fault	
98/01/08 11:06:42.000 98/01/08 11:06:42.000 98/01/08 11:06:42.000 98/01/08 11:06:42.000	Alarm - Spidy #3 Al Fault Alarm - Spid Probe #3 Kernel A Fault Alarm - Spid Probe #2 Kernel A Fault Alarm - Spid Probe #1 Kernel A Fault	
96/01/08 09:31:18.116 96/01/08 09:31:18.116 98/01/08 08:39:00.019) Alarm - Kernel A Comm Link Failed) Alarm - Kernel A Fault) Alarm - Kernel B Comm Link Failed	
98/01/08 08:38:52.873 98/01/08 08:38:52.873 98/01/08 08:38:52.873) Alarm - Analog Out #4 Failed } Alarm - Analog Out #3 Failed } Alarm - Analog Out #2 Failed	
98/01/08 08:38:52.873 98/01/08 08:38:52.873 98/01/08 08:38:52.873) Alarm - Analog Out #1 Failed) Alarm - Casc Input #1 Deviation Alm) Alarm - Turbine Trip	
98/01/07 14:39:55.112 98/01/07 10:25:43.527 98/01/07 10:25:43.527 98/01/07 10:25:43.527	2 Alarm - Lurbine Trip 7 Alarm - Spd Probe #3 Kernel C Fault 7 Alarm - Spd Probe #3 Kernel B Fault 2 Alarm - Spd Probe #3 Kernel C Fault	
90/01/07 10:25:43.527	Alarm - Spd Probe #2 Kernel B Fault	
	Speed/Off-Line and LP Max Limit contrl	
Active.	Control Status: Running	

Alarm History Features

The above folder shows an example of the Alarm History folder. The alarms are listed in the order that they occurred. The first column is the date the alarm occurred, the second column is the time the alarm occurred, and the third is a description of the alarm. The 5009 control has the ability to store up to 100 alarms. The last 100 alarms are available to the user. An alarm reset will not clear the Alarm History folder as in the Alarms folder. The last 100 alarms are displayed in the order that they occurred.

Trip History Folder

5009 PC Interface - [Run Moc	le - Trip ł	listory]			_ 🗆	×
Eile Mode Options Window	vs				_ 5	X
Shutdown Local Alarms Set Time/Date		HP	2.2	% L	Р 0.0]%
Start Turbine Speed Control Admission Control Cascade Control Au	aliary Limiter Valves	Alarms Alarm History	Trip History			
Time Trip History						
98/01/09 09:16:07.015 Trip - External Trip #10 98/01/09 09:16:00.727 Trip - External Trip #9 98/01/09 09:15:09.603 Trip - Overspeed Trip 98/01/09 09:14:56.360 Trip - Overspeed Trip 98/01/09 09:14:56.360 Trip - Overspeed Trip 98/01/09 09:13:54.085 Trip - External Trip #9 98/01/09 09:13:50.637 Trip - External Trip Input 98/01/09 09:13:50.637 Trip - External Trip Input 98/01/09 09:12:39.710 Trip - Aux Input Failed 98/01/09 09:10:27.070 Trip - Gen Breaker Opened 98/01/09 09:02:56.759 Trip - Extr/Adm Input Failed 98/01/09 09:02:38.303 Trip - Extr/Adm Input Failed 98/01/09 09:02:38.303 Trip - Extr/Adm Input Failed 98/01/09 09:02:31.677 Trip - Aux Input Failed 98/01/09 08:45:23.376 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.687 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.687 Trip - Aux Input Failed 98/01/09 08:45:33.687 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.687 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.687 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.687 Trip - Aux Input Failed 98/01/09 08:45:33.687 Trip - Aux Input Failed 98/01/09 08:45:33.368 Trip - Act #1 (HP) Fault 98/01/09 08:45:33.368 Trip - Extr/Adm Input Failed 98/01/09 08:45:33.52 Trip - Extr/Adm Input Failed 98/01/09 08:43:34.128 Trip - External Trip #10						
Speed/Off-Line	and LP M	in Limit cont	rl			
Active. Control Status: Running						

Trip History Features

The above folder shows example trip conditions indications. Trips are listed in the order that they occurred. The first column is the date the trip occurred, the second column is the time the trip occurred, and the third is a description of the trip. A trip is considered to be any condition that causes the 5009 control to immediately take the turbine to a failed safe condition (Emergency Shutdown). The 5009 control has the ability to store up to 20 trips. The last 20 trips are available to the user.

Chapter 5. Service Mode Procedures

Overview

The Service mode is accessed through the PC interface and has the same easy to follow format as the program mode. The service mode can be used to change control settings, test control hardware, and calibrate control inputs/outputs while the unit is on-line (operating at any load). The parameters that are tuned in the service mode may affect system performance. Caution is advised when tuning any parameter with the turbine not shutdown. The Service Mode can not be used to operate the turbine or to perform Run Mode functions. The Service Mode is to be used for internal adjustments only.



Not all page parameters are referred to or explained in this chapter. This chapter provides descriptions for parameters which only exist in the Service Mode. Refer to this Volume's Program mode chapter for all other page parameter descriptions.

The PCI's service mode can be accessed at any time the control is powered up. In order to enter the Service mode click on the Service Mode button or select the appropriate Service option from the Mode pull down menu as shown below.



Opening the Service Mode

Two Service mode options are offered within the PCI program (Service-Change, Service-View Only). The Service-Change mode is used to change control settings, test control hardware, and calibrate control I/O, while the turbine is in operation or shutdown. For security purposes, the Service-Change mode is password protected. The Service-View Only mode is used to only view Service mode settings, while the turbine is in operation or shutdown. No Service mode settings can be changed via the View Only mode.

The 5009 control and PCI host computer must be connected (via a serial RS-232 cable) before the PCI Program mode can be opened. Trying to open the PCI Program mode without a serial connection will result in a communications error.

To enter the "Service-Change" mode click on the "Mode" button on the program's main tool bar, or use the program's Mode—Service menus. Once communications with the control has been established, the mode's "Security Password entry box" will appear. At this point enter the Service mode password (reference Appendix A of this Volume).

If the PCI program is not communicating with the control, when an open Service mode request is made, the program will make communication with the control via the Servlink program, then open the Service mode and its Security password box. During the time the Server program is establishing communications with the control, a "Starting Server" indication box will appear.

95009 PC I	nterface		
<u>F</u> ile <u>M</u> ode	<u>O</u> ptions	<u>W</u> indows	
🏶 Program On-Line	9 Program Olif Line	🏶 Run Mode 🛛 🕈 Service Mode	
Activa	Control Sta	Security X Enter password for Service mode:	

Application Start Settings Speed Control Extraction Control Extraction Steam Map Driver Config Analog Inputs Contact Inputs Aux Limiter Case	Save C	hanges	Save To File	Reset Alam±			
Sile Woodward Governor Turbine Company ID Tag Manual Turbine Type Extraction Only V Application Generator V Retio/Limiter Mode Coupled HP & LP V Use Auxiliary PID Limiter V Use Cascade PID Controller V Use Cascade PID Controller V Operating System Version: Version 2.07-2 Application Fileneme and Date: new5009 Thu Dec 18 13:53:11 1997	Application S	tart Settings	Speed Control Extracti	on Control Extraction Sta	am Map Driver Config	Analog Inputs Contact In	puts Aux Limiter Case 4
Turbine Company ID Tag Manual Turbine Type Extraction Only Application Generator Retio/Limiter Mode Coupled HP & LP Use Audilary PID Limiter Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Filename and Date: new5009 Thu Dec 18 13:53:11 1997	Site	Woodwar	d Governor				
ID Tag Manual Turbine Type Extraction Only Application Generator Ratio/Limiter Mode Coupled HP & LP Use Auxiliary PID Limiter Use Cascade PID Controller Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Fileneme and Date: new5009 Thu Dec 18 13:53:11 1997	Turbine	Company					
Turbine Type Extraction Only Application Generator Ratio/Limiter Mode Coupled HP & LP Use Ausdiary PID Limiter Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Fileneme and Date: new5009 Thu Dec 18 13:53:11 1397	ID Tag	Manual					
Application Generator Ratio/Limiter Mode Coupled HP % LP Use Ausdiary PID Limiter Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Fileneme and Date: new5009 Thu Dec 18 13:53:11 1997	Turbine Ty	pe	Extraction Only	•			
Ratio/Limiter Mode Coupled HP & LP Use Auxiliary PID Limiter Use Cascade PID Controller Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Filename and Date: new5009 Thu Dec 18 13:53:11 1997	Application	1	Generator	•			
Use Cascade PID Controller Use Cascade PID Controller Operating System Version 2.07-2 Application Filename and Date new5009 Thu Dec 18 13:53:11 1997	Ratio/Limi	er Mode	Coupled HP & LP	•			
Use Cascade PID Controller Operating System Version: Version 2.07-2 Application Filename and Date: new5009 Thu Dec 18 13:53:11 1997	Use Auxilia	iry PID	Limiter	-			
Operating System Version: Version 2.07-2 Application Filename and Date: new5009 Thu Dec 18 13:53:11 1997	Use Casca	de PID	Controller	-			
	Operating Application	System Vera	sion: Version 2.07- and Date: new5009 The	2 ; Dec 18 13:53:11 1997			

Save Changes

The Service Mode allows the user to change values internal to the 5009 control. The 5009 has two copies of the internal values. One it keeps in SRAM and the other it keeps in Non-volatile EEPROM, both on the CPU modules. When the 5009 control is powered up or reset it transfers the values from EEPROM to the SRAM and uses the values in SRAM. When the user makes changes in the Service Mode, he is making changes to the SRAM values. If the 5009 control is powered down or reset before the new values are stored into the EEPROM on the CPU modules the changes are lost and cannot be retrieved. Clicking the Save Changes button will store the new values into the EEPROM of the 5009 control. When the control has finished the save procedure, the display box shown below will appear. If the "Save Changes" button is not selected, the control will automatically save these values within 15 minutes.

25009 PC	Interface - [Service Mode - Application]	
C Lie III.			
Save Changes	Save lo File		
Application Start Setting	Speed Lontrol Extract	on Control Extraction Steam Map Driver Coning Analog inputs Contact in	
	u dovenu	=	
Turbine Company			
Diag Manuai			
Turbine Type		rmation 🛛 🕅	
Application	Generator		
Ratio/Limiter Mode) Values saved on control.	
Use Auxiliary PID			
Use Cascade PID	Controller	<u>,</u>	
		ОК	
Operating System Ver	sion: Ve		
Application Filename	and Date: new5009 Th	J Dec 18 13:53:11 1997	
Active.	Control State	is: Running	

Save To File

Reference the "Saving the Controls Configuration to a file" section in Chapter 3 of this volume.

Reset Alarms

This button allows the user to issue a Reset Alarms command without switching modes on the PCI program. This feature is useful when removing inputs or outputs the reactivating them. a Reset command is required to reactivate an input or output.

Service Mode Folders

The Service Mode consists of a series of folders that allow a user to manipulate the internal control parameters. Each folder is labeled according to it's basic functions. To get a better idea of the functions available and a complete description on their purposes, see Volume 1. To move between folders, click on the folder title. As mentioned in the other modes, only the folders and the options that are relevant will appear visible. i.e. if the application is programmed for a single valve turbine, the extraction or admission folders will not be visible.

Application Folder

The Application folder has no tunable parameters available to the user. All values are entered in the Program Mode and can not be changed. This folder also displays the version of the 5009's operating software, application software, and what configuration file is being used. The software version information is for Woodward documentation and troubleshooting purposes only. The configuration file information allows the user to verify which configuration file the 5009 is using. Reference the "Saving the control's configuration to a file" and "Uploading a Configuration File to the Control" sections of this chapter for more information on configuration files.

5009 PC <u>S F</u> ile <u>M</u> od	Interface - [\$ de <u>O</u> ptions	Service Mo <u>W</u> indows	de - Start S	Settings]	
Save Changes	Save To File	Reset Alarms			
Application Start Settings	Speed Control Extractio	n Control Extraction Ste	am Map Driver Config	Analog Inputs Co	ntact Inputs Aux Limiter Case
Start Routine	Manual	- Use Initial V	1 Position On Startup		
Idle To Rated Routine	Idle/Rated Ramp	-			
Speed Setpoint Rate To	Min Speed 100.00 🔶	RPM/Sec			
HP Valve Limiter Rate	250 🌲	🖨 %/Sec			
Use Critical Speed A	voidance				
Critical Rate 150.00	RPM/Sec	Use Critical Speed A	voidance Band #2		
-Critical Speed Avoida	nce Band 1				
Minimum 1100.00	PPM RPM				
Maximum 1500.00	RPM				
Idle Rated/Ramp		Status Italia (a. 131)		7	
Rated Setoont 3				1	
Setpoint Rate 5	0.00 ••• RPM/Sec				
⊠ Use ⊡ide	Idle has Priority over Rmt Speed,	Case, and Aux			
·					
Active.	Control Status	: Running			

Start Settings Folder

Start Settings

The start settings determine many of the parameters that are available on this folder. The Start Routine and the Idle to Rated Routine are set in the Program

mode and can not be changed. Any of the functions associated with those routines can be adjusted, but they can not be omitted if programmed or used if not programmed. The arrow keys to the right of each parameter will adjust it either up or down.

Common parameters to change during initial start up, is the HP Valve Limiter Rate and the V1 initial Position. They can be adjusted for a smooth and steady transition from zero speed to governor control.

Critical Speed Avoidance Bands

Critical speed avoidance settings can be tuned at all times. If turbine vibrations are such that a smaller or larger critical window is required, the arrow buttons to the right of each setting can be used to adjust the values either up or down.

Idle Rated/Ramp

The Idle/Rated ramp routine is used to take the turbine from an idle speed to a rated speed. The three parameters shown can be adjusted with the arrow keys to the right of the parameter.

Use Idle—The Use Idle option is selected if the user wishes to return to an idle speed whenever a Go To Idle command has been received. If not selected, the turbine will not go to Idle speed once rated speed has been reached. The Idle/Rated contact will have two functions depending on this option. If Use Idle is selected, a closed contact will ramp the turbine to rated speed and an open contact will ramp the turbine to idle speed. If Use Idle is not selected, a closed contact will ramp the turbine to rated speed and an open contact will ramp the turbine to rated speed and an open contact will ramp the turbine to rated speed and an open contact will have no effect.

Idle Has Priority Over Rmt Speed, Casc, and Aux—This option when checked, will override some of the permissives on the Go To Idle command. If selected the turbine will go to an Idle speed even if the Rmt Speed input, Cascade Controller, or Auxiliary Controller has been enabled.

5009 PC	Interface -	· [Service Mo	de - Start Settings]	<u> </u>
🛃 <u>F</u> ile <u>M</u> o	de <u>O</u> ptio	ns <u>W</u> indows		
🏶 Save Changes	Save To File	Reset Alarms		
Application Start Setting	Speed Control Ext	raction Control Extraction Ste	am Map Driver Config Analog Inputs Contact Inputs Au	«Limiter Case
Auto Sequence Sett				▲
Cold Start (> xx HRS)		Status At High Idle		
Hot Start (C XX HHS)	1.00 HHS	Calc Hrs since a Trip	200.00 HRS	
Automatically Halt :	at Idle Setpts			
-Low Idle				
Low Idle Setpoint	500.00 🔶 🔶 RPM			
Delay Time (Cold)	0.50 🗘 🗘 MIN			
Delay Time (Hot)	0.00 😫 🖨 MIN	Calc Low Idle Delay	0.50 MIN	
-Low Idle To High Id	le Rate			
Rate to Hildle (Cold)	50.00 🗘 🗘 RPM.	/Sec		
Rate to Hildle (Hot)	100.00 😫 🖨 RPM.	/Sec Calc High Idle Rate	50.00 RPM/Sec	
-High Idle				
Hildle Setpoint	2000.00 🗘 🗘 RPM			
Delay Time (Cold)	0.50 😫 🖨 MIN			
Delay Time (Hot)	0.00 🗘 🗘 MIN	Calc High Idle Delay	0.50 MIN	
-High IdleTo Rated R	ato			
Rate to Rated (Cold)	50.00 🗘 🗘 RPM.	/Sec		
Rate to Rated (Hot)	100.00 😫 🖨 RPM.	Sec Calc Rate to Rated	50.00 RPM/Sec	
-Rated Rated Setpoint	3600.00	RPM		Ţ
Active.		antrol Status: Running		

Auto Sequence Settings

The Auto Sequence Settings become visible only if the Auto Start Sequence is programmed. The Automatic Start Sequence parameters can be modified at all times with the arrow keys to the right of each parameter, and their functions are the same as described in the Program Mode. The display boxes to the right of the first section shows the status of the entire start procedure. The remaining display boxes show the time that each function of the start up procedure will take. As described in the Program Mode, if the turbine has been shut down longer than the "hot" time and has not been shut down for the full "cold" time, the 5009 control interpolates between the two and displays the calculated times in these display boxes.

Automatically Halt at Idle Setpoints

dflt = No

This option when checked will cause the Auto Start Sequence to Halt at each idle setting, even after the elapsed delay time has expired. A "Continue" command must be issued to allow the Auto Start Sequence to continue.

Calc Hrs Since a Trip—This display box will display a running time of the hours that have elapsed since the last turbine trip.

5009 PC	Interface - [Service Mo	de - Speed C	:ontrol]	
🕺 Eile Mo	de <u>O</u> ptions	<u>W</u> indows	-	-	_ & ×
🏶 Save Changes	Save To File	Reset Alarms			
Application Start Setting	Speed Control Extracti	on Control Extraction Sta	am Map Driver Config Ana	log inputs Contact Inputs	Aux Limiter Case
Speed/Load Control !	Settings				▲
Type Of Dr	roop Actuator Posit	ion 🔫			
		K 🖵			
Bernov	re KW/MW Droop (force LS	S droop)			
Droop	5.00		Load 29.30 *		
Bated Set					
Taxal and					
		1 2	a	7	
	equency Control Arm/Disarm	Freq Control	Statu: Armed	J	
Min Load B	3ias 5.40 🌻	₽ RPM			
🗖 Use Ut	ility Tie Breaker Opening Tri	p			
🗖 Use Ge	enerator Breaker Opening Tr	ip			
Gen Open	Setback 3546.00 🔶	RPM .			
Rate to Ra	ted 1.00 🌩	RPM/sec			
🗹 Use Sy	nc Window and Synchroniz	ing Rate			
Synchroniz	ing Rate 200 🌢	RPM/sec			
- Setpoint Values					
Overspeed	d Test Limit 🛛 4000.00 🌘	€ RPM			
Overspeed	d Trip Level 3900.00 🖨	₽ RPM			
May Contr	ol Setopint 🛛 🗐 780.00 🖿	A RPM			•
Active.	Control Statu	s: Running			

Speed Control Folder

Speed/Load Control Settings

The Speed/Load Control Settings that are configured into the 5009 control are also tunable in the Service Mode. The parameters can be modified at all times with the arrow keys to the right of each parameter, and their functions are the same as described in the Program Mode. The display boxes to the right of the parameters shows the status of the turbine parameter.

Remove KW/MW Droop

This option will change the droop type from an external input Load signal to the internal valve position droop. This is very useful in determining if stability problems are being caused by the external Load signal. By using this option the external signal can be momentarily taken out of the control loop.

Zero Load LSS Value

This value is re-saved each time the Generator breaker closes, and is an indication of where the Speed PID's output level was when the Generator Breaker closed. It is used by the control to determine where zero load is when using "Actuator Position" droop. This value is tunable only because if inlet header pressure was below rated conditions by a large margin, and increased after the Generator Breaker closes this value will be invalid since the zero load position has changed. For most cases this value will not have a large enough effect on turbine operation to warrant a change.

Use Frequency Control Arm/Disarm

This option will display the Frequency Arm/Disarm option on the Speed Control folder of the Run Mode. If used, it will allow the operator to enable and disable the Frequency Control function as described in Volume1. Frequency control must be armed before the unit will switch into frequency control. If not selected, frequency control is always armed and the unit will go into frequency control whenever the generator breaker is closed and the utility tie breaker is open.

Min Load Bias

This Bias Load is added to the Speed Setpoint as soon as the Generator Breaker closes. It is defaulted to 3% of the total load. When the Generator Breaker closes it is useful to add a small amount of load to keep the generator from reverse powering.

Use Utility Tie Breaker Opening as a Trip

This option when selected will trip the turbine if the Utility Tie Breaker is opened once it has been closed.

Use Generator Breaker Opening as a Trip

dflt = No This option when selected will trip the turbine if the Generator Breaker is opened once it has been closed.

Generator Open Setback dflt = 0.985 of Rated Spd (1.0, 25000)

This value will determine what speed setpoint the 5009 control will revert to if the Generator Breaker contact input opens. During a load rejection, it may be necessary to lower the speed setpoint quickly in order to keep the turbine from overspeeding. This value can be tuned lower until satisfactory results are achieved.

dflt = 0.0 (0.0, 500)

dflt = No

dflt = No

dflt = No

dflt = 0.0 (0.0, 100)

Rate to Rated

dflt 1.0 (0.099, 2000)

This option is used in conjunction with the Generator Open and Tie Breaker functions Setback. Once the turbine speed setpoint has been quickly dropped to the Setback setting, it will automatically ramp back up to the turbines rated speed. If it ramps up to quickly, it will defeat the purpose of the Generator Open Setback function. The Rate to Rated setting can be adjusted to bring the turbine back up to synchronous (rated) speed as fast as desired. It is defaulted to 1 RPM/sec.

Use Sync Window and Synchronizing Rate

dflt = Yes or dflt = 2.0 (0.1, 100)

This option will only be displayed if a Synchronizing Analog Input or Sync/Load Share analog input is configured. If used, this feature forces the speed setpoint to change at the Synchronizing Rate when within ± 10 RPM of the rated speed setting with the Generator Breaker open.

5009 PC Int Eile Mode	erface - [3 Options	Service Mo <u>W</u> indows	de - Speed C	ontrol]	
Save Changes	Save To File	Reset Alarms			
Application Start Settings Sp	seed Control Extraction	on Control Extraction Stea	am Map Driver Config Ana	og Inputs Contact Inputs	Aux Limiter Caso 💶 🕨
Sotpoint Values		T			▲
Overspeed Test	:Limit 4000.00	P RPM			
Overspeed Trip I	Level 3900.00 🖨	휮 ^{RPM}			
Max Control Set	point 3780.00 🔶	● RPM			
Min Control Setp	xoint 3420.00 🌩	● RPM			
Setpoint Slow R4	ate 5.00 🔶	RPM/sec			
Fast Rate Delay	3.00 🌲	Seconds			
Setpoint Fast Ra	ate 15.00 🌻	RPM/sec			
Setpt Entered R4	ate 5.00 🌲	₽ RPM/sec			
Ospd Test Auto Dsb	l Time 60.00 🌻	Seconds			
🗹 Trip at Overs	speed Test Limit				
Remote Speed Setpt Setti	inga				
Rimt Setpt Max F	Rate 50.00 🔶	RPM/sec Rmt Set	pt Status Disabled		
Max Speed Setti	ing 3780.00 🌲	₽ RPM		-	
Min Speed Settin	ng 3605.40 🔶				
Not-Matched Ra	ste 5.00 韋	♣RPM/sec			
Input Deadband	0.00	A RPM			
Input Lag-Tau	0.00				
🗹 Use Ubility Tie Br	reaker Closed Permiss	х. we			
Use Generator B	Breaker Closed Permis	ivə			
Active	Control Statu	s: Bunning			

Setpoint Values

The Speed Setpoint Values that are configured into the 5009 control are also tunable in the Service Mode except for the Overspeed Test Limit setting. These parameters can be modified at all times with the arrow keys to the right of each parameter. The display boxes to the right of the parameters shows the status of the turbine parameter.

Fast Rate Delay

dflt = 3.0 (0.0, 100)

This value will determine how long the Setpoint Slow Rate will have to be selected before the Setpoint Fast Rate is engaged. It is defaulted for 3 seconds. This implies that if a Raise speed setting command is continually given, the speed reference will raise at the slow rate for 3 seconds and then raise at the fast rate after that.

Setpoint Fast Rate

dflt = 3 x Setpt Slow Rate (0.088, 500) This value will determine how fast the speed setpoint will raise or lower when the Fast Rate is initiated. This rate is defaulted to three times the Slow Rate.

Setpoint Entered Rate

This value will determine how fast the speed setpoint will raise or lower when the setpoint is entered using the Set button of the Run Mode. This rate is defaulted to the Slow Rate.

Ovsp Test Auto Disable Time

This value will determine how long the user can keep the 5009 Overspeed Tests enabled without making an adjustment to the speed setpoint. This time is defaulted to 60 seconds.

Trip at Overspeed Test Limit

This option will trip the turbine when the turbine speed reaches the Overspeed Test Limit. The 5009 control will trip the turbine at the Overspeed Trip Level at all times unless an External Overspeed Test has been initiated. This option provides a fail-safe condition in case the external device does not trip before the Overspeed Test Limit.

Underspeed Setting dflt = Setpt Min Gov—100 (0.0, 25000)

This value will determine at what speed the Underspeed Relay is energized. It is only visible when the Underspeed Relay is configured in the Program Mode.

Max Speed Setting

dflt = Max Speed Setpt (0.0, 25000) This value will determine the maximum setting the speed setpoint is allowed to be moved to, by the remote input. If the Remote Input is ranged to go from 0 to 4000 RPM by an external device, but the user wishes the speed to be limited to 3500-3700 RPM, this option will allow for it. The default setting is the Max Control Setpoint.

Min Speed Setting

dflt = Min Gov Setpt (0.0, 25000)

This value will determine the minimum setting the speed setpoint is allowed to be moved to, by the remote input. The default setting is the Min Control Setpoint.

Not-Matched Rate

dflt = Speed Setpt Stow Rate (0.1, 500)

This value determines the rate the setpoint moves when remote is enabled and the remote input doesn't match the actual speed setpoint. The default setting is the Slow Setpoint Rate.

Input Deadband

dflt = 0.0 (0.0, 100)This value will determine the deadband in the Remote Speed Input controller. The default value is set to zero. In the event that the input signal is noisy, or drifts, a small deadband value can be added to allow stability during normal operation and still permit movement when needed.

Input Lag-Tau

This value will determine the Lag delay of the Remote Speed Input. The default value is zero. This value acts as a filter to filter out noise on the Remote input.

Use Utility Tie Breaker Closed as a Permissive

This option will not allow the Remote Speed Input to be enabled if the Utility Tie Breaker contact input is not closed.

Use Generator Breaker Closed as a Permissive

This option will not allow the Remote Speed Input to be enabled if the Generator Breaker contact input is not closed.

dflt = 60 (0.0, 1000)

dflt = Setpt Slow Rate (0.1. 30)

dflt = Yes

dflt = Yes

dflt = Yes

dflt = 0.0 (0.0, 10)
5009 PC Interi	face - [Se Options	rvice Mo <u>W</u> indows	de - Speed Control]	×□_ ×┓_
Save Changes	ave To File	Reset Alarms		
Application Start Settings Speed C	Control Extraction Co	ntrol Extraction Ste	am Map Driver Config Analog Inputs Contact In	puts Aux Limiter Case
-Sync / Load Share Settings	5.00 🔶 🖨 R	Sync/Ld S PM	n Status Disabled	
-Speed Sensor Settings				
Speed Probe Teeth	60 🗘 🗘	Number of Goo	d Speed Sensore 3.00	
Gear Ratio 1.0 To	1.000			
Maximum Deviation	0.01 🗘 🗘 🌫	Maximum Devia	tion 40.60 RPM	
Speed Failure Level	102.00 • • R	PM Failed Speed S	ensor Override Ovrd OFF	
🔲 Use Ovenide Timer				
Alam Setpoint	3900.00 🜻 🌩 R	РМ		
Speed Input #1 MPU	-	Input #1 3603	RPM	
FTM Channels Used	3 Channels 💌	Status 'A' Inp	ut Problem	
		InputA 0	RPM	
		Input B 0 Input C 3597		
t at a	Control Chatras - Di			
AGITO.		urring		4

Synch/Loadshare Settings

These settings are only visible when one of the control's Analog inputs is configured as a "Synchronizing Input", or a "Sync/Load Share Input".

Input Bias Gain

dflt = Droop Setting (0.0, 100)

This setting is the percent bias that the "Synchronizing" and "Sync/Load Share" inputs have on the Speed Setpoint. The bias is calculated as a percent of rated speed. This setting is defaulted to the Speed PID's Droop(%) value or 3% whichever is higher. For a setting of 5%, the Speed Setpoint will be biased by a (-)5% for an input of 4mA, and (+)5% for an input of 20mA; a 12mA input represents 0% bias.

Input Bias Deadband

dflt = 0.0 (0.0, 100)

This value will determine the deadband in the "Synchronizing" and "Sync/Load Share" inputs. The default value is set to zero. In the event that a the input signal is noisy or drifts, a small deadband value can be added to allow stability during normal operation, and still permit a bias when needed.

Speed Sensor Settings

The Speed Sensor Settings that are configured into the 5009 control are not tunable in the Service Mode. The options are listed for display purposes only. Their functions are the same as described in the Program Mode. The display boxes to the right of the parameters shows the status of the speed sensor inputs.

Number of Good Speed Sensors

Displays the number of speed sensors that the 5009 control still views as having a valid input.

Maximum Deviation

dflt = 0.01 x Ovspd Limit (0.0001, 0.2)

This value will determine the maximum difference between the three inputs before an alarm is given. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

Speed Failure Leveldflt = 0.0255 x Ovspd Limit (50, 15000)

This value will determine at what speed a sensor is to be determined as failed. When all four sensors read at or below this value, the turbine will shutdown.

Use Override Timer/Max Override Time dflt = No, dflt = 60 (0.0, 60)

If a contact input is configured as an Override Speed Sensor Fault input, then this option allows a timer to disable the input after a set amount of time. The override timer function allows the turbine's fail-safe logic to protect the turbine in case the Override Speed Sensor Fault input is left closed for an extended length of time and all turbine speed sensors fail during this time. The override timer begins when a turbine start command is given and is defaulted to 60 Minutes (Max Override time). The status of the Failed Speed Sensor Override is displayed to the right of the Speed Failure Level input box.

Alarm Setpoint

dflt = Ovspd Trip Level (0.0, 25000)

This value will determine at what point the overspeed alarm is initiated. This has no effect on the overspeed trip function or level.

Speed Inputs

For each of the four speed sensor inputs the following information is displayed on this folder.

Type of speed sensor Number of FTM channels used Value read by CPU A Value read by CPU B Value read by CPU C Value used by 5009 control Status of Input

5009 PC Interface - [Ser	vice Mode - Speed Control]	X
Save Changes Save To File	Reset Alarms	٦
Application Start Settings Speed Control Extraction Cont	rol Extraction Steam Map Driver Config Analog Inputs Contact Inputs Aux Limiter Case	Ē
Speed Input #2 MPU 🔻	Input #2 3598 RPM	•
FTM Channels Used 3 Channels 💌	Status "A' Input Problem	
	InputA 0 RPM	
	Input B 0 RPM	
	Input C 3598 RPM	
Speed Input #3 MPU 💌	Input #3 3600 RPM	
FTM Channels Used 3 Channels 👻	Status "A' Input Problem	
	Input A 0 RPM	
	Input B 0 APM	
	Input C 3600 RPM	
Speed Input #4 MPU 🗨	Input #4 0 RPM	
FTM Channels Used 3 Channels 💌	Status Input Failed	
	Input A 0 RPM	
	Input B 0 APM	
	Input C 0 RPM	
LCoad Share Input(*)		
Max Input Deviation 3.60	Status Input 2 Alarm	
Two Good Inputs Eqn Highest (HSS) 📼	Number of Good Inputs 20	•
Active. Control Status: Run	ning	

KW or Load Share Inputs

These inputs are visible only when configured in the Program Mode. The display boxes to the right show the status of the control function and the individual inputs as they are read from the control. The 5009 control can take up to three separate inputs, and each of the three are read from all three CPUs.

Maximum Deviation

dflt = 1% of Input Range (0.0, 20000)

This value will determine the maximum difference between the three inputs before an alarm is given. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

Number of Good Inputs

Displays the number of Analog Inputs that the 5009 control still views as having a valid input.

Two Good Inputs Equation

dflt = HSS

If three good inputs are available, the 5009 control will select the Median Value (the one in the middle). If only one good input is available the 5009 control will use it . In the instance where one input fails and the 5009 control has two inputs to choose from, the user must select from one of the following options:

	,
Median	If the failed input fails low the lower value of the two
	If the failed input fails high the higher value of the two
Highest	Higher value of the two inputs

Lowest Lower value of the two inputs

Average Average of the two (Input X + Input Y)/2

Remove from Voting

dflt = No

If a single input seems to be disrupting the operation of the 5009 control, the Remove From Voting option can be used to isolate it from the system. By clicking or selecting the check box to the left of the text, Inputs 1,2, or 3 can be removed from the voting and thereby removed from the 5009 controls input. This can be a good troubleshooting or maintenance tool. If a sensor has failed and is acting inconsistent, it can be removed from voting. A new sensor can then be installed and verified to be operating correctly before it is replaced into the control's voting logic. If a sensor's value is to far off from the others it can indicate a need for calibration.

IMPORTANT

Don't confuse the three separate inputs with the three separate CPUs. The CPUs read each input and vote them transparent to the application. By removing input #X you are removing Analog Input #X. You are not eliminating one of the CPUs.

5009 PCI Software

5009 PC Interface - [Service Mode - Speed Control]	
🗣 Save Changes 🛛 🖬 Save To File 🛛 Reset Alarms	
Application Start Settings Speed Control Extraction Control Extraction Steam Map Driver Config Analog Inputs Contact Inp	uts Aux Limiter Cast 💶 🕨
FIM Channels Used Schannels -	
Load Share Input(e)	
Max Input Deviation 360 Helds RPM Status Input 2 Alarm	
Hemove input #1 from voting Input #1 from voting Reput #2 fore unified	
Remove input #2 from young input #2	
L Hemove input #3 from voting Input #3 0.00 RPM	
rK\/ input(s)	
Max Input Deviation 1.00 🚺 🗰 KW Status Input 1 Alarm	
Two Good Inputs Ear	
Bennye Innut #1 (Median (Middle) Innut #1 31 KW	
	▼
Active. Control Status: Running	

Extraction/Admission Control Folder

These folders are only visible when the control is configured for Extraction, Admission, or Extr/Adm types of turbines. Because there is very little difference between these folders, the descriptions for all three folders have been combined. Depending on the type of turbine configured, the folder and gauge titles will change from Extraction Control, Admission Control, or Extr/Adm Control. For description purposes the Extr/Adm Folder is displayed below.

35009 PC Interface	- [Servio	e Mode - Extr	Adm Control]		
<u>N F</u> ile <u>M</u> ode <u>O</u>	ptions	<u>W</u> indows			_ & ×
🐞 Save Changes 🛛 🗳 Sa	ave To File	Reset Alarms			
Application Start Settings Speed C	ontrol Extr/Ad	m Control Ext/Adm Steam	n Map Driver Config Analo	g Inputs Contact Inputs Ca	ascade Control
Extraction/Admission Control S	ettings		1.1.1.5.1	7	▲
🗹 Use Automatic Ena	ible	Statu	us Inhibited	J	
Extr/Adm Perm Speed	1000.00 韋	₽ RPM			
Disable Extr/Adm 0)n Open Tie Bre In Open Gen Br	eaker			
LP Valve Limiter Rate	1.00 韋	₹%/Sec			
LP Lmtr Entered Rate	1.00 🖨	₽%/Sec			
Max HP Valve Lift	100.00 🖨	€ %			
Min HP Valve Lift	0.00 🖨	₽ %			
Max LP Valve Lift	100.00 🖨	4 %			
Min LP Valve Lift	0.00 🗢	↓ %			
Manual E/A Demand	0.00 🌲	▲ %			
Man E/A Dmnd Rate	0.50 🜲	🗣 %/Sec			
E/A Control Droop	0.00	▲ %			
Setpt Rated Value	100.00 韋	🗣 psi			
Lost Extr/Adm Input	Hold LP Positi Shutdown Un Ramp LP To M Ramp LP To M Hold LP Positi	io ▼ it Max Min ion			
Invert Extraction/A	dmission Input				~
Active.	Control Statu	us: Program Mode			

Extraction/Admission Control Settings

Many of the Extr/Adm Control Settings that were Programmed are also tunable in the Service Mode. The parameters can be modified at all times with the arrow keys to the right of each parameter, and their functions are the same as described in the Program Mode of Chapter 3. Many of the settings can be changed by directly entering a number into the parameter's edit box. The display box to the right of the folder shows the status of the Extr/Adm parameter.

LP Lmtr Entered Rate

dflt = LP Valve Limiter Rate (0.01, 25)

This value will determine how fast the LP Valve Limiter will raise or lower when the setpoint is entered using the Set button of the Run Mode. This rate is defaulted to the LP Valve Limiter Rate.

Max HP Valve Lift

dflt = 100 (55, 101)

This value is only used/visible with admission or ext/adm turbines, and is identical to the Min HP Valve Lift except that it limits how open the HP Valve gets. This value will allow the user to compensate for an incorrectly calibrated Steam Map, on-line. It will allow the user to restrict the Max HP Flow or Power output of the turbine.

Min HP Valve Lift

dflt = 0.0 (0.0, 40)

This value is only used/visible with admission or ext/adm turbines, and determines what the Minimum HP Valve position will be. It is measured in % opened. Typically used to guarantee some steam flow (cooling steam).

Max LP Valve Lift

dflt = 100 (55, 101)

This value is identical to the Min LP Valve Lift except that it limits how open the LP Valve gets. This value will allow the user to compensate for an incorrectly calibrated Steam Map. It will allow the user to restrict the Max LP Flow or Extr/Adm output of the turbine.

Manual E/A Demand

dflt = 0 if Ext, 100 if Adm Zero Flow Calc if E/A (-25, 125)

This value is only used/visible with admission or ext/adm turbines, and determines the Demand setpoint when Ext/Adm control is not enabled. The demand setting allows a user to manually vary ext/adm flow. For admission turbines a value of "0%" is equal to 100% flow and a value of "100%" is equal to "0% flow. For Ext/Adm turbines a value of "0%" is equal to 100% restraction flow. For Ext/Adm turbines, the control calculates the Manual E/A Demand value depending on where the zero flow point is (typically near the mid range). It is recommended that this value be adjusted for a setting that is close to the turbine's actual zero ext/adm flow point, then not changed again unless system parameters change.

Setpoint Rated Value

dflt = E/A Max Setpt (0.0, 325000)

This value is used to calculate the droop and PID settings used in the Extr/Adm Controller. It is defaulted to the Maximum Extr/Adm Setpoint and it should not need to be changed unless the resolution of the PID settings or the Droop percentage needs to be higher.

5009 PC Interf	ace - [Se	ervice N	/lode - E	Extr/Ad	m Control]	
🍇 Eile Mode 🔇	<u>Options</u>	<u>W</u> indov	VS			
🐐 Save Changes 🛛 🖬 Sa	ave To File	Reset Alams				
Application Start Settings Speed C	iontrol Extr/Adm C	Control Ext/Adm	Steam Map Driv	er Config Anal	og input: Contact inputs	Aux Limiter Casca 💶 🕨
Setpoint Values		_				▲
Extr/Adm Units	p#	-				
Max Setpoint	100.00	pai				
Min Selpoint	a.co 😝 🗣	psi				
🔲 Use Setpoint Track	úng					
Setpt Init Value	50.00	psi				
Setpoint Rate	5.00	psi/sec				
Fast Rate Delay	3.00	Seconds				
Setpoint Fast Rate	15.00 🜻 🜻	psi/sec				
Setpt Entered Rate	5.00	psi/sec				
Extraction/Admission Input(s)						
Max Input Deviation	1.00 📫	≭ Status	Input 1 Alarm	_]	
Two Good Inputs Eqn	Highest (HSS)	 Number of 	Good Inputs 3.0]		
Remove Input #1 f	rom voting	Input #1	27.02	psi		
Remove Input #2 f	rom voting	Input #2	27.00	p≉i		
🗖 Remove Input #3 f	rom voting	Input #3	27.03	p≉i		
Remote Extraction/Admission S	etpoint Settings					
Rmt Setpt Max Rate	50.00	psi/sec R	nnt Setpt Status Di	abled		
Max Extr/Adm Setting	3600.00	psi			_	
Min Extr/Adm Setting	100.00	psi				
Not-Matched Rate	5.00	psi/sec				
Input Deadband	a.co 🛊 🛊	pai				
						₹
Active.	Control Status:	Running				

Fast Rate Delay

dflt = 3 (0.0, 100)

This value will determine how long the Setpoint Slow Rate will have to be selected before the Setpoint Fast Rate will be engaged. It is defaulted for 3 seconds. This implies that if a Raise Extr/Adm Setpoint command is continually given, the Extr/Adm Setpoint will raise at the slow rate for 3 seconds and then raise at the fast rate after that.

Setpoint Fast Rate

dflt = 3 x Setpt Slow Rate (0.01, 50000)

This value will determine how fast the Extr/Adm setpoint will raise or lower when the Fast Rate is initiated. This rate is defaulted to three times the Setpoint Slow Rate.

Setpoint Entered Rate

dflt = Setpt Slow Rate (0.01, 10000)

This value will determine how fast the Extr/Adm setpoint will raise or lower when the setpoint is entered using the Run Mode "Set" button. This rate is defaulted to the Setpoint Slow Rate.

Max Extr/Adm Setting dflt = Max Setpt or Anin 20 mA (-325000, 325000)

This value will determine the maximum setting the Extr/Adm setpoint is allowed to be moved to, by the remote input. If the Remote Input is ranged to go from 0 to 25,000 PSI by an external device, but the user desires the PSI to be limited to 10,000—20,000 PSI, this option will allow for it. The default setting is the Max Extr/Adm Setpoint or the entered Remote Input 20 mA value, whichever is lower.

Min Extr/Adm Setting dflt = Min Setpt on Anin 4 mA (-325000, 325000)

This value will determine the minimum setting the Extr/Adm setpoint is allowed to be moved to, by the remote input. The default setting is the Min Extr/Adm Setpoint or the entered Remote Input 4 mA value, whichever is higher.

Not-Matched Rate

dflt = Extr Slow Setpt (0.01, 10000)

This value determines the rate the setpoint moves when remote is enabled and the remote input doesn't match the actual Extr/Adm setpoint.

Input Deadband

dflt = 0.0 (0.0, 1000)

This value will determine the deadband for the Remote Extr/Adm Setpoint input. The default value is set to zero. In the event that the input signal is noisy or drifts, a small deadband value can be added to allow stability during normal operation, and still permit movement on the Extr/Adm Setpoint when needed.

Max Input Deviation

dflt = 1% of Input Range (-325000, 325000)

This value will determine the maximum difference between the three inputs, before an alarm is given. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

Number of Good Inputs

Displays the number of Extr/Adm Inputs that the 5009 control still views as having a valid input.

Two Good Inputs Equation

dflt = HSS

If three good inputs are available, the 5009 control will select the Median Value (the one in the middle). If only one good input is available the 5009 control will use it . In the instance where one input fails and the 5009 control has two inputs to chose from, the user must select from one of the following options:

the two
of the two
C

Remove Input # from Voting

dflt = No

By clicking or selecting the check box to the left of the text, Inputs 1,2, or 3 can be removed from the input voting logic. This option, allows on-line transducer calibration and maintenance, without the worry of affecting system control. If a sensor has failed or is acting inconsistent, it can be removed from the voting logic, replaced or repaired, have its calibration verified, then placed back into the input's voting logic. To place the input back into the voting logic, click the respective box again, then the "Reset Alarms" button on the screen's tool bar. Use extreme caution when performing this test on-line; removing all three output at once could cause a system trip condition.



Don't confuse the three separate inputs with the three separate CPUs. The CPUs read each input and vote them transparent to the application. By removing input #X you are removing Extr/Adm Input #X. You are not eliminating one of the CPUs.

Extraction/Admission Steam Map Folder

9 50	09 PC I	Interface -	- [Servic	ce Mode -	Ext/Adm Steam	Map] 💶 🗙
Ei Ei	le <u>M</u> o	de <u>O</u> ptio	ns <u>W</u> in	dows		
🔷 🏶 San	ve Changes	Save To File	Rese	t Alams		
Application	Start Settings	Speed Control Ex	tr/Adm Control E	xt/Adm Steam Map	Driver Config Analog Inputs Contact	nputs Aux Limiter Casca 💶 🕨
-Steam M	ap Values					_
	Ki Yabusid K2 Vabusid	HP765) 1.08 HP769) 0.49				
	K3 Value (H	(Poffset) -24.66				
	K4 Value (d	LP/dS) 0.90				
	K5 Value (d	LP/dP) -0.32	÷ ÷			
	K6 Value (L	Poffset) 16.13	ieie ≭			
-Map Sta	lus					
	🗖 Test Sk	sam Hap		Test Status	Disabled	
	S-Demand)	(test) 0.00	\$ €x	HP Demand	3.09 X	
	P-Demand	(test) 0.00	ee ×	LP Demand	263 2	
	🗖 Enable	ExterNation Priority		S Demand	276 *	
				PDemand	51.09 ≭	
				S Drad Limite	ad 2.75 %	
				P Dmd Limite	ad 51.09 %	
-DeCoupl	ed Exhaust N	lap Values				
	D1 Value (d	HP/dE) 1.17		Status In Couple	d Map	
	D2 Value (o	HP/dP) 0.85				
	D3 Value (H	IP offect) -43.60	*			
	D4 Value (d	1.P/dl) 0.85				
	D5 Value (o	LP/dP) -0.73				
	D6 Value (L	P offset) [37.13	Tele			
-Map Pric	xily					
I F	nionity On Steam	Map Limits Speed		L T	1	
	Pressure Prio	nty Override on LP Ma	ximum Liift Limit	Status Spd P	hiority Active	
 		C	Chain			L
- 1.2 70.		liconto	alawa: murning			

Extraction/Admission Steam Map

The Extr/Adm Steam Map settings are fully tunable from the Service Mode. The parameters can be modified at all times with the arrow keys to the right of each parameter. Some of the parameters listed are different than the parameters that are described in the Program Mode, Chapter 3. The values entered in the Steam Map folders are used by the 5009 control to calculate the ratios used in the ratioing between the HP and LP valves. Those ratios are listed in the above folder as K# Values. The decoupled version of the ratio parameters are D# Values. Only an experienced operator with an understanding of the steam map ratios should attempt to tune these values. It is recommended that a change in the steam map be entered in the Program Mode and then allow the 5009 to manipulate these ratios. If a different set of algorithms is wanted, it is possible to adjust these ratio parameters to obtain the desired results. Care should be taken in directly manipulating these parameters.

Steam Map Values

K1 Value (delta HP/ delta Load)	dflt= Calc (0, 4)
K2 Value (delta HP/ delta Ext/Adm Flow)	dflt= Calc (0, 4)
K3 Value (HP Offset at zero Load and zero E/A Flow)	dflt= Calc (-300, 30)
K4 Value (delta LP/ delta Load)	dflt= Calc (0, 4)
K5 Value (delta LP/ delta Ext/Adm Flow)	dflt= Calc (-4, 4)
K6 Value (LP offset at zero Load and zero E/A Flow)	dflt= Calc (-300, 300)

Decoupled Exhaust Values

D1 Value (delta HP/ delta Exhaust Flow)	dflt= Calc (0, 4)
D2 Value (delta HP/ delta Ext/Adm Flow)	dflt= Calc $(0, 4)$
D3 Value (HP Offset at 0 Exhaust Flow & 0 E/A Flow)	dflt= Calc (-300, 30)

Decoupled Inlet Values

D4 Value (delta LP/ delta Inlet Flow)	dflt= Calc $(0, 4)$
D5 Value (delta HP/ delta Ext/Adm Flow)	dflt= Calc $(-4, 4)$
D6 Value (LP offset at 0 Load & 0 E/A Flow)	dflt= Calc (-300, 300)

Testing the Extr/Adm Steam Map

Testing the Extr/Adm steam map can only be done when the 5009 control is in a shutdown condition. Select or click on the Test Steam Map check box to enable the testing procedure once the turbine is shut down. The Test Enable display box will display Enabled when the test has begun. When the Test Steam Map is disabled, the display boxes to the right of the folder will display the active condition of the Steam Map parameters (HP Demand, LP Demand, Flow Demand, Speed/Load Demand, HP Limiter, and the LP Limiter). However, once the Test Steam Map has been enabled, the parameters will be under the control of the test.

A user can change the (S-Demand(test)) and the (P-Demand(test) by directly entering a number or using the arrow keys to the right of the two display boxes. Changing these input values, changes the inputs to the Ratio/Limiter internal to the 5009 control. By moving these values up and down, the user can move the controlling point of the steam turbine up to and across the boundaries of the Steam Map. The display boxes to the right of the folder will display the output of the HP Demand and the LP Demand. The Limiters can be monitored to verify that they are limiting at the correct values.

5009 PCI Software

This procedure is normally done prior to start-up. First the Steam Map data must be correctly entered using the Program Mode, then these Service Mode settings can be used to verify that the control is correctly positioning the HP and LP valves based on the entered power and ext/adm flow demands. This test only allows you to test the Coupled HP & LP Ratio/Limiter mode.

Driver Configuration Folder

🌑 5009 PC Interface - [\$	Service Mode - Driver Config]	<u> </u>
<u>M</u>eile <u>M</u>ode <u>O</u>ptions	<u>W</u> indows	<u>– 8 ×</u>
🏶 Save Changes 🛛 🖬 Save To File	Reset Alarms	
Application Start Settings Speed Control Extr/Adr	n Control Ext/Adm Steam Map Driver Config Analog Inputs Contact Inputs	Aux Limiter Casca 💶 🕨
Act #1 (HP) Settings		_
Range 20-160 mA 💌		H
Dither 0.00 🔷 🖨 mA	Statu# Normal	
Calibration Value at 0% 20.00 🔶 🔶 mA	Output 0.00 % 20.01 mA	
Calibration Value at 100% 160.00 🚺 mA	Number of good drivers 3.00	
🗖 Dual Coi	Remove 'A' Driver Output	
🗖 Invest Deiver Oulput	🗖 Remove 'B' Driver Output	
🗖 Trip On All Failed	Remove 'C' Driver Output	
Act 1 (HP) Linearization Settings :		
X-1 Value 🛛 0.00 🗘 🖨 🎘 🎗	Y-1 Value 0.00 🛊 🗣 🎗	
X-2 Value 🛛 10.00 🗘 🖨 🕱	Y-2 Value 10.00 😝 🖨 🎗	
X-3 Value 20.00 🔶 🏶 🕱	Y-3 Value 20.00 🙀 🖨 🕱	
X-4 Value 30.00 🔶 🖨 🌋	Y-4 Value 30.00 🙀 🖨 🎗	
X-5 Value 40.00 🜻 🖨 🎗	Y-5 Value 40.00 븆 🖨 🎖	
X-6 Value 50.00 🔶 🖨 🎗	Y-6 Value 50.00 🙀 🖨 🎗	
X-7 Value 60.00 🔶 🖨 🎗	Y-7 Value 60.00 🔶 🖨 🎗	
X-8 Value 70.00 😫 😫 %	Y-8 Value 70.00 ♦ ♦ 2	
X-9 Value 80.00 븆 🖨 %	Y-9 Value 80.00 😫 🖨 🎗	
X-10 Value 90.00 😫 🖨 🎗	Y-10 Value 90.00 😫 🖨 🎗	
X-11 Value 100.00 븆 🜩 🌫	Y-11 Value 100.00 😫 🖨 🎗	
		▼
Active. Control Statu	s: Running	

Act #1 (HP) Settings

The actuator driver settings are identical for both the HP and the LP drivers. Most of the options that have been configured in the Program Mode are not adjustable in the Service Mode. Once entered by way of the Program Mode into the 5009 control, the system must be shutdown and reprogrammed in order to enter new settings. The parameters shown are the same parameters that are listed and described in the Program Mode. The status of the drivers is displayed to the right of the settings in the driver status display box. The 0—100% output of the driver is also displayed along with the milliamps that the driver output corresponds too.

Dither

dflt = 0.0 (0.0, 10)

The amount of dither present is the only option that can be adjusted from the Service Mode.

Number of Good Drivers

Displays the number of Driver "legs" that the 5009 control still views as having a valid output.

5009 PCI Software

Remove 'X' Driver Output (from Voting)

dflt = No

If a single leg of the drivers output seams to be disrupting the operation of the 5009 control, the Remove From Voting option can be used to isolate it from the system. By clicking or selecting the check box to the left of the text, Output A,B, or C can be removed from the voting and thereby removed from the 5009 controls output. To place the output back into the voting logic, click on the respective box again, then select the "Reset Alarms" button on the screen's tool bar. Use extreme caution when performing this test on-line; removing all three output at once could cause a system trip condition.



Don't confuse the three separate inputs option described earlier with the "Legs" of the output driver. The three CPUs each contribute one leg of the drivers output. By removing Driver Output '?' you are eliminating one of the CPUs from the output.

Act #2 Offset (Not Shown)

dflt = 0.0 (0.0, 10)

If the application has been programmed for a split-range turbine type, Act #2 will be programmed for an offset and will be adjustable from the Service Mode. The status and display of Act #2 will be the same as described above. For a full explanation see Volume 1 and the Program Mode description in Chapter 3 of this manual.

Act Linearization Settings

dflt = (Shown in Driver Conf Folder)

The linearization of the actuators is a vital feature of the 5009 control system. The ratio/limiting that occurs internal to the 5009 is dependent on the valves being linear in nature. Most Woodward Governor Company Actuator/valves are linear in nature and do not need to be adjusted. In order to linearize the valves, a flow meter or some type of measuring device should present to measure flow through the valve. The X—Y values represent an interpolation block that sets up to 11 points on an X-Y graph.

The X values are initially set at 10 % increments but can be adjusted up or down by using the arrows to the right of the Value display box. The X values should be concentrated in areas of known non-linearity. If the valve is known to be linear from 0 to 50 %, X-1 should be 0% and X-2 should be 50%. All higher X values must have a higher %. If X-2 is moved to 50% then X-3 must be higher and X-4 must be higher than X-3 and so forth.

-						
🔮 5009 PC Ir	nterface - [\$	Service Mc	de - Drive	er Config	1]	
💦 <u>F</u> ile <u>M</u> od	e <u>O</u> ptions	<u>W</u> indows				_ B X
🏶 Save Changes	🖬 Save To File	Reset Alarms				
Application Start Settings	Speed Control Extr/Add	m Control Ext/Adm Stee	m Map Driver Config	Analog Inputs 0	Contact Inputs Aux	Limiter Casca 💶 🕨
X-7 Value	60.00 🔶 🖨 %	Y-7 Value 60.00	\$ \$			▲
X-8 Value	70.00 🜻 🌻 %	Y-8 Value 70.00	÷ ÷ z			
X-9 Value	80.00 💠 🖨 🎗	Y-9 Value 80.00	* *			
X-10 Value	e 90.00 🌻 🖨 🎗	Y-10 Value 90.00	\$ \$ \$			
X-11 Value	100.00 🜻 🌩 🎗	Y-11 Value 100.00	≑≑ ≈			
Act #2 Readout Setting	13					
🗹 Use Act #2 A	s a Readout					
Readout Options	Actual Speed	▼ Status	Normal]		
	Speed Setpoint	Output	58.49 % 13.37	′mA		
	Remote Speed Setpoin	t Number	of good drivers 3.0	0		
	Sync input K₩ input		-	4		
	Cascade Input Cascade Setpoint	Rem	ove 'A' Driver Output			
	Remote Cascade Setpo Auxiliary Input	oint ∐ Rem □ Rem	ove 'B' Driver Output			
	Auxiliary Setpoint Remote Auxiliary Setpoi	int				
	Act 1 Valve Limiter Setp Act 1 Valve Demand	oont				
	First Stage Pressure Inp Monitor Analog Input	ut .				
4 mA Value	0.00 🔶 🌩 Un	its				
20 mA Value	100.00 🌻 🌩 Un	its				
Active.	Control Statu	s: Running				4

Act #2 Readout

dflt = Not Used

If the application has been programmed for a single valve Turbine type, Act #2 can be programmed for a 4—20 mA analog output and will be adjustable from the Service Mode. The status and display of Act #2 will be the same as described above. For a full explanation see Volume 1 and the Program Mode description in Chapter 3 of this manual.

Act #2 Readout — 4 mA Value

dflt = 0.0 (-325000, 325000)

The Act #2 driver will drive 4 mA whenever the selected output is at this entered value.

Act #2 Readout—20 mA Value

dflt = 100 (-325000, 325000)

The Act #2 driver will drive 20 mA whenever the selected output is at this entered value.

Analog Input Folder

🕉 5009 PC Interface - [Ser	vice Mode - Analog Inputs]	
🚮 <u>F</u> ile <u>M</u> ode <u>O</u> ption	s <u>W</u> indows	ЯX
🏶 Save Changes 🛛 🖬 Save To File	Reset Alarms	
Start Settings Speed Control Extraction Contr	ol Extraction Steam Map Driver Config Analog Inputs Contact Inputs Cascade Control Readouts	P
Analog Input #1	-	
Remote Speed Setpoint 🗨		
Input 4 mA Value 3600.00	Status Normal	
Input 20 mA Value 3780.00	Input 3600.52	
Device Power Self Powered 💌	Number of good inputs 3.00	
Fail Low Value 3577.50 🚔 🕯	Input A 3600.44	
Fail High Value 3825.00 🚔	Input B 3500 58	
Use Timestamped Alarm		
Low Alm Value 3577.50 🚔		
High Alm Value 3802.50 🚔		
Input Offset 0.000 🚔	Max Input Deviation 1.00 😂 🖨 🎘	
Input Gain 1.000 🚔 🕯	Two Good Inputs Eqn Highest (HSS) 🔽	
rAnalog Input #2		
Cascade Input #1 🗸]	
Input 4 mA Value 0.00 😂	Status Normal	
Input 20 mA Value 600.00		
Device Power Loop Powere 🔻	Number of good inputs 3.00	
Fail Low Value 🛛 -75.00 🚔	Input A 600.89	
Fail High Value 675 00		
Control is in configure mode. Control	Status: Program Mode	

Analog Inputs

dflt = Not Used

The Analog Input function is set in the Program Mode and can not be changed from the Service Mode. However, the values associated with that function can be adjusted. The arrow keys to the right of each parameter will adjust it either up or down. Each Analog Input #1 through #8 is programmed in the same way. The parameters shown are the same parameters that are listed and described in the Program Mode. The status of the Input is displayed to the right of the folder along with the actual input as seen by the 5009 control. The number of valid inputs as well as the input as seen from all three CPUs A,B, &C is displayed below it.

Fail Low Value

dflt = 12.5% of Input Range (-487500, 487500)

If the Analog Input ever registers a value below this limit, the input will be alarmed as failed. Typically set to a value that would correspond to 2mA.

Fail High Value

dflt = 112.5% of Input Range (-487500, 487500)

If the Analog Input ever registers a value above this limit, the input will be alarmed as failed. Typically set to a value that would correspond to 22mA.

Number of Good Inputs

Displays how many of the three legs of the Analog Input is a valid input.

Maximum Deviation

dflt = 1% of Input Range (0.1, 10%)

This value will determine the maximum difference between the three inputs. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

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Two Good Inputs Equation

dflt = HSS

If three good inputs are available, the 5009 control will select the Median Value (the one in the middle). If only one good input is available the 5009 control will use it . In the instance where one input fails and the 5009 control has two inputs to chose from, the user must select from one of the following options:

MedianIf the failed input fails low the lower value of the two
If the failed input fails high the higher value of the two
HighestHighestHigher value of the two inputs.
LowestLowestLower value of the two input
Avarage of the two input X + Input X)/2

Average Average of the two (Input X + Input Y)/2

Use Timestamped Alarm

dflt = No

If this option is selected, the Analog Input will timestamp a high level and a low level down to a 5 millisecond resolution. The Alarm folders and the printer output will display when the high level or the low level alarm occurred.

Low Alarm Value dflt = 12.5% of Input Range (-487500, 487500)

This is the value that sets the Low Alarm Level. When the input value reaches this level or below, the time is stored, up to a 5 millisecond resolution and an alarm condition is issued.

High Alarm Valuedflt = 112.5% of Input Range (-487500, 487500)This is the value that sets the High Alarm Level. When the input value reachesthis level or above, the time is stored, up to a 5 millisecond resolution and an

alarm condition is issued.

Input Offset/Input Gain

Offset dflt = 0.0 (-487500, 487500)

Gain dflt = 1.0 (0.0, 2)

These values represent the offset and gain of the input signal. These values are used to calibrate the input signal if required.

X 50	09	9 PC Inte	erface - [Se	ervio	ce Mode -	Cont	tact In	puts]	_ [IX
S I	-il	e <u>M</u> od	le <u>O</u> ptio	ns	<u>W</u> indow	s			_ 8	X
-	Sav	ve Changes	📕 Save To F	ile	Reset Ala	rms				
Start Se	ettin	gs Speed Con	trol Extraction Co	ntrol E	xtraction Steam N	1ap Driv	er Config 🛛 A	Analog Inputs Contact Inputs Case	ade Control Readouts	• •
Γ ^{Conta}	ct	Inputs			In the Charles		D (
	Б	F			Input Status		Powerl	<u>conriguration</u>		
#1		External Trip		_	Llosed	Inputs 1	-3 Config	Internal 24Vdc 👻		
#2	ľ	Heset		_	Upen			External 24Vdc		
#3	ŀ	Haise Speed		_	Upen	1	0.0	External 125Vdc		
#4		Lower Speed	Diti		Open	Inputs 4	-6 Config	Internal 24Vdc 🔻		
#5	- H	Libility Tie Prestu	er Position	-	Closed					
# D # 7	Ľ	Clark Command	er Fosicion	•	Closed	lumita 7	0 Canfin	Internal 20 (de L		
#/ #9		Start Commanu		Ť	Open	inputs /	-9 Coning	Inteinal 24vuc		
#0 #9		Halt/Continue A	uto Start Sequenc	Ť	Open					
#1	n i	Remote Speed (Setpoint Enable	Ť	Open	Inputs 1	0-12 Config	Internal 24V/dc		
#1	1	Select Speed St	etpoint Fast Rate	÷	Open	in parte i	o iz ooing			
#1	2	Extr/Adm Setpoi	int Raise	*	Open					
#1	3 8	Extr/Adm Setpoi	int Lower	-	Open	Inputs 1	3-15 Config	Internal 24Vdc 🛛 👻		
#1	4 E	Extr/Adm Contro	ol Enable	-	Open					
#1	5 🖥	External Trip Inp	out 2	-	Open					·
#1	6 8	External Trip Inp	out 3	-	Open	Inputs 1	6-18 Config	Internal 24Vdc 📼		
#1	7 8	External Trip Inp	out 4	-	Open					
#1	8 8	External Alarm Ir	nput 1	-	Open					
#1	9 E	External Alarm Ir	nput 2	-	Open	Inputs 1	9-21 Config	Internal 24Vdc 🛛 👻		
#2	0 8	External Alarm Ir	nput 3	-	Open					
#2	1	External Alarm Ir	nput 4	-	Open					
#2	2	External Alarm Ir	nput 5	•	Open	Inputs 2	2-24 Config	Internal 24Vdc 🛛 👻		
#2	з [Not Used		*	Open					
# 2	4 [Not Used		-	Open					
Г		Keep Contacts B	Enabled for Local S	election	Contacts	Enabled	True			
Ľ										$\mathbf{-}$
Control is	in s	configure modo	[ol Stati	is: Program Mode					
CONTROLIS		configure mode.	JCON	or pratt	as. Program Mode	2				

Contact Input Folder

Contact Inputs

The Contact Input functions are set in the Program Mode and can not be changed from the Service Mode. See Volume 1 and the descriptions in Chapter 3 for a further explanation of functions. This folder is used mainly as an Input Status monitor function except for the following.

Keep Contacts Enabled for Local Selection

dflt = No

This option is only visible when the Local/Remote function is configured. When selected, the contacts are always active regardless of the Local/Remote selection. When not selected, the contact inputs are disabled when the local mode is selected.

Contacts Enabled

This display box is only visible when the Local/Remote function is configured. It displays the status of the contact inputs in relationship with the Local/Remote function. If Contact Enabled is True the contact inputs are enabled.

¥ 65	6009 P	C Inte	erfa	ce - [Servi	ce Mode - Au	ıx Lim	iter]			_ [JX
a l	<u>F</u> ile	<u>M</u> oc	le	<u>O</u> ptions	<u>W</u> indows					_ 6] X
1	🌶 Save Ch	anges		Save To File	Reset Alarms						
Spee	ed Control	Extraction	n Conti	ol Extraction Stea	m Map Driver Config	Analog Inpi	uts Contact Input:	Aux Limiter	Cascade Control	Readouts R	Ð
Γ^{Aux}	ciliary Con	trol Sett	ings-								
	Au	ix Control I	Droop	0.00	**	Status	Inhibited				Н
	PI) Deadba	nd	0.00 🔶	🜩 psi						
	PI	O Minimun	n	0.00	▲ %						
	Se	tpt Rated	Value	100.00 韋	🜩 psi						
		Use KW	Input								
		Invert Au	uxiliary	Input							
		Lost Aux	iliary Ir	put Shutdown							
		Disable A	Auxiliar	y On Open Gen Bre	aker						
	⊻	Disable A	Auxiliar	y On Open Tie Brea	ker						
[Set	point Valu	les									
	Au	ixiliary Unit	ts	psi	•						
	Ma	ax Setpoin	ıt	100.00 韋	🜩 psi						
	Mi	n Setpoint		0.00	▲ psi						
	Se	tpt Init Va	lue	100.00 韋	🜩 psi						
	Se	tpoint Slov	w Rate	5.00 🖨	🖨 psi /sec						
	Fa	st Rate D	elay	3.00 🌲	🖨 Seconds						
	Se	tpoint Fas	t Rate	15.00 韋	🖨 psi /sec						
	Se	tpt Entere	d Rate	5.00 韋	🜩 psi /sec						
											Ľ
Contro	l is in confid	ure mode		Control Sta	tus: Program Mode						

Auxiliary Controller/Limiter Folder

Auxiliary Settings

The Auxiliary Control Settings that are configured into the 5009 control are also tunable in the Service Mode. The parameters can be modified at all times with the arrow keys to the right of each parameter, and their functions are the same as described in the Program Mode of Chapter 3. The display boxes to the right of the parameters shows the status of the turbine parameter. The difference between the Auxiliary Controller and the Auxiliary Limiter is discussed in Volume 1 and does not effect the function of the options discussed here.

PID Deadband

dflt = 0.0 (0.0, 100

This value will determine the deadband in the Auxiliary controller. The default value is set to zero. In the event that a rapid change is necessary, but stability problems occur with such rapid changes, a deadband can be added to allow stability during normal operation, and still permit fast movement when needed.

PID Minimum

dflt = 0.0 (0.0, 100)

The Auxiliary PID can not output a lower value to the LSS than the value entered here. This setting can be used to stop the Aux PID from taking the LSS low enough to take the unit off-line or below min governor. The default setting is zero.

Setpoint Rated Value

dflt = Aux Max Setpt (-325000, 325000)

This value is used to calculate the Auxiliary PIDs droop setting. It is defaulted to the Maximum Auxiliary Setting and it should not need to be changed. Unless the resolution of the PID or the Droop percentage need to be higher.

Fast Rate Delay

dflt = 3.0 (0.0, 100)

This value will determine how long the Setpoint Slow Rate will have to be selected before the Setpoint Fast Rate will be engaged. It is defaulted for 3 seconds. This implies that if a Raise Auxiliary Setpoint command is continually given, the Auxiliary Setpoint will raise at the slow rate for 3 seconds and then raise at the fast rate after that.

Setpoint Fast Rate

dflt = 3 x Aux Slow Rate (0.01, 50000)

This value will determine how fast the Auxiliary setpoint will raise or lower when the Fast Rate is initiated. This rate is defaulted to three times the Slow Rate.

Setpoint Entered Rate

dflt = Aux Slow Rate (0.01, 10000)

This value will determine how fast the Auxiliary setpoint will raise or lower when the setpoint is entered using the Set button of the Run Mode. This rate is defaulted to the Slow Rate.

5009 PC Interface - [Service Mode - Aux Control]	_ 🗆 🗙
Eile Mode Options Windows	_ 8 X
Save Change: Save To File Reset Alarms	
Speed Control Extr/Adm Control Ext/Adm Steam Map Driver Config Analog Inputs Context Inputs Aux Control Cascade Control	Readout: Rel • •
Fast Rate Delay 3.00 Seconds	
Setpoint Fast Rate 15.00 psi /sec	
Setpt Entered Rate 5.00 🖨 🖨 psi / sec	
-Aux Input(s)	
Max Input Deviation 1.00 •••• x Status Input 1 Alarm	
Two Good Inputs Eqn Highest (HSS) - Number of Good Inputs 3.0	
Remove Input #1 from voting Input #1 10.52 psi	
Remove Input #2 from voting Input #2 10.62 peri	
Remove Input #3 from voting Input #3 10.68 pei	
-Denote Aur Cetta Cettinge	
Des Crestilles Date E 00 MALA autore Des Crest State Dischlad	
Min Aux Setting 0.00 pei	
Not-Matchd Setpt Rate 5.00 pei /sec	
Input Deadband 0.00 😝 🖨 pei	
	_
Active. Control Status: Running	

Max Aux Setting dflt

dflt = Max Aux Setpt or Input (-325000, 325000)

This value will determine the maximum setting the auxiliary setpoint is allowed to be moved to, by the remote input. If the Remote Input is ranged to go from 0 to 25,000 PSI by an external device, but the user wishes the PSI to be limited to 10,000—20,000 PSI, this option will allow for it. The default setting is the Max Auxiliary Setpoint or Aux Input 20 mA value; whichever is lower.

Min Aux Setting dflt = Min Aux Setpt or Input (-325000, 325000)

This value will determine the minimum setting the auxiliary setpoint is allowed to be moved to, by the remote input. The default setting is the Min Auxiliary Setpoint or Aux Input 4mA value; whichever is higher.

Not-Matched Rate

dflt = Aux Slow Rate (0.01, 10000)

This value determines the rate the setpoint moves when remote is enabled and the remote input doesn't match the actual auxiliary setpoint. The default setting is the Slow Setpoint Rate.

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Input Deadband This value will determine the deadband in the Remote Auxiliary Setpoint input. The default value is set to zero. In the event that a the input signal is noisy or drifts, a small deadband value can be added to allow stability during normal operation, and still permit movement on the Auxiliary Setpoint when needed.

dflt = 1% of Input Range (-325000, 325000) Max Input Deviation This value will determine the maximum difference between the three inputs before an alarm is given. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

Number of Good Inputs

Displays the number of Auxiliary Inputs that the 5009 control still views as having a valid input.

Two Good Inputs Equation

If three good inputs are available, the 5009 control will select the Median Value (the one in the middle). If only one good input is available the 5009 control will use it . In the instance where one input fails and the 5009 control has two inputs to chose from, the user must select from one of the following options:

Median	If the failed input fails low the lower value of the two
	If the failed input fails high the higher value of the two
Highest	Higher value of the two inputs.
Lowest	Lower value of the two input
Average	Average of the two (Input X + Input Y)/2

Remove Input 'X' from Voting

By clicking or selecting the check box to the left of the text, Inputs 1,2, or 3 can be removed from the input voting logic. This option allows on-line transducer calibration and maintenance, without the worry of affecting system control. If a sensor has failed or is acting inconsistent, it can be removed from the voting logic, replaced or repaired, have its calibration verified, then placed back into the input's voting logic. To place the input back into the voting logic, click the respective box again, then the "Reset Alarms" button on the screen's tool bar. Use extreme caution when performing this test on-line; removing all three output at once could cause a system trip condition.

IMPORTANT

Don't confuse the three separate inputs with the three separate CPUs. The CPUs read each input and vote them transparent to the application. By removing input #X you are removing Auxiliary Input #X. You are not eliminating one of the CPUs.

dflt = No

dflt = HSS

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dflt = 0.0 (0.0, 100)

Cascade Controller Folder

₩5009 PC Interfac ∭ File Mode	e - [Servic Options	e Mode - Cas Windows	cade Control]		
Save Changes	Save To File	Reset Alarms			
Speed Control Extraction Control	Extraction Steam	Map Driver Config Ana	log Inputs Contact Inputs Aux Lir	niter Cascade Control Readouts	B
Cascade Control Settings					
Case Control Droop	0.00 🌲	ŧ% s	tatus Inhibited		F
PID Deadband	0.00 🌲	+			
PID Minimum	0.00 🗘	€ %			
Setpt Rated Value	600.00 🜲	e psi			
🗹 Invert Cascade In	put				
🔲 Use KW Input					
🗹 Disable Cascade	On Open Gen Brea	iker			
Disable Cascade	On Open Tie Break	er			
Cascade Setpoint Values-					╡
Cascade Units	None	-			
Max Casc Setpt	600.00	7			
Min Case Setpt	0.00				
🔲 Use Setpoint Trac	king				
Setpt Init Value	600.00				
Setpoint Rate	5.00				
Fast Rate Delay	3.00	Seconds			
Setpoint Fast Rate	15.00				
Setpt Entered Rate	5.00				
Control is in configure mode.	Control Statu	is: Program Mode			<u> </u>

Cascade Settings

The Cascade Control Settings that are configured into the control are also tunable in the Service Mode. The parameters can be modified at all times with the arrow keys to the right of each parameter, and their functions are the same as described in the Program Mode of Chapter 3. The display boxes to the right of the parameters shows the status of the turbine parameter.

PID Deadband

dflt = 0.0 (0.0, 100)This value will determine the deadband in the Cascade controller. The default value is set to zero. In the event that a rapid change is necessary, but stability problems occur with such rapid changes, a deadband can be added to allow stability during normal operation, and still permit fast movement when needed.

PID Minimum

dflt = 0.0 (0.0, 100)

dflt = 3.0 (0.0, 100)

The Cascade PID can not output a lower value to the LSS than the value entered here. This can be used to stop the Cascade PID from taking the LSS low enough to take the unit off-line or below min governor. The default setting is zero.

Setpoint Rated Value

dflt = Casc Max Setpt (-325000, 325000)

This value is used to calculate the Cascade PIDs droop setting. It is defaulted to the Maximum Cascade Setting and should not need to be changed. Unless the resolution of the PID settings or the Droop percentage need to be a higher.

Fast Rate Delav

This value will determine how long the Setpoint Slow Rate will have to be selected before the Setpoint Fast Rate will be engaged. It is defaulted for 3 seconds. This implies that if a Raise Cascade Setpoint command is continually given, the Cascade Setpoint will raise at the slow rate for 3 seconds and then raise at the fast rate after that.

Setpoint Fast Rate

dflt = 3 x Casc Slow Rate (0.01, 50000)

This value will determine how fast the Cascade setpoint will raise or lower when the Fast Rate is initiated. This rate is defaulted to three times the Slow Rate.

Setpoint Entered Rate

dflt = Casc Slow Rate (0.01, 50000)

This value will determine how fast the Cascade setpoint will raise or lower when the setpoint is entered using the Set button of the Run Mode. This rate is defaulted to the Slow Rate.

5009 PC Interface - [Service Mode - Cascade Control]	IX
🙀 <u>F</u> ile <u>M</u> ode <u>O</u> ptions <u>W</u> indows	ЯX
Save Changes Save To File	
Speed Control Extr/Adm Control Ext/Adm Steem Map Driver Config Analog Inputs Contact Inputs Aux Control Cescade Control Readouts R	
Speed Selpoint Values	٦▲ا
Max Spd Selpt 3780.00 🙀 🖨 rpm	
Min Spd Setpt 3605.40 🛊 🖨 rpm	
Max Spd Setpt Rate 20.00 👘 🖨 npm/sec	
Not-Matchd Setpt Rate 5.00	
Cascade input(s)	
Max Input Deviation 1.00 🕂 🛠 Status Input 2 Alarm	
Two Good Inputs Eqn Highest (HSS) 💌 Number of Good Inputs 20	
Remove Input #1 from voting Input #1 99.75 psi	
Remove Input #2 from voting Input #2 14.21 pei	
Remove Input #3 from voting Input #3 0.00 pei	
Remote Case Setpt Settings	
Rmt Setpt Max Rate 5.00 😝 psi /sec Rmt Setpt Status Disabled	
Max Case Setting 100.00 Determines	
Min Case: Setting 0.00 😝 😝 psi	
Not-Matchd Setpt Rate 5.00 🛑 🖨 psi /sec	
Input Deadband 0.00 😝 😝 cei	
	<u>-</u>
Active. Control Status: Running	

Not-Matched Setpoint Rate dflt = Speed Slow Rate (0.01, 10000)

This value determines the rate the setpoint moves when cascade is enabled and the cascade input doesn't match the actual speed setpoint. The default setting is the Slow Setpoint Rate.

Max Casc Setting dflt = Max Casc Setpt or Input 20mA (-325000, 325000) This value will determine the maximum setting the cascade setpoint is allowed to be moved to, by the remote input. If the Remote Input is ranged to go from 0 to 25,000 PSI by an external device, but the user desires the pressure to be limited to 10,000—20,000 PSI, this option will allow for it. The default setting is the Max Cascade Setpoint or analog Input 20 mA value, whichever is lower.

Min Casc Settingdflt = Min Casc Setpt or Input 4mA (-325000, 325000)This value will determine the minimum setting the Cascade setpoint is allowed to
be moved to, by the remote input. The default setting is the Min Cascade
Setpoint or Analog Input 4 mA value, whichever is higher.

Remote Not-Matched Setpoint Rate dflt = Casc Slow rate (0.01, 10000) This value determines the rate the setpoint moves when remote is enabled and the remote input doesn't match the actual cascade setpoint. The default setting is the Slow Setpoint Rate.

Input Deadband

dflt = 0.0 (0.0, 1000)

This value will determine the deadband in the Remote Cascade Setpoint input. The default value is set to zero. In the event that a the input signal is noisy or drifts, a small deadband value can be added to allow stability during normal operation, and still permit movement on the Cascade Setpoint when needed.

Max Input Deviation

dflt = 1% of Input Range (-325000, 325000)

This value will determine the maximum difference between the three inputs before an alarm is given. If one input has a value that is less or greater than the voted-good value by the entered maximum deviation amount, that input will be alarmed.

Number of Good Inputs

Displays the number of Cascade Inputs that the 5009 control still views as having a valid input.

Two Good Inputs Equation

dflt = HSS

If three good inputs are available, the 5009 control will select the Median Value (the one in the middle). If only one good input is available the 5009 control will use it . In the instance where one input fails and the 5009 control has two inputs to chose from, the user must select from one of the following options:

,	0 1
Median	If the failed input fails low the lower value of the two
	If the failed input fails high the higher value of the two
Highest	Higher value of the two inputs.
Lowest	Lower value of the two input
Average	Average of the two (leput $X + leput X)/2$

Average Average of the two (Input X + Input Y)/2

Remove Input 'X' from Voting

dflt = No

By clicking or selecting the check box to the left of the text, Inputs 1,2, or 3 can be removed from the input voting logic. This option, allows on-line transducer calibration and maintenance, without the worry of affecting system control. If a sensor has failed or is acting inconsistent, it can be removed from the voting logic, replaced or repaired, have its calibration verified, then placed back into the input's voting logic. To place the input back into the voting logic, click the respective box again, then the "Reset Alarms" button on the screen's tool bar. Use extreme caution when performing this test on-line; removing all three output at once could cause a system trip condition.

IMPORTANT

Don't confuse the three separate inputs with the three separate CPUs. The CPUs read each input and vote them transparent to the application. By removing input #X you are removing Cascade Input #X. You are not eliminating one of the CPUs.

Analog Readout Folder

6009 PC	Interface - [Service Mo	de - Readouts]	
🕵 <u>F</u> ile <u>M</u> o	de <u>O</u> ptions	<u>W</u> indows		_ 8 ×
Save Changes	Save To File	E Reset Alarms		
Extr/Adm Control Ext/A	dm Steam Map Driver Coni	ig Analog Inputs Conta	act Inputs Aux Control Cascade Control Readouts Relay F	°ositions Re ◀ ▶
Analog Readout #1-				▲
Readout Option	Actual Speed	T		
4 mA Value	0.00 🌲 🖨		Status Normal	
20 mA Value	6000.00		Output 628.54 5.65 mA	
			Number of good drivers 3.0	
Enable Calibra	ation			
Go To Min (4	ma) Min Offset 4.00	\Rightarrow	Remove 'A' Driver Output	
Go To Max (2	0ma) Max Offset 20.00	+ +	Remove 'C' Driver Output	
Analog Readout #2-				
Readout Option	Speed Setpoint	T		
4 mA Value	0.00		N	
20 mA Value				
Enable Calibra	ation		Number of good drivers 3.0	
Go To Min (4	ma) Min Offset 4.00		Remove 'A' Driver Output	
			Remove B' Driver Output	
Go To May (2				
Go To Max (2				
Go To Max (2				
Go To Max (2 Analog Readout 83- Readout Option	Act 1 (HP) Valve Demand			
Go To Max (2 -Analog Readout 83- Readout Option	Act 1 (HP) Valve Demand			

Analog Readouts

dflt = 4 (2.0, 12) or dflt = 20 (12, 24.9)

Analog Readout functions can be set in the Program or Service Modes. The values associated with a function can also be adjusted. The arrow keys to the right of each parameter will adjust it either up or down. Each Analog Readout #1 through #4 is programmed and calibrated in the same way. The parameters shown are the same parameters that are listed and described in the Program Mode, Chapter 3. The status of the Output is displayed to the right of the folder along with the actual output as seen by the 5009 control in both units and in milliamps. The number of valid output "legs" as well as the value from all three CPUs A,B, &C is displayed below it.

Calibration

The calibration of the Analog Readout is similar to the calibration of the Actuator drivers. The output is put in calibration mode by clicking on the Enable Calibration button. The status display box will show In Calib Mode as shown above and the Enable Calibration button will change to the Disable Calibration button The Go To buttons can then be used to force the driver to output the minimum value and the maximum value. Simply adjust the Min Offset with the arrows to the right of the Min Offset display box for the Minimum current output desired when the readout has been forced to Min, and adjust the Max Offset for the Maximum current desired when the readout has been forced to Max. The defaults are 4mA and 20 mA and they can be adjusted between 0mA and 24mA.

5009 PC Interface -	Service Mode	- Relay Settings]	
Save Changes Save To File	Reset Alarms		
Contact Inputs Aux Limiter Cascade Control Re	adouts Relay Positions Relay S	ettings CPU Communications SIO Communications	<u>۱</u> ۲
Test Relay(s) Every 42.38	Hrs	Test All Relays	<u> </u>
🔲 Force Relay Outputs	Relay Forcing Enabled	Disabled	
🗖 Force Rolay #1 (Trip Rolay)	Trip (Relay #1) Energized	Energized Test #1	
🔲 Force Rolay #2 (Alam Rolay)	Alarm (Relay #2) Energized	Energized Test #2	
Force Relay #3	Relay #3 Energized	Energized Test #3	
Force Relay #4	Relay #4 Energized	Energized Test #4	
Force Relay #5	Relay #5 Energized	Energized Test #5	
Force Relay #7	Relay #7 Energized	De-energized Test #7	
Force Relay #8	Relay #8 Energized	Energized Test #8	
Force Relay #9	Relay #9 Energized	De-energized Test #9	
Force Relay #10	Relay #10 Energized	De-energized Test #10	
Force Relay #12	Relay #12 Energized	De-energized Test #12	
-Major Alam Relay Settings	Maine Alama Fuinta - Fuint		
Active. Control Sta	tue: Running		

Relay Position Folder

Relay Testing

The Relay Position folder is not available in the Program Mode. This folder allows the user to test the FT Relay assemblies in the 5009 control. It also gives access to the tunable parameter of Test Relay(s) Every X Hours found in the Program Mode of Chapter 3. The status display box to the right of each programmed relay will display the Energized/De-energized status of the relay assembly.

There are two types of tests available for every relay assembly. The Force Relay # test can be preformed only when the 5009 control has been shutdown and the turbine speed is less than 1000RPM. With these permissives true, select the Force Relay Outputs function. The Relay Forcing Enabled display box will show Enabled. When the check box to the right of the Force Relay # text is selected, the Relay selected will be forced to an energized state.

The second test will perform a Latent Fault detection test on each relay in the 6 relay FT assembly. By selecting the Test # button, the user will cause the Relay to bypass the Test Relay(s) Every timer and perform the LFD test immediately on that particular relay. For a detailed description of the relay assemblies, see Volume 1. When performing a Relay Test the individual relay timer is reset and will wait the entered period before performing another test.



Major Alarm Relay Settings

All selection dflts = No

The 5009 control has a Relay Output option called the Major Alarm Relay. This relay is described in Volume 1 and can be used to externally inform any device of the existence of a Major Alarm inside the control. This folder is used to select which alarm conditions will initiate the Major Alarm. By clicking or selecting the check box to the left of the text in the above folder, that option is added to the list of conditions that will energize the Major Alarm Relay. Whichever Relay Output is configured for the Major Alarm Relay will then be energized. If this relay is fed back into the 5009 control as a trip contact input, this function can be used to shutdown the 5009 control for any of the above conditions.

Relays Settings Folder

🕉 5009 PC Interface - [Servi	ce Mode - Relay Settings]	
🚮 <u>F</u> ile <u>M</u> ode <u>O</u> ptions	<u>W</u> indows	_ & ×
🏶 Save Changes 🛛 🖬 Save To File	Reset Alarms	
Contact Inputs Aux Limiter Cascade Control Re	adouts Relay Positions Relay Settings CPU Communications SID I	Communications
TRIP (Relay #1)		_
Configuration N.O. Contact, 24 Vdc Power	✓ Status Normal	H
Test Relay Not Used / Disabled	•	
Reset Clears Trip Relay Output		
🗹 Use External Trips In Trip Relay Output		
Trip Relay Energizes For Trip		
ALARM (Relay #2)		
Configuration N.O. Contact, 24 Vdc Power	▼ Status Normal	
Test Relay Not Used / Disabled	•	
Use Non-Latching Alarm Indication		
✓ Indicate Trips As Alarms		
Blink For Alarms		
Function Level Switch 💌	Status Normal	
Level Switch for Actual Speed	•	
Relay On Level 3750.00 븆 🖨 Units		
Relay Off Level 3740.00 븆 🖨 Units		
Configuration N.U. Contact, 24 Vdc Po	wer 👻	
Test Relay Not Used / Disabled		▼
Active. Control Sta	us: Running	

Relays

The relay configurations and functions are set in the Program Mode and can not be changed from the Service Mode. However, the values associated with their function can be adjusted. The arrow keys to the right of each parameter will adjust it either up or down. The parameters shown are the same parameters that are listed and described in the Program Mode, Chapter 3 and in Volume 1. The status of the Relay is displayed to the right of the folder for monitoring purposes.

Indicate Trip as Alarms

dflt = Yes

This option when selected will result in the Alarm relay energizing upon any Trip condition.

Blink For Alarms

dflt = No

This option when selected will result in the Alarm relay toggling on and off repeatedly when an alarm condition has occurred. With this configuration if a reset command is given and the alarm condition still exist, the relay will stop toggling and stay energized.



CPU Communications Folder

🐱 5009 PC Interface - [Service Mode - CPU Communications]									
🚮 File	💦 File Mode Options Windows About								
- *	Save Changes	🕞 Save To File	Reset Alarms						
Applic	ation 🛛 Start Settings 🗍 S	Speed Control 🛛 Driver Co	onfig 🛛 Analog Inputs 🗍 Con	tact Inputs	Readouts	Relay Positions	Relay Settings	CPU Communications	SIO Communications
Mod	bus#1 port 1 on CP	U A or SIO A channe	13						
	Port Configuration	Modbus 💌	Port	Status Mo	odBus #1 on	SIO-A channel 3	_		
	Baud Rate	19200 💌							
	Stop Bits	1 Stop Bits 💌	Modbus Li	nk Error 📘	rue				
	Parity	None 💌	Modbus Except	ion Error	lo Error	_			
	RS-protocol on SIOA	ch3 RS-232 🔻							
Modbus#1 Settings									
	Trip Command Not A	Allowed 🔻	Driver Pr	otocol R	TU	<u>-</u>			
	Allow Modbus Dyn	amics Adjustments	Device N	lumber 1		-			
	🔽 Allow Modbus Valv	e Calibration							
	🔽 Allow Modbus Ove	rspeed Test							

Port CPU Settings

The port settings for each of the three CPU communication ports are set in the Program Mode and can be changed or adjusted from the Service Mode. The arrow keys to the right of each parameter will adjust it either up or down. The pull down boxes can be used to change the options for each function. The parameters shown are the same parameters that are listed and described in the Program Mode, Chapter 3 and in Volume 1. The status of the communication port and its function is displayed in the Port Configuration display box.

Port 1, 2 (CPU) Modbus Settings

Trip Command

dflt = Not Used

The Trip Command is the option that determines how the Modbus Commands can trip the 5009 control. The user must select one of the three options:

Not Used	Cannot initiate a trip from a Modbus port.
One-Step	Will initiate a trip after receiving the Modbus port trip
	command.
Two-Step	Will initiate a trip after receiving the Modbus port confirm trip
	command.

Modbus Link Error

This gauge displays if the Modbus port has sensed a link error. Once the error has been corrected, the display box will show No Error. The alarm will remain until reset by the reset alarms command.

Modbus Exception Error

This gauge displays if the Modbus port has sensed an exception error. The Exception Error display box will display the type of error received. Once the error has been corrected, the display box will show No Error. The alarm will remain until reset by the reset alarms command.

Allow Modbus Dynamics Adjustments

If selected, PID dynamic adjustments can be performed via the Modbus port. See Volume 1 for a Modbus description.

Allow Modbus Valve Calibration

If selected, valve calibration adjustments can be performed via the Modbus port. See Volume 1 for a Modbus description.

Allow Modbus Overspeed Test

If selected, overspeed tests can be performed via the Modbus port. See Volume1 for a Modbus description and a description of the Overspeed Test procedures.

Modbus#2 port 2 CPU B or SIO B channel 4					
CPU B Port Configuration Modbus	CPU-b Port Status By-passed	SIO-B ch 4 Port status	ModBus #2 (2nd Port)		
🦳 PCI To Revert To Port B On Port C Fault					
Baud Rate 19200					
Stop Bits 1 Stop Bits 💌	Modbus Link Error True				
Parity Off	Modbus Exception Error No Error				
RS-protocol on SIOB ch4 RS-232 💌					
Modbus#2 Settings					
Trip Command Not Allowed	Driver Protocol RTU				
Allow Modbus Dynamics Adjustments	Device Number 1				
✓ Allow Modbus Valve Calibration					
✓ Allow Modbus Overspeed Testing					

Modbus Scale Factors

dflt = 100 (0.1, 1.0, 10, 100)

The 5009 control uses scale factors for the Modbus ports. These scale factors are fully described in Volume 1 of this manual. The pull down menus are operable only in the Service Mode.

SIO Communications Folder

SIO Port Settings

Optionally Serial Input/Output (SIO) modules may be provided in the A and or B kernel sections (Slot A5) to increase communication redundancy and or the number of available communication ports. All SIO module ports are dedicated to a specific communication function. Refer to the list below to determine port functionality. Refer to Volume 1 of this manual for communications redundancy logic.

Port Configurations

- SIO Port 1 (RS-232) functions as an Alarm/Trip Printer driver port.
- SIO Port 2 (RS-232) functions as an interface port to Woodward's ServPanel program.
- SIO Port 3 (RS-232, RS-422, RS-485) functions as a redundant Modbus communications port.
- SIO Port 4 (RS-232, RS-422, RS-485) functions as a redundant DDE communications port (PCI).

dflt = Yes

dflt = Yes

dflt = Yes

5009 PCI Software

			_		
🐝 Save Changes	🕞 Save To File	Reset Alarms			
Application Start Setting	s 🗍 Speed Control 🗍 Driver Con	Analog Inputs Contact Inputs Readouts Relay Positions Relay Settings CPU Communications SIO Communications			
SIO A Port 1 Settings	s (Printer)		-		
		Port Configuration Printer Port			
Baud Rate	9600 💌	EndLine Character			
Data Bits	8 Bits 💌	Echo Off 💌			
Stop Bits	1 Stop Bits 💌	Flow Off			
Parity	None 💌	Ignore CR Off			
SIO A Port 2 Settings	s (ServPanel)				
		Port Configuration ServPanel Prgm			
Baud Rate	9600 💌	EndLine Character			
Data Bits	7 Bits 💌	Echo Off 💌			
Stop Bits	1 Stop Bits 💌	Flow Off			
Parity	Even 💌	Ignore CR Off			
SIO A Port 3 Settings	s (ModBus#1 port1)		-		
Driver Type	RS-232 💌	Port Status ModBus #1 on SIO-A			
		Modbus Link Error True			
		Exception Error No Error			
-SIO A Port 4 Settings (Modbus#2 port 1 or PCI)					
Driver Type	RS-232 💌	Port Configuration PCI software			
David Data	40000				
Baud Hate					
Stop Bits	1 Stop Bits 💌				
	Mono				

Modbus #2: SIO-A Channel 4			
Port Configuration	Modbus #2		
RS Protocol	RS-232 -		
Baud Rate	19200		
Stop Bits	1 Stop Bits 💌		
Parity	None		

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🐱 5009 PC Interface - [9	Service Mode - SIO Commu	ications]	
File Mode Options	Windows About		
👋 Save Changes	🕞 Save To File	Reset Alarms	
Application Start Settings	Speed Control Driver Config	Analog Inputs Contact Inputs Readouts Relay Positions Relay	Settings CPU Communications SIO Communications
SIO B Port 1 Settings	(Printer)		
		Port Configuration Printer Port	
Baud Rate	9600 💌	EndLine Character	
Data Bits	8 Bits 💌	Echo Off 💌	
Stop Bits	1 Stop Bits 💌	Flow Off	
Parity	None	Ignore CR Off	
SIO B Port 2 Settings	(ServPanel)		
		Port Configuration ServPanel Prgm	
Baud Bate	9600	Endline Character	
Data Bits	Z Bits		
Stop Bits	1 Stop Bits	Flow Off	
Parity	Even 🔻	Ignore CR Off	
SIO B Port 3 Settings	(Modbus#1 port 2 or PCI)	,	
one pront e counige			-
Driver Type	RS-232	Port Configuration PCI software	
Baud Rate	19200		
Stop Bits	1 Stop Bits		
Paritu	None		
Fanty			
SIO B Port 4 Settings	(ModBus#2 port2)		
Driver Type	RS-232	Port Configuration ModBus #2 (2nd Port)	
		Modbus Link Error True	
	Control Statue: Pr	aram Mode	
🛪 Start 🛛 🕅 🖉 🔊			M 🕫 🕹 🕹 🖓 🗰 🍙 🗐 🕅 🕅 🐎 🔍 💷 19290 DM
Set accili 🖂 🌑 🏧	10106910009100	101 July 3009 PL Internate	

🐱 5009 PC Interface - [Program Mode - SIOA/B redundant]						
🎭 File Mode Options	🎭 File Mode Options Windows About					
🛛 👋 Save To Control	Save To File Coad From File					
Application Start Setting	gs Speed Control Driver Config Analog Inputs Contact Inputs Readouts Relays Communications SIOA/B redundant					
Modbus #1:SIO-B cl	hannel 3					
Port Configuration	Modbus #1 💌					
RS Protocol	RS-232 💌					
Baud Rate	19200					
Stop Bits	1 Stop Bits 💌					
Parity	None					

PCI Troubleshooting Guide

This guide is intended to help users troubleshoot typical PCI related problems, and give guidance in correcting them.

TAPI Error

If when attempting to initially open the Servlink program, a TAPI error is received, delete and re-install the computer's modem drivers, then try opening the Servlink program again. The Servlink program uses one of the computer's modem ".dll" library files which is loaded with the computer's modem drivers. A TAPI Error may be experienced, if when installing Windows on the respective computer, all modem drivers were not completely installed.

Access Violation Error

If an Access Violation Error is received during operation, select the message box's "OK" button to continue operation. If the error persists, close and re-open the PCI program. This error was detected and driven by Windows, and is the result of the PCI program trying to access a Window's routine at an incorrect time. This type of error is typically the result of the computer's resources being over utilized (to many programs open at once, for the amount of RAM available). To reduce or stop this type of error, close all other computer programs.

Chapter 6. Alarms/Trips

General

The 5009 Control System monitors all alarms and trips sends them to the PC Interface program and Modbus. This chapter includes a list of all alarms and shutdowns and possible causes of the alarm/trip. A Time Stamp resolution is given for each alarm/trip. When the alarm/trip is sent to the PC Interface program and to the Modbus ports, the time the alarm/trip occurred is sent with it (up to the resolution shown).

Trips

External Trip Input

Explanation—External Trip contact input was opened. Time Stamp—1 ms resolution.

External Trip (2-10)

Explanation—External Trip (2-10) contact input was opened and the Fault light is off.

Time Stamp—1 ms resolution.

PC Program Trip

Explanation—Emergency Shutdown was selected from the PC programmer. Time Stamp—10 ms resolution.

Kernel A (Link #1) Trip

Explanation—Modbus #1 communication link trip was commanded. Time Stamp—10 ms resolution.

Kernel C (Link #2) Trip

Explanation—Modbus #2 communication link trip was commanded. Time Stamp—10 ms resolution.

Overspeed Trip

Explanation—Turbine overspeed was sensed. Time Stamp—10 ms resolution.

All Speed Probes Failed

Explanation—Loss of all speed probes was sensed. Time Stamp—10 ms resolution.

All Analog I/O Mods Failed

Explanation—Loss of all Analog I/O Modules was detected. Time Stamp—10 ms resolution.

All Discrete I/O Mods Failed

Explanation—Loss of all Discrete I/O Modules was detected. Time Stamp—10 ms resolution.

Act #1 (HP) Fault

Explanation—All Actuator #1 outputs failed.(open circuit detected) Time Stamp—10 ms resolution.

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Act #2 (LP) Fault

Explanation—All Actuator #2 outputs failed.(open circuit detected) Time Stamp—10 ms resolution.

Aux Input Failed

Explanation—All Auxiliary analog inputs failed. Time Stamp—10 ms resolution.

Extraction Input Failed

Explanation—All Extraction analog inputs failed. Time Stamp—10 ms resolution.

Tie Breaker Opened

Explanation—Utility tie breaker was opened after it was closed. Time Stamp—1 ms resolution.

Generator Breaker Opened

Explanation—Generator breaker was opened after it was closed. Time Stamp—1 ms resolution.

Power Up Trip

Explanation—Control lost power and CPU was reset or the Program mode was exited. Time Stamp—10 ms resolution.

Controlled Shutdown Complete

Explanation—Controlled shutdown was performed and completed. Time Stamp—10 ms resolution.

Configuration Error

Explanation—Configuration Error was detected. Time Stamp—10 ms resolution.

Chassis/Operating System Alarms

Alarm—Kernel x Anig I/O Module Fit

Explanation—Failure of the Analog I/O module in Kernel x (A, B, C). Verify that the module is inserted and the Fault light is off. Time Stamp—40 ms resolution.

Alarm—Kernel x Discrete I/O Mod Flt

Explanation—Failure of the Discrete I/O module in Kernel x (A, B, C). Verify that the module is inserted and the Fault light is off. Time Stamp—40 ms resolution.

Alarm—Kernel x Fault

Explanation—Kernel x CPU fault. Verify that the CPU is inserted and reset. Time Stamp—40 ms resolution.

Alarm—Kernel x Overtemperature Alarm

Explanation—Kernel overtemperature detected x (A, B, C). Time Stamp—40 ms resolution.

Alarm—Power Supply #x Fault

Explanation—Power supply #x (1,2) fault detected. Check input and output voltages of the supply. Time Stamp—40 ms resolution.

Alarm—Operating System Fault

Explanation—Operating system alarm detected. Time Stamp—40 ms resolution.

Application Alarms

Alarm—Start Perm Not Closed

Explanation—Start was selected while the Start Permissible contact input was not closed. Time Stamp—40 ms resolution.

Alarm—Kernel x Comm Link Failed

Explanation—Kernel x (A, B, C) communications link was detected as failed. Time Stamp—40 ms resolution.

Alarm—Turbine Trip

Explanation—Turbine has tripped. Time Stamp—40 ms resolution.

Alarm—Overspeed

Explanation—Turbine speed is above trip level. Time Stamp—40 ms resolution.

Alarm—Stuck in Critical Band

Explanation—Turbine speed was stuck or forced into a critical band too long. Time Stamp—40 ms resolution.

Alarm—Tie Breaker Opened

Explanation—Utility Tie Breaker was opened after it was closed. Time Stamp—1 ms resolution.

Alarm—Gen Breaker Opened

Explanation—Generator Breaker was opened after it was closed. Time Stamp—1 ms resolution.

Alarm—Tie Breaker Open / No Casc

Explanation—Utility Tie Breaker was opened when Cascade was active. Time Stamp—40 ms resolution.

Alarm—Gen Breaker Open / No Casc

Explanation—Generator Breaker was opened when Cascade was active. Time Stamp—40 ms resolution.

Alarm—Tie Breaker Open / No Remote

Explanation—Utility Tie Breaker was opened when Remote Spd Setpt was active.

Time Stamp—40 ms resolution.

Alarm—Gen Breaker Open / No Remote

Explanation—Generator Breaker was opened when Remote Spd Setpt was active.

Time Stamp—40 ms resolution.

Alarm—Tie Breaker Open / No Aux

Explanation—Utility Tie Breaker was opened when Auxiliary was active. Time Stamp—40 ms resolution.

Alarm—Gen Breaker Open / No Aux

Explanation—Generator Breaker was opened when Auxiliary was active. Time Stamp—40 ms resolution.

Alarm—Tie Breaker Open / No Extr

Explanation—Utility Tie Breaker was opened when Extraction control was active. Time Stamp—40 ms resolution.

Alarm—Gen Breaker Open / No Extr

Explanation—Generator Breaker was opened when Extraction control was active. Time Stamp—40 ms resolution.

Alarm—External Alarm #x

Explanation—External Alarm #x (2-10) contact input was opened. Time Stamp—1 ms resolution.

Alarm—Spd Setpt Entrd in Critical

Explanation—Speed setpoint was entered/set in a critical avoidance band. Time Stamp—40 ms resolution.

Alarm—Configuration Error

Explanation—Invalid configuration. Time Stamp—40 ms resolution.

Speed Probe Alarms

Alarm—Spd Probe #x Input Fld

Explanation—All Speed probe #x (1-4) inputs failed. Time Stamp—5 ms resolution.

Alarm—Spd Probe #1 Deviation Alm

Explanation—Speed probe input is out of tolerance with other speed probes. Time Stamp—40 ms resolution.

Alarm—Spd Probe #1 Ospd Alm

Explanation—Speed probe input is above overspeed alarm setting. Time Stamp—5 ms resolution.

Alarm—Spd Probe #x Kernel y Fault

Explanation—Input failure or input is out of tolerance from speed probe x (1,4) in kernel y (A,B,C). Time Stamp—40 ms resolution.

Analog Input Alarm

Alarm—Anig Input #x Kernel y Fault

Explanation—Input failure or input is out of tolerance from analog input #x (1-8) in kernel y (A,B,C). Time Stamp—5 ms resolution. Discrete Input Alarm

Alarm—Discrete In #x Kernel y Fault

Explanation—Input mismatch from other kernels from input #x (1-24) in kernel y (A,B,C). Time Stamp—40 ms resolution.

Cascade Alarms

Alarm—All Cascade Inputs Failed

Explanation—All Cascade analog inputs failed. Time Stamp—5 ms resolution.

Alarm—Casc Input #x Failed

Explanation—Cascade input #x (1,2,3) failure detected. Time Stamp—5 ms resolution.

Alarm—Casc Input #x Deviation Alm

Explanation—Cascade input #x (1,2,3) is out of tolerance, but not failed. Time Stamp—40 ms resolution.

Alarm—Casc Input #x High Alm

Explanation—Cascade input #x (1,2,3) above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Casc Input #x Low Alarm

Explanation—Cascade input #x (1,2,3) below the low alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Rmt Casc Setpt Input Failed

Explanation—Remote Cascade Setpoint analog input failed. Time Stamp—5 ms resolution.

Alarm—Rmt Casc Setpt Input High Alm

Explanation—Remote Cascade Setpoint input above the high alarm setpoint level.

Time Stamp—5 ms resolution.

Alarm—Rmt Casc Setpt Input Low Alarm

Explanation—Remote Cascade Setpoint input below the low alarm setpoint level. Time Stamp—5 ms resolution.

Extraction Alarms

Alarm—All Extraction Inputs Failed

Explanation—All Extraction analog inputs failed. Time Stamp—5 ms resolution.

Alarm—Extraction Input #x Failed

Explanation—Extraction input #x (1,2,3) failure detected. Time Stamp—5 ms resolution.

Alarm—Extraction Input #x Deviation Alm

Explanation—Extraction input #x (1,2,3) is out of tolerance, but not failed. Time Stamp—40 ms resolution.

Alarm—Extraction Input #x High Alm

Explanation—Extraction input #x (1,2,3) above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Extraction Input #x Low Alarm

Explanation—Extraction input #x (1,2,3) below the low alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Rmt Extr Setpt Input Failed

Explanation—Remote Extraction Setpoint analog input failed. Time Stamp—5 ms resolution.

Alarm—Rmt Extr Setpt Input High Alm

Explanation—Remote Extraction Setpoint input above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Rmt Extr Setpt Input Low Alarm

Explanation-Remote Extraction Setpoint input below the low alarm setpoint level. Time Stamp-5 ms resolution.

Auxiliary Alarms

Alarm—All Aux Inputs Failed

Explanation—All Aux analog inputs failed. Time Stamp—5 ms resolution.

Alarm—Aux Input #x Failed

Explanation—Aux input #x (1,2,3) failure detected. Time Stamp—5 ms resolution.

Alarm—Aux Input #x Deviation Alm

Explanation—Aux input #x (1,2,3) is out of tolerance, but not failed. Time Stamp—40 ms resolution.

Alarm—Aux Input #x High Alm

Explanation—Aux input #x (1,2,3) above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Aux Input #x Low Alarm

Explanation—Aux input #x (1,2,3) below the low alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Rmt Aux Setpt Input Failed

Explanation—Remote Auxiliary Setpoint analog input failed. Time Stamp—5 ms resolution.

Alarm—Rmt Aux Setpt Input High Al

Explanation—Remote Auxiliary Setpoint input above the high alarm setpoint level.

Time Stamp—5 ms resolution.

Alarm—Rmt Aux Setpt Input Low Alarm

Explanation—Remote Auxiliary Setpoint input below the low alarm setpoint level. Time Stamp—5 ms resolution.

KW Alarms

Alarm—All KW Inputs Failed Explanation—All KW analog inputs failed. Time Stamp—5 ms resolution.
Alarm—KW Input #x Failed

Explanation—KW input #x (1,2,3) failure detected. Time Stamp—5 ms resolution.

Alarm—KW Input #x Deviation Alm

Explanation—KW input #x (1,2,3) is out of tolerance, but not failed. Time Stamp—40 ms resolution.

Alarm—KW Input #x High Alm

Explanation—KW input #x (1,2,3) above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—KW Input #x Low Alarm

Explanation—KW input #x (1,2,3) below the low alarm setpoint level. Time Stamp—5 ms resolution.

FSP (First Stage Pressure) Alarms

Alarm—FSP Input Failed

Explanation—FSP analog input failed. Time Stamp—5 ms resolution.

Alarm—FSP Input High Alm

Explanation—FSP input above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—FSP Input Low Alarm

Explanation—FSP input below the low alarm setpoint level. Time Stamp—5 ms resolution.

Speed Setpoint Alarms

Alarm—Rmt Spd Setpt Input Failed

Explanation—Remote Speed Setpoint input failure detected. Time Stamp—5 ms resolution.

Alarm—Rmt Spd Setpt Input High Alm

Explanation—Remote Speed Setpoint input above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Rmt Spd Setpt Input Low Alarm

Explanation—Remote Speed Setpoint input below the low alarm setpoint level. Time Stamp—5 ms resolution.

Load Share Alarms

Alarm—All Load Share Setpt Inputs Failed

Explanation—All Load Share Setpoint analog inputs failed. Time Stamp—5 ms resolution.

Alarm—Load Share Setpt Input #x Failed

Explanation—Load Share Setpoint input #x (1,2,3) failure detected. Time Stamp—5 ms resolution.

Alarm—Load Share Setpt Input #x Deviation Alm

Explanation—Load Share Setpoint input #x (1,2,3) is out of tolerance, but not failed.

Time Stamp-40 ms resolution.

Alarm—Load Share Setpt Input #x High Alm

Explanation—Load Share Setpoint input #x (1,2,3) above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Load Share Setpt Input #x Low Alarm

Explanation—Load Share Setpoint input #x (1,2,3) below the low alarm setpoint level.

Time Stamp—5 ms resolution.

Synchronizing Alarms

Alarm—Sync Input Failed

Explanation—Synchronizing input failure detected. Time Stamp—5 ms resolution.

Alarm—Sync Input High Alm

Explanation—Synchronizing input above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Sync Input Low Alarm

Explanation—Synchronizing input below the low alarm setpoint level. Time Stamp-5 ms resolution.

Monitor Input Alarms

Alarm-Monitor Input Failed

Explanation—Monitor input failure detected. Time Stamp-5 ms resolution.

Alarm—Monitor Input High Alm

Explanation—Monitor input above the high alarm setpoint level. Time Stamp—5 ms resolution.

Alarm—Monitor Input Low Alarm

Explanation—Monitor input below the low alarm setpoint level. Time Stamp—5 ms resolution.

Driver Alarms

Alarm—Act #1 (HP) Failed Explanation—All HP (Actuator #1) (open circuit detected). Time Stamp—40 ms resolution.

Alarm—Act #1 Driver x Fault

Explanation—HP (Actuator #1) Kernel x (A,B,C) fault detected. Time Stamp—40 ms resolution.

Alarm—Act #1 (HP) Load Fault

Explanation—HP (Actuator #1) Load/Coil Fault detected (single coil/load). Time Stamp—40 ms resolution.

Alarm—Act #1 (HP) Load 'A/B' Fault

Explanation—HP (Act #1) Load/Coil from Kernel A/B Fault detected (dual coil/load). Time Stamp—40 ms resolution.

Alarm—Act #1 (HP) Load 'C' Fault

Explanation—HP (Act #1) Load/Coil from Kernel C Fault detected (dual coil/load). Time Stamp—40 ms resolution.

Alarm—Act #2 (LP) Failed

Explanation—All LP (Actuator #2) (open circuit detected). Time Stamp—40 ms resolution.

Alarm—Act #2 Driver x Fault

Explanation—LP (Actuator #2) Kernel x (A,B,C) fault detected. Time Stamp—40 ms resolution.

Alarm—Act #2 (LP) Load Fault

Explanation—LP (Actuator #2) Load/Coil Fault detected (single coil/load). Time Stamp—40 ms resolution.

Alarm—Act #2 (LP) Load 'A/B' Fault

Explanation—LP (Act #2) Load/Coil from Kernel A/B Fault detected (dual coil/load). Time Stamp—40 ms resolution.

Alarm—Act #2 (LP) Load 'C' Fault

Explanation—LP (Act #2) Load/Coil from Kernel C Fault detected (dual coil/load). Time Stamp—40 ms resolution.

Relay Alarms

IMPORTANT Relays 1-3 are in DTM #1, 4-6 in DTM #2, 7-9 in DTM #3, and 10-12 in DTM #4.

Alarm—Relay #x y1 Driver Fault

Explanation—Fault in the y (A,B,C)1 driver of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x y2 Driver Fault

Explanation—- Fault in the y (A,B,C)2 driver of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x y1 Fault

Explanation—Fault in the y (A,B,C)1 relay of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x y2 Fault

Explanation—Fault in the y2 relay of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x A1 or B1 Fault

Explanation—Fault in either A1 or B1 relays of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x C2 or A2 Fault

Explanation—Fault in either C2 or A2 relays of Relay #x (1-12). Time Stamp—40 ms resolution.

Alarm—Relay #x B2 or C1 Fault

Explanation—Fault in either B2 or C1 relays of Relay #x (1-12). Time Stamp—40 ms resolution.

Analog Output Alarms

Alarm—Analog Out #x Failed

Explanation—All Analog Output #x (1-4) drivers or load has failed. Time Stamp—40 ms resolution.

Alarm—Anlg Out #x Drvr y Fault

Explanation—Analog Output #x (1-4) Kernel y (A,B,C) fault detected Time Stamp—40 ms resolution.

Alarm—Anlg Out #x Load Fault

Explanation—Analog Output #x (1-4) Load Fault detected. Time Stamp—40 ms resolution.

Major Alarm Indication

A Major Alarm indication is available to the Modbus communication devices and as a programmable relay option. This major alarm feature is programmable and has both dedicated (fixed) alarms and optional inputs as follows:

Dedicated/Fixed Major Alarms

Kernel x Analog I/O Module Flt

Kernel x Discrete I/O Module Flt

Kernel x Fault Power Supply #x Fault Failure of the Analog I/O module in Kernel x (A,B,C). Failure of the Discrete I/O module in Kernel x (A,B,C). Kernel x (A,B,C) CPU Failure. Power Supply #x (1,2) Fault Detected.

Optional/Programmable Major Alarms Tie Breaker Opened Utility Tie breaker was opened after it was closed. Gen Breaker Opened Generator breaker was opened after it was closed. 5009 Overtemperature Control's Fan Failure Detected. **Operating System Alarm** Operating System Alarm Detected. Kernel x Comm Link Failed Kernel x communications link was detected as failed. **Turbine** Trip Turbine tripped alarm indication. Stuck In Critical Band Turbine speed was stuck or forced into the critical band too long. External Alarm x External Alarm #x (1-10) contact input was opened. All Cascade Inputs Failed All Cascade analog inputs failed. All Extraction Inputs Failed All Extraction analog inputs failed. All Aux Inputs Failed All Aux analog inputs failed. All KW Inputs Failed All KW analog inputs failed. FSP Input Failed FSP analog input failed. All Rmt Spd Setpt Inputs Failed All Rmt Spd Setpt analog inputs failed. All Rmt Casc Setpt analog inputs failed. All Rmt Casc Setpt Inputs Failed All Rmt Aux Setpt Inputs Failed All Rmt Aux Setpt analog inputs failed. All Rmt Extraction Setpt Inputs Fld All Rmt Extraction Setpt analog inputs failed. All Sync/Load Share Inputs Failed All Sync/Load Share analog inputs failed. Monitor Analog Input Failed Monitor Analog input failed. Act #1 (HP) Fault All HP (Actuator #1) drivers are failed. Act #2 (LP) Fault All LP (Actuator #2) drivers are failed. Analog Out # x Failed All Analog Output #x (1-4) drivers are failed.

Relay #1 (Trip Relay) Fault Relay #2 (Alarm Relay) Fault Relay #3 (3-12) Fault Relay #1 Internal Fault Detected Relay #2 Internal Fault Detected Relay #3-12 Internal Fault Detected

Chapter 7. Modbus

Modbus Communications

This control can communicate with plant distributed control systems and/or CRT based operator control panels through up to four Modbus communication ports. These ports support ASCII or RTU MODBUS transmission protocols. The CPU based ports only support RS-232 communications. However the system's SIO modules (optional) utilize Modbus based ports that can communicate via RS-232, RS-422, or RS-485 communications. Modbus utilizes a master/slave protocol. This protocol determines how a communication network's master and slave devices establish and break contact, how a sender is identified, how messages are exchanged, and how errors are detected. The 5009 control is always the slave device, the DCS or operator interface will act as the master and initiate communication transactions.

Monitor Only

The Modbus communication ports, are defaulted from the factory, to communicate with any device which communicates through Modbus and has the same port settings. Alternatively each port can be configured to only output data and ignore any input commands. This allows the control to be monitored but not controlled from an external device. By simply connecting a monitoring device, configured to communicate through Modbus, this device can be used to monitor all control parameters, modes, etc. without effecting control of the turbine. To use a Modbus port for monitoring only (boolean and analog write commands are ignored), program the 'Use Modbus Port' setting to 'Not Used'.

Monitor and Control

Once a Modbus port is configured for Modbus communications, the control will accept Run mode commands from an external network master device (DCS, OpView, etc.). This allows a Modbus compatible device to monitor and perform all 5009 Control Run mode parameters and commands. Modbus ports are independent of each other, and can be used simultaneously. The last command given between the ports has priority. To use a 5009 Modbus port to monitor and operate the 5009 Control, program the desired port(s) 'Use Modbus Port' setting to 'Modbus'.

Modbus Communication

The 5009 Control supports two Modbus transmission modes (ASCII & RTU). A mode defines the individual units of information within a message and the numbering system used to transmit the data. Only one mode per Modbus network is allowed. The supported modes are ASCII (American Standard Code for Information Interchange), and RTU (Remote Terminal Unit). These modes are defined in the following table.

CHARACTERISTIC	ASCII	RTU
Coding System	hexadecimal (uses	8-bit binary
	ASCII printable binary	
	characters: 0-9, A-F)	
Start Bits	1	1
Data Bits per Char	7	8
Parity	even, odd,	even, odd,
	or none	or none
Stop Bits	1, 1.5, or 2	1, 1.5, or 2
Baud Rate	110, 300, 600, 1200,	110,300, 600, 1200,
	1800,2400, 4800, 9600,	1800, 2400, 4800, 9600,
	19200, 38400, or 57600	19200, or 38400
Error Checking	LRC (Longitudinal	CRC (Cyclical
	Redundancy Check)	Redundancy Check)

Table 7-1. ASCII vs. RTU Modbus

In the RTU mode, data is sent in 8-bit binary characters and transmitted in a continuous stream. In the ASCII mode, each binary character is divided into two 4-bit parts (high order and low order), changed to be represented by a hexadecimal equivalent, then transmitted, with breaks of up to 1 second possible. Because of these differences, data transmission with the ASCII mode is typically slower (see Figure 7-1 below).



Figure 7-1. ASCII/RTU Representation of 3

The Modbus protocol allows one master and up to 247 slaves on a common network. Each slave is assigned a fixed, unique device address in the range of 1 to 247. With the Modbus protocol, only the network master can initiate a transaction. A transaction consists of a request from the master to a slave unit and the slave's response. The protocol and Modbus device number are set in the Program Mode and can be adjusted in the Service Mode, if required.

The control's CPU module communication ports are configured for RS-232 communications only. RS-232 communications is limited to a distance of 15.24 meters (50 feet). Volume 2 shows the required RS-232 communication connections. The transmit data (TXD), receive data (RXD), and signal ground (SIG GND) must be properly connected as shown. In addition the shield (SHLD) should be connected in at least one location.

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In cases where a device which is being interfaced to is located a distance of greater than 15.24 meters (50 feet) from the control, it is recommended that an RS-232-to-RS-422 converter, RS-232-to-RS-485 converter, or a Woodward SIO Module be used. Each SIO module has four ports, with one port dedicated for Modbus communications and configurable for RS-232, RS-422, or RS-485 communications. With the use of RS-422 or RS-485 communications the control can interface with a device through serial communications up to 1219.2 meters (4000 feet) from the control. Alternatively one or two SIO modules may be installed within the control's chassis.

A Model 285 Superverter from Telebyte Technology Inc. of Greenlawn N.Y., or equivalent can be used as an interface converter. RS-422 and RS-485 communications also support multidropping (multiple slaves on a single communications line); RS-232 communications does not.

This control functions as a slave unit only. As a slave unit, the control will only respond to a transaction request by a master device. The control can directly communicate with a DCS or other Modbus supporting device on a single communications link. If multi-dropping is used (via RS-422 or RS-485 communications), up to 246 devices (5009 units or other customer devices) can be connected to one Master device on a single network. The device number for each port can be set in the Program or Service modes.

Each message to or from a master has a defined structure called the message "frame". A frame consists of the slave device address, a code defining the requested data, and error checking information. See Figure 7-2.

	BEGINNING OF FRAME	SLAVE ADDRESS	FUNCTION CODE	DATA	ERROR CHECK CODE	END OF FRAME
ASCII	:	2 CHARS 8 BITS	2 CHARS 8 BITS	4 BITS DATA PER CHAR	2 CHAR 8 BITS	CR LF
RTU	3–CHAR DEAD TIME	1 CHAR 8 BITS	1 CHAR 8 BITS	8 BITS DATA PER CHAR	2 CHAR 16 BITS	3 CHAR DEAD TIME

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Figure 7-2. Modbus Frame Definition

The Modbus function code tells the addressed slaves what function to perform. The following table lists the function codes supported by this control.

Modbus Function Codes

CODE	DEFINITION	REFERENCE ADDRESS
01	Read Digital Outputs	0XXXX
	(Raise/Lower and Enable/Disable Commands)	
02	Read Digital Inputs	1XXXX
	(Status Indications / Alarms and Trips)	
03	Read Analog Outputs	4XXXX
04	Read Analog Inputs	3XXXX
	(Speed, Setpt, etc.)	
5	Write Single Discrete Output	0XXXX
	(Raise/Lower and Enable/Disable Commands)	
6	Write Single Register	4XXXX
	(Enter Setpt Directly)	
8	Loopback Diagnostic Test	N/A
	(supports subfunction 0 only)	
15	Write Digital Outputs	0XXXX
16	Write Analog Outputs	4XXXX

Table 7-2. Modbus Function Codes

When a Modbus message is received, it is checked for any errors or invalid data. If there is invalid data in the message, an error code is sent back to the master and the control issues an alarm message. The error codes are defined in the following table. The exception error status and respective error codes can be viewed in the Service Mode under PORT # SETTINGS, where # is the number of the port (1 or 2).

If the control has not received a message for the configured time-out period, the control will alarm with an error message, but no message is sent to the master. This time-out is defaulted to 2 seconds and only applies to units using both monitor and control (adjustable in the Service Mode).

CODE	ERROR MESSAGE	TO MASTER	DESCRIPTION
0	No Error	0	No Error
1	Bad Modbus function	1	The specified function is not supported for this control
2	Bad Modbus data address	2	The Modbus value addressee is not valid for this control
3	Bad Modbus data value	3	Too many values requested or the on/off indicator in
			function code 5 is invalid.
9	Bad Modbus checksum	None	Message checksum did not match.
10	Bad Modbus message	None	Message could not be decoded.
n/a	Lost Modbus link	None	No messages received for the configured time- out
			period.

Table 7-3. Modbus Error Codes

Port Adjustments

Before the 5009 Control will communicate with the master device, the communication parameters must be verified. These values are set in the Program Mode and can be adjusted, if required, from the Service Mode.

Modbus Communication Port Adjustments

PARAMETER	ADJUSTMENT RANGE
Baud Rate	110 TO 38400
Parity	NONE, ODD, or EVEN
Stop Bits	1 TO 2

Control Modbus Addresses

RANGE

The Modbus communication ports in the 5009 Control are programmed for unique Modbus addresses. A complete listing of these addresses for your application is located at the end of this section. The Modbus address listing consists of Boolean Writes, Boolean Reads, Analog Reads, and Analog Writes. The boolean reads and writes are also referred to as input and holding coils. The analog reads and writes are also referred to as input registers and holding registers.

All values that can be addressed by Modbus are considered to be discrete and numeric. The discretes are a 1 bit binary, on or off value and the numerics are 16 bit values. Discretes are sometimes referred to as coils or digitals and numerics are referred to as registers or analogs. All read/write registers are interpreted by the 5009 Control as signed 16 bit integer values. Since Modbus can only handle integers, values that require a decimal point in the Modbus Master Device are multiplied by a scaling constant before being sent by the 5009 Control. See Tables 7-7 & 7-8 (Analog Reads and Analog Writes) under the MULTIPLIER column for defaulted communication constants and ranges.

The maximum number of discretes and registers that can be transmitted in one packet is dependent on each implementation of Modbus. The following table defines these limits.

MODE OF TRANSMISSION	MAX DISCRETES	MAX REGISTERS
ASCII	944	59
RTU	1188	118

Table 7-4. Maximum Modbus Discrete and Analog Values

Boolean Writes (Holding Coils)

Holding coils are logical signals that are both readable from and writable to the 5009 Control. An example of a boolean write value would be raise or lower commands. A logical true denoted by the value 1 will cause the command listed in the description to be executed. For example, if a 1 is written to address 0:0010 and this corresponded to a speed raise command, the speed setpoint will increase until a 0 is written to address 0:0010. The 5009 Control supports function codes 1, 5, and 15. These correspond to reading selected holding coils, writing to a single holding coil, and writing to multiple holding coils, respectively. The holding coils available are listed in Table 8-5, under Boolean Writes.

Boolean Reads (Input Coils)

Input coils are logical signals that are readable from, but not writable to, the 5009 Control. An example of an boolean read value would be a turbine trip status indication. The input coil will have the value 1 if the statement in the description column is true and a 0 if false. The '1:' term in the address identifies an input coil. The 5009 Control supports Modbus function code 2, which involves reading selected input coils. The input coils available are listed in Table 8-6, under Boolean Reads.

Analog Reads (Input Registers)

Input registers are analog values that are readable from, but not writable to, the 5009 Control. An example of an analog read value would be turbine speed. The values of the input registers are stored internal to the control as floating point numbers representing engineering units (i.e. KPA or RPM). The values that are transmitted are integer values ranging from -32767 to +32767. Since Modbus can only handle integers, values that require a decimal point must be multiplied by a scaling constant in the 5009 Control before being sent across the Modbus link. For example, these input registers may be listed as the Modbus value 'x100' or 'cascade scale factor' under the description heading to denote the value is multiplied by a scaling constant (refer to Modbus Scale Factors later in this section). This will allow transmission of decimal parts of a unit if this is necessary for better resolution.

See the 5009 Control Service Mode for defaulted communication constants and ranges. The control supports Modbus function code 4, which involves reading selected input registers. The input registers available are listed in Table 7-7, under Analog Reads.

Analog Writes (Holding Registers)

Holding registers are analog values that are writable to the 5009 Control. These values can also be read from a device performing error checking. An example of an analog write value would be a direct speed setpoint value as opposed to raise and lower setpoint commands. The value of the holding registers are also stored in the control as numbers representing engineering units (i.e. PSI (kPa) or RPM). Once again, if decimal points are required, a scaling factor must be used (refer to Modbus Scale Factors later in this section). The 5009 Control supports Modbus function codes 3, 6, and 16. These correspond to reading selected holding registers, writing to a single holding register, and writing to multiple holding registers, respectively. The holding registers available are listed in Table 7-8, under Analog Writes. The following tables give the address and description of all boolean and analog, reads and writes.

Addr	Description	Addr	Description
0:0001	Emergency Shutdown	0:0023	Overspeed Test Disable
0:0002	Emergency Shutdown Acknowledge	0:0024	
0:0003	Controlled Shutdown	0:0025	Arm Frequency Control
0:0004	Abort Controlled Shutdown	0:0026	Disarm Frequency Control
0:0005		0:0027	Sync Enable
0:0006	System Reset	0:0028	Sync Disable
0:0007	Start / Run	0:0029	Enable Cascade Control
0:0008	HP Valve Limiter Raise	0:0030	Disable Cascade Control
0:0009	HP Valve Limiter Lower	0:0031	Lower Cascade Setpoint
0:0010		0:0032	Raise Cascade Setpoint
0:0011	Lower Speed Setpoint	0:0033	Enable Remote Cascade Setpoint Control

0.0010	Deine Creed Cotraint	0.0024	Dischle Demote Coscode Cotraint Control
0:0012	Raise Speed Setpoint	0:0034	Disable Remote Cascade Setpoint Control
0:0013	Go To Rated (Idle / Rated)	0:0035	Go To Modbus Entered Cascade Setpt
0:0014	Go To Idle (Idle / Rated)	0:0036	
0:0015	Halt Auto Start Seq	0:0037	Enable Aux Control
0:0016	Continue Auto Start Seq	0:0038	Disable Aux Control
0:0017	Enable Remote Speed Setpoint Control	0:0039	Lower Aux Setpoint
0:0018	Disable Remote Speed Setpoint Control	0:0040	Raise Aux Setpoint
0:0019	Go To Modbus Entered Speed Setpt	0:0041	Enable Remote Aux Setpoint Control
0:0020	Clear Highest / Max Speed Hold Value	0:0042	Disable Remote Aux Setpoint Control
0:0021	External Overspeed Test Enable	0:0043	Go To Modbus Entered Auxiliary Setpt
0:0022	5009 Overspeed Test Enable	0:0044	
0:0045	Select Remote Ctrl (Remote/Local)	0:0077	Enable Remote Extr Setpoint Control
0:0046	Select Local Ctrl (Remote/Local)	0:0078	Disable Remote Extr Setpoint Control
0:0047		0:0079	Go To Modbus Entered Extraction Setpt
0:0048	Modbus Alarm Acknowledge	0:0080	LP Valve Limiter Raise
0:0049	Energize Relay 3	0:0081	LP Valve Limiter Lower
0:0050	De-Energize Relay 3	0:0082	Decrease Extr/Adm Demand
0:0051	Energize Relay 4	0:0083	Increase Extr/Adm Demand
0:0052	De-Energize Relay 4	0:0084	Enable Extr/Adm Priority
0:0053	Energize Relay 5	0:0085	Disable Extr/Adm Priority
0:0054	De-Energize Relay 5	0:0086	
0:0055	Energize Relay 6	0:0087	Display On-Line Dynamics
0:0056	De-Energize Relay 6	0:0088	Display Off-Line Dynamics
0:0057	Energize Relay 7	0:0089	Spd PID—Lower Off-Line P-gain
0:0058	De-Energize Relay 7	0:0090	Spd PID—Lower Off-Line P-gain Fast
0:0059	Energize Relay 8	0:0091	Spd PID—Raise Off-Line P-gain
0:0060	De-Energize Relay 8	0:0092	Spd PID—Raise Off-Line P-gain Fast
0:0061	Energize Relay 9	0:0093	Spd PID—Lower On-Line P-gain
0:0062	De-Energize Relay 9	0:0094	Spd PID—Lower On-Line P-gain Fast
0:0063	Energize Relay 10	0:0095	Spd PID—Raise On-Line P-gain
0:0064	De-Energize Relay 10	0:0096	Spd PID—Raise On-Line P-gain Fast
0:0065	Energize Relay 11	0:0097	Spd PID—Lower Off-Line I-gain
0:0066	De-Energize Relay 11	0:0098	Spd PID—Lower Off-Line I-gain Fast
0:0067	Energize Relay 12	0:0099	Spd PID—Raise Off-Line I-gain
0.0068	De-Energize Relay 12	0.0100	Spd PID—Raise Off-Line L-gain Fast
0:0069		0:0101	Spd PID—Lower On-Line I-gain
0:0070	Synchronize Internal Time-of-Day	0:0102	Spd PID—Lower On-Line I-gain Fast
0:0071		0:0103	Spd PID—Raise On-Line I-gain
0.0072		0.0104	Spd PID—Raise On-Line I-gain Fast
0:0073	Enable Extraction Control	0:0105	Spd PID—I ower Off-Line SDR
0.0074	Disable Extraction Control	0:0106	Spd PID—I ower Off-Line SDR Fast
0:0075	Lower Extraction Setpoint	0.0107	Spd PID—Baise Off-Line SDB
0:0076	Raise Extraction Setpoint	0.0108	Spd PID—Raise Off-Line SDR Fast
0:0109	Spd PID—I ower On-I ine SDR	0.0141	Extr PID—I ower I-gain
0:0110	Spd PID—I ower On-I ine SDR Fast	0.0142	Extr PID—I ower I-gain East
0:0111	Spd PID—Raise On-Line SDR	0:0142	Extr PID—Raise I-gain
0:0112	Spd PID—Raise On-Line SDR Fast	0.0140	Extr PID—Raise I-gain Fast
0:0112	Case PID_I ower P-gain	0.0145	Extr PID—I ower SDR
0:0114	Case PID—Lower P-gain Fast	0.0145	Extr PID—Lower SDR Fast
0.0114	Case PID Being Right Past	0.0140	Extr PID Boigo SDR
0.0115	Case PID Raise Pryalli Case PID Raise Pragin Fast	0.0147	Extr PID Paice SDR
0.0117	Case PID—Raise F-yalii Fasi	0.0140	Exti FID—Raise SDR Fast
0.0117	Case PID—Lower Legin Fost	0.0149	
0.0110	Case PID—Lower I-gain Fast	0.0150	
0.0119	Case PID Raise I-gain	0.0151	
0:0120	Case PID—Kaise I-gain Fast	0:0152	
0:0121		0:0153	
0:0122	Case PID—LOWER SUK Fast	0:0154	
0:0123		0:0155	
0:0124		0:0156	
0:0125	Aux PID—Lower P-gain	0:0157	Lower V1 Actr Max Current
0:0126	Aux PID—Lower P-gain Fast	U:U158	Raise V1 Actr Max Current

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0:0127	Aux PID—Raise P-gain	0:0159	Lower V1 Actr Stroke Position
0:0128	Aux PID—Raise P-gain Fast	0:0160	Lower Fast V1 Actr Stroke Position
0:0129	Aux PID—Lower I-gain	0:0161	Raise V1 Act Stroke Position
0:0130	Aux PID—Lower I-gain Fast	0:0162	Raise Fast V1 Actr Stroke Position
0:0131	Aux PID—Raise I-gain	0:0163	Enable V1 Stroking
0:0132	Aux PID—Raise I-gain Fast	0:0164	Disable V1 Stroking
0:0133	Aux PID—Lower SDR	0:0165	Lower V2 Actr Min Current
0:0134	Aux PID—Lower SDR Fast	0:0166	Raise V2 Actr Min current
0:0135	Aux PID—Raise SDR	0:0167	Lower Actr Max Current
0:0136	Aux PID—Raise SDR Fast	0:0168	Raise V2 Actr Max Current
0:0137	Extr PID Power P-gain	0:0169	Lower V2 Actr Stroke Position
0:0138	Extr PID—Lower P-gain Fast	0:0170	Lower Fast V2 Actr Stroke Position
0:0139	Extr PID -Raise P-gain	0:0171	Raise V2 Actr Stroke Position
0:0140	Extr PID—Raise P-gain Fast	0:0172	Raise Fast V2 Actr Stroke Position
0:0173	Enable V2 Stroking	0:0182	Momentarily Energize Modbus Relay 4
0:0174	Disable V2 Stroking	0.0183	Momentarily Energize Modbus Relay 5
0:0175	Save Program Changes to EEPROM	0.0184	Momentarily Energize Modbus Relay 6
0:0176		0.0185	Momentarily Energize Modbus Relay 7
0:0177		0.0186	Momentarily Energize Modbus Relay 8
0:0178		0.0187	Momentarily Energize Modbus Relay 9
0:0179		0.0188	Momentarily Energize Modbus Relay 10
0:0180		0.0189	Momentarily Energize Modbus Relay 11
0:0181	Momentarily Energize Modbus Relay 3	0.0190	Momentarily Energize Modbus Relay 12

Table 7-5. Boolean Writes

Boolean Read Address Overview:

0001—0950 are designated for alarm indications.
0951—1000 are designated for trip indications.
1001—1180 are designated for status indications.
1181—1225 are designated for control configurations.

Addr	Servlink Tag Name	Description
1:0001	Y_ALARMS.ALM.SEL_1	Alarm—Kernel A Analg I/O Module Flt
1:0002	Y_ALARMS.ALM.SEL_2	Alarm—Kernel B Analg I/O Module Flt
1:0003	Y_ALARMS.ALM.SEL_3	Alarm—Kernel C Analg I/O Module Flt
1:0004	Y_ALARMS.ALM.SEL_4	Alarm—Kernel A Discrete I/O Mod Flt
1:0005	Y_ALARMS.ALM.SEL_5	Alarm—Kernel B Discrete I/O Mod Flt
1:0006	Y_ALARMS.ALM.SEL_6	Alarm—Kernel C Discrete I/O Mod Flt
1:0007	Y_ALARMS.ALM.SEL_7	Alarm—Spare (Slot 3 A I/O Mod Flt)
1:0008	Y_ALARMS.ALM.SEL_8	Alarm—Spare (Slot 3 B I/O Mod Flt)
1:0009	Y_ALARMS.ALM.SEL_9	Alarm—Spare (Slot 3 C I/O Mod Flt)
1:0010	Y_ALARMS.ALM.SEL_10	Alarm—Spare (Slot 4 A I/O Mod Flt)
1:0011	Y_ALARMS.ALM.SEL_11	Alarm—Spare (Slot 4 B I/O Mod Flt)
1:0012	Y_ALARMS.ALM.SEL_12	Alarm—Spare (Slot 4 C I/O Mod Flt)
1:0013	Y_ALARMS.ALM.SEL_13	Alarm—Kernel A Fault
1:0014	Y_ALARMS.ALM.SEL_14	Alarm—Kernel B Fault
1:0015	Y_ALARMS.ALM.SEL_15	Alarm—Kernel C Fault
1:0016	Y_ALARMS.ALM.SEL_16	Alarm—Fan Fault
1:0017	Y_ALARMS.ALM.SEL_17	Alarm—Power Supply #1 Fault
1:0018	Y_ALARMS.ALM.SEL_18	Alarm—Power Supply #2 Fault
1:0019	Y_ALARMS.ALM.SEL_19	Alarm—Operating System Fault
1:0020	Y_ALARMS.ALM.SEL_20	Alarm—Start Perm Not Closed
1:0021	Y_ALARMS.ALM.SEL_21	Alarm—Kernel A Comm Link Failed
1:0022	Y_ALARMS.ALM.SEL_22	Alarm—Kernel B Comm Link Failed
1:0023	Y_ALARMS.ALM.SEL_23	Alarm—Kernel C Comm Link Failed
1:0024	Y_ALARMS.ALM.SEL_24	Alarm—Turbine Trip
1:0025	Y_ALARMS.ALM.SEL_25	Alarm—Overspeed
1:0026	Y_ALARMS.ALM.SEL_26	Alarm—Stuck in Critical Band
1:0027	Y_ALARMS.ALM.SEL_27	Alarm—Tie Breaker Opened

1:0028	Y_ALARMS.ALM.SEL_28	Alarm—Gen Breaker Opened
1:0029	Y_ALARMS.ALM.SEL_29	Alarm—Tie Breaker Open / No Case
1:0030	Y_ALARMS.ALM.SEL_30	Alarm—Gen Breaker Open / No Case
1:0031	Y ALARMS.ALM.SEL 31	Alarm—Tie Breaker Open / No Remote
1:032	Y ALARMS.ALM.SEL 32	Alarm—Gen Breaker Open / No Remote
1:0033	Y ALARMS.ALM.SEL 33	Alarm—Tie Breaker Open / No Aux
1:0034	Y ALARMS.ALM.SEL 34	Alarm—Gen Breaker Open / No Aux
1:0035	Y ALARMS.ALM.SEL 35	Alarm—Tie Breaker Open / No Extr
1:0036	Y ALARMS ALM SEL 36	Alarm—Gen Breaker Open / No Extr
1:0037	Y ALARMS ALM SEL 37	Alarm—External Alarm #1
1:0038	Y ALARMS ALM SEL 38	Alarm—External Alarm #2
1.0039	Y ALARMS ALM SEL 39	Alarm—External Alarm #3
1:0040	Y ALARMS ALM SEL 40	Alarm—External Alarm #4
1:0041	Y ALARMS ALM SEL 41	Alarm—External Alarm #5
1:0042	Y ALARMS ALM SEL 42	Alarm—External Alarm #6
1:0042	Y ALARMS ALM SEL 43	Alarm—External Alarm #7
1:0040		Alarm—External Alarm #8
1:0045	$\mathbf{Y} \text{ ALARMS ALM SEL } 45$	Alarm—External Alarm #9
1:0045		Alarm—External Alarm #10
1:0040		Alarm—Spd Setpt Entrd in Critical
1:0047		Alarm Configuration Error
1:0040		Alarm SIOA Port 3 Eailed
1:0049		Alarm SIOR Port 3 Failed
1:0050		Alarm 5000 Kornol & Overtemp
1.0051		Alarm 5009 Kernel R Overtemp
1.0052	I ALARING.ALM.SEL_52	Alarm 5009 Kernel C Overtemp
1.0053	T_ALARMIS.ALMI.SEL_55	Alarm CDU A Time Foult
1.0054		Alarm CPU A Time Fault
1.0055		Alarm CPU & Time Fault
1.0056	I ALARINIS.ALINI.SEL_50	Alarm Ord Droke #4 lanut Eld
1:0057	Y_ALARMS.ALM.SEL_57	Alarm Spo Probe #1 Input Flo
1:0058	Y_ALARMS.ALM.SEL_58	Alarm—Spo Probe #1 Deviation Alm
1:0059	Y_ALARMS.ALM.SEL_59	Alarm—Spa Probe #1 Ospa Alm
1:0060		Alarm—Spo Probe #1 Kernel A Fault
1:0061	Y_ALARMS.ALM.SEL_61	Alarm—Spa Probe #1 Kernel B Fault
1:0062	Y_ALARMS.ALM.SEL_62	Alarm—Spa Probe #1 Kernel C Fault
1:0063	Y_ALARMS.ALM.SEL_63	Alarm—Spa Probe #2 Input Falled
1:0064	Y_ALARMS.ALM.SEL_64	Alarm Spo Probe #2 Deviation Alm
1:0065	Y_ALARMS.ALM.SEL_05	Alarm—Spo Probe #2 Ospo Alm
1:0066	Y_ALARMS.ALM.SEL_66	Alarm—Spa Probe #2 Kernel A Fault
1:0067	Y_ALARMS.ALM.SEL_67	Alarm—Spa Probe #2 Kernel B Fault
1:0068	Y_ALARMS.ALM.SEL_68	Alarm—Spa Probe #2 Kernel C Fault
1:0069	Y_ALARMS.ALM.SEL_69	Alarm—Spd Probe #3 Input Failed
1:0070	Y_ALARMS.ALM.SEL_70	Alarm—Spa Probe #3 Deviation Aim
1:0071	Y_ALARMS.ALM.SEL_71	Alarm—Spd Probe #3 Ospd Alm
1:0072	Y_ALARMS.ALM.SEL_72	Alarm—Spd Probe #3 Kernel A Fault
1:0073	Y_ALARMS.ALM.SEL_73	Alarm—Spd Probe #3 Kernel B Fault
1:0074	Y_ALARMS.ALM.SEL_74	Alarm—Spd Probe #3 Kernel C Fault
1:0075	Y_ALARMS.ALM.SEL_75	Alarm—Spd Probe #4 Input Failed
1:0076	Y_ALARMS.ALM.SEL_76	Alarm—Spd Probe #4 Deviation Alm
1:0077	Y_ALARMS.ALM.SEL_77	Alarm—Spd Probe #4 Ospd Alm
1:0078	Y_ALARMS.ALM.SEL_78	Alarm—Spd Probe #4 Kernel A Fault
1:0079	Y_ALARMS.ALM.SEL_79	Alarm—Spd Probe #4 Kernel B Fault
1:0080	Y_ALARMS.ALM.SEL_80	Alarm—Spd Probe #4 Kernel C Fault
1:0081	Y_ALARMS.ALM.SEL_81	Alarm—Anlg Input #1 Kernel A Fault
1:0082	Y_ALARMS.ALM.SEL_82	Alarm—Anlg Input #1 Kernel B Fault
1:0083	Y_ALARMS.ALM.SEL_83	Alarm—Anlg Input #1 Kernel C Fault
1:0084	Y_ALARMS.ALM.SEL_84	Alarm—Anlg Input #2 Kernel A Fault
1:0085	Y_ALARMS.ALM.SEL_85	Alarm—Anlg Input #2 Kernel B Fault
1:0086	Y_ALARMS.ALM.SEL_86	Alarm—Anlg Input #2 Kernel C Fault
1:0087	Y_ALARMS.ALM.SEL_87	Alarm—Anlg Input #3 Kernel A Fault
1:0088	IY ALARMS ALM SEL 88	Alarm—Anlg Input #3 Kernel B Fault

1:0089	Y_ALARMS.ALM.SEL_89	Alarm—Anlg Input #3 Kernel C Fault
1:0090	Y ALARMS.ALM.SEL 90	Alarm—Anlg Input #4 Kernel A Fault
1:0091	Y ALARMS.ALM.SEL 91	Alarm—Anlg Input #4 Kernel B Fault
1.0092	Y ALARMS ALM SEL 92	Alarm—Anlg Input #4 Kernel C Fault
1:0093	Y ALARMS ALM SEL 93	Alarm—Anig Input #5 Kernel & Fault
1:0000		Alarm—Anig input #5 Kernel B Fault
1:0094		Alarm Anig Input #5 Kernel C Fault
1.0095		Alarm Anig input #5 Kernel & Fault
1.0096	Y_ALARNIS.ALINI.SEL_90	Alarm—Anig input #6 Kernel A Fault
1:0097	Y_ALARMS.ALM.SEL_97	Alarm—Anig input #6 Kernel B Fault
1:0098	Y_ALARMS.ALM.SEL_98	Alarm—Anig Input #6 Kernel C Fault
1:0099	Y_ALARMS.ALM.SEL_99	Alarm—Anig Input #7 Kernel A Fault
1:0100	Y_ALARMS.ALM.SEL_100	Alarm—Anlg Input #7 Kernel B Fault
1:0101	Y_ALARMS.ALM.SEL_101	Alarm—Anlg Input #7 Kernel C Fault
1:0102	Y_ALARMS.ALM.SEL_102	Alarm—Anlg Input #8 Kernel A Fault
1:0103	Y_ALARMS.ALM.SEL_103	Alarm—Anlg Input #8 Kernel B Fault
1:0104	Y_ALARMS.ALM.SEL_104	Alarm—Anlg Input #8 Kernel C Fault
1:0105	Y_ALARMS.ALM.SEL_105	Alarm—Discrete In #1 Kernel A Fault
1:0106	Y_ALARMS.ALM.SEL_106	Alarm—Discrete In #1 Kernel B Fault
1:0107	Y_ALARMS.ALM.SEL_107	Alarm—Discrete In #1 Kernel C Fault
1:0108	Y_ALARMS.ALM.SEL_108	Alarm—Discrete In #2 Kernel A Fault
1:0109	Y_ALARMS.ALM.SEL_109	Alarm—Discrete In #2 Kernel B Fault
1:0110	Y_ALARMS.ALM.SEL 110	Alarm—Discrete In #2 Kernel C Fault
1:0111	Y_ALARMS.ALM.SEL 111	Alarm—Discrete In #3 Kernel A Fault
1:0112	Y ALARMS.ALM.SEL 112	Alarm—Discrete In #3 Kernel B Fault
1:0113	Y ALARMS ALM SEL 113	Alarm—Discrete In #3 Kernel C Fault
1:0114	Y ALARMS ALM SEL 114	Alarm—Discrete In #4 Kernel A Fault
1:0115	Y ALARMS ALM SEL 115	Alarm—Discrete In #4 Kernel B Fault
1:0116	Y ALARMS ALM SEL 116	Alarm—Discrete In #4 Kernel C Fault
1:0117	Y ALARMS ALM SEL 117	Alarm—Discrete In #5 Kernel & Fault
1:0118	∇ ALARMS ALM SEL 118	Alarm—Discrete In #5 Kernel B Fault
1.0110	V ALARMS ALM SEL 119	Alarm—Discrete In #5 Kernel C Fault
1:0120		Alarm Discrete In #6 Kernel & Fault
1:0120		Alarm Discrete In #6 Kernel R Fault
1:0121		Alarm Discrete In #6 Kernel C Fault
1.0122		Alarm Discrete In #7 Kernel & Fault
1.0123		Alarm Discrete In #7 Kernel R Fault
1.0124		Alarm Discrete In #7 Kernel C Fault
1.0125		Alarm Discrete In #7 Kernel & Fault
1.0120	1_ALARNIS.ALNI.SEL_120	Alarm Discrete in #6 Kernel & Fault
1:0127	Y_ALARMS.ALM.SEL_127	Alarm—Discrete in #8 Kernel B Fault
1:0128	Y_ALARMS.ALM.SEL_128	Alarm—Discrete in #8 Kernel C Fault
1:0129	Y_ALARMS.ALM.SEL_129	Alarm—Discrete In #9 Kernel A Fault
1:0130	Y_ALARMS.ALM.SEL_130	Alarm—Discrete In #9 Kernel B Fault
1:0131	Y_ALARMS.ALM.SEL_131	Alarm—Discrete In #9 Kernel C Fault
1:0132	Y_ALARMS.ALM.SEL_132	Alarm—Discrete In #10 Kernel A Fault
1:0133	Y_ALARMS.ALM.SEL_133	Alarm—Discrete In #10 Kernel B Fault
1:0134	Y_ALARMS.ALM.SEL_134	Alarm—Discrete In #10 Kernel C Fault
1:0135	Y_ALARMS.ALM.SEL_135	Alarm—Discrete In #11 Kernel A Fault
1:0136	Y_ALARMS.ALM.SEL_136	Alarm—Discrete In #11 Kernel B Fault
1:0137	Y_ALARMS.ALM.SEL_137	Alarm—Discrete In #11 Kernel C Fault
1:0138	Y_ALARMS.ALM.SEL_138	Alarm—Discrete In #12 Kernel A Fault
1:0139	Y_ALARMS.ALM.SEL_139	Alarm—Discrete In #12 Kernel B Fault
1:0140	Y_ALARMS.ALM.SEL_140	Alarm—Discrete In #12 Kernel C Fault
1:0141	Y_ALARMS.ALM.SEL_141	Alarm—Discrete In #13 Kernel A Fault
1:0142	Y_ALARMS.ALM.SEL_142	Alarm—Discrete In #13 Kernel B Fault
1:0143	Y_ALARMS.ALM.SEL_143	Alarm—Discrete In #13 Kernel C Fault
1:0144	Y_ALARMS.ALM.SEL_144	Alarm—Discrete In #14 Kernel A Fault
1:0145	Y_ALARMS.ALM.SEL_145	Alarm—Discrete In #14 Kernel B Fault
1:0146	Y_ALARMS.ALM.SEL_146	Alarm—Discrete In #14 Kernel C Fault
1:0147	Y_ALARMS.ALM.SEL_147	Alarm—Discrete In #15 Kernel A Fault
1:0148	Y ALARMS.ALM.SEL 148	Alarm—Discrete In #15 Kernel B Fault
1.0149	Y ALARMS ALM SEL 149	Alarm—Discrete In #15 Kernel C Fault

1:0150	Y_ALARMS.ALM.SEL_150	Alarm—Discrete In #16 Kernel A Fault
1:0151	Y_ALARMS.ALM.SEL_151	Alarm—Discrete In #16 Kernel B Fault
1:0152	Y_ALARMS.ALM.SEL_152	Alarm—Discrete In #16 Kernel C Fault
1:0153	Y_ALARMS.ALM.SEL_153	Alarm—Discrete In #17 Kernel A Fault
1:0154	Y ALARMS.ALM.SEL 154	Alarm—Discrete In #17 Kernel B Fault
1:0155	Y_ALARMS.ALM.SEL_155	Alarm—Discrete In #17 Kernel C Fault
1:0156	Y_ALARMS.ALM.SEL_156	Alarm—Discrete In #18 Kernel A Fault
1:0157	Y_ALARMS.ALM.SEL_157	Alarm—Discrete In #18 Kernel B Fault
1:0158	Y_ALARMS.ALM.SEL_158	Alarm—Discrete In #18 Kernel C Fault
1:0159	Y_ALARMS.ALM.SEL_159	Alarm—Discrete In #19 Kernel A Fault
1:0160	Y_ALARMS.ALM.SEL_160	Alarm—Discrete In #19 Kernel B Fault
1:0161	Y_ALARMS.ALM.SEL_161	Alarm—Discrete In #19 Kernel C Fault
1:0162	Y_ALARMS.ALM.SEL_162	Alarm—Discrete In #20 Kernel A Fault
1:0163	Y_ALARMS.ALM.SEL_163	Alarm—Discrete In #20 Kernel B Fault
1:0164	Y_ALARMS.ALM.SEL_164	Alarm—Discrete In #20 Kernel C Fault
1:0165	Y_ALARMS.ALM.SEL_165	Alarm—Discrete In #21 Kernel A Fault
1:0166	Y_ALARMS.ALM.SEL_166	Alarm—Discrete In #21 Kernel B Fault
1:0167	Y_ALARMS.ALM.SEL_167	Alarm—Discrete In #21 Kernel C Fault
1:0168	Y_ALARMS.ALM.SEL_168	Alarm—Discrete In #22 Kernel A Fault
1:0169	Y_ALARMS.ALM.SEL_169	Alarm—Discrete In #22 Kernel B Fault
1:0170	Y_ALARMS.ALM.SEL_170	Alarm—Discrete In #22 Kernel C Fault
1:0171	Y_ALARMS.ALM.SEL_171	Alarm—Discrete In #23 Kernel A Fault
1:0172	Y_ALARMS.ALM.SEL_172	Alarm—Discrete In #23 Kernel B Fault
1:0173	Y_ALARMS.ALM.SEL_173	Alarm—Discrete In #23 Kernel C Fault
1:0174	Y_ALARMS.ALM.SEL_174	Alarm—Discrete In #24 Kernel A Fault
1:0175	Y_ALARMS.ALM.SEL_175	Alarm—Discrete In #24 Kernel B Fault
1:0176	Y_ALARMS.ALM.SEL_176	Alarm—Discrete in #24 Kernel C Fault
1:0177	Y_ALARMS.ALM.SEL_177	Alarm—All Cascade Inputs Failed
1.0170	Y ALARMIS.ALIVI.SEL_170	Alarm Case Input #1 Palled
1.0179	Y ALARMS.ALM.SEL 190	Alarm Case Input #1 High Alm
1.0180		Alarm Case Input #1 Low Alarm
1:0182	$\nabla \Delta I \Delta RMS \Delta I M SEL 182$	Alarm—Case Input #1 Eow Alarm
1:0183	Y ALARMS ALM SEL 183	Alarm—Case Input #2 Deviation Alm
1:0184	Y ALARMS ALM SEL 184	Alarm—Case Input #2 High Alm
1:0185	Y ALARMS ALM SEL 185	Alarm—Casc Input #2 Low Alarm
1:0186	Y ALARMS ALM SEL 186	Alarm—Casc Input #3 Failed
1:0187	Y ALARMS.ALM.SEL 187	Alarm—Casc Input #3 Deviation Alm
1:0188	Y ALARMS.ALM.SEL 188	Alarm—Casc Input #3 High Alm
1:0189	Y ALARMS.ALM.SEL 189	Alarm—Casc Input #3 Low Alarm
1:0190	Y_ALARMS.ALM.SEL_190	Alarm—All Extr/Adm Inputs Failed
1:0191	Y_ALARMS.ALM.SEL_191	Alarm—Extr/Adm Input #1 Failed
1:0192	Y_ALARMS.ALM.SEL_192	Alarm—Extr/Adm Input #1 Deviation Al
1:0193	Y_ALARMS.ALM.SEL_193	Alarm—Extr/Adm Input #1 High Alm
1:0194	Y_ALARMS.ALM.SEL_194	Alarm—Extr/Adm Input #1 Low Alarm
1:0195	Y_ALARMS.ALM.SEL_195	Alarm—Extr/Adm Input #2 Failed
1:0196	Y_ALARMS.ALM.SEL_196	Alarm—Extr/Adm Input #2 Deviation Al
1:0197	Y_ALARMS.ALM.SEL_197	Alarm—Extr/Adm Input #2 High Alm
1:0198	Y_ALARMS.ALM.SEL_198	Alarm—Extr/Adm Input #2 Low Alarm
1:0199	Y_ALARMS.ALM.SEL_199	Alarm—Extr/Adm Input #3 Failed
1:0200	Y_ALARMS.ALM.SEL_200	Alarm—Extr/Adm Input #3 Deviation Al
1:0201	Y_ALARMS.ALM.SEL_201	Alarm—Extr/Adm Input #3 High Alm
1:0202	Y_ALARMS.ALM.SEL_202	Alarm—Extr/Adm Input #3 Low Alarm
1:0203	Y_ALARMS.ALM.SEL_203	Alarm—All Aux Inputs Failed
1:0204	Y_ALARMS.ALM.SEL_204	Alarm—Aux Input #1 Failed
1:0205	T_ALARIVIS.ALVI.SEL_205	Alarm Aux Input #1 Deviation AIM
1.0200		Alarm Aux Input #1 High Alm
1:0207		Alarm—Aux Input #1 LOW Alattit Alarm—Aux Input #2 Eailed
1.0200		Alarm_Aux Input #2 Deviation Alm
1:0210	Y ALARMS ALM SEL 209	Alarm—Aux Input #2 High Alm

1 0011		
1:0211	Y_ALARMS.ALM.SEL_211	Alarm—Aux Input #2 Low Alarm
1:0212	Y_ALARMS.ALM.SEL_212	Alarm—Aux Input #3 Failed
1:0213	Y ALARMS.ALM.SEL 213	Alarm—Aux Input #3 Deviation Alm
1.0214	Y ALARMS ALM SEL 214	Alarm—Aux Input #3 High Alm
1:0215		Alarm—Aux Input #3 Low Alarm
1.0215		
1.0216	I_ALARIVIS.ALIVI.SEL_210	
1:0217	Y_ALARMS.ALM.SEL_217	Alarm—KW Input #1 Failed
1:0218	Y_ALARMS.ALM.SEL_218	Alarm—KW Input #1 Deviation Alm
1:0219	Y_ALARMS.ALM.SEL_219	Alarm—KW Input #1 High Alm
1:0220	Y ALARMS.ALM.SEL 220	Alarm—KW Input #1 Low Alarm
1.0221	Y ALARMS ALM SEL 221	Alarm—KW Input #2 Failed
1.0221		Alarm KW Input #2 Doviction Alm
1.0222		
1:0223	Y_ALARMS.ALM.SEL_223	Alarm—Kvv Input #2 High Alm
1:0224	Y_ALARMS.ALM.SEL_224	Alarm—KW Input #2 Low Alarm
1:0225	Y_ALARMS.ALM.SEL_225	Alarm—KW Input #3 Failed
1:0226	Y_ALARMS.ALM.SEL_226	Alarm—KW Input #3 Deviation Alm
1:0227	Y ALARMS.ALM.SEL 227	Alarm—KW Input #3 High Alm
1.0228	Y ALARMS ALM SEL 228	Alarm—KW Input #3 Low Alarm
1:0220		Alarm All I d Shr Inputs Failed
1.0229		Alarm I d Ohn langet #4 Failed
1.0230	T_ALAKIVIS.ALIVI.SEL_230	Alarm—Lo Shr input #1 Falled
1:0231	Y_ALARMS.ALM.SEL_231	Alarm—Ld Shr Input #1 Deviation Alm
1:0232	Y_ALARMS.ALM.SEL_232	Alarm—Ld Shr Input #1 High Alm
1:0233	Y_ALARMS.ALM.SEL_233	Alarm—Ld Shr Input #1 Low Alarm
1:0234	Y_ALARMS.ALM.SEL_234	Alarm—Ld Shr Input #2 Failed
1.0235	Y ALARMS ALM SEL 235	Alarm—I d Shr Input #2 Deviation Alm
1:0236		Alarm—I d Shr Input #2 High Alm
1.0230		
1.0237	I_ALARIVIS.ALIVI.SEL_237	
1:0238	Y_ALARMS.ALM.SEL_238	Alarm—Ld Shr Input #3 Failed
1:0239	Y_ALARMS.ALM.SEL_239	Alarm—Ld Shr Input #3 Deviation Alm
1:0240	Y_ALARMS.ALM.SEL_240	Alarm—Ld Shr Input #3 High Alm
1:0241	Y_ALARMS.ALM.SEL_241	Alarm—Ld Shr Input #3 Low Alarm
1:0242	Y ALARMS.ALM.SEL 242	Alarm—Rmt Spd Setpt Input Failed
1.0243	Y ALARMS ALM SEL 243	Alarm—Rmt Spd Setpt Input High Alm
1:0210		Alarm Pent Spd Sotat Input Low Alarm
1.0244	T_ALARIVIS.ALIVI.SEL_244	
1:0245	Y_ALARMS.ALM.SEL_245	Alarm—Rmt Casc Setpt Input Falled
1:0246	Y_ALARMS.ALM.SEL_246	Alarm—Rmt Casc Setpt Input High Alm
1:0247	Y_ALARMS.ALM.SEL_247	Alarm—Rmt Casc Setpt Input Low Alarm
1:0248	Y_ALARMS.ALM.SEL_248	Alarm—Rmt Aux Setpt Input Failed
1:0249	Y ALARMS.ALM.SEL 249	Alarm—Rmt Aux Setot Input High Alm
1.0250	Y ALARMS ALM SEL 250	Alarm—Rmt Aux Setot Input Low Alarm
1:0251	$\nabla \Delta I \Delta RMS \Delta I M SEL 251$	Alarm—Rmt Extr Setot Input Eailed
1.0251		Alorm Det Extr Solet Input Lich Alm
1.0202		
1:0253	I ALARINO.ALIN.SEL_253	Alarm—Rmt Extr Setpt Input Low Alarm
1:0254	Y_ALARMS.ALM.SEL_254	Alarm—Sync Input Failed
1:0255	Y_ALARMS.ALM.SEL_255	Alarm—Sync Input High Alm
1:0256	Y_ALARMS.ALM.SEL_256	Alarm—Sync Input Low Alm
1:0257	Y ALARMS.ALM.SEL 257	Alarm—FSP Input Failed
1:0258	Y ALARMS.ALM.SEL 258	Alarm—FSP Input High Alm
1.0250	$\nabla \Delta I \Delta RMS \Delta I M SEI 250$	Alarm_FSP Input I ow Alm
1.0200		
1:0260	Y_ALARMS.ALM.SEL_260	Alarm—Monitor Input Failed
1:0261	Y_ALARMS.ALM.SEL_261	Alarm—Monitor Input High Alm
1:0262	Y_ALARMS.ALM.SEL_262	Alarm—Monitor Input Low Alm
1:0263		
1:0264	through 1:0331	Spare
1:0332	<u> </u>	
1.0333	Y ALARMS ALM SEL 333	Alarm—Act #1 (HP) Fault
1.0000		Alarm Act #1 Driver A Foult
1.0334		Alarm Act #1 Driver A Fault
1:0335		Alarm—Act #1 Driver B Fault
1:0336	Y_ALARMS.ALM.SEL_336	Alarm—Act #1 Driver C Fault
1:0337	Y_ALARMS.ALM.SEL_337	Alarm—Act #1 Load Fault
1:0338	Y_ALARMS.ALM.SEL_338	Alarm—Act #1 Load A/B Fault

1:0339	Y_ALARMS.ALM.SEL_339	Alarm—Act #1 Load C Fault
1:0340	Y_ALARMS.ALM.SEL_340	Alarm—Act #2 (LP) Fault
1:0341	Y_ALARMS.ALM.SEL_341	Alarm—Act #2 Driver A Fault
1:0342	Y ALARMS.ALM.SEL 342	Alarm—Act #2 Driver B Fault
1:0343	Y ALARMS.ALM.SEL 343	Alarm—Act #2 Driver C Fault
1:0344	Y ALARMS.ALM.SEL 344	Alarm—Act #1 (HP) Driver Alarm
1:0345	Y ALARMS.ALM.SEL 345	Alarm—Act #2 (LP) Driver Alarm
1:0346	Y ALARMS.ALM.SEL 346	Alarm—Relay #1 Kernel A Fault
1:0347	Y ALARMS ALM SEL 347	Alarm—Relay #1 A1 Driver Fault
1.0348	Y ALARMS ALM SEL 348	Alarm—Relay #1 A2 Driver Fault
1:0349	Y ALARMS ALM SEL 349	Alarm—Relay #1 A1 Fault
1:0350	Y ALARMS ALM SEL 350	Alarm—Relay #1 A1 Fault
1:0351	Y ALARMS ALM SEL 351	Alarm—Relay #1 B1 Driver Fault
1:0352	Y ALARMS ALM SEL 352	Alarm—Relay #1 B2 Driver Fault
1:0353	Y ALARMS ALM SEL 353	Alarm—Relay #1 B1 Fault
1:0354	Y ALARMS ALM SEL 354	Alarm—Relay #1 B2 Fault
1:0355	V ALARMS ALM SEL 355	Alarm—Relay #1 C1 Driver Fault
1:0356	V ALARMS ALM SEL 356	Alarm—Relay #1 C2 Driver Fault
1:0357	V ALARMS ALM SEL 357	Alarm—Relay #1 C1 Fault
1:0358		Alarm—Relay #1 C2 Fault
1:0350		Alarm—Relay #1 02 Fault
1.0359		Alarm Relay #1 C2 or A2 Fault
1.0360		Alarm Polov #1 B2 or C1 Foult
1.0301		Alarm Relay #1 D2 of C1 Fault
1.0302		Alarm Balay #2 A1 Driver Fault
1.0303		Alarm Balay #2 A2 Driver Fault
1.0304	T_ALARMS.ALM.SEL_304	Alarm Balay #2 A2 Load Fault
1.0305		Alarm Balay #2 B1 Driver Foult
1.0300		Alarm Balay #2 B1 Driver Fault
1.0307	I ALARING.ALM.SEL_307	Alarm Delay #2 D2 Driver Fault
1:0368	Y_ALARMS.ALM.SEL_308	Alarm Relay #2 B1 Load Fault
1:0369	Y_ALARMS.ALM.SEL_309	Alarm—Relay #2 B2 Load Fault
1:0370	Y_ALARMS.ALM.SEL_370	Alarm Relay #2 C1 Driver Fault
1:0371	Y_ALARMS.ALM.SEL_371	Alarm—Relay #2 C2 Driver Fault
1:0372	Y_ALARMS.ALM.SEL_372	Alarm—Relay #2 C1 Fault
1:0373	Y_ALARMS.ALM.SEL_373	Alarm—Relay #2 C2 Fault
1:0374	Y_ALARMS.ALM.SEL_374	Alarm—Relay #2 A1 or B1 Fault
1:0375	Y_ALARMS.ALM.SEL_375	Alarm Relay #2 C2 of A2 Fault
1:0376	Y_ALARMS.ALM.SEL_376	Alarm—Relay #2 B2 of C1 Fault
1:0377	Y_ALARMS.ALM.SEL_377	Alarm—Relay #3 A1 Driver Fault
1:0378	Y_ALARMS.ALM.SEL_378	Alarm—Relay #3 A2 Driver Fault
1:0379	Y_ALARMS.ALM.SEL_379	Alarm—Relay #3 A1 Fault
1:0380	Y_ALARMS.ALM.SEL_380	Alarm—Relay #3 A2 Fault
1:0381	Y_ALARMS.ALM.SEL_381	Alarm—Relay #3 B1 Driver Fault
1:0382	Y_ALARMS.ALM.SEL_382	Alarm—Relay #3 B2 Driver Fault
1:0383	Y_ALARMS.ALM.SEL_383	Alarm—Relay #3 B1 Fault
1:0384	Y_ALARMS.ALM.SEL_384	Alarm—Relay #3 B2 Fault
1:0385	Y_ALARMS.ALM.SEL_385	Alarm—Relay #3 C1 Driver Fault
1:0386	Y_ALARMS.ALM.SEL_386	Alarm—Relay #3 C2 Driver Fault
1:0387	Y_ALARMS.ALM.SEL_387	Alarm—Relay #3 C1 Fault
1:0388	Y_ALARMS.ALM.SEL_388	Alarm—Relay #3 C2 Fault
1:0389	Y_ALARMS.ALM.SEL_389	Alarm—Relay #3 A1 or B1 Fault
1:0390	Y_ALARMS.ALM.SEL_390	Alarm—Relay #3 C2 or A2 Fault
1:0391	Y_ALARMS.ALM.SEL_391	Alarm—Relay #3 B2 or C1 Fault
1:0392	Y_ALARMS.ALM.SEL_392	Alarm—Relay #4 A1 Driver Fault
1:0393	Y_ALARMS.ALM.SEL_393	Alarm—Relay #4 A2 Driver Fault
1:0394	Y_ALARMS.ALM.SEL_394	Alarm—Relay #4 A1 Fault
1:0395	Y_ALARMS.ALM.SEL_395	Alarm—Relay #4 A2 Fault
1:0396	Y_ALARMS.ALM.SEL_396	Alarm—Relay #4 B1 Driver Fault
1:0397	Y_ALARMS.ALM.SEL_397	Alarm—Relay #4 B2 Driver Fault
1:0398	Y_ALARMS.ALM.SEL_398	Alarm—Relay #4 B1 Fault
1:0399	Y ALARMS ALM SEL 399	Alarm—Relav #4 B2 Fault

1:0400	Y_ALARMS.ALM.SEL_400	Alarm—Relay #4 C1 Driver Fault
1:0401	Y ALARMS.ALM.SEL 401	Alarm—Relay #4 C2 Driver Fault
1:0402	Y ALARMS ALM SEL 402	Alarm—Relay #4 C1 Fault
1.0403	Y ALARMS ALM SEL 403	Alarm—Relay #4 C2 Fault
1:0404	Y ALARMS ALM SEL 100	Alarm—Relay #1 A1 or B1 Fault
1:0405		Alarm Polov #4 C2 or A2 Foult
1.0405		Alarm Delay #4 C2 OF A2 Fault
1:0406		Alarm—Relay #4 B2 or C1 Fault
1:0407	Y_ALARMS.ALM.SEL_407	Alarm—Relay #5 A1 Driver Fault
1:0408	Y_ALARMS.ALM.SEL_408	Alarm—Relay #5 A2 Driver Fault
1:0409	Y_ALARMS.ALM.SEL_409	Alarm—Relay #5 A1 Fault
1:0410	Y_ALARMS.ALM.SEL_410	Alarm—Relay #5 A2 Fault
1:0411	Y_ALARMS.ALM.SEL_411	Alarm—Relay #5 B1 Driver Fault
1:0412	Y_ALARMS.ALM.SEL_412	Alarm—Relay #5 B2 Driver Fault
1:0413	Y_ALARMS.ALM.SEL_413	Alarm—Relay #5 B1 Fault
1:0414	Y ALARMS.ALM.SEL 414	Alarm—Relay #5 B2 Fault
1:0415	Y ALARMS.ALM.SEL 415	Alarm—Relay #5 C1 Driver Fault
1.0416	Y ALARMS ALM SEL 416	Alarm—Relay #5 C2 Driver Fault
1:0417	Y ALARMS ALM SEL 417	Alarm—Relay #5 C1 Fault
1.0/18		Alarm_Relay #5 C2 Fault
1.0410		Alarm_Relay #5.02 r duit
1.0413		Alarm Polov #5 C2 or A2 Foult
1.0420		
1:0421	T_ALARMS.ALM.SEL_421	Alarm—Kelay #5 B2 Of C1 Fault
1:0422	Y_ALARMS.ALM.SEL_422	Alarm—Relay #6 A1 Driver Fault
1:0423	Y_ALARMS.ALM.SEL_423	Alarm—Relay #6 A2 Driver Fault
1:0424	Y_ALARMS.ALM.SEL_424	Alarm—Relay #6 A1 Fault
1:0425	Y_ALARMS.ALM.SEL_425	Alarm—Relay #6 A2 Fault
1:0426	Y_ALARMS.ALM.SEL_426	Alarm—Relay #6 B1 Driver Fault
1:0427	Y_ALARMS.ALM.SEL_427	Alarm—Relay #6 B2 Driver Fault
1:0428	Y ALARMS.ALM.SEL 428	Alarm—Relay #6 B1 Fault
1:0429	Y ALARMS.ALM.SEL 429	Alarm—Relay #6 B2 Fault
1:0430	Y ALARMS ALM SEL 430	Alarm—Relay #6 C1 Driver Fault
1.0431	Y ALARMS ALM SEL 431	Alarm—Relay #6 C2 Driver Fault
1:0432	Y ALARMS ALM SEL 432	Alarm—Relay #6 C1 Fault
1:0433	∇ ALARMS ALM SEL 433	Alarm—Relay #6 C2 Fault
1.0433		Alarm Delay #6.02 Fault
1.0434		Alarm Deley #0 AT OF DT Fault
1:0435	Y_ALARMS.ALM.SEL_435	Alarm—Relay #6 C2 or A2 Fault
1:0436	Y_ALARMS.ALM.SEL_436	Alarm—Relay #6 B2 or C1 Fault
1:0437	Y_ALARMS.ALM.SEL_437	Alarm—Relay #7 A1 Driver Fault
1:0438	Y_ALARMS.ALM.SEL_438	Alarm—Relay #7 A2 Driver Fault
1:0439	Y_ALARMS.ALM.SEL_439	Alarm—Relay #7 A1 Fault
1:0440	Y_ALARMS.ALM.SEL_440	Alarm—Relay #7 A2 Fault
1:0441	Y_ALARMS.ALM.SEL_441	Alarm—Relay #7 B1 Driver Fault
1:0442	Y_ALARMS.ALM.SEL_442	Alarm—Relay #7 B2 Driver Fault
1:0443	Y_ALARMS.ALM.SEL_443	Alarm—Relay #7 B1 Fault
1:0444	Y_ALARMS.ALM.SEL_444	Alarm—Relay #7 B2 Fault
1:0445	Y_ALARMS.ALM.SEL_445	Alarm—Relay #7 C1 Driver Fault
1:0446	Y ALARMS.ALM.SEI 446	Alarm—Relay #7 C2 Driver Fault
1:0447	Y ALARMS ALM SEL 447	Alarm—Relay #7 C1 Fault
1.0448	Y ALARMS ALM SEL 448	Alarm—Relay #7 C2 Fault
1.0440	$\nabla \Delta I \Delta RMS \Delta I M SEI 1/0$	Alarm_Relay #7 A1 or B1 Fault
1.0449		Alarm_Relay #7 C2 or A2 Fault
1.0451		Marm Polov #7 P2 or C1 Foult
1.0401		Alarm Bolov #9 A1 Driver Fault
1.0452		
1:0453	Y_ALARMS.ALM.SEL_453	Alarm—Relay #8 A2 Driver Fault
1:0454	Y_ALARMS.ALM.SEL_454	Alarm—Relay #8 A1 Fault
1:0455	Y_ALARMS.ALM.SEL_455	Alarm—Relay #8 A2 Fault
1:0456	Y_ALARMS.ALM.SEL_456	Alarm—Relay #8 B1 Driver Fault
1:0457	Y_ALARMS.ALM.SEL_457	Alarm—Relay #8 B2 Driver Fault
1:0458	Y_ALARMS.ALM.SEL_458	Alarm—Relay #8 B1 Fault
1:0459	Y_ALARMS.ALM.SEL_459	Alarm—Relay #8 B2 Fault
1:0460	Y ALARMS.ALM.SEL 460	Alarm—Relay #8 C1 Driver Fault

10461 Y. ALARMS ALM SEL 461 Alarm—Relay #8 C2 Driver Fault 10462 Y. ALARMS ALM SEL 463 Alarm—Relay #8 C2 Fault 10464 Y. ALARMS ALM SEL 463 Alarm—Relay #8 C2 or A2 Fault 10466 Y. ALARMS ALM SEL 466 Alarm—Relay #8 C2 or C1 Fault 10466 Y. ALARMS ALM SEL 466 Alarm—Relay #8 D2 or C1 Fault 10466 Y. ALARMS ALM SEL 466 Alarm—Relay #8 D2 or C1 Fault 10467 Y. ALARMS ALM SEL 468 Alarm—Relay #9 A2 Driver Fault 10468 Y. ALARMS ALM SEL 468 Alarm—Relay #9 A2 Driver Fault 10469 Y. ALARMS ALM SEL 468 Alarm—Relay #9 A2 Driver Fault 10470 Y. ALARMS ALM SEL 470 Alarm—Relay #9 A2 Fault 10470 Y. ALARMS ALM SEL 471 Alarm—Relay #9 A2 Driver Fault 10477 Y. ALARMS ALM SEL 472 Alarm—Relay #9 Driver Fault 10477 Y. ALARMS ALM SEL 472 Alarm—Relay #9 Driver Fault 10477 Y. ALARMS ALM SEL 474 Alarm—Relay #9 Driver Fault 10477 Y. ALARMS ALM SEL 476 Alarm—Relay #9 D1 Driver Fault 10477 Y. ALARMS ALM SEL 476 Alarm—Relay #9 D1 Driver Fault 10477 Y. ALARMS ALM SEL 476 Alarm—Relay #9 D1 Driver Fault 10477 Y. ALARMS ALM SEL 476 Alarm—Relay #9 D1 Driver Fault 10477 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Driver Fault 10477 Y. ALARMS ALM SEL 478 Alarm—Relay #9 C1 Driver Fault 10477 Y. ALARMS ALM SEL 478 Alarm—Relay #9 C1 Driver Fault 10478 Y. ALARMS ALM SEL 478 Alarm—Relay #9 C1 Driver Fault 10478 Y. ALARMS ALM SEL 479 Alarm—Relay #9 C1 Driver Fault 10478 Y. ALARMS ALM SEL 480 Alarm—Relay #9 C1 Driver Fault 10480 Y. ALARMS ALM SEL 481 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 483 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 484 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 484 Alarm—Relay #10 A1 Driver Fault 10480 Y. ALARMS ALM SEL 489 Alarm—Relay #11 A1 Fault 10480 Y. ALARMS ALM SEL 489 Alarm—Relay #11 A1 Fault 10480 Y. ALARMS ALM SEL 489 Alarm—Relay #11 A1 Fault 10480 Y. ALARMS ALM SEL 480 Alarm—Relay #11 A1 Fault 10480 Y. ALARMS ALM SEL 480 Alarm—Relay #11 A1 Fault 10480 Y. ALARMS ALM SEL 500 Alar			
10463 Y. ALARMS ALM SEL 462 Alarm—Relay #6 C1 Fault 10464 Y. ALARMS ALM SEL 464 Alarm—Relay #6 C2 Fault 10465 Y. ALARMS ALM SEL 466 Alarm—Relay #6 20 rol 7-Fault 10466 Y. ALARMS ALM SEL 466 Alarm—Relay #6 20 rol 7-Fault 10466 Y. ALARMS ALM SEL 466 Alarm—Relay #6 20 rol 7-Fault 10467 Y. ALARMS ALM SEL 466 Alarm—Relay #6 20 rol 7-Fault 10469 Y. ALARMS ALM SEL 467 Alarm—Relay #6 20 rol 7-Fault 10469 Y. ALARMS ALM SEL 469 Alarm—Relay #6 20 rol 7-Fault 10469 Y. ALARMS ALM SEL 469 Alarm—Relay #9 A1 Fault 10470 Y. ALARMS ALM SEL 470 Alarm—Relay #9 AF rault 10471 Y. ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10473 Y. ALARMS ALM SEL 472 Alarm—Relay #9 B1 Fault 10473 Y. ALARMS ALM SEL 473 Alarm—Relay #9 B1 Fault 10473 Y. ALARMS ALM SEL 474 Alarm—Relay #9 B2 rol 10 10473 Y. ALARMS ALM SEL 474 Alarm—Relay #9 B2 rol 10 10475 Y. ALARMS ALM SEL 476 Alarm—Relay #9 B2 rol 10 10476 Y. ALARMS ALM SEL 477 Alarm—Relay #9 B2 rol 10 10477 Y. ALARMS ALM SEL 477 Alarm—Relay #9 B2 rol 10 10477 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Driver Fault 10479 Y. ALARMS ALM SEL 479 Alarm—Relay #9 C1 Fault 10479 Y. ALARMS ALM SEL 479 Alarm—Relay #9 C1 Fault 10479 Y. ALARMS ALM SEL 479 Alarm—Relay #9 C1 Fault 10480 Y. ALARMS ALM SEL 480 Alarm—Relay #9 C1 Cr 10 10481 Y. ALARMS ALM SEL 480 Alarm—Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 481 Alarm—Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 484 Alarm—Relay #10 A1 Driver Fault 10486 Y. ALARMS ALM SEL 484 Alarm—Relay #10 A1 Driver Fault 10488 Y. ALARMS ALM SEL 484 Alarm—Relay #10 A1 Driver Fault 10488 Y. ALARMS ALM SEL 484 Alarm—Relay #10 C1 Driver Fault 10489 Y. ALARMS ALM SEL 484 Alarm—Relay #10 C1 Driver Fault 10489 Y. ALARMS ALM SEL 489 Alarm—Relay #10 C1 Driver Fault 10489 Y. ALARMS ALM SEL 489 Alarm—Relay #11 C1 Driver Fault 10489 Y. ALARMS ALM SEL 490 Alarm—Relay #11 C1 Driver Fault 10499 Y. ALARMS ALM SEL 490 Alarm—Relay	1:0461	Y_ALARMS.ALM.SEL_461	Alarm—Relay #8 C2 Driver Fault
10463 Y ALARMS ALM SEL 463 Alarm—Relay #8 A for B1 Fault 10464 Y ALARMS ALM SEL 465 Alarm—Relay #8 C2 or A2 Fault 10466 Y ALARMS ALM SEL 466 Alarm—Relay #8 A1 or B1 Fault 10466 Y ALARMS ALM SEL 467 Alarm—Relay #9 A1 Driver Fault 10468 Y ALARMS ALM SEL 469 Alarm—Relay #9 A1 Fault 10470 Y ALARMS ALM SEL 470 Alarm—Relay #9 A1 Fault 10470 Y ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10472 Y ALARMS ALM SEL 471 Alarm—Relay #9 B1 Fault 10472 Y ALARMS ALM SEL 475 Alarm—Relay #9 C1 Driver Fault 10474 Y ALARMS ALM SEL 475 Alarm—Relay #9 C1 Driver Fault 10476 Y ALARMS ALM SEL 475 Alarm—Relay #9 C1 Driver Fault 10476 Y ALARMS ALM SEL 476 Alarm—Relay #9 C1 Fault 10477 Y ALARMS ALM SEL 476 Alarm—Relay #0 C1 Fault 10476 Y ALARMS ALM SEL 477 Alarm—Relay #0 A1 or B1 Fault 10477 Y	1:0462	Y_ALARMS.ALM.SEL_462	Alarm—Relay #8 C1 Fault
10464 Y ALARMS ALM SEL 466 Alarm—Relay #8 A1 or B1 Fault 10465 Y ALARMS ALM SEL 466 Alarm—Relay #8 B2 or C1 Fault 10466 Y ALARMS ALM SEL 467 Alarm—Relay #9 A2 Driver Fault 10466 Y ALARMS ALM SEL 469 Alarm—Relay #9 A1 Fault 10469 Y ALARMS ALM SEL 470 Alarm—Relay #9 A2 Fault 10472 Y ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10473 Y ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10474 Y ALARMS ALM SEL 473 Alarm—Relay #9 B2 Fault 10475 Y ALARMS ALM SEL 476 Alarm—Relay #9 B2 Fault 10476 Y ALARMS ALM SEL 477 Alarm—Relay #9 C1 Driver Fault 10476 Y ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10478 Y ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10479 Y ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10480 Y ALARMS ALM SEL 478 Alarm—Relay #9 Low Fault 10481 Y ALARMS A	1:0463	Y_ALARMS.ALM.SEL_463	Alarm—Relay #8 C2 Fault
10466 Y. ALARMS ALM SEL. 466 Alarm—Relay #8 2or C1 Fault 10466 Y. ALARMS ALM SEL. 467 Alarm—Relay #9 A1 Driver Fault 10468 Y. ALARMS ALM SEL. 469 Alarm—Relay #9 A1 Driver Fault 10470 Y. ALARMS ALM SEL. 470 Alarm—Relay #9 A2 Fault 10470 Y. ALARMS ALM SEL. 471 Alarm—Relay #9 A1 Driver Fault 10471 Y. ALARMS ALM SEL. 471 Alarm—Relay #9 B1 Driver Fault 10472 Y. ALARMS ALM SEL. 473 Alarm—Relay #9 B1 Fault 10473 Y. ALARMS ALM SEL. 473 Alarm—Relay #9 B1 Fault 10474 Y. ALARMS ALM SEL. 476 Alarm—Relay #9 C1 Driver Fault 10474 Y. ALARMS ALM SEL. 476 Alarm—Relay #9 C1 Driver Fault 10477 Y. ALARMS ALM SEL. 476 Alarm—Relay #9 C1 Fault 10479 Y. ALARMS ALM SEL 476 Alarm—Relay #9 C1 Fault 10479 Y. ALARMS ALM SEL 480 Alarm—Relay #9 C1 Fault 10479 Y. ALARMS ALM SEL 480 Alarm—Relay #10 A1 Driver Fault 10481 Y. ALARMS ALM SEL 481 Alarm—Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault	1:0464	Y_ALARMS.ALM.SEL_464	Alarm—Relay #8 A1 or B1 Fault
10466 Y. ALARMS ALM SEL 466 Alarm—Relay #9 A2 Driver Fault 10467 Y. ALARMS ALM SEL 468 Alarm—Relay #9 A2 Driver Fault 10468 Y. ALARMS ALM SEL 469 Alarm—Relay #9 A2 Driver Fault 10470 Y. ALARMS ALM SEL 470 Alarm—Relay #9 A2 Fault 10471 Y. ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10471 Y. ALARMS ALM SEL 471 Alarm—Relay #9 B1 Driver Fault 10473 Y. ALARMS ALM SEL 473 Alarm—Relay #9 D2 Fault 10473 Y. ALARMS ALM SEL 476 Alarm—Relay #9 D2 Fault 10475 Y. ALARMS ALM SEL 476 Alarm—Relay #9 C1 Fault 10474 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10475 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10476 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10477 Y. ALARMS ALM SEL 477 Alarm—Relay #9 C1 Fault 10478 Y. ALARMS ALM SEL 478 Alarm—Relay #9 C1 Fault 10477 Y. ALARMS ALM SEL 479 Alarm—Relay #9 C1 Fault 10477 Y. ALARMS ALM SEL 479 Alarm—Relay #10 A1 Prover Fault 10481 Y. AL	1:0465	Y_ALARMS.ALM.SEL_465	Alarm—Relay #8 C2 or A2 Fault
10467 Y ALARMS ALM SEL, 467 Alarm—Relay #9 A1 Driver Fault 10468 Y ALARMS ALM SEL, 460 Alarm—Relay #9 A1 Fault 10470 Y ALARMS ALM SEL, 470 Alarm—Relay #9 A1 Fault 10470 Y ALARMS ALM SEL, 471 Alarm—Relay #9 B1 Driver Fault 10472 Y ALARMS ALM SEL, 471 Alarm—Relay #9 B1 Fault 10474 Y ALARMS ALM SEL, 473 Alarm—Relay #9 D1 Fault 10474 Y ALARMS ALM SEL, 476 Alarm—Relay #9 C1 Driver Fault 10476 Y ALARMS ALM SEL, 477 Alarm—Relay #9 C1 Driver Fault 10476 Y ALARMS ALM SEL, 478 Alarm—Relay #9 C1 Fault 10476 Y ALARMS ALM SEL, 478 Alarm—Relay #9 C2 Fault 10477 Y ALARMS ALM SEL, 478 Alarm—Relay #9 C2 Fault 10478 Y ALARMS ALM SEL, 478 Alarm—Relay #10 C1 Fault 10479 Y ALARMS ALM SEL, 480 Alarm—Relay #10 C1 Fault 10481 Y ALARMS ALM SEL, 481 Alarm—Relay #10 A1 Driver Fault 10484 Y <	1:0466	Y_ALARMS.ALM.SEL_466	Alarm—Relay #8 B2 or C1 Fault
1:0468 Y. ALARMS ALM SEL. 468 Alarm—Relay #9 A2 Fault 1:0469 Y. ALARMS ALM SEL. 470 Alarm—Relay #9 A1 Fault 1:0470 Y. ALARMS ALM SEL. 470 Alarm—Relay #9 B1 Fault 1:0471 Y. ALARMS ALM SEL. 471 Alarm—Relay #9 B1 Fault 1:0473 Y. ALARMS ALM SEL. 472 Alarm—Relay #9 B1 Fault 1:0473 Y. ALARMS ALM SEL. 474 Alarm—Relay #9 C1 Driver Fault 1:0474 Y. ALARMS ALM SEL. 475 Alarm—Relay #9 C1 Driver Fault 1:0475 Y. ALARMS ALM SEL. 476 Alarm—Relay #9 C1 Driver Fault 1:0476 Y. ALARMS ALM SEL. 477 Alarm—Relay #9 C1 Driver Fault 1:0478 Y. ALARMS ALM SEL. 478 Alarm—Relay #9 A1 or B1 Fault 1:0478 Y. ALARMS ALM SEL 478 Alarm—Relay #10 A1 or B1 Fault 1:0480 Y. ALARMS ALM SEL 481 Alarm—Relay #10 A1 Driver Fault 1:0482 Y. ALARMS ALM SEL 482 Alarm—Relay #10 A1 Driver Fault 1:0483 Y. ALARMS ALM SEL 482 Alarm—Relay #10 D1 Driver Fault 1:0484 Y. ALARMS ALM SEL 486 Alarm—Relay #10 D1 Driver Fault 1:0484 Y. ALARMS ALM SEL 486 Alarm—Relay #10 D1 Driver Fault<	1:0467	Y_ALARMS.ALM.SEL_467	Alarm—Relay #9 A1 Driver Fault
10469 Y. ALARMS ALM SEL 470 Alarm-Relay #9 A2 Fault 10470 Y. ALARMS ALM SEL 471 Alarm-Relay #9 A2 Fault 10471 Y. ALARMS ALM SEL 471 Alarm-Relay #9 B1 Driver Fault 10472 Y. ALARMS ALM SEL 473 Alarm-Relay #9 B1 Fault 10474 Y. ALARMS ALM SEL 473 Alarm-Relay #9 C1 Driver Fault 10474 Y. ALARMS ALM SEL 476 Alarm-Relay #9 C1 Driver Fault 10476 Y. ALARMS ALM SEL 476 Alarm-Relay #9 C1 Driver Fault 10476 Y. ALARMS ALM SEL 476 Alarm-Relay #9 C1 Priver Fault 10477 Y. ALARMS ALM SEL 478 Alarm-Relay #9 C2 Fault 10478 Y. ALARMS ALM SEL 478 Alarm-Relay #9 C2 or C1 Fault 10479 Y. ALARMS ALM SEL 480 Alarm-Relay #10 A1 Driver Fault 10481 Y. ALARMS ALM SEL 481 Alarm-Relay #10 A1 Driver Fault 10482 Y. ALARMS ALM SEL 482 Alarm-Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 483 Alarm-Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 484 Alarm-Relay #10 A1 Driver Fault 10484 Y. ALARMS ALM SEL 484 Alarm-Relay #10 A1 Driver Fault	1:0468	Y_ALARMS.ALM.SEL_468	Alarm—Relay #9 A2 Driver Fault
1:0470 Y. ALARMSALM/SEL 470 Alarm—Relay #9 A2 Fault 1:0471 Y. ALARMSALM/SEL 472 Alarm—Relay #9 B1 Driver Fault 1:0472 Y. ALARMSALM/SEL 472 Alarm—Relay #9 B1 Fault 1:0473 Y. ALARMSALM/SEL 472 Alarm—Relay #9 B2 Fault 1:0474 Y. ALARMSALM/SEL 474 Alarm—Relay #9 B2 Fault 1:0475 Y. ALARMSALM/SEL 476 Alarm—Relay #9 C1 Driver Fault 1:0476 Y. ALARMSALM/SEL 476 Alarm—Relay #9 C1 Driver Fault 1:0477 Y. ALARMSALM/SEL 477 Alarm—Relay #9 C1 Fault 1:0478 Y. ALARMSALM/SEL 477 Alarm—Relay #9 A1 or B1 Fault 1:0479 Y. ALARMSALM/SEL 477 Alarm—Relay #9 A2 routt 1:0480 Y. ALARMSALM/SEL 481 Alarm—Relay #10 A1 Driver Fault 1:0482 Y. ALARMSALM/SEL 481 Alarm—Relay #10 A1 Driver Fault 1:0484 Y. ALARMSALM/SEL 482 Alarm—Relay #10 A1 Driver Fault 1:0484 Y. ALARMSALM/SEL 482 Alarm—Relay #10 A1 Driver Fault 1:0484 Y. ALARMSALM/SEL 484 Alarm—Relay #10 A1 Driver Fault 1:0484 Y. ALARMSALM/SEL 482 Alarm—Relay #10 A2 Fault 1:0	1:0469	Y_ALARMS.ALM.SEL_469	Alarm—Relay #9 A1 Fault
1:0471 Y_ALARMSALM.SEL_471 [Alarm—Relay #9 B1 Driver Fault 1:0472 Y_ALARMSALM.SEL_472 [Alarm—Relay #9 B2 Driver Fault 1:0473 Y_ALARMSALM.SEL_473 [Alarm—Relay #9 B2 Driver Fault 1:0474 Y_ALARMSALM.SEL_475 [Alarm—Relay #9 C1 Driver Fault 1:0476 Y_ALARMSALM.SEL_476 [Alarm—Relay #9 C1 Driver Fault 1:0476 Y_ALARMSALM.SEL_477 [Alarm—Relay #9 C1 Fault 1:0477 Y_ALARMSALM.SEL_478 [Alarm—Relay #9 C1 Fault 1:0478 Y_ALARMSALM.SEL_478 [Alarm—Relay #9 C1 Fault 1:0479 Y_ALARMSALM.SEL_480 [Alarm—Relay #9 C1 Fault 1:0481 Y_ALARMSALM.SEL_480 [Alarm—Relay #10 A1 Driver Fault 1:0482 Y_ALARMSALM.SEL_481 [Alarm—Relay #10 A1 Driver Fault 1:0483 Y_ALARMSALM.SEL_482 [Alarm—Relay #10 A1 Driver Fault 1:0484 Y_ALARMSALM.SEL_484 [Alarm—Relay #10 A1 Driver Fault 1:0485 Y_ALARMSALM.SEL_481 [Alarm—Relay #10 A1 Driver Fault 1:0484 Y_ALARMSALM.SEL_482 [Alarm—Relay #10 B2 Driver Fault 1:0484 Y_ALARMSALM.SEL_484 [Alarm—Relay #10 B2 Driver Fault	1:0470	Y_ALARMS.ALM.SEL_470	Alarm—Relay #9 A2 Fault
1:0472 Y_ALARMSALM.SEL_473 Alarm—Relay #9 B1 Fault 1:0473 Y_ALARMSALM.SEL_474 Alarm—Relay #9 B1 Fault 1:0474 Y_ALARMSALM.SEL_475 Alarm—Relay #9 C1 Driver Fault 1:0475 Y_ALARMSALM.SEL_476 Alarm—Relay #9 C1 Driver Fault 1:0476 Y_ALARMSALM.SEL_476 Alarm—Relay #9 C1 Fault 1:0477 Y_ALARMSALM.SEL_478 Alarm—Relay #9 C2 Fault 1:0478 Y_ALARMSALM.SEL_478 Alarm—Relay #9 C2 Fault 1:0479 Y_ALARMSALM.SEL_478 Alarm—Relay #9 C2 rout 1:0480 Y_ALARMSALM.SEL_481 Alarm—Relay #10 A1 Driver Fault 1:0481 Y_ALARMSALM.SEL_481 Alarm—Relay #10 A1 Driver Fault 1:0482 Y_ALARMSALM.SEL_482 Alarm—Relay #10 A1 Driver Fault 1:0484 Y_ALARMSALM.SEL_484 Alarm—Relay #10 A1 Driver Fault 1:0485 Y_ALARMSALM.SEL_484 Alarm—Relay #10 A1 Driver Fault 1:0486 Y_ALARMSALM.SEL_484 Alarm—Relay #10 B1 Driver Fault 1:0486 Y_ALARMSALM.SEL_484 Alarm—Relay #10 B1 Driver Fault 1:0487 Y_ALARMSALM.SEL_484 Alarm—Relay #110 B1 Driver Fault 1:0488 <td>1:0471</td> <td>Y_ALARMS.ALM.SEL_471</td> <td>Alarm—Relay #9 B1 Driver Fault</td>	1:0471	Y_ALARMS.ALM.SEL_471	Alarm—Relay #9 B1 Driver Fault
10473 Y_ALARMS ALM.SEL_473 Marm—Relay #9 E1 Fault 10474 Y_ALARMS.ALM.SEL_475 Marm—Relay #9 C1 Driver Fault 10475 Y_ALARMS.ALM.SEL_476 Alarm—Relay #9 C1 Driver Fault 10476 Y_ALARMS.ALM.SEL_477 Alarm—Relay #9 C1 Fault 10477 Y_ALARMS.ALM.SEL_477 Alarm—Relay #9 C1 Fault 10478 Y_ALARMS.ALM.SEL_479 Alarm—Relay #9 C2 or A2 Fault 10479 Y_ALARMS.ALM.SEL_480 Alarm—Relay #9 D2 or C1 Fault 10480 Y_ALARMS.ALM.SEL_481 Alarm—Relay #10 A1 Driver Fault 10481 Y_ALARMS.ALM.SEL_482 Alarm—Relay #10 A1 Driver Fault 10482 Y_ALARMS.ALM.SEL_484 Alarm—Relay #10 A1 Driver Fault 10485 Y_ALARMS.ALM.SEL_484 Alarm—Relay #10 A2 Fault 10486 Y_ALARMS.ALM.SEL_487 Alarm—Relay #10 B2 Driver Fault 10486 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C1 Driver Fault 10488 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C1 Driver Fault 10490 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C1 Driver Fault 10490 Y_ALARMS.ALM.SEL_492 Alarm—Relay #11 C1 Driver Fault <t< td=""><td>1:0472</td><td>Y_ALARMS.ALM.SEL_472</td><td>Alarm—Relay #9 B2 Driver Fault</td></t<>	1:0472	Y_ALARMS.ALM.SEL_472	Alarm—Relay #9 B2 Driver Fault
10474 Y_ALARMS ALM.SEL_474 Alarm—Relay #9 C1 Driver Fault 10475 Y_ALARMS ALM.SEL_475 Alarm—Relay #9 C1 Driver Fault 10476 Y_ALARMS ALM.SEL_476 Alarm—Relay #9 C1 Fault 10477 Y_ALARMS ALM.SEL_478 Alarm—Relay #9 C1 Fault 10479 Y_ALARMS ALM.SEL_478 Alarm—Relay #9 C2 Fault 10479 Y_ALARMS ALM.SEL_480 Alarm—Relay #9 C2 or C1 Fault 10480 Y_ALARMS ALM.SEL_480 Alarm—Relay #10 A1 Driver Fault 10481 Y_ALARMS ALM.SEL_483 Alarm—Relay #10 A1 Driver Fault 10482 Y_ALARMS ALM.SEL_483 Alarm—Relay #10 A1 Fault 10484 Y_ALARMS ALM.SEL_483 Alarm—Relay #10 A2 Fault 10484 Y_ALARMS ALM.SEL_483 Alarm—Relay #10 A1 Fault 10484 Y_ALARMS ALM.SEL_485 Alarm—Relay #10 B2 Driver Fault 10486 Y_ALARMS ALM.SEL_485 Alarm—Relay #10 B2 Driver Fault 10486 Y_ALARMS ALM.SEL_489 Alarm—Relay #10 C2 Driver Fault 10487 Y_ALARMS ALM.SEL_491 Alarm—Relay #10 C2 Driver Fault 10489 Y_ALARMS ALM.SEL_493 Alarm—Relay #11 A1 Toriver Fault 10489 </td <td>1:0473</td> <td>Y_ALARMS.ALM.SEL_473</td> <td>Alarm—Relay #9 B1 Fault</td>	1:0473	Y_ALARMS.ALM.SEL_473	Alarm—Relay #9 B1 Fault
1:0476 Y_ALARMS ALM.SEL_475 Platm—Relay #0 C1 Driver Fault 1:0476 Y_ALARMS ALM.SEL_476 Alarm—Relay #0 C1 Driver Fault 1:0477 Y_ALARMS.ALM.SEL_477 Alarm—Relay #0 C1 Driver Fault 1:0478 Y_ALARMS.ALM.SEL_479 Alarm—Relay #0 C1 Driver Fault 1:0480 Y_ALARMS.ALM.SEL_479 Alarm—Relay #0 C1 Driver Fault 1:0480 Y_ALARMS.ALM.SEL_481 Alarm—Relay #0 A1 Driver Fault 1:0481 Y_ALARMS.ALM.SEL_481 Alarm—Relay #10 A1 Driver Fault 1:0483 Y_ALARMS.ALM.SEL_484 Alarm—Relay #10 A1 Driver Fault 1:0484 Y_ALARMS.ALM.SEL_484 Alarm—Relay #10 A2 Fault 1:0485 Y_ALARMS.ALM.SEL_487 Alarm—Relay #10 B2 Driver Fault 1:0486 Y_ALARMS.ALM.SEL_487 Alarm—Relay #10 C2 Driver Fault 1:0487 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C2 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C2 Driver Fault 1:0490 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C2 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_492 Alarm—Relay #10 C2 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm—Relay #11 C2 Drive	1:0474	Y_ALARMS.ALM.SEL_474	Alarm—Relay #9 B2 Fault
1.0470 T_ALARMS.ALM.SEL_477 Alarm—Relay #9 C1 Diver Fault 1.0478 Y_ALARMS.ALM.SEL_477 Alarm—Relay #9 C1 Fault 1.0478 Y_ALARMS.ALM.SEL_479 Alarm—Relay #9 C1 Fault 1.0479 Y_ALARMS.ALM.SEL_479 Alarm—Relay #9 C2 or A2 Fault 1.0480 Y_ALARMS.ALM.SEL_481 Alarm—Relay #9 C2 or A2 Fault 1.0481 Y_ALARMS.ALM.SEL_482 Alarm—Relay #10 A1 Driver Fault 1.0483 Y_ALARMS.ALM.SEL_482 Alarm—Relay #10 A1 Driver Fault 1.0484 Y_ALARMS.ALM.SEL_485 Alarm—Relay #10 A2 Fault 1.0485 Y_ALARMS.ALM.SEL_485 Alarm—Relay #10 A2 Fault 1.0486 Y_ALARMS.ALM.SEL_487 Alarm—Relay #10 A2 Fault 1.0486 Y_ALARMS.ALM.SEL_487 Alarm—Relay #16 C2 Driver Fault 1.0488 Y_ALARMS.ALM.SEL_489 Alarm—Relay #16 C2 Driver Fault 1.0489 Y_ALARMS.ALM.SEL_490 Alarm—Relay #16 C2 Driver Fault 1.0491 Y_ALARMS.ALM.SEL_491 Alarm—Relay #16 C2 Driver Fault 1.0492 Y_ALARMS.ALM.SEL_493 Alarm—Relay #11 C2 or A2 Fault 1.0493 Y_ALARMS.ALM.SEL_493 Alarm—Relay #11 A1 or B1 Fault	1:0475	Y_ALARINS.ALM.SEL_475	Alarm Relay #9 C1 Driver Fault
1.047/1 1.242 1.2478 1.242 1.2478 </td <td>1.0476</td> <td>Y ALARIVIS.ALIVI.SEL_470</td> <td>Alarm Relay #9 C1 Driver Fault</td>	1.0476	Y ALARIVIS.ALIVI.SEL_470	Alarm Relay #9 C1 Driver Fault
10470 Y_ALARMSALM.SEL_479 Alarm-Relay #9 A or B1 Fault 10480 Y_ALARMSALM.SEL_480 Alarm-Relay #9 B2 or C1 Fault 10480 Y_ALARMSALM.SEL_481 Alarm-Relay #10 A1 Driver Fault 10482 Y_ALARMSALM.SEL_482 Alarm-Relay #10 A1 Driver Fault 10483 Y_ALARMSALM.SEL_482 Alarm-Relay #10 A1 Driver Fault 10484 Y_ALARMSALM.SEL_482 Alarm-Relay #10 A1 Driver Fault 10485 Y_ALARMSALM.SEL_484 Alarm-Relay #10 D1 Driver Fault 10486 Y_ALARMSALM.SEL_485 Alarm-Relay #10 B1 Driver Fault 10486 Y_ALARMSALM.SEL_483 Alarm-Relay #10 B1 Driver Fault 10486 Y_ALARMSALM.SEL_487 Alarm-Relay #11 Fault 10487 Y_ALARMSALM.SEL_483 Alarm-Relay #11 Fault 10488 Y_ALARMSALM.SEL_481 Alarm-Relay #11 C1 Driver Fault 10490 Y_ALARMSALM.SEL_490 Alarm-Relay #11 C1 Driver Fault 10491 Y_ALARMSALM.SEL_493 Alarm-Relay #11 C1 Driver Fault 10492 Y_ALARMSALM.SEL_493 Alarm-Relay #10 C2 Driver Fault 10493 Y_ALARMSALM.SEL_493 Alarm-Relay #11 C1 Driver Fault	1.0477	V ALARING.ALM.SEL_477	Alarm—Relay #9 C1 Fault
Instruct Instruct Instruct Instruct 10480 Y_ALARMSALM.SEL_480 Alarm—Relay #9 B2 or C1 Fault 10481 Y_ALARMSALM.SEL_481 Alarm—Relay #10 A1 Driver Fault 10482 Y_ALARMSALM.SEL_482 Alarm—Relay #10 A1 Driver Fault 10484 Y_ALARMSALM.SEL_483 Alarm—Relay #10 A1 Driver Fault 10484 Y_ALARMSALM.SEL_484 Alarm—Relay #10 A1 Eault 10485 Y_ALARMSALM.SEL_486 Alarm—Relay #10 B2 Driver Fault 10486 Y_ALARMSALM.SEL_486 Alarm—Relay #10 B2 Driver Fault 10487 Y_ALARMSALM.SEL_486 Alarm—Relay #10 C1 Driver Fault 10488 Y_ALARMSALM.SEL_480 Alarm—Relay #11 Fault 10489 Y_ALARMSALM.SEL_481 Alarm—Relay #11 C2 Driver Fault 10490 Y_ALARMSALM.SEL_491 Alarm—Relay #10 C1 Driver Fault 10491 Y_ALARMSALM.SEL_491 Alarm—Relay #10 L2 Driver Fault 10492 Y_ALARMSALM.SEL_491 Alarm—Relay #11 C1 Driver Fault 10493 Y_ALARMSALM.SEL_494 Alarm—Relay #11 C1 Driver Fault 10494 Y_ALARMSALM.SEL_494 Alarm—Relay #11 C1 Driver Fault <td< td=""><td>1:0479</td><td>$\nabla \Delta I \Delta RMS \Delta I M SEL 470$</td><td>Alarm_Relay #9.02 Fault</td></td<>	1:0479	$\nabla \Delta I \Delta RMS \Delta I M SEL 470$	Alarm_Relay #9.02 Fault
10.030 1.0481 Y_ALARMS ALM.SEL 481 Alarm—Relay #10 A1 Driver Fault 10.0482 Y_ALARMS ALM.SEL 482 Alarm—Relay #10 A1 Driver Fault 10.0483 Y_ALARMS ALM.SEL 482 Alarm—Relay #10 A1 Driver Fault 10.0484 Y_ALARMS ALM.SEL 483 Alarm—Relay #10 A1 Driver Fault 10.0485 Y_ALARMS ALM.SEL 486 Alarm—Relay #10 B1 Driver Fault 10.0486 Y_ALARMS.ALM.SEL 486 Alarm—Relay #10 B1 Driver Fault 10.0487 Y_ALARMS.ALM.SEL 486 Alarm—Relay #10 B1 Driver Fault 10.0488 Y_ALARMS.ALM.SEL 486 Alarm—Relay #11 Fault 10.0488 Y_ALARMS.ALM.SEL 480 Alarm—Relay #11 Fault 10.0490 Y_ALARMS.ALM.SEL 480 Alarm—Relay #11 Fault 10.0491 Y_ALARMS.ALM.SEL 490 Alarm—Relay #11 Fault 10.0491 Y_ALARMS.ALM.SEL 492 Alarm—Relay #10 C1 Driver Fault 10.0492 Y_ALARMS.ALM.SEL 492 Alarm—Relay #11 C1 C2 Or A2 Fault 10.0493 Y_ALARMS.ALM.SEL 492 Alarm—Relay #11 A1 Driver Fault 10.0494 Y_ALARMS.ALM.SEL 496 Alarm—Relay #11 A1 Driver Fault 10.0496 Y_ALARMS.ALM.SEL 496 Alarm—Rela	1:0480	Y ALARMS ALM SEL 480	Alarm—Relay #9 C2 or A2 Fault
10:452 Y ALARMS ALM.SEL 482 Alarm—Relay #10 A1 Driver Fault 10:463 Y ALARMS ALM.SEL 483 Alarm—Relay #10 A1 Driver Fault 10:464 Y ALARMS ALM.SEL 484 Alarm—Relay #10 A2 Fault 10:465 Y ALARMS ALM.SEL 486 Alarm—Relay #10 B1 Driver Fault 10:468 Y ALARMS ALM.SEL 486 Alarm—Relay #10 B1 Driver Fault 10:47 Y ALARMS ALM.SEL 486 Alarm—Relay #10 C1 Driver Fault 10:488 Y ALARMS ALM.SEL 489 Alarm—Relay #10 C2 Driver Fault 10:499 Y ALARMS ALM.SEL 490 Alarm—Relay #16 C2 Driver Fault 10:491 Y ALARMS ALM.SEL 491 Alarm—Relay #10 C2 Driver Fault 10:492 Y ALARMS ALM.SEL 492 Alarm—Relay #11 A1 Driver Fault 10:493 Y ALARMS ALM.SEL 493 Alarm—Relay #11 A1 Driver Fault 10:494 Y ALARMS ALM.SEL 493 Alarm—Relay #11 A1 Driver Fault 10:495 Y ALARMS ALM.SEL	1:0481	Y ALARMS ALM SEL 481	Alarm—Relay #9 B2 or C1 Fault
1:0483 Y_ALARMS_ALM.SEL_483 Alarm—Relay #10 A1 Driver Fault 1:0484 Y_ALARMS_ALM.SEL_484 Alarm—Relay #10 A1 Fault 1:0485 Y_ALARMS_ALM.SEL_485 Alarm—Relay #10 A2 Fault 1:0486 Y_ALARMS_ALM.SEL_485 Alarm—Relay #10 B2 Driver Fault 1:0487 Y_ALARMS_ALM.SEL_486 Alarm—Relay #10 B2 Driver Fault 1:0488 Y_ALARMS_ALM.SEL_487 Alarm—Relay #1Fault 1:0489 Y_ALARMS_ALM.SEL_480 Alarm—Relay #1Fault 1:0489 Y_ALARMS_ALM.SEL_480 Alarm—Relay #116 C2 Driver Fault 1:0490 Y_ALARMS_ALM.SEL_492 Alarm—Relay #10 C2 Driver Fault 1:0493 Y_ALARMS_ALM.SEL_492 Alarm—Relay #10 A1 or B1 Fault 1:0493 Y_ALARMS_ALM.SEL_494 Alarm—Relay #10 A1 or B1 Fault 1:0496 Y_ALARMS_ALM.SEL_495 Alarm—Relay #11 A1 Driver Fault 1:0496 Y_ALARMS_ALM.SEL_498 Alarm—Relay #11 A2 Driver Fault 1:0496 Y_ALARMS_ALM.SEL_498 Alarm—Relay #11 A2 Driver Fault 1:0496 Y_ALARMS_ALM.SEL_500 Alarm—Relay #11 A2 Fault 1:0500 Y_ALARMS_ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault	1:0482	Y ALARMS ALM SEL 482	Alarm—Relay #10 A1 Driver Fault
1:0484 Y_ALARMS.ALM.SEL_484 Alarm-Relay #10 A1 Fault 1:0485 Y_ALARMS.ALM.SEL_485 Alarm-Relay #10 B1 Driver Fault 1:0486 Y_ALARMS.ALM.SEL_486 Alarm-Relay #10 B1 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_487 Alarm-Relay #10 B1 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_488 Alarm-Relay #1Fault 1:0490 Y_ALARMS.ALM.SEL_480 Alarm-Relay #10 C1 Driver Fault 1:0490 Y_ALARMS.ALM.SEL_491 Alarm-Relay #10 C1 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm-Relay #10 C1 Driver Fault 1:0493 Y_ALARMS.ALM.SEL_493 Alarm-Relay #16ault 1:0494 Y_ALARMS.ALM.SEL_493 Alarm-Relay #10 C1 Driver Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm-Relay #10 B2 or C1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm-Relay #10 B2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A1 Driver Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A2 Fault 1:0497 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A2 Fault 1:0498 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A2 Fault <	1:0483	Y ALARMS.ALM.SEL 483	Alarm—Relay #10 A1 Driver Fault
1:0485 Y_ALARMS.ALM.SEL_485 Alarm-Relay #10 A2 Fault 1:0486 Y_ALARMS.ALM.SEL_486 Alarm-Relay #10 B2 Driver Fault 1:0487 Y_ALARMS.ALM.SEL_487 Alarm-Relay #10 B2 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_489 Alarm-Relay #1Fault 1:0489 Y_ALARMS.ALM.SEL_489 Alarm-Relay #1Fault 1:0490 Y_ALARMS.ALM.SEL_490 Alarm-Relay #1Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm-Relay #10 C2 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm-Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_492 Alarm-Relay #10 C2 Driver Fault 1:0494 Y_ALARMS.ALM.SEL_494 Alarm-Relay #10 A1 or B1 Fault 1:0493 Y_ALARMS.ALM.SEL_495 Alarm-Relay #10 A2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #10 B2 Driver Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A1 Driver Fault 1:0496 Y_ALARMS.ALM.SEL_498 Alarm-Relay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A2 Driver Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A2 Driver Fault	1:0484	Y_ALARMS.ALM.SEL_484	Alarm—Relay #10 A1 Fault
1:0486 Y_ALARMS.ALM.SEL_486 Alarm-Relay #10 B1 Driver Fault 1:0487 Y_ALARMS.ALM.SEL_487 Alarm-Relay #10 B2 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_488 Alarm-Relay #1Fault 1:0489 Y_ALARMS.ALM.SEL_489 Alarm-Relay #1Fault 1:0490 Y_ALARMS.ALM.SEL_489 Alarm-Relay #10 C1 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm-Relay #10 C2 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_493 Alarm-Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_493 Alarm-Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_494 Alarm-Relay #1Fault 1:0494 Y_ALARMS.ALM.SEL_495 Alarm-Relay #1Fault 1:0495 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 0 C2 or A2 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 0 C2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A2 Driver Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_501 Alarm-Relay #11 A2 Driver Fault 1:0500 Y_ALARMS.ALM.SEL_503 Alarm-Relay #11 A2 Driver Fault 1:0500	1:0485	Y_ALARMS.ALM.SEL_485	Alarm—Relay #10 A2 Fault
1:0487 Y_ALARMS.ALM.SEL_487 Alarm—Relay #10 B2 Driver Fault 1:0488 Y_ALARMS.ALM.SEL_488 Alarm—Relay #1Fault 1:0489 Y_ALARMS.ALM.SEL_489 Alarm—Relay #1Fault 1:0490 Y_ALARMS.ALM.SEL_490 Alarm—Relay #10 C1 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm—Relay #10 C1 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm—Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_493 Alarm—Relay #1Fault 1:0494 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 B2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A2 Driver Fault 1:0497 Y_ALARMS.ALM.SEL_497 Alarm—Relay #11 A2 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_498 Alarm—Relay #11 A2 Driver Fault 1:0509 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A2 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B2 Fault 1:0503 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault <td>1:0486</td> <td>Y_ALARMS.ALM.SEL_486</td> <td>Alarm—Relay #10 B1 Driver Fault</td>	1:0486	Y_ALARMS.ALM.SEL_486	Alarm—Relay #10 B1 Driver Fault
1:0488 Y_ALARMS.ALM.SEL_488 Alarm—Relay #1Fault 1:0499 Y_ALARMS.ALM.SEL_489 Alarm—Relay #1Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm—Relay #10 C1 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm—Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_492 Alarm—Relay #1Fault 1:0494 Y_ALARMS.ALM.SEL_493 Alarm—Relay #10 C2 or A2 Fault 1:0494 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 C2 or A2 Fault 1:0495 Y_ALARMS.ALM.SEL_496 Alarm—Relay #10 C2 or A2 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A1 Driver Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A2 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_499 Alarm—Relay #11 A2 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_499 Alarm—Relay #11 A2 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A2 Fault 1:0501 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B2 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 B2 Driver Fault 1:0504 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C1 Driver Fault	1:0487	Y_ALARMS.ALM.SEL_487	Alarm—Relay #10 B2 Driver Fault
1:0489 Y_ALARMS.ALM.SEL_489 Alarm—Relay #10 C1 Driver Fault 1:0490 Y_ALARMS.ALM.SEL_490 Alarm—Relay #10 C1 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm—Relay #116 C2 Driver Fault 1:0493 Y_ALARMS.ALM.SEL_492 Alarm—Relay #1Fault 1:0494 Y_ALARMS.ALM.SEL_493 Alarm—Relay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 D2 or A2 Fault 1:0496 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 D2 or A2 Fault 1:0497 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_497 Alarm—Relay #11 A1 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_499 Alarm—Relay #11 A1 Fault 1:0499 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 B1 Driver Fault 1:0500 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault 1:0501 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 C1 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C1 Driver Fault 1:05050 Y_ALARMS.ALM.SEL_507	1:0488	Y_ALARMS.ALM.SEL_488	Alarm—Relay #1Fault
1:0490 Y_ALARMS.ALM.SEL_490 Alarm—Relay #10 C1 Driver Fault 1:0491 Y_ALARMS.ALM.SEL_491 Alarm—Relay #10 C2 Driver Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm—Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_493 Alarm—Relay #1Fault 1:0494 Y_ALARMS.ALM.SEL_494 Alarm—Relay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_496 Alarm—Relay #10 B2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_497 Alarm—Relay #11 A1 Driver Fault 1:0497 Y_ALARMS.ALM.SEL_497 Alarm—Relay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_498 Alarm—Relay #11 A1 Fault 1:0499 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A1 Fault 1:0500 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault 1:0501 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B1 Fault 1:0503 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 C1 Driver Fault 1:0504 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C1 D	1:0489	Y_ALARMS.ALM.SEL_489	Alarm—Relay #1Fault
1:0491 Y_ALARMS.ALM.SEL_491 Alarm-Relay #1Fault 1:0492 Y_ALARMS.ALM.SEL_492 Alarm-Relay #1Fault 1:0493 Y_ALARMS.ALM.SEL_493 Alarm-Relay #10 A1 or B1 Fault 1:0494 Y_ALARMS.ALM.SEL_495 Alarm-Relay #10 C2 or A2 Fault 1:0495 Y_ALARMS.ALM.SEL_496 Alarm-Relay #10 C2 or A2 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm-Relay #10 C2 or A2 Fault 1:0497 Y_ALARMS.ALM.SEL_496 Alarm-Relay #10 C2 or A2 Fault 1:0498 Y_ALARMS.ALM.SEL_496 Alarm-Relay #11 C2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_497 Alarm-Relay #11 A1 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_497 Alarm-Relay #11 A1 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A1 Fault 1:0501 Y_ALARMS.ALM.SEL_501 Alarm-Relay #11 B2 Fault 1:0502 Y_ALARMS.ALM.SEL_502 Alarm-Relay #11 B2 Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm-Relay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_505 Alarm-Relay #11 C2 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_506 Alarm-Relay #11 C2 Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm-Relay #11 C2 Fault	1:0490	Y_ALARMS.ALM.SEL_490	Alarm—Relay #10 C1 Driver Fault
1:0492 Y_ALARMS.ALM.SEL_492 AlarmRelay #1Fault 1:0493 Y_ALARMS.ALM.SEL_493 AlarmRelay #1Fault 1:0494 Y_ALARMS.ALM.SEL_494 AlarmRelay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 AlarmRelay #10 B2 or C1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 AlarmRelay #10 B2 or C1 Fault 1:0497 Y_ALARMS.ALM.SEL_497 AlarmRelay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_499 AlarmRelay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_499 AlarmRelay #11 A1 Eault 1:0500 Y_ALARMS.ALM.SEL_500 AlarmRelay #11 B2 Fault 1:0501 Y_ALARMS.ALM.SEL_501 AlarmRelay #11 B2 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_502 AlarmRelay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 AlarmRelay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_505 AlarmRelay #11 C2 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_506 AlarmRelay #11 C2 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 AlarmRelay #11 C2 Fault 1:0507 Y_ALARMS.ALM.SEL_508 AlarmRelay #11 C2 Fault 1:0508 Y_ALARMS.ALM.SEL_510 AlarmRelay #11 C2	1:0491	Y_ALARMS.ALM.SEL_491	Alarm—Relay #10 C2 Driver Fault
1:0493 Y_ALARMS.ALM.SEL_493 Alarm—Relay #11 oult 1:0494 Y_ALARMS.ALM.SEL_493 Alarm—Relay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 C2 or A2 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm—Relay #10 D2 or C1 Fault 1:0497 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A2 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_498 Alarm—Relay #11 A1 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A2 Fault 1:0500 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B2 Driver Fault 1:0504 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 D2 Fault 1:0505 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Fault 1:0507 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C2 Fault 1:0508 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 Fault	1:0492	Y_ALARMS.ALM.SEL_492	Alarm—Relay #1Fault
1:0494 Y_ALARMS.ALM.SEL_494 Alarm—Relay #10 A1 or B1 Fault 1:0495 Y_ALARMS.ALM.SEL_495 Alarm—Relay #10 A1 or B1 Fault 1:0496 Y_ALARMS.ALM.SEL_496 Alarm—Relay #10 A1 or B1 Fault 1:0497 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_496 Alarm—Relay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_499 Alarm—Relay #11 A2 Driver Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A2 Fault 1:0500 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B1 Driver Fault 1:0501 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 C2 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0508 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay	1:0493	Y_ALARMS.ALM.SEL_493	Alarm—Relay #1Fault
11:0495 Y_ALARMS.ALM.SEL_495 AlarmRelay #10 C2 or A2 Fault 11:0496 Y_ALARMS.ALM.SEL_496 AlarmRelay #10 B2 or C1 Fault 11:0497 Y_ALARMS.ALM.SEL_497 AlarmRelay #11 A1 Driver Fault 11:0498 Y_ALARMS.ALM.SEL_498 AlarmRelay #11 A2 Driver Fault 11:0499 Y_ALARMS.ALM.SEL_498 AlarmRelay #11 A2 Driver Fault 11:0500 Y_ALARMS.ALM.SEL_500 AlarmRelay #11 B1 Driver Fault 11:0501 Y_ALARMS.ALM.SEL_501 AlarmRelay #11 B1 Driver Fault 11:0502 Y_ALARMS.ALM.SEL_502 AlarmRelay #11 B2 Driver Fault 11:0503 Y_ALARMS.ALM.SEL_503 AlarmRelay #11 B2 Fault 11:0504 Y_ALARMS.ALM.SEL_504 AlarmRelay #11 B2 Fault 11:0505 Y_ALARMS.ALM.SEL_504 AlarmRelay #11 C2 Driver Fault 11:0506 Y_ALARMS.ALM.SEL_504 AlarmRelay #11 C2 Driver Fault 11:0507 Y_ALARMS.ALM.SEL_506 AlarmRelay #11 C2 Fault 11:0507 Y_ALARMS.ALM.SEL_507 AlarmRelay #11 C2 Fault 11:0508 Y_ALARMS.ALM.SEL_509 AlarmRelay #11 C2 Fault 11:0509 Y_ALARMS.ALM.SEL_510 AlarmRelay #11 C2 or A2 Fault 1:0510 Y_ALARMS.ALM.SE	1:0494	Y_ALARMS.ALM.SEL_494	Alarm—Relay #10 A1 or B1 Fault
1.0496 T_ALARMS.ALM.SEL_496 AlarmRelay #10 B2 of C1 Pault 1:0497 Y_ALARMS.ALM.SEL_497 AlarmRelay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_498 AlarmRelay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_498 Alarm	1:0495	Y_ALARMS.ALM.SEL_495	Alarm—Relay #10 C2 or A2 Fault
1.0497 1_ALARMS.ALM.SEL_497 Plainter-Relay #11 A1 Driver Fault 1:0498 Y_ALARMS.ALM.SEL_498 AlarmRelay #11 A2 Driver Fault 1:0499 Y_ALARMS.ALM.SEL_499 AlarmRelay #11 A1 Fault 1:0500 Y_ALARMS.ALM.SEL_500 AlarmRelay #11 A2 Fault 1:0501 Y_ALARMS.ALM.SEL_501 AlarmRelay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_502 AlarmRelay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 AlarmRelay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_504 AlarmRelay #11 B2 Fault 1:0505 Y_ALARMS.ALM.SEL_505 AlarmRelay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 AlarmRelay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_507 AlarmRelay #11 C1 Driver Fault 1:0508 Y_ALARMS.ALM.SEL_508 Alarm	1.0490	Y ALARING.ALM.SEL 490	Alarm Relay #10 B2 01 C1 Fault
1:0400 T_ALARMS.ALM.SEL_400 Plaim — Relay #11 A2 Diver Fault 1:0499 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 A1 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm—Relay #11 B1 Driver Fault 1:0501 Y_ALARMS.ALM.SEL_501 Alarm—Relay #11 B2 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B2 Fault 1:0504 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0505 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0507 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 Fault 1:0508 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 Fault 1:0511 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A1 Driver Fault 1:0512 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Dr	1.0497	$\nabla \Delta I \Delta RMS \Delta I M SEL 497$	Alarm—Relay #11 A2 Driver Fault
1.0500 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A2 Fault 1:0500 Y_ALARMS.ALM.SEL_500 Alarm-Relay #11 A2 Fault 1:0501 Y_ALARMS.ALM.SEL_501 Alarm-Relay #11 B1 Driver Fault 1:0502 Y_ALARMS.ALM.SEL_502 Alarm-Relay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm-Relay #11 B1 Fault 1:0504 Y_ALARMS.ALM.SEL_504 Alarm-Relay #11 B2 Fault 1:0505 Y_ALARMS.ALM.SEL_505 Alarm-Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm-Relay #11 C1 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_506 Alarm-Relay #11 C2 Driver Fault 1:0508 Y_ALARMS.ALM.SEL_507 Alarm-Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm-Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_510 Alarm-Relay #11 C2 rault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm-Relay #11 C2 rault 1:0511 Y_ALARMS.ALM.SEL_511 Alarm-Relay #11 B2 or C1 Fault 1:0512 Y_ALARMS.ALM.SEL_513 Alarm-Relay #12 A1 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_515 Alarm-Relay #12 A2 Driver Fault 1:0514 Y_ALARMS.ALM.SEL_515 Alarm-Relay #12 A2 Fault	1:0490	Y ALARMS ALM SEL 499	Alarm—Relay #11 A1 Fault
InitialIniti	1:0500	Y ALARMS ALM SEL 500	Alarm—Relay #11 A2 Fault
1.0502 Y_ALARMS.ALM.SEL_502 Alarm—Relay #11 B2 Driver Fault 1:0503 Y_ALARMS.ALM.SEL_503 Alarm—Relay #11 B1 Fault 1:0504 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 B2 Fault 1:0505 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0508 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 or A2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 B2 or C1 Fault 1:0511 Y_ALARMS.ALM.SEL_511 Alarm—Relay #12 A1 Driver Fault 1:0512 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_514 Alarm—Relay #12 A2 Fault 1:0514 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 B1 Driver Fault 1:0515 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B2 Driver Fault	1:0501	Y ALARMS.ALM.SEL 501	Alarm—Relay #11 B1 Driver Fault
1:0503Y_ALARMS.ALM.SEL_503Alarm—Relay #11 B1 Fault1:0504Y_ALARMS.ALM.SEL_504Alarm—Relay #11 B2 Fault1:0505Y_ALARMS.ALM.SEL_505Alarm—Relay #11 C1 Driver Fault1:0506Y_ALARMS.ALM.SEL_506Alarm—Relay #11 C2 Driver Fault1:0507Y_ALARMS.ALM.SEL_506Alarm—Relay #11 C1 Fault1:0508Y_ALARMS.ALM.SEL_507Alarm—Relay #11 C2 Fault1:0509Y_ALARMS.ALM.SEL_508Alarm—Relay #11 C2 Fault1:0509Y_ALARMS.ALM.SEL_509Alarm—Relay #11 C2 or A2 Fault1:0510Y_ALARMS.ALM.SEL_510Alarm—Relay #11 B2 or C1 Fault1:0511Y_ALARMS.ALM.SEL_511Alarm—Relay #12 A1 Driver Fault1:0512Y_ALARMS.ALM.SEL_512Alarm—Relay #12 A2 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm—Relay #12 A2 Fault1:0514Y_ALARMS.ALM.SEL_515Alarm—Relay #12 A2 Fault1:0515Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_517Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_518Alarm—Relay #12 B1 Fault1:0518Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 C1 Driver Fault1:0520Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver	1:0502	Y ALARMS.ALM.SEL 502	Alarm—Relav #11 B2 Driver Fault
1:0504 Y_ALARMS.ALM.SEL_504 Alarm—Relay #11 B2 Fault 1:0505 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C1 Fault 1:0508 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 or A2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 B2 or C1 Fault 1:0511 Y_ALARMS.ALM.SEL_511 Alarm—Relay #11 B2 or C1 Fault 1:0512 Y_ALARMS.ALM.SEL_512 Alarm—Relay #12 A1 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0514 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0515 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 A2 Fault 1:0516 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault<	1:0503	Y_ALARMS.ALM.SEL_503	Alarm—Relay #11 B1 Fault
1:0505 Y_ALARMS.ALM.SEL_505 Alarm—Relay #11 C1 Driver Fault 1:0506 Y_ALARMS.ALM.SEL_506 Alarm—Relay #11 C2 Driver Fault 1:0507 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C1 Fault 1:0508 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 or A2 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 B2 or C1 Fault 1:0511 Y_ALARMS.ALM.SEL_512 Alarm—Relay #12 A1 Driver Fault 1:0512 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_514 Alarm—Relay #12 A2 Fault 1:0514 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 B1 Driver Fault 1:0515 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B2 Driver Fault 1:0516 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 C1 Driver Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Rela	1:0504	Y_ALARMS.ALM.SEL_504	Alarm—Relay #11 B2 Fault
1:0506Y_ALARMS.ALM.SEL_506Alarm-Relay #11 C2 Driver Fault1:0507Y_ALARMS.ALM.SEL_507Alarm-Relay #11 C1 Fault1:0508Y_ALARMS.ALM.SEL_508Alarm-Relay #11 C2 Fault1:0509Y_ALARMS.ALM.SEL_509Alarm-Relay #11 A1 or B1 Fault1:0510Y_ALARMS.ALM.SEL_510Alarm-Relay #11 C2 or A2 Fault1:0511Y_ALARMS.ALM.SEL_511Alarm-Relay #11 B2 or C1 Fault1:0512Y_ALARMS.ALM.SEL_512Alarm-Relay #12 A1 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm-Relay #12 A2 Driver Fault1:0514Y_ALARMS.ALM.SEL_514Alarm-Relay #12 A2 Fault1:0515Y_ALARMS.ALM.SEL_515Alarm-Relay #12 A2 Fault1:0516Y_ALARMS.ALM.SEL_516Alarm-Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_518Alarm-Relay #12 B1 Driver Fault1:0518Y_ALARMS.ALM.SEL_519Alarm-Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm-Relay #12 B1 Fault1:0520Y_ALARMS.ALM.SEL_520Alarm-Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_521Alarm-Relay #12 C1 Driver Fault	1:0505	Y_ALARMS.ALM.SEL_505	Alarm—Relay #11 C1 Driver Fault
1:0507 Y_ALARMS.ALM.SEL_507 Alarm—Relay #11 C1 Fault 1:0508 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 A1 or B1 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 or A2 Fault 1:0511 Y_ALARMS.ALM.SEL_511 Alarm—Relay #11 B2 or C1 Fault 1:0512 Y_ALARMS.ALM.SEL_512 Alarm—Relay #12 A1 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0514 Y_ALARMS.ALM.SEL_514 Alarm—Relay #12 A2 Fault 1:0515 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0516 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 A2 Fault 1:0517 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C1 Driver Fault	1:0506	Y_ALARMS.ALM.SEL_506	Alarm—Relay #11 C2 Driver Fault
1:0508 Y_ALARMS.ALM.SEL_508 Alarm—Relay #11 C2 Fault 1:0509 Y_ALARMS.ALM.SEL_509 Alarm—Relay #11 A1 or B1 Fault 1:0510 Y_ALARMS.ALM.SEL_510 Alarm—Relay #11 C2 or A2 Fault 1:0511 Y_ALARMS.ALM.SEL_511 Alarm—Relay #11 B2 or C1 Fault 1:0512 Y_ALARMS.ALM.SEL_512 Alarm—Relay #12 A1 Driver Fault 1:0513 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0514 Y_ALARMS.ALM.SEL_514 Alarm—Relay #12 A1 Fault 1:0515 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0516 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0517 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B1 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault	1:0507	Y_ALARMS.ALM.SEL_507	Alarm—Relay #11 C1 Fault
1:0509Y_ALARMS.ALM.SEL_509Alarm—Relay #11 A1 or B1 Fault1:0510Y_ALARMS.ALM.SEL_510Alarm—Relay #11 C2 or A2 Fault1:0511Y_ALARMS.ALM.SEL_511Alarm—Relay #11 B2 or C1 Fault1:0512Y_ALARMS.ALM.SEL_512Alarm—Relay #12 A1 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm—Relay #12 A2 Driver Fault1:0514Y_ALARMS.ALM.SEL_514Alarm—Relay #12 A1 Fault1:0515Y_ALARMS.ALM.SEL_515Alarm—Relay #12 A2 Fault1:0516Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_517Alarm—Relay #12 B2 Driver Fault1:0518Y_ALARMS.ALM.SEL_518Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0520Y_ALARMS.ALM.SEL_519Alarm—Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver Fault	1:0508	Y_ALARMS.ALM.SEL_508	Alarm—Relay #11 C2 Fault
1:0510Y_ALARMS.ALM.SEL_510Alarm—Relay #11 C2 or A2 Fault1:0511Y_ALARMS.ALM.SEL_511Alarm—Relay #11 B2 or C1 Fault1:0512Y_ALARMS.ALM.SEL_512Alarm—Relay #12 A1 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm—Relay #12 A2 Driver Fault1:0514Y_ALARMS.ALM.SEL_514Alarm—Relay #12 A1 Fault1:0515Y_ALARMS.ALM.SEL_515Alarm—Relay #12 A2 Fault1:0516Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_517Alarm—Relay #12 B2 Driver Fault1:0518Y_ALARMS.ALM.SEL_518Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0520Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_521Alarm—Relay #12 C1 Driver Fault	1:0509	Y_ALARMS.ALM.SEL_509	Alarm—Relay #11 A1 or B1 Fault
1:0511Y_ALARMS.ALM.SEL_511Alarm—Relay #11 B2 or C1 Fault1:0512Y_ALARMS.ALM.SEL_512Alarm—Relay #12 A1 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm—Relay #12 A2 Driver Fault1:0514Y_ALARMS.ALM.SEL_514Alarm—Relay #12 A1 Fault1:0515Y_ALARMS.ALM.SEL_515Alarm—Relay #12 A2 Fault1:0516Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B2 Driver Fault1:0518Y_ALARMS.ALM.SEL_518Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0520Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_521Alarm—Relay #12 C1 Driver Fault	1:0510	Y_ALARMS.ALM.SEL_510	Alarm—Relay #11 C2 or A2 Fault
1:0512Y_ALARMS.ALM.SEL_512Alarm—Relay #12 A1 Driver Fault1:0513Y_ALARMS.ALM.SEL_513Alarm—Relay #12 A2 Driver Fault1:0514Y_ALARMS.ALM.SEL_514Alarm—Relay #12 A1 Fault1:0515Y_ALARMS.ALM.SEL_515Alarm—Relay #12 A2 Fault1:0516Y_ALARMS.ALM.SEL_516Alarm—Relay #12 B1 Driver Fault1:0517Y_ALARMS.ALM.SEL_517Alarm—Relay #12 B2 Driver Fault1:0518Y_ALARMS.ALM.SEL_518Alarm—Relay #12 B1 Fault1:0519Y_ALARMS.ALM.SEL_519Alarm—Relay #12 B1 Fault1:0520Y_ALARMS.ALM.SEL_520Alarm—Relay #12 C1 Driver Fault1:0521Y_ALARMS.ALM.SEL_521Alarm—Relay #12 C1 Driver Fault	1:0511	Y_ALARMS.ALM.SEL_511	Alarm—Relay #11 B2 or C1 Fault
1:0513 Y_ALARMS.ALM.SEL_513 Alarm—Relay #12 A2 Driver Fault 1:0514 Y_ALARMS.ALM.SEL_514 Alarm—Relay #12 A1 Fault 1:0515 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0516 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C2 Driver Fault	1:0512	Y_ALARMS.ALM.SEL_512	Alarm—Relay #12 A1 Driver Fault
11:0514 IY_ALARMS.ALM.SEL_514 Alarm—Relay #12 A1 Fault 11:0515 Y_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 11:0516 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B1 Driver Fault 11:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 11:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 11:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 11:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 11:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C1 Driver Fault	1:0513	Y_ALARMS.ALM.SEL_513	Alarm—Relay #12 A2 Driver Fault
I:UD15 IY_ALARMS.ALM.SEL_515 Alarm—Relay #12 A2 Fault 1:0516 Y_ALARMS.ALM.SEL_516 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C2 Driver Fault	1:0514	Y_ALARMS.ALM.SEL_514	Alarm—Relay #12 A1 Fault
1:0510 IT_ALARMS.ALM.SEL_510 Alarm—Relay #12 B1 Driver Fault 1:0517 Y_ALARMS.ALM.SEL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C2 Driver Fault	1:0515	T_ALARMO.ALM.SEL_515	Alarm Relay #12 A2 Fault
1:0517 IALARMO.ALIVI.3EL_517 Alarm—Relay #12 B2 Driver Fault 1:0518 Y_ALARMS.ALM.SEL_518 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C1 Driver Fault	1.0510	T_ALARIVIO.ALIVI.OEL_010	Alarm Polov #12 D1 Driver Fault
1:0510 IALARMS.ALM.SEL_510 Alarm—Relay #12 B1 Fault 1:0519 Y_ALARMS.ALM.SEL_519 Alarm—Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C2 Driver Fault	1:0517	$\frac{1}{2} = \frac{1}{2} = \frac{1}$	Alarm—Relay #12 D2 Driver Fault
1:0510 Y_ALARMS.ALM.SEL_513 Plann=Relay #12 B2 Fault 1:0520 Y_ALARMS.ALM.SEL_520 Alarm—Relay #12 C1 Driver Fault 1:0521 Y_ALARMS.ALM.SEL_521 Alarm—Relay #12 C2 Driver Fault	1:0519	Y ALARMS ALM SEL 519	Alarm—Relav #12 B2 Fault
1:0521 V ALARMS ALM SEL 521 Alarm_Relay #12 C7 Driver Fault	1:0520	Y ALARMS ALM SEL 520	Alarm—Relay #12 C1 Driver Fault
	1:0521	Y ALARMS.ALM.SFL 521	Alarm—Relay #12 C2 Driver Fault

1:0522	Y_ALARMS.ALM.SEL_522	Alarm—Relay #12 C1 Fault
1:0523	Y_ALARMS.ALM.SEL_523	Alarm—Relay #12 C2 Fault
1:0524	Y_ALARMS.ALM.SEL_524	Alarm—Relay #12 A1 or B1 Fault
1:0525	Y_ALARMS.ALM.SEL_525	Alarm—Relay #12 C2 or A2 Fault
1:0526	Y ALARMS.ALM.SEL 526	Alarm—Relay #12 B2 or C1 Fault
1.0527	Y ALARMS ALM SEL 527	Alarm—Relay #1 Power Fault
1:0528		Alarm—Relay #2 Power Fault
1:0520		Alarm Balay #2 Power Fault
1.0529	1_ALARING.ALM.SEL_529	Alarm—Relay #3 Power Fault
1:0530	Y_ALARMS.ALM.SEL_530	Alarm—Relay #4 Power Fault
1:0531	Y_ALARMS.ALM.SEL_531	Alarm—Relay #5 Power Fault
1:0532	Y_ALARMS.ALM.SEL_532	Alarm—Relay #6 Power Fault
1:0533	Y_ALARMS.ALM.SEL_533	Alarm—Relay #7 Power Fault
1:0534	Y_ALARMS.ALM.SEL_534	Alarm—Relay #8 Power Fault
1:0535	Y_ALARMS.ALM.SEL_535	Alarm—Relay #9 Power Fault
1:0536	Y_ALARMS.ALM.SEL_536	Alarm—Relay #10 Power Fault
1:0537	Y ALARMS.ALM.SEL 537	Alarm—Relay #11 Power Fault
1:0538	Y ALARMS ALM SEL 538	Alarm—Relay #12 Power Fault
1.0539	Y ALARMS ALM SEL 539	Alarm—Analog Out #1 Failed
1:0540		Alarm—Anla Out #1 Dryr A Fault
1:0540		Alarm Anig Out #1 Dryr R Fault
1.0041	T_ALARING.ALM.SEL_541	Alarm Anly Out #1 Drvi & Fault
1:0542	Y_ALARMS.ALM.SEL_542	Alarm—Anig Out #1 Drvr C Fault
1:0543	Y_ALARMS.ALM.SEL_543	Alarm—Anig Out #1 Load Fault
1:0544	Y_ALARMS.ALM.SEL_544	Alarm—Analog Out #2 Failed
1:0545	Y_ALARMS.ALM.SEL_545	Alarm—Anlg Out #2 Drvr A Fault
1:0546	Y_ALARMS.ALM.SEL_546	Alarm—Anlg Out #2 Drvr B Fault
1:0547	Y_ALARMS.ALM.SEL_547	Alarm—Anlg Out #2 Drvr C Fault
1:0548	Y_ALARMS.ALM.SEL_548	Alarm—Anlg Out #2 Load Fault
1:0549	Y_ALARMS.ALM.SEL_549	Alarm—Analog Out #3 Failed
1:0550	Y ALARMS.ALM.SEL 550	Alarm—Anlg Out #3 Drvr A Fault
1.0551	Y ALARMS ALM SEL 551	Alarm—Anlg Out #3 Dryr B Fault
1:0552	Y ALARMS ALM SEL 552	Alarm—Anig Out #3 Drvr C Fault
1:0553	Y ALARMS ALM SEL 553	Alarm—Anig Out #3 Load Fault
1:0553		Alarm Analog Out #4 Eailed
1.0554		Alarm Analog Out #4 Palled
1.0555	1_ALARING.ALM.SEL_555	
1:0556	Y_ALARMS.ALM.SEL_556	Alarm—Anig Out #4 Drvr B Fault
1:0557	Y_ALARMS.ALM.SEL_557	Alarm—Anig Out #4 Drvr C Fault
1:0558	Y_ALARMS.ALM.SEL_558	Alarm—Anlg Out #4 Load Fault
1:0559	Y_ALARMS.ALM.SEL_559	Alarm—AO#1 in Calib or Out Removed
1:0560	Y_ALARMS.ALM.SEL_560	Alarm—AO#2 in Calib or Out Removed
1:0561	Y_ALARMS.ALM.SEL_561	Alarm—AO#3 in Calib or Out Removed
1:0562	Y_ALARMS.ALM.SEL_562	Alarm—AO#4 in Calib or Out Removed
1:0563	Y ALARMS.ALM.SEL 563	Alarm—Act1 in Calib or Out Removed
1:0564	Y ALARMS.ALM.SEL 564	Alarm—Act2 in Calib or Out Removed
1:0565		
1:0566	through 1:0799	
1:0800		
1.0000		Prom Error Duplicate Contact In
1.0601		Prgm Error Contact In #5
1:0802	CONF_CHK_1.C_ERR.SEL_2	Prgm Error—Contact in #5
1:0803	CONF_CHK_1.C_ERK.SEL_3	Prgm Error—Contact In #6
1:0804	CONF_CHK_1.C_ERR.SEL_4	Prgm Error—Contact In #7
1:0805	CONF_CHK_1.C_ERR.SEL_5	Prgm Error—Contact In #8
1:0806	CONF_CHK_1.C_ERR.SEL_6	Prgm Error—Contact In #9
1:0807	CONF_CHK_1.C_ERR.SEL_7	Prgm Error—Contact In #10
1:0808	CONF_CHK_1.C_ERR.SEL_8	Prgm Error—Contact In #11
1:0809	CONF_CHK_1.C_ERR.SEL 9	Prgm Error—Contact In #12
1:0810	CONF CHK 1.C ERR.SEL 10	Prgm Error—Contact In #13
1:0811	CONF CHK 1.C ERR.SEL 11	Prom Error—Contact In #14
1:0812	CONF_CHK_1_C_ERR_SFL_12	Prom Error—Contact In #15
1:0813	CONF CHK 1 C FRR SFL 13	Prom Error—Contact In #16
1.081/		Prom Error_Contact In #17
1.0014		Dram Error Contact In #19
1.0010	DOM _OHN_I.U_EKK.SEL_ID	1 Igm = 100 m Contact in # 10

1:0816	CONF_CHK_1.C_ERR.SEL_16	Prgm Error—Contact In #19
1:0817	CONF_CHK_1.C_ERR.SEL_17	Prgm Error—Contact In #20
1:0818	CONF_CHK_1.C_ERR.SEL_18	Prgm Error—Contact In #21
1:0819	CONF_CHK_1.C_ERR.SEL_19	Prgm Error—Contact In #22
1:0820	CONF CHK 1.C ERR.SEL 20	Prgm Error—Contact In #23
1:0821	CONF_CHK_1.C_ERR.SEL_21	Prgm Error—Contact In #24
1:0822	CONF_CHK_1.C_ERR.SEL_22	Prgm Error—Duplicate Anlg INs
1:0823	CONF_CHK_1.C_ERR.SEL_23	Prgm Error—Analog In #1
1:0824	CONF CHK 1.C ERR.SEL 24	Prgm Error—Analog In #2
1:0825	CONF CHK 1.C ERR.SEL 25	Prgm Error—Analog In #3
1:0826	CONF_CHK_1.C_ERR.SEL_26	Prgm Error—Analog In #4
1:0827	CONF_CHK_1.C_ERR.SEL_27	Prgm Error—Analog In #5
1:0828	CONF_CHK_1.C_ERR.SEL_28	Prgm Error—Analog In #6
1:0829	CONF_CHK_1.C_ERR.SEL_29	Prgm Error—Analog In #7
1:0830	CONF_CHK_1.C_ERR.SEL_30	Prgm Error—Analog In #8
1:0831	CONF_CHK_1.C_ERR.SEL_31	Prgm Error—Relay #3
1:0832	CONF_CHK_1.C_ERR.SEL_32	Prgm Error—Relay #4
1:0833	CONF_CHK_1.C_ERR.SEL_33	Prgm Error—Relay #5
1:0834	CONF_CHK_1.C_ERR.SEL_34	Prgm Error—Relay #6
1:0835	CONF_CHK_1.C_ERR.SEL_35	Prgm Error—Relay #7
1:0836	CONF_CHK_1.C_ERR.SEL_36	Prgm Error—Relay #8
1:0837	CONF_CHK_1.C_ERR.SEL_37	Prgm Error—Relay #9
1:0838	CONF_CHK_1.C_ERR.SEL_38	Prgm Error—Relay #10
1:0839	CONF_CHK_1.C_ERR.SEL_39	Prgm Error—Relay #11
1:0840	CONF_CHK_1.C_ERR.SEL_40	Prgm Error—Relay #12
1:0841	CONF_CHK_1.C_ERR.SEL_41	Prgm Error—Readout #1
1:0842	CONF_CHK_1.C_ERR.SEL_42	Prgm Error—Readout #2
1:0843	CONF_CHK_1.C_ERR.SEL_43	Prgm Error—Readout #3
1:0844	CONF_CHK_1.C_ERR.SEL_44	Prgm Error—Readout #4
1:0845	CONF_CHK_1.C_ERR.SEL_45	Prgm Error—Act #2 Readout
1:0846	CONF_CHK_1.C_ERR.SEL_46	Prgm Error—No Start Mode
1:0847	CONF_CHK_1.C_ERR.SEL_47	Prgm Error—Max Speed > 25000
1:0848	CONF_CHK_1.C_ERR.SEL_48	Prgm Error—Failed Speed Level
1:0849	CONF_CHK_1.C_ERR.SEL_49	Prgm Error—Speed Input #4
1:0850	CONF_CHK_1.C_ERR.SEL_50	Prgm Error—Spd Setpt Settings
1:0851	CONF_CHK_1.C_ERR.SEL_51	Prgm Error—Crit Rate < Slow Rate
1:0852	CONF_CHK_1.C_ERR.SEL_52	Prgm Error—Crit #2 / No Crit #1
1:0853	CONF_CHK_1.C_ERR.SEL_53	Prgm Error—Critical Band < Idle
1:0854	CONF_CHK_1.C_ERR.SEL_54	Prgm Error—Crit Bnd Err / No Idle
1:0855	CONF_CHK_1.C_ERR.SEL_55	Prom Error—Crit Band #1 Settings
1:0856	CONF_CHK_1.C_ERR.SEL_56	Prgm Error—Crit Band #2 Settings
1:0857	CONF_CHK_1.C_ERR.SEL_5/	Prom Error-Idle & Min Cov Sotat
1:0858	CONF_CHK_1.C_ERR.SEL_58	Prgm Error—Iale > Min Gov Setpt
1:0859	CONF_CHK_1.C_ERR.SEL_59	Prgm Error—Rated > Max Gov Setpt
1:0860	CONF_CHK_1.C_ERR.SEL_60	Prom Error Hildle Set in Crit Band
1.0001	CONF_CHK_1.C_ERR.SEL_01	Prom Error Loddo Set in Crit Band
1.0002		Prom Error Hildle Min Cov
1.0003	CONF_CHK_1.C_ERR.SEL_03	Prom Error Stoom Mon Sottings
1.0004		Prom Error No Extr Apolog Input
1.0000		Prom Error No Prot Extr And Input
1.0867		Prom Error No Cascado Anig Input
1:0868	CONF CHK 1 C FRR SEL 68	Prom Error—No Rmt Case Anig Input
1.0869	CONF CHK 1 C FRR SEL 69	Prom Error—No Aux Analog Input
1:0870		Pram Error—No Rmt Aux Anla Input
1.0871	CONF CHK 1 C FRR SFL 71	Pram Error—No Rmt Spd Anla Input
1.0872	CONF CHK 1 C FRR SEL 72	Prom Error—Extr Setot Settings
1.0873	CONF CHK 1 C FRR SFL 73	Prom Error—Casc Setot Settings
1:0874	CONF CHK 1.C FRR SFI 74	Prom Error—Aux Setpt Settings
1:0875	CONF CHK 1.C FRR SFL 75	Prom Error—KW/Load Setpt Settings
1:0876	CONF CHK 1 C FRR SEL 76	Pram Error—No Tie Brkr Input

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1:0877	CONF_CHK_1.C_ERR.SEL_77	Prgm Error—No Gen Brkr Input
1:0878	CONF CHK 1.C ERR.SEL 78	Pram Error—No Ld Shr Anla Input
1:0879	CONF CHK 1.C ERR.SEL 79	Pram Error—No Sync Anla Input
1.0880	CONF_CHK_1_C_ERR_SEL_80	Pram Error—No KW/MW Anla Input
1.0881	CONF_CHK_1_C_ERR_SEL_81	Pram Error—Sync & I d Shr Anlas Pramd
1.0001	CONF_CHK_1_C_ERR_SEL_82	Pram Error—Erea E/D & Ld Shr Pramd
1.0002	CONF_CHK_1.C_ERR.SEL_02	Dram Error KW Max Ld & KW Input
1.0003	CONF_CHK_1.C_ERR.SEL_03	Prom Error KW & Aux Aplan Dramd
1.0004		Prom Error KW & Aux Anigs Fightu
1.0000	CONF_CHK_I.C_ERR.SEL_00	Prgm Enor-KW & Case Anigs Prgmu
1:0886	through 1,0002	<u>Coore</u>
1.0007	Infough 1.0902	Spare
1:0903		Alexan Mart A alexanda data d
1:0904		Alarm Not Acknowledged
1:0905		
1:0906		Alarm Exists (Common Alarm Indication)
1:0907	Y_ALARMS.MAJOR_ALM.OR	Major Alarm Exists
1:0908		
1:0950		
1:0951	X_TRIPS.ANY.SEL_2	Irip—External Irip
1:0952	X_TRIPS.ANY.SEL_3	Trip—External Trip 2
1:0953	X_IRIPS.ANY.SEL_4	Irip—External Irip 3
1:0954	X_IRIPS.ANY.SEL_5	Irip—External Trip 4
1:0955	X_IRIPS.ANY.SEL_6	Irip—External Trip 5
1:0956	X_TRIPS.ANY.SEL_7	Trip—External Trip 6
1:0957	X_TRIPS.ANY.SEL_8	Trip—External Trip 7
1:0958	X_TRIPS.ANY.SEL_9	Trip—External Trip 8
1:0959	X_TRIPS.ANY.SEL_10	Trip—External Trip 9
1:0960	X_TRIPS.ANY.SEL_11	Trip—External Trip 10
1:0961	X_TRIPS.ANY.SEL_12	Trip—PC Programmer Trip
1:0962	X_TRIPS.ANY.SEL_13	Trip—Modbus Link #1 Trip
1:0963	X_TRIPS.ANY.SEL_14	Trip—Modbus Link #2 Trip
1:0964	X_TRIPS.ANY.SEL_15	Trip—Overspeed Trip
1:0965	X_TRIPS.ANY.SEL_16	Trip—Loss of all Speed Probes
1:0966	X_TRIPS.ANY.SEL_17	Trip—All Anlg I/O Modules Failed
1:0967	X_TRIPS.ANY.SEL_18	Trip—All Discrete I/O Mods Failed
1:0968	X_TRIPS.ANY.SEL_19	Trip—Act #1 (HP) Fault
1:0969	X_TRIPS.ANY.SEL_20	Trip—Act #2 (LP) Fault
1:0970	X_TRIPS.ANY.SEL_21	Trip—Aux Input Failed
1:0971	X_TRIPS.ANY.SEL_22	Trip—Extraction Input Failed
1:0972	X_TRIPS.ANY.SEL_23	Trip—Tie Breaker Opened
1:0973	X_TRIPS.ANY.SEL_24	Trip—Gen Breaker Opened
1:0974	X_TRIPS.ANY.SEL_1	Trip—Power Up Trip
1:0975	X_TRIPS.ANY.SEL_25	Trip—Controlled Shutdown
1:0976	X_TRIPS.ANY.SEL_26	Trip—Configuration Error
1:0977		
1:0978	through 1:0999	Spare
1:1000	~	•
1:1001	Y_ALARMS.MAJOR_ALM.OR	Major Alarm Condition
1:1002	Y ALARMS.MINOR ALM.AND	Minor Alarm Condition
1:1003	Y ALARMS.ALM.HORN	Any Alarm Condition
1:1004	X TRIPS.TRIPPED.B NAME	Shutdown Condition
1:1005	Z MOD VALSMOD OSLONE SHOT	ESD Acknowledge Enable
1:1006	V1 STRT.START2 EN.AND	Ready for 2nd Start (open hp)
1:1007	I START.OK TO STRT.AND	Start Permissives Met
1:1008	I START LTCH START LATCH	Unit Started / Run Initiated
1:1009	D IFACE O.MVG TO IDL B NA MF	Startup—Moving to Min Setpoint
1:1010	D IFACE O.IDLE.B NAME	Idle/Rated—Ramping to Idle
1:1011		Idle/Rated—At Idle Setot
1:1012	D IFACE O.RATED B NAME	Idle/Rated—Ramping to Rated
1:1013	D IFACE OAT RATED B NAME	Idle/Rated—At Rated Setpt
1.1014		Idle/Rated—Idle Permissive

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4.4045		Lille /Detect Detect Democies is a
1:1015	D_IDLE_RID.ENBL_RATED.AND	Idle/Rated—Rated Permissive
1:1016	D_IFACE_O.AT_LO_IDL.B_NAM E	Auto Seq—Setpt at Lo Idle
1:1017	D_IFACE_O.SEL_HI_IDL.B_NAM E	Auto Seq—Ramping to High Idle
1:1018	D_IFACE_O.AT_HI_IDL.B_NAM E	Auto Seq—Setpt at High Idle
1:1019	D IDLE RTD.SEL RATED.B S.W	Auto Seg—Ramping to Rated
1.1020	D IFACE OAT ASS RTD B NAME	Auto Seq—At Rated
1.1020		Auto Seg – Seguence Helted
1.1021		
1:1022	D_AUTOENBL.ASS_PERM.NOT	Auto Seq—Permissive
1:1023		
1:1024		
1:1025	D_IFACE_O.SPD_LSSCTL.B_NA ME	Speed PID In Control of LSS (not aux)
1:1026	D MPU OVRD.OVRD ON.OR	Speed Sensor 1 Failed Override ON
1.1027	A SPEED2 OVRD INPLIT OR	Speed Sensor 2 Failed Override ON
1.1028		Speed Sensor 3 Failed Override ON
1.1020		Speed Sensor 3 Failed Override ON
1:1029	A_SPEED4.0VRD_INPUT.OR	Speed Sensor 4 Failed Override ON
1:1030	D_IFACE_O.OSPD_PERM.B_NA ME	Overspeed Test Permissive
1:1031	D_IFACE_O.IN_OSPDTST.B_NA ME	Overspeed Test In Progress
1:1032	D_OSPD_EN.INTRNL_TST.LAT CH_R	Electrical (5009) Ospd Test Enabled
1:1033	D OSPD EN.EXTRNL TST.LAT CH R	External Overspeed Test Enabled
1.1034	D MPU SPD>MINGOV A COMP ARE	Speed At or above Min Gov
1.1035		Turbine In Critical Speed Band
1.1026		Speed Satot Raise/Lower Permissive
1.1030		opeen delpi naise/LOWEI FEITIIISSIVE
1:1037		
1:1038	D_KEMOTE.RMT_PERM.AND	Remote Speed Control Permissible
1:1039	D_RMT_ENBL.RMT_ENBL.LATC H_R	Remote Speed Setpt Is Enabled
1:1040	D_REMOTE.RMT_ACTV.AND	Remote Speed Setpt Is Active
1:1041	J MESSAGE.RMT IN CTL.AND	Remote Speed Setpt Is In Control
1:1042	D RMT ENBLINHIBITED.OR	Remote Speed Setpt Is Inhibited
1.10/3	L CONTROL SPD CTRL AND	Speed PID In Control (not being Imted)
1.1043		opeed i ib in control (not being inted)
1.1044		
1:1045	D_SPD_CTRL.SW_DYN.B_SW	On-Line Dynamics Mode
1:1046	D_BRKR.GEN_BRKR.B_NAME	Generator Breaker Closed
1:1047	D_BRKR.UTIL_TIE.B_NAME	Utility Tie Breaker Closed
1:1048		
1:1049		
1.1050	D SYNC SEL SYNC PERM AN D	Sync/Ld Share is Permissible
1.1051	D SYNC SEL SYNC ENBLDIA	Synchronizing Is Enabled
1.1001	TCH R	Synchronizing is Enabled
1.1050		Suna ar Load Shara la In Control
1.1052	D_LD_SHARE.LS_CTRL.AND	
1:1053	D_SYNC_SEL.INHIBITED.OR	Sync / Load Share Is Inhibited
1:1054		
1:1055	D_FREQ.FREQ_ARMD.B_SW	Frequency Control Armed
1:1056		
	D_FREQ.ISOCH.AND	Frequency Control Active
1:1057	D_FREQ.ISOCH.AND	Frequency Control Active
1:1057 1:1058		Frequency Control Active
1:1057 1:1058 1:1059	F_RMT_CASC.RL_PERM.NOR	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible
1:1057 1:1058 1:1059	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade La Fachled
1:1057 1:1058 1:1059 1:1060	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_ R	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled
1:1057 1:1058 1:1059 1:1060 1:1061	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_ R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL_AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE_CASC_RMT_AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1066	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND E_PMT_CASC_INHIBITED.OP	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1067 1:060	F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is In Control Rmt Cascade Is Inhibited
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1067 1:1068	D_FREQ.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTRL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is In Control
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1065 1:1066 1:1067 1:1068 1:1069	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR G_RMT_AUX.RL_PERM.B_SW	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is In Control Rmt Cascade Is Inhibited
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1067 1:1068 1:1069 1:1070	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR G_RMT_AUX.RL_PERM.B_SW G_AUX_ENBL.AUX_PERM.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is In Permissible
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1067 1:1068 1:1068 1:1069 1:1070 1:1071	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR G_RMT_AUX.RL_PERM.B_SW G_AUX_ENBL.AUX_PERM.AND G_AUX_ENBL.AUX_PERM.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is In Control Rmt Cascade Is Inhibited Auxiliary Raise/Lower Perm Auxiliary Ctrl Is Permissible Auxiliary Is Enabled
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1067 1:1068 1:1068 1:1069 1:1070 1:1071 1:1072	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND G_RMT_AUX.RL_PERM.B_SW G_AUX_ENBL.AUX_PERM.AND G_AUX_ENBL.AUX_PERM.AND G_AUX_ENBL.AUX_ACTV.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is Inhibited Auxiliary Raise/Lower Perm Auxiliary Ctrl Is Permissible Auxiliary Is Enabled Auxiliary Is Enabled Auxiliary Is Active
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1066 1:1067 1:1068 1:1069 1:1070 1:1071 1:1072 1:1073	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR G_AUX_ENBL.AUX_PERM.B_SW G_AUX_ENBL.AUX_PERM.AND G_AUX_ENBL.AUX_PERM.AND J_MESSAGE.AUX_INCTRI_AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is Inhibited Auxiliary Raise/Lower Perm Auxiliary Ctrl Is Permissible Auxiliary Is Enabled Auxiliary Is Enabled Auxiliary Is Enabled Auxiliary Is Active Auxiliary Is In Control
1:1057 1:1058 1:1059 1:1060 1:1061 1:1062 1:1063 1:1064 1:1065 1:1066 1:1066 1:1067 1:1068 1:1069 1:1070 1:1071 1:1072 1:1073 1:1074	D_PREG.ISOCH.AND F_RMT_CASC.RL_PERM.NOR F_CASC_EN.CASC_PERM.AND F_CASC_EN.CASC_EN.LATCH_R F_CASC_EN.CASC_CTRL.AND J_MESSAGE.CASC_CTL.AND F_CASC_EN.INHIBITED.OR F_RMT_CASC.RMT_CAS_EN.L ATCH_R F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.REM_SEL.AND J_MESSAGE.CASC_RMT.AND F_RMT_CASC.INHIBITED.OR G_AUX_ENBL.AUX_PERM.B_SW G_AUX_ENBL.AUX_PERM.AND G_AUX_ENBL.AUX_PERM.AND J_MESSAGE.AUX_INCTRL.AND J_MESSAGE.AUX_INCTRL.AND	Frequency Control Active Cascade Raise/Lower Perm Cascade Ctrl Is Permissible Cascade Is Enabled Cascade Is Active Cascade Is In Control Cascade Is Inhibited Rmt Cascade Is Enabled Rmt Cascade Is Active Rmt Cascade Is In Control Rmt Cascade Is Inhibited Auxiliary Raise/Lower Perm Auxiliary Raise/Lower Perm Auxiliary Is Enabled Auxiliary Is Enabled Auxiliary Is Enabled Auxiliary Is In Control Auxiliar

1:1075	J_MESSAGE.IN_CTL_LMT.NO	Aux Active / Not In Control
1:1076	G AUX ENBL.INHIB.B SW	Auxiliarv is Inhibited
1.1077	G RMT AUX RMT AUX EN LA	Remote Aux Is Enabled
1.10/7		
4 4070		
1:1078	G_RMT_AUX.RMT_ACTV.AND	Remote Aux Is Active
1:1079	J_MESSAGE.RMT_AUXCTL.AN D	Rmt Aux Is In Control
1:1080	G RMT AUX.INHIBITED.OR	Rmt Aux Is Inhibited
1.1081		
1.1001		Extraction Doing/Lower Dorm
1:1082		Extraction Raise/Lower Perm
1:1083	EXT_ACTIVE.EXTR_PERMS.AN D	Extraction Ctrl Is Permissible
1:1084	EXTR_ENBL.EXTR.LATCH	Extraction Is Enabled
1:1085	EXT ACTIVE EXTR ACTV AND	Extraction Is Active
1.1086		Extraction is in Control (not Inted)
1.1000		
1:1087	EXTR_ENBL.INHIBITED.OR	Extraction is inhibited
1:1088	E_RMT_EXTR.RMT_XTR_EN.LA	Remote Extr Is Enabled
	TCH_R	
1:1089	E RMT EXTR.RMT ACTV.AND	Remote Extr Is Active
1.1000	L MESSAGE EXTR. RMT AND	Rmt Extr Is In Control
1.1030		Dest Sets la labilitad
1:1091	E_RMIT_EXTR.INHIBITED.OR	Rmt Extr is innibited
1:1092		
1:1093	through 1:1094	Spare
1:1095		
1.1006		Pressure Priority Enabled
1.1030		
1:1097	J_PRI_ACTV.PRS_ACTV.AND	Pressure Priority Active
1:1098	J_CONTROL.S_PRI_ACTV.OR	Speed Priority Active
1:1099	E MAPPRIOR.XFER PERM.AN D	Priority Transfer Permissible
1.1100		
1.1100		Controlled Stop In Drogram
1.1101	J_CIRLSIOF.ACK_SIF_L.LAICH	Controlled Stop III Progress
1:1102		
1:1103		
1:1104	I V1 LMTR.VLV RAMP.P LIM 2	HP Valve Lmtr Is Open (at max)
1.1105		HP Valve Lmtr Is Closed (at min)
1.1105		UD Valve Limitar In Control
1.1106	I_IFACE_O.RMP_LSSCIL.B_NA ME	HP valve Limiter in Control
1:1107		
1:1108	I_V2_LMTR.VLV_RAMP.P_LIM_ 3	LP Valve Lmtr Is Open (at max)
1:1109	I V2 LMTR.VLV RAMP.P LIM 2	LP Valve Lmtr Is Closed (at min)
1.1110		L D Valve Limiter In Centrel
1.1110		
1:1111		
1:1112	J_RMT_LCL.RMT_SEL.LATCH	Remote/Local Remote Selected
1:1113	J RMT LCL.USE MOD1.AND	MODBUS 1 Active
1.1114		
1.1115		At Steam Man Limit
1.1110		At Min Droop Limit
1.1116		
1:1117	<u>J_LMT_HP.HP_MAX_LIM.OR</u>	At HP MAX Limit
1:1118	J_LMT_HP.HPMIN.AND	At HP MIN Limit
1:1119	J LMT LP.LP MAX LIM OR	At LP MAX Limit
1.1120		At LP MIN Limit
1.1120		At Max Dowar Limit
1:1121		At Iviax Power Limit
1:1122	J_LMT_P.PMX_LMT.OR	At Max Press Limit
1:1123		
1.1124	through 1.1126	Spare
1.1107		
1.1127		Oburtalaum Dalau Franciscul
1:1128	J_KELAYS.OUT1.B_SW	Snutdown Kelay Energized
1:1129	J_RELAYS.OUT2.B_SW	Alarm Relay Energized
1:1130	J_RELAYS.OUT3.B_SW	Relay 3 Energized
1.1131	L RELAYS OUT4 B. SW	Relay 4 Energized
1.1122		Polov 5 Enorgizod
1.1132		
1:1133	J_RELAYS.OUT6.B_SW	Relay 6 Energized
1:1134	J_RELAYS.OUT7.B_SW	Relay 7 Energized
1:1135	J RELAYS.OUT8.B SW	Relay 8 Energized
1.1136	L RELAYS OUT9 B SW	Relay 9 Energized
		Polov 10 Energized
1.1127		

Woodward

1:1138	J_RELAYS.OUT11.B_SW	Relay 11 Energized
1:1139	J_RELAYS.OUT12.B_SW	Relay 12 Energized
1:1140	A_DI_01.CONTACT_IN.NOT	ESD Contact Input Closed
1:1141	A_DI_02.CONTACT_IN.B_NAME	Reset Contact Input Closed
1:1142	A_DI_03.CONTACT_IN.B_NAME	Raise Speed Contact Input Closed
1:1143	A_DI_04.CONTACT_IN.B_NAME	Lower Speed Contact Input Closed
1:1144	A_DI_05.CONTACT_IN.B_NAME	Contact In 5 Closed
1:1145	A_DI_06.CONTACT_IN.B_NAME	Contact In 6 Closed
1:1146	A_DI_07.CONTACT_IN.B_NAME	Contact In 7 Closed
1:1147	A_DI_08.CONTACT_IN.B_NAME	Contact In 8 Closed
1:1148	A_DI_09.CONTACT_IN.B_NAME	Contact In 9 Closed
1:1149	A_DI_10.CONTACT_IN.B_NAME	Contact In 10 Closed
1:1150	A_DI_11.CONTACT_IN.B_NAME	Contact In 11 Closed
1:1151	A_DI_12.CONTACT_IN.B_NAME	Contact In 12 Closed
1:1152	A_DI_13.CONTACT_IN.B_NAME	Contact In 13 Closed
1:1153	A_DI_14.CONTACT_IN.B_NAME	Contact In 14 Closed
1:1154	A_DI_15.CONTACT_IN.B_NAME	Contact In 15 Closed
1:1155	A_DI_16.CONTACT_IN.B_NAME	Contact In 16 Closed
1:1156	A_DI_17.CONTACT_IN.B_NAME	Contact In 17 Closed
1:1157	A_DI_18.CONTACT_IN.B_NAME	Contact In 18 Closed
1:1158	A_DI_19.CONTACT_IN.B_NAME	Contact In 19 Closed
1:1159	A_DI_20.CONTACT_IN.B_NAME	Contact In 20 Closed
1:1160	A_DI_21.CONTACT_IN.B_NAME	Contact In 21 Closed
1:1161	A_DI_22.CONTACT_IN.B_NAME	Contact In 22 Closed
1:1162	A_DI_23.CONTACT_IN.B_NAME	Contact In 23 Closed
1:1163	A_DI_24.CONTACT_IN.B_NAME	Contact In 24 Closed
1:1164		
1:1165	C_COMM.M1_VLV_CAL.AND	Mod #1 Valve Calibration Enabled
1:1166	I_STRK_V1.MOD_STROKE.LAT CH	V1 Valve Calibration Enabled
1:1167	I_STRK_V2.MOD_STROKE.LAT CH	V2 Valve Calibration Enabled
1:1168	I_STRK_V1.STROKEPERM.NOT	Valve Calib/Stroking Permissible
1:1169	D_OSPD_EN.M1OSPDENBL.AN D	Modbus #1 Ospd Testing Enabled
1:1170	D_SPD_DYN.M1_DYN_ENB.AN D	Modbus #1 Dyn Adjust Enabled
1:1171	J_SAVETUNE.SAVING.ONE_SH OT	Saving Changes to EEPROMs
1:1172		
1:1173	through 1:1181	Spare
1:1182		
1:1183	Z_MOD_VALS.ANY_MODRLY.O R	Modbus Relay Configured
1:1184	G_AUX_ENBL.USE_AUX_EN.B_	Aux Enable/Disable Configured
	NAME	
1:1185	CONF_VAL_1.USE_SYNC.B_NA ME	Sync Function Configured
1:1186	Z_MOD_VALS.USE_SD1.NOT	ESD Control Configured
1:1187	C_SPD_CTRL.MAN_START.B_N AME	Manual Start Configured
1:1188	C_START.AUTO_START.B_NA ME	Auto Start Configured
1:1189	C_START.SEMI_AUTO.B_NAME	Semi-Auto Start Configured
1:1190	C_START.USE_IDLRTD.B_NAM E	Idle/Rated Start Configured
1:1191	C_START.USE_ASS.B_NAME	Auto Start Sequence Configured
1:1192	CONF_VAL_1.USE_FSP.B_NAM E	First Stage Pressure Configured
1:1193	CONF_VAL_1.USE_REMOTE.B_	Remote Speed Control Configured
	NAME	
1:1194	CONF_VAL_1.USE_LD_SHR.B_NAME	
1:1195	WGSPL.MONTOR_AIT.B_NAME	IVIOnitor Analog Configured
1:1196	CONF_VAL_1.GEN_SET.B_NAM E	Gen Set Contigured
1:1197	CONF_VAL_1.USE_CASC.B_NA ME	Cascade Control Contigured
1:1198	CONF_VAL_2.CAS_RM[_SW.B_SW_	Remote Cascade Configured
1:1199	CONF_VAL_1.USE_AUX.B_NAM E	Aux Contigured
1:1200	CONF_VAL_2.AUX_RMT_SW.B_SW	Remote Aux Configured
1:1201	UCODE OT DE SERVER MARE	IVIOD 1 LOCAI/Remote Active Configured
1:1202	WGSPLSTRT_PERM.B_NAME	Start Permissive Configured
1:1203	CONF_VAL_1.ARM_DISARM.AND	Frequency Arm/Disarm Configured
1:1204	CONF_VAL_1.ARM_DISARM.AND	Frequency Control Contigured
11:1205	U_SPU_CIRL.DSPLY_ONLN.LA TCH	Display On-Line Dynamics

1:1206	C_APPL.USE_LCLRMT.B_NAME	Local/Remote Configured
1:1207	Z_MOD_VALS.LOCALTRIP1.B_NAME	Local/Remote ESD Always Active
1:1208	CONF_VAL_1.CAS_SP_TRK.AN D	Casc Setpt Tracking Config'd
1:1209	CONF_VAL_2.KW_OK.AND	KW Input Configured and Not Fld
1:1210	CONF_VAL_2.EXTRANDADM.B	Extr/Adm Configured
1:1211	CONF_VAL_2.ADMONLY.B_NA ME	Admission-only Configured
1:1212	CONF_VAL_2.USE_XTR_ED.OR	Extr Enable/Disable Configured
1:1213	WGSPL.PRIOR_ENBL.AND	Priority Selection Configured
1:1214	CONF_VAL_2.EXTR_RMT.B_NA ME	Remote Extr/Adm Setpt Configured
1:1215	CONF_VAL_2.XTR_SP_TRK.AN D	E/A Setpt Tracking Config'd
1:1216	CONF_VAL_2.EXTR_TURB.B_N AME	Extraction Turbine (not dual)
1:1217	J_CTRLSTOP.ENBL_CSTOP.B_ SW	Controlled Stop Configured
1:1218		
1:1219		
1:1220	C_SPD_CTRL.IN2_USED.B_NA ME	Speed Sensor #2 Configured
1:1221	C_SPD_CTRL.IN3_USED.B_NA ME	Speed Sensor #3 Configured
1:1222	C_SPD_CTRL.IN4_USED.B_NA ME	Speed Sensor #4 Configured
1:1223	J_AO_MUX.GT32000_1.A_COM PARE	AO#1 scaling = x10 (value > 32000)
1:1224	J_AO_MUX.GT32000_2.A_COM PARE	AO#2 scaling = x10 (value > 32000)
1:1225	J_AO_MUX.GT32000_3.A_COM PARE	AO#3 scaling = x10 (value > 32000)
1:1226	J_AO_MUX.GT32000_4.A_COM PARE	AO#4 scaling = x10 (value > 32000)
1:1227	J_AO_MUX.GT32000_A2.A_CO MPARE	Act#2 RO scaling = x10 (value>32000)
1:1228	ANIN1.VALGT32000.A_COMPA RE	Al#1 scaling = x10 (value > 32000)
1:1229	ANIN2.VALGT32000.A_COMPA RE	Al#2 scaling = $x10$ (value > 32000)
1:1230	ANIN3.VALGT32000.A_COMPA RE	Al#3 scaling = x10 (value > 32000)
1:1231	ANIN4.VALGT32000.A_COMPA RE	Al#4 scaling = $x10$ (value > 32000)
1:1232	ANIN5.VALGT32000.A_COMPA RE	Al#5 scaling = x10 (value > 32000)
1:1233	ANIN6.VALGT32000.A_COMPA RE	Al#6 scaling = x10 (value > 32000)
1:1234	ANIN7.VALGT32000.A_COMPA RE	Al#7 scaling = x10 (value > 32000)
1:1235	ANIN8.VALGT32000.A_COMPA RE	Al#8 scaling = x10 (value > 32000)

Table 7-6. Boolean Reads

Addr	Servlink Tag Name	Description	Units	Mult
3:0001	X_TRIPS.LAST_TRIP.OUT_1	Cause of last turbine trip	none	none
3:0002	A_SPEED1.MON_SPEED.A_NAME	Speed Sensor #1 Input	rpm	none
3:0003	A_SPEED2.MON_SPEED.A_NAME	Speed Sensor #2 Input	rpm	none
3:0004	A_SPEED3.MON_SPEED.A_NAME	Speed Sensor #3 Input	rpm	none
3:0005	A_SPEED4.MON_SPEED.A_NAME	Speed Sensor #4 Input	rpm	none
3:0006	A_SPEED.MON_SPEED.A_NAME	Actual Turbine Speed	rpm	none
3:0007	Z_MOD_VALS.SPD_PV_PCT.MULTIPLY	Actual Speed	%	100
3:0008				
3:0009	Z_MOD_VALS.SPD_SP_PCT.MULTIPLY	Speed Setpoint	%	100
3:0010	D_IFACE_O.SPD_SETPT.A_NAME	Speed Setpoint	rpm	none
3:0011	AA_MONITOR.SPD_SETPT.A_NAME	Speed Droop Setpoint	rpm	none
3:0012	AA_MONITOR.LOAD.A_NAME	Calculated Load	%	100
3:0013				
3:0014	AA_MONITOR.SPD_PID.A_NAME	Speed PID Output	%	100
3:0015	D_SPD_DYN.P_GAIN_OFF.RAMP	Speed PID—Off-Line P-term	%	100
3:0016	D_SPD_DYN.I_GAIN_OF.RAMP	Speed PID—Off-Line I-term	rps	100
3:0017	D_SPD_DYN.D_GAIN_OF.RAMP	Speed PID—Off-Line SDR	%	100
3:0018	D_SPD_DYN.P_GAIN_ON.RAMP	Speed PID—On-Line P-term	%	100
3:0019	D_SPD_DYN.I_GAIN_ON.RAMP	Speed PID—On-Line I-term	rps	100
3:0020	D_SPD_DYN.D_GAIN_ON.RAMP	Speed PID—On-Line SDR	%	100
3:0021	Z_MOD_VALS.STATUS_MSG.OUT_3	Speed Control Status	none	none
3:0022	D_MPU.MIN_GOV.A_NAME	Min Governor Speed Setpoint	rpm	none
3:0023				
3:0024				

3.0025				
3:0026	CIDLE RTO IDLE SETPT SAMP TUNE	Idle / Rated—Idle Speed	rnm	none
3.0020	D INTREACE RATED SPD & NAME	Idle / Rated—Rated Speed	rom	none
3.0027		Idle / Rated Status	none	none
3.0020			none	none
3:0023	CAUTOSEOLO IDLE SP.SAMP TUNE	Auto Seg-I ow Idle Speed Setot	rnm	none
3:0031		Auto Seq Low Idle Delay	min	100
3.0032	D IFACE OR TIME LOA NAME	Auto Seq. Time Left At Lo Idle	min	100
3.0033		Auto Seq_1 ow to Hi Idle Pate	rom/sec	none
3:0034		Auto Seq—High Idle Speed Setot	rpm/ 3ec	none
3:0035		Auto Seq—High Idle Delay	min	100
3:0036	D IFACE OR TIME HIA NAME	Auto Seg-Time Left At High Idle	min	100
3:0037	D IFACE O RATE HIA NAME	Auto Seq—Hi Idle to Rated Rate	rpm/ sec	none
3:0038	C AUTOSEO RTD SETPT SAMP TUNE	Auto Seq—Rated Speed Setpt	rpm, 000	none
3:0039		Auto Seg—Run Time Hours	hours	none
3:0040		Auto Seg—Hours Since Trip	hours	none
3:0041	Z MOD VALS STATUS MSG OUT 5	Auto Sequence Status	none	none
3:0042	2_MOB_W28.01/100_M08.001_0			
3.0043	through 3:0045	Spare		
3:0046				
3:0047	D REMOTE RMT INPUT A LIMITER	Remote Speed Setpoint Input	rom	none
3.0048	Z MOD VALS STATUS MSG OUT 6	Remote Speed Status	none	none
3:0049	2_MOD_W20.01/100_M00.001_0			
3:0050				
3:0051	ANIN LOGIC SEL ALOUT 14	Cascade Input #1 (Scaled)	Case	CSE
0.0001			Units	0.0.1
3:0052	ANIN_LOGIC.SEL_AI.OUT_15	Cascade Input #2 (Scaled)	Casc	C.S.F .
0.0050			Units	0.0 -
3:0053	ANIN_LOGIC.SEL_AI.OUT_16	Cascade Input #3 (Scaled)	Casc	C.S.F .
2:0054	E CASC ALCASC INDUT A NAME	Cascado Input (Scaled)	Case	C 9 E
3.0054		Cascade Input (Scaled)	Lasc Linite	U.S.F .
3.0055		Cascade Input	%	100
3:0056		Cascade Setpoint (Scaled)		CSE
5.0050		Cascade Serpoint (Scaled)	Units	0.0.1
3.0057	Z MOD VALS CAS SP. PCT MULTIPLY	Cascade Setpoint	%	100
3:0058		Cascade Scale Factor	none	none
3:0059	AA MONITOR CASC PID A NAME	Cascade PID Output	%	100
3.0060		Cascade PID—P-term	%	100
3:0061	E CAS DYN I GAIN RAMP	Cascade PID—I-term	rns	100
3:0062	F CAS DYN.D GAIN.RAMP	Cascade PID—SDR	%	100
3:0063	Z MOD VALS STATUS MSG.OUT 7	Cascade Control Status	none	none
3:0064	F RMT CASC RMT CAS IN A LIMITER	Remote Cascade Input (Scaled)	Casc	C.S.F.
		········	Units	
3:0065	Z MOD VALS.STATUS MSG.OUT 8	Remote Cascade Control Status	none	none
3:0066				İ
3:0067	through 3:0070	Spare		İ
3:0071				
3:0072	ANIN LOGIC.SEL AI.OUT 18	Aux Input #1 (Scaled)	Aux Units	A.S.F.
3:0073	ANIN_LOGIC.SEL_AI.OUT_19	Aux Input #2 (Scaled)	Aux Units	A.S.F.
3:0074	ANIN_LOGIC.SEL_AI.OUT_20	Aux Input #3 (Scaled)	Aux Units	A.S.F.
3:0075	G_AUX_AI.AUX.A_NAME	Aux Input (Scaled)	Aux Units	A.S.F.
3:0076	Z_MOD_VALS.AUX_PV_PCT.MULTIPLY	Aux Input	%	
3:0077	AA_MONITOR.AUX_SETPT.A_NAME	Aux Setpoint (Scaled)	Aux Units	A.S.F.
3:0078	Z_MOD_VALS.AUX_SP_PCT.MULTIPLY	Aux Setpoint	%	100
3:0079	Z_MOD_VALS.AUX_SCALE.A_NAME	Aux Scale Factor	none	none
3:0080	AA_MONITOR.AUX_PID.A_NAME	Aux PID Output	%	100
3:0081	G_AUX_DYN.P_GAIN.RAMP	Aux PID—P-term	%	100
3:0082	G_AUX_DYN.I_GAIN.RAMP	Aux PID—I-term	%	100
3:0083	G_AUX_DYN.D_GAIN.RAMP	Aux PID—SDR	%	100
3:0084	Z_MOD_VALS.STATUS_MSG.OUT_9	Aux Control Status	none	none
3:0085	G_RMT_AUX.INPUT.A_NAME	Remote Aux Input	Aux Units	A.S.F.

3:0086	Z MOD VALS.STATUS MSG.OUT 10	Remote Aux Control Status		none
3.0087				
2.0007	through 2:0000	Spara		
3.0000		Spare		
3.0091				
3:0092	D_MPU.SPEED_HOLD.A_MAX	Highest Speed Reached	rpm	none
3:0093	C_OSPD.RST_TIME.A_SW	Ospd Test—Auto Disabl Time	sec	none
		Remaining		
3:0094	Z_MOD_VALS.STATUS_MSG.OUT_1	Overspeed Test Status	none	none
3:0095				
3:0096				
3:0097	J_MISC.MONITOR.A_NAME	Monitor Input (Scaled)	Mon	M.S.F
			Units	
3:0098	Z_MOD_VALS.MON_SCALE.A_NAME	Monitor Input Scale Factor	none	none
3:0099	J_MISC.FSP.A_NAME	FSP Input (Scaled)	FSP	F.S.F
			Units	
3:0100	Z_MOD_VALS.FSP_SCALE.A_NAME	FSP Scale Factor	none	none
3:0101	ANIN LOGIC.SEL AI.OUT 4	Svnc / Ldshr Input #1	rpm	10
3:0102	ANIN LOGIC.SEL AI.OUT 5	Sync / Ldshr Input #2	rpm	10
3.0103	ANIN LOGIC SEL ALOUT 6	Sync / Ldshr Input #3	rom	10
3.0104	D I D SHARE I D SHR A LIMITER	Sync / Ldshr Input	rom	10
3.0104		Loadshare Status	none	none
3:0105			none	
3.0100	Z_MOD_VALS.STATUS_WISG.OUT_TT			
3.0107				
3:0108				
3:0109	ANIN_LOGIC.SEL_AI.OUT_7	KW Input #1 (Scaled)	kW Units	KW.S.F.
3:0110	ANIN_LOGIC.SEL_AI.OU1_8	KW Input #2 (Scaled)	KW Units	KW.S.F.
3:0111	ANIN_LOGIC.SEL_AI.OUT_9	KW Input #3 (Scaled)	KW Units	KW.S. F.
3:0112	D_KW_AI.KW_INPUT.A_NAME	KW Input (Scaled)	KW Units	KW.S. F.
3:0113	Z_MOD_VALS.KW_SCALE.A_NAME	KW Scale Factor	none	none
3:0114	AA_MONITOR.HP_LIMITER.A_NAME	HP Valve Limiter Output	%	100
				100
3:0115	AA_MONITOR.LP_LIMITER.A_NAME	LP Valve Limiter Output	%	100
3:0116	AA_MONITOR.HP_DEMAND.A_NAME	Actuator 1 Demand	%	100
3:0117	AA_MONITOR.LP_DEMAND.A_NAME	Actuator 2 Demand	%	100
3:0118				
3:0119				
3.0120	Z MOD VALS STATUS MSG OUT 15	Frequency Control Status	none	none
3.0121	Z MOD VALS STATUS MSG OUT 18	Controlled Stop Status	none	none
3.0122				
2.0122				
2.0123		Extr/Adm Manual Domand	0/	100
3.0124		Extl/Adm Input #1 (Seeled)	/0 prad upito	
3.0125	ANIN_LOGIC.SEL_AI.OUT_10	Ext/Adm input #1 (Scaled)	prga units	E.J.F.
3:0126	ANIN_LOGIC.SEL_AI.OUT_11	Ext/Adm input #2 (Scaled)	prga units	E.S.F.
3:0127	ANIN_LUGIU.SEL_AI.UU1_12	Ext/Adm input #3 (Scaled)	prga units	E.S.F.
3:0128	AA_MONITOR.EXTR_INPUT.A_NAME	Ext/Adm Input (Scaled)	prgd units	E.S.F.
3:0129	Z_MOD_VALS.XTR_VL_PRC.MULTIPLY	Ext/Adm Input	%	100
3:0130	Z_MOD_VALS.XTR_PRCT.MULTIPLY	Ext/Adm Setpoint	%	100
3:0131	AA_MONITOR.EXTR_SETPT.A_NAME	Ext/Adm Setpoint (Scaled)	prgd units	E.S.F.
3:0132	Z_MOD_VALS.XTR_SCALE.A_NAME	Ext/Adm Scale Factor	none	none
3:0133	AA_MONITOR.EXTR_PID.A_NAME	Ext/Adm PID Output	%	100
3:0134	EXTR_DYN.P_GAIN.RAMP	Ext/Adm PID—P-term	%	100
3:0135	EXTR_DYN.I_GAIN.RAMP	Extr/Adm PID—I-term	%	100
3:0136	EXTR_DYN.D_GAIN.RAMP	Extr/Adm PID—SDR	%	100
3:0137	Z MOD VALS.STATUS MSG.OUT 12	Ext/Adm Control Status	none	none
3:0138	E RMT EXTR.INPUT.A NAME	Remote Ext/Adm Input (Scaled)	prad units	E.S.F
3.0139	Z MOD VALS STATUS MSG OUT 13	Remote Ext/Adm Control Status	none	none
3.0140	Z MOD VALS STATUS MSG OUT 14	Map Priority Status	none	none
3.01/1				
2.0141	through 2:0142	Spara		
2.0142	nnough 5.0145			
0.0144 0.0145		Madhua Entarad One ad Oatratist		2020
5:0145		(fdbk)	ipm	none

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3:0146	F_CAS_ENTR.M1_SMP_TUN.SAMP_TU NE	Modbus Entered Cascade Setpoint (fdbk)	prgd units	C.S.F .
3:0147	G_AUX_ENTR.M1_SMP_TUN.SAMP_TU NE	Modbus Entered Aux Setpoint (fdbk)	prgd units	A.S.F.
3:0148	EXTR_ENTRD.M1_SMP_TUN.SAMP_TU NE	Modbus Entered Extr Setpoint (fdbk)	prgd units	E.S.F.
3:0149	AA_MONITOR.S_LMTD.A_NAME	S-demand Limited (from ratio/Imtr)	%	100
3:0150	AA_MONITOR.P_LMTD.A_NAME	P-demand Limited (from ratio/Imtr)	%	100
3:0151	AA_MONITOR.HPOUT.A_NAME	HP Map Demand (from ratio/ Imtr)	%	100
3:0152	AA_MONITOR.LPOUT.A_NAME	LP Map Demand (from ratio/ Imtr)	%	100
3:0153	AA_MONITOR.S_TERM.A_NAME	S-term (from LSS to ratio/ Imtr)	%	100
3:0154	AA_MONITOR.P_TERM.A_NAME	P-term (from E/A dmd to ratio/Imtr)	%	100
3:0155	J_CONTROL.CP.OUT_1	Controlling Parameter (Line 1)	none	none
3:0156	J_CONTROL.CP.OUT_2	Controlling Parameter (Line 2)	none	none
3:0157				
3:0158	I_IFACE_O.HP_OUT.A_NAME	Split-Range Actuator Demand	%	100
3:0159	J AO MUX.OUT ACT2.A SW	Actuator 2 Readout	mA	100
3:0160	ANIN1.IN MA 100.CALCULATE	Analog Input 1	mA	100
3:0161	ANIN2 IN MA 100 CALCULATE	Analog Input 2	mA	100
3.0162	ANING IN MA 100 CALCULATE	Analog Input 3	mA	100
3.0163	ANINA IN MA 100 CALCULATE	Analog Input 4	mA	100
3.0164		Analog Input 5	mΔ	100
3.0165		Analog Input 6	mΔ	100
3:0166			mΛ	100
2.0167			m A	100
3.0168		Analog Input 0	nrad unite	none
5.0100			units	none
3:0169	ANIN2.IN.A_SW	Analog Input 2	prgd units	none
3:0170	ANIN3.IN.A_SW	Analog Input 3	prgd units	none
3:0171	ANIN4.IN.A_SW	Analog Input 4	prgd units	none
3:0172	ANIN5.IN.A_SW	Analog Input 5	prgd units	none
3:0173	ANIN6.IN.A_SW	Analog Input 6	prgd units	none
3:0174	ANIN7.IN.A_SW	Analog Input 7	prgd units	none
3:0175	ANIN8.IN.A_SW	Analog Input 8	prgd units	none
3:0176	A_AN_OUT1.AO_RM.RDBK_MA	Analog Output 1	mA	100
3:0177	A_AN_OUT2.AO_RM.RDBK_MA	Analog Output 2	mA	100
3:0178	A_AN_OUT3.AO_RM.RDBK_MA	Analog Output 3	mA	100
3:0179	A_AN_OUT4.AO_RM.RDBK_MA	Analog Output 4	mA	100
3:0180	J_AO_MUX.OUT_1.A_SW	Analog Output 1	prgd units	none
3:0181	J_AO_MUX.OUT_2.A_SW	Analog Output 2	prgd units	none
3:0182	J_AO_MUX.OUT_3.A_SW	Analog Output 3	prgd units	none
3:0183	J AO MUX.OUT 4.A SW	Analog Output 4	prad units	none
3:0184	A HP ACT.ACT RM.RDBK MA	Actuator #1 Output	mĂ	100
3:0185	Z MOD VALS.ACT2MAOUT.A SW	Actuator #2 Output	mA	100
3:0186	AA MONITOR.HP LINEAR.A NAME	Actuator #1 Output	mA	100
3:0187	AA MONITOR.LP LINEAR.A NAME	Actuator #2 Output	mA	100
3:0188	Z MOD VALSAIO CONFIG.OUT 1	Analog Input 1 Configuration	none	none
3:0189	Z MOD VALS.AIO CONFIG.OUT 2	Analog Input 2 Configuration	none	none
3:0190	Z MOD VALSAIO CONFIG.OUT 3	Analog Input 3 Configuration	none	none
3.0191		Analog Input 4 Configuration	none	none
3.0192		Analog Input 5 Configuration	none	none
3.0102		Analog Input 6 Configuration	none	none
3.010/		Analog Input 7 Configuration	none	none
3.0105		Analog Input 8 Configuration	none	none
2.0100		Analog Autout 1 Configuration	none	none
3.0190		Analog Output 1 Configuration	none	none
3.0197		Analog Output 2 Configuration	none	none
3:0198		Analog Output 3 Configuration	none	none
3:0199		Analog Output 4 Configuration	none	none
3:0200		Relay 3 Configuration	none	none
3:0201	Z_MOD_VALS.RLY2.A_MUX_N_1	Relay 4 Configuration	none	none
3:0202	Z_MOD_VALS.RLY3.A_MUX_N_1	Relay 5 Configuration	none	none
3:0203	∠_MOD_VALS.RLY4.A_MUX_N_1	Relay 6 Configuration	none	none

3:0204	Z_MOD_VALS.RLY5.A_MUX_N_1	Relay 7 Configuration	none	none
3:0205	Z_MOD_VALS.RLY6.A_MUX_N_1	Relay 8 Configuration	none	none
3:0206	Z_MOD_VALS.RLY7.A_MUX_N_1	Relay 9 Configuration	none	none
3:0207	Z_MOD_VALS.RLY8.A_MUX_N_1	Relay 10 Configuration	none	none
3:0208	Z_MOD_VALS.RLY9.A_MUX_N_1	Relay 11 Configuration	none	none
3:0209	Z_MOD_VALS.RLY10.A_MUX_N_1	Relay 12 Configuration	none	none
3:0210	Z_MOD_VALS.CONT.OUT_1	Contact Configuration Select 5	none	none
3:0211	Z_MOD_VALS.CONT.OUT_2	Contact Configuration Select 6	none	none
3:0212	Z_MOD_VALS.CONT.OUT_3	Contact Configuration Select 7	none	none
3:0213	Z_MOD_VALS.CONT.OUT_4	Contact Configuration Select 8	none	none
3:0214	Z_MOD_VALS.CONT.OUT_5	Contact Configuration Select 9	none	none
3:0215	Z_MOD_VALS.CONT.OUT_6	Contact Configuration Select 10	none	none
3:0216	Z_MOD_VALS.CONT.OUT_7	Contact Configuration Select 11	none	none
3:0217	Z_MOD_VALS.CONT.OUT_8	Contact Configuration Select 12	none	none
3:0218	Z_MOD_VALS.CONT.OUT_9	Contact Configuration Select 13	none	none
3:0219	Z_MOD_VALS.CONT.OUT_10	Contact Configuration Select 14	none	none
3:0220	Z_MOD_VALS.CONT.OUT_11	Contact Configuration Select 15	none	none
3:0221	Z_MOD_VALS.CONT.OUT_12	Contact Configuration Select 16	none	none
3:0222	Z_MOD_VALS.CONT.OUT_13	Contact Configuration Select 17	none	none
3:0223	Z_MOD_VALS.CONT.OUT_14	Contact Configuration Select 18	none	none
3:0224	Z_MOD_VALS.CONT.OUT_15	Contact Configuration Select 19	none	none
3:0225	Z_MOD_VALS.CONT.OUT_16	Contact Configuration Select 20	none	none
3:0226	Z_MOD_VALS.CONT.OUT_17	Contact Configuration Select 21	none	none
3:0227	Z_MOD_VALS.CONT.OUT_18	Contact Configuration Select 22	none	none
3:0228	Z_MOD_VALS.CONT.OUT_19	Contact Configuration Select 23	none	none
3:0229	Z_MOD_VALS.CONT.OUT_20	Contact Configuration Select 24	none	none
3:0230	Z_MOD_VALS.UNITS.OUT_1	Aux Units Configured	none	none
3:0231	Z_MOD_VALS.UNITS.OUT_2	Cascade Units Configured	none	none
3:0232	Z_MOD_VALS.UNITS.OUT_3	Extraction Units Configured	none	none
3:0233	Z_MOD_VALS.UNITS.OUT_4	KW/Load Units Active	none	none
3:0234	Z_MOD_VALS.UNITS.OUT_5	KW/Load Setpt Units Active	none	none
3:0235	Z_MOD_VALS.CTRL_CONF.OUT_1	Turbine Type Configured	none	none
3:0236	Z_MOD_VALS.CTRL_CONF.OUT_2	Aux Control Configured	none	none
3:0237	Z_MOD_VALS.CTRL_CONF.OUT_3	Casc Control Configured	none	none
3:0238	Z_MOD_VALS.CTRL_CONF.OUT_4	Start Mode Configured	none	none
3:0239	Z_MOD_VALS.CTRL_CONF.OUT_5	Idle-to-Rated Mode Configured	none	none
3:0240	C_DRIVER.ACT2RO_NUM.OUT_1	Actuator2 Readout Configuration	none	none
3:0241				
3:0242	through 3:0250	Spare		
3:0251				
3:0252	Z_MOD_VALS.STATUS_MSG.OUT_16	V1 Calibration Status	none	none
3:0253	I_STRK_V1.STROKE_RMP.RAMP	V1 Calibration Demand	%	100
3:0254	I_V1_SCALE.SEL_MIN.A_SW	V1 Min Current Calib	mA	100
3:0255	I_V1_SCALE.SEL_MAX.A_SW	V1 Max Current Calib	mA	100
3:0256	Z_MOD_VALS.STATUS_MSG.OUT_17	V2 Calibration Status	none	none
3:0257	I_STRK_V2.STROKE_RMP.RAMP	V1 Calibration Demand	%	100
3:0258	I_V2_SCALE.SEL_MIN.A_SW	V2 Min Current Calib	mA	100
3:0259	I_V2_SCALE.SEL_MAX.A_SW	V2 Max Current Calib	mA	100
3.0260				

Table 7-7. Analog Reads

ADDR	DESCRIPTION	UNITS	MULTIPLIER
4:0001	Modbus Entered Speed Setpoint	rpm	none
4:0002	Modbus Entered Casc Setpoint	casc units	casc scale factor
4:0003	Modbus Entered Aux Setpoint	aux units	aux scale factor
4:0004	Modbus Entered Extr Setpoint	extr units	extr scale factor
4:0005	Spare		

Table 7-8. Analog Writes

Analog Reads Lookup Tables

Last Turbine Trip Cause

The cause of the last turbine trip (address 3:0001) is an integer that represents the following cause:

- 1. Power Up Shutdown
- 2. External Trip Input
- 3. External Trip 2
- External Trip 3
 External Trip 4
- 6. External Trip 5
- 7. External Trip 6
- 8. External Trip 7
- 9. External Trip 8
- 10. External Trip 9
- 11. External Trip 10
- 12. PC Programmer Trip
- 13. Comm Link #1 Trip
- 14. Comm Link #2 Trip
- 15. Overspeed Trip
- 16. All Speed Probes Failed
- 17. All Analog I/O Modules Failed
- 18. All Discrete I/O Modules Failed
- 19. Act #1 (HP) Fault
- 20. Act #2 (LP) Fault
- 21. Aux Input Failed
- 22. Extr/Adm Input Failed
- 23. Utility Tie Breaker Opened
- 24. Generator Breaker Opened
- 25. Controlled Shutdown
- 26. Configuration Error

Idle/Rated Status

The idle/rated status (address 3:0028) is an integer that represents the following cause.

- 0. Idle/Rated is Stopped
- 1. Idle/Rated is In Critical Avoidance Band
- 2. Idle/Rated is Moving to Rated
- 3. Idle/Rated is At Idle Speed
- 4. Idle/Rated is Moving to Idle
- 5. Rated Speed Selection is Inhibited
- 6. Idle Speed Selection is Inhibited
- 7. Idle/Rated is At Rated Speed

Auto Start Sequence Status

The auto start sequence status (address 3:0041) is an integer that represents the following cause.

- 0. Auto Start Sequence is Disabled
- 1. Auto Start Sequence is In Critical Avoidance Band
- 2. Auto Start Sequence is Completed
- 3. Auto Start Sequence is Halted
- 4. Auto Start Sequence is Moving to Low Idle
- 5. Auto Start Sequence is Moving to Hi Idle
- 6. Auto Start Sequence is Moving to Rated
- 7. Auto Start Sequence is At Low Idle
- 8. Auto Start Sequence is At High Idle
- 9. Auto Start Sequence is in a Hi Idle Timed Wait
- 10. Auto Start Sequence is in a Low Idle Timed Wait

Remote Speed Setpoint Status

The remote speed control status (address 3:0048) is an integer that represents the following:

- 0. Remote Speed Control is Disabled
- 1. Remote Speed Control is In Control
- 2. Remote Speed Control is Active
- 3. Remote Speed Control is Enabled
- 4. Remote Speed Control is Inhibited

Cascade Control Status

The cascade control status (address 3:0063) is an integer that represents the following cause.

- 0. Cascade is Disabled
- 1. Casc Control w/Rmt Setpt
- 2. Casc Active w/Rmt Setpt
- 3. Cascade is In Control
- 4. Casc Active/Not Spd Ctl
- 5. Cascade is Enabled
- 6. Cascade is Inhibited

Remote Cascade Setpoint Status

The remote cascade control status (address 3:0065) is an integer that represents the following:

- 0. Remote Cascade Control is Disabled
- 1. Remote Cascade Control is In Control
- 2. Remote Cascade Control is Active
- 3. Remote Cascade Control is Enabled
- 4. Remote Cascade Control is Inhibited

Auxiliary Control Status

The auxiliary control status (address 3:0084) is an integer that represents the following cause.

- 0. Auxiliary is Disabled
- 1. Controlling w/ Rmt Setpt
- 2. Aux Active w/ Rmt Setpt
- 3. Aux Enabled w/Rmt Setpt
- 4. Auxiliary is In Control
- 5. Aux is Active / Not Limiting
- 6. Aux Active/ Not In Control
- 7. Auxiliary is Inhibited
- 8. Auxiliary is Enabled

Remote Auxiliary Setpoint Status

The remote auxiliary control status (address 3:0086) is an integer that represents the following:

- 0. Remote Auxiliary Control is Disabled
- 1. Remote Auxiliary Control is In Control
- 2. Remote Auxiliary Control is Active
- 3. Remote Auxiliary Control is Enabled
- 4. Remote Auxiliary Control is Inhibited

Overspeed Test Status

The overspeed test status (address 3:0094) is an integer that represents the following:

- 0. Overspeed Test Mode is Disabled
- 1. Unit is Tripped
- 2. At Overspeed Test Limit
- 3. Speed > 5009 Trip Level
- 4. External Ospd Trip Test Enabled
- 5. 5009 Ospd Trip Test Enabled
- 6. Overspeed Test Permissible
- 7. Ospd Test NOT Permissible

Load Share Status

The load share control status (address 3:0105) is an integer that represents the following:

- 0. Load Share is Disabled
- 1. Load Share is Active
- 2. Load Share is Enabled
- 3. Load Share is Inhibited

Frequency Control Status

The frequency control status (address 3:0120) is an integer that represents the following:

- 0. Frequency Control is Disarmed
- 1. Frequency Control is In Control
- 2. Frequency Control is Armed
- 3. Frequency Control is Inhibited

Control Stop Status

The frequency control status (address 3:0121) is an integer that represents the following:

- 0. Not Selected
- 1. Inhibited
- 2. Closing Hp Limiter
- 3. Lowering Speed Setpoint
- 4. Transferring to Coupled Map
- 5. Disabling Extraction

Extraction/ Admission Control Status

The extraction/admission control status (address 3:0137) is an integer that represents the following:

0. Ext/Adm is Disabled

Ext/Adm Contrl w/Rmt Setpt

- 0. Ext/Adm Active w/Rmt Setpt
- 1. Ext/Adm In Control
- 2. Ext/Adm Active/Not in Ctrl
- 3. Ext/Adm is Enabled
- 4. Ext/Adm is Inhibited

Remote Ext/Adm Status

The remote extraction/admission control status (address 3:0139) is an integer that represents the following:

- 0. Rmt Control Disabled
- 1. Remote Extr In Control
- 2. Rmt Extr/Adm In Control
- 3. Remote Adm In Control
- 4. Remote Extract Active
- 5. Remote Extr/Adm Active
- 6. Remote Admission Active
- 7. Rmt Extraction Enabled
- 8. Remote Extr/Adm Enabled
- 9. Rmt Admission Enabled
- 10. Rmt Extraction Inhibited
- 11. Rmt Extr/Adm Inhibited
- 12. Rmt Admission Inhibited
- 13. Rmt Extraction Disabled
- 14. Remote Ext/Adm Disabled
- 15. Rmt Admission Disabled

Steam Map Priority

The steam map priority status (address 3:0143) is an integer that represents the following:

- 0. Speed Priority Active
- 1. Priority Xfer Inhibited
- 2. Ext Active/Spd Selected
- 3. Prs Active/Spd Selected
- 4. Adm Active/Spd Selected
- 5. Auto Switching Config'd
- 6. Priority Swtch Not Used
- 7. Spd Active/Ext Selected
- 8. Spd Active/Prs Selected
- 9. Spd Active/Adm Selected
- 10. Extr Priority Active
- 11. E/A Priority Active
- 12. Adm Priority Active
- 13. Speed Priority Active

5009 Control System Controlling Parameters

The controlling parameter status of the 5009 Control System uses two Analog Read registers (3:0155 & 3:0156) to identify the parameters that are in control of the control. If the control is programmed as a single-valve or split-range actuator only address 3:0156 is used. Analog register 3:0156 corresponds to the parameter in control for non-extraction units or the second controlling parameter for extraction units. There are two status lists provided, depending on the unit's configuration. The variables give the current status of the control and are defined in the following tables.
Control Status (Extraction Unit Controlling Parameter #1)—The controlling

parameter status (address 3:0155) is an integer that represents the following:

- 1. Controlling Parameter
- 2. Shutdown
- 3. Control at Two Limits
- 4. HP Max Actuator
- 5. HP Valve Limiter
- 6. Max Power Limit
- 7. HP Max Limit
- 8. LP Max Limit
- 9. HP Min Limit
- 10. LP Min Limit
- 11. Remote Auxiliary
- 12. Auxiliary
- 13. Manual Start
- 14. Auto Start
- 15. Semi Auto Start
- 16. Idle / Rated Start
- 17. Auto Start Sequence
- 18. Synchronizing
- 19. Load Share / Speed
- 20. Frequency / Speed
- 21. Remote Cascade / Speed
- 22. Cascade / Speed
- 23. Remote / Speed
- 24. Speed / On-Line
- 25. Speed / Off—Line

Control Status (Extraction Unit Controlling Parameter #2)—The controlling

parameter status (address 3:0156) is an integer that represents the following:

- 1. Shutdown—External Trip Input
- 2. Shutdown—External Trip 2
- 3. Shutdown—External Trip 3
- 4. Shutdown—External Trip 4
- 5. Shutdown—External Trip 5
- 6. Shutdown-External Trip 6
- 7. Shutdown—External Trip 7
- 8. Shutdown—External Trip 8
- 9. Shutdown—External Trip 9
- 10. Shutdown—External Trip 10
- 11. Shutdown—PC Programmer Trip
- 12. Shutdown—Comm Link #1 Trip
- 13. Shutdown—Comm Link #2 Trip
- 14. Shutdown—Overspeed Trip
- 15. Shutdown—All Speed Probes Failed
- 16. Shutdown—All Analog I/O Modules Failed
- 17. Shutdown—All Discrete I/O Modules Failed
- 18. Shutdown-Act #1 (HP) Fault
- 19. Shutdown-Act #2 (LP) Fault
- 20. Shutdown—Aux Input Failed
- 21. Shutdown-Extr/Adm Input Failed
- 22. Shutdown—Utility Tie Breaker Opened
- 23. Shutdown—Generator Breaker Opened
- 24. Shutdown—Power up Trip
- 25. Shutdown-Manual (controlled) Stop
- 26. Shutdown—Configuration Error
- 27. Controlled Shutdown in Progress
- 28. Unit Initializing (Power up)
- 29. Checking Configuration (Program)

- 30. Start Perm Not Met
- 31. Ready to Start
- 32. Max HP & Max LP Limits (at two limits)
- 33. Max HP & Max Pwr Limits (at two limits)
- 34. Max HP & Min LP Limits (at two limits)
- 35. Max Pwr & Max LP Limits (at two limits)
- 36. Min LP & Max Prs Limits (at two limits)
- 37. Max HP & Max Prs Limits (at two limits)
- 38. Max Pwr & Min Prs Limits (at two limits)
- 39. Min HP & Min LP Limits (at two limits)
- 40. Max LP & Min Prs Limits (at two limits)
- 41. Min LP & Min Prs Limits (at two limits) 42. Min HP & Min Prs Limits (at two limits)
- 42. Min HP & Min Prs Limits (at two 1
- 43. LP Max Actuator Control
- 44. LP Valve Limiter Control
- 45. Max Power Limit Control
- 46. HP Max Limit Control
- 47. LP Max Limit Control
- 48. HP Min Limit Control
- 49. LP Min Limit Control
- 50. Max Extr Limit Control
- 51. Min Adm Limit Control
- 52. Max Extr Limit Control
- 53. Min Extr Limit Control
- 54. Max Adm Limit Control
- 55. Max Adm Limit Control
- 56. Extr Ctrl w/ Rmt Setpt
- 57. Adm Ctrl w/ Rmt Setpt
- 58. E/A Ctrl w/ Rmt Setpt
- 59. Extraction Control
- 60. Admission Control
- 61. Extr/Adm Control
- 62. Manual Extr/Extr Demand
- 63. Manual Admission Demand

Control Status (Non-Extraction Unit Controlling Parameter)—The controlling

- parameter status (address 3:0156) is an integer that represents the following:
- 1. Shutdown—External Trip Input
- 2. Shutdown—External Trip 2
- 3. Shutdown—External Trip 3
- 4. Shutdown—External Trip 4
- 5. Shutdown—External Trip 5
- 6. Shutdown—External Trip 6
- 7. Shutdown—External Trip 7
- 8. Shutdown—External Trip 8
- 9. Shutdown—External Trip 9
- 10. Shutdown—External Trip 10
- 11. Shutdown—PC Programmer Trip
- 12. Shutdown—Comm Link #1 Trip
- 13. Shutdown—Comm Link #2 Trip
- 14. Shutdown—Overspeed Trip
- 15. Shutdown—All Speed Probes Failed
- 16. Shutdown—All Analog I/O Modules Failed
- 17. Shutdown—All Discrete I/O Modules Failed
- 18. Shutdown—Act #1 Fault
- 19. Shutdown-Act #2 Fault
- 20. Shutdown—Aux Input Failed
- 21. Shutdown—KW Input Failed
- 22. Shutdown—Utility Tie Breaker Opened

- 23. Shutdown—Generator Breaker Opened
- 24. Shutdown—Power up Trip
- 25. Shutdown-Manual (controlled) Stop
- 26. Shutdown—Configuration Error
- 27. Controlled Shutdown in Progress
- 28. Unit Initializing (Power up)
- 29. Checking Configuration (Program)
- 30. Max Actuator Control
- 31. Valve Limiter Control
- 32. Remote Auxiliary Control
- 33. Auxiliary Control
- 34. Configuration Error
- 35. Start Perm Not Met
- 36. Ready to Start
- 37. Manual Start Control
- 38. Auto Start Control
- 39. Semi Auto Start Control
- 40. Idle / Rated Start
- 41. Auto Start Sequence
- 42. Synchronizing
- 43. Load Share / Speed Control
- 44. Frequency / Speed Control
- 45. Remote Cascade / Speed Control
- 46. Cascade / Speed Control
- 47. Remote / Speed Control
- 48. Speed / On-Line Control
- 49. Speed / Off—Line Control

Analog Input Configuration—The Analog Input Configuration (addresses 3:0188—0195) is an integer that represents the programmed function of each analog input and is defined as follows:

- 1. Analog Input is Not Used
- 2. Remote Speed Setpt
- 3. Synchronizing Input
- 4. Sync/Load Share Input #1
- 5. Sync/Load Share Input #2
- 6. Sync/Load Share Input #3
- 7. KW / Unit Load Input #1
- 8. KW / Unit Load Input #2
- 9. KW / Unit Load Input #3
- 10. Extraction/Admission Input #1
- 11. Extraction/Admission Input #2
- 12. Extraction/Admission Input #3
- 13. Remote Extr / Adm Setpt
- 14. Cascade Input #1
- 15. Cascade Input #2
- 16. Cascade Input #3
- 17. Remote Cascade Setpt
- 18. Auxiliary Input #1
- 19. Auxiliary Input #2
- 20. Auxiliary Input #3
- 21. Remote Aux Setpt
- 22. First Stage Press Input
- 23. Monitor Analog Input

Analog Output Configuration—The Analog Output Configuration (addresses

3:0196—0199) is an integer that represents the programmed function of each analog output and is defined as follows:

- 1. Analog Output is Not Used
- 2. Actual Speed
- 3. Speed Setpoint
- 4. Remote Speed Setpt
- 5. Load Share Input
- 6. Sync Input
- 7. KW Input
- 8. Extr/Adm Input
- 9. Extr/Adm Setpt
- 10. Rmt Extr/Adm Setpt
- 11. Cascade Input
- 12. Cascade Setpoint
- 13. Rmt Cascade Setpt
- 14. Auxiliary Input
- 15. Auxiliary Setpoint
- 16. Rmt Auxiliary Setpt
- 17. Speed/Load Demand
- 18. Extr/Adm Demand
- 19. Act 1 (or HP) Valve Limiter Setpt
- 20. Act 2 (or LP) Valve Limiter Setpt
- 21. Act 1 (or HP) Valve Demand
- 22. Act 2 (or LP) Valve Demand
- 23. Actuator Demand (Split Range)
- 24. First Stage Press Input
- 25. Monitor Analog Input

Relay Configuration—The Relay Configuration (addresses 3:0200—0209) is an integer that represents the programmed function for each relay output and is defined as follows:

VALUE DESCRIPTION (level switch options)

- 1. Actual Speed
- 2. Speed Setpoint
- 3. KW Input
- 4. Sync/Ld Share Input
- 5. Extr/Adm Input
- 6. Extr/Adm Setpoint
- 7. Cascade Input
- 8. Cascade Setpoint
- 9. Auxiliary Input
- 10. Auxiliary Setpoint
- 11. Speed/Load Demand
- 12. Extr/Adm Demand
- 13. HP Valve Limiter
- 14. LP Valve Limiter
- 15. Act 1 Valve Demand Output
- 16. Act 2 Valve Demand Output
- 17. Actuator Demand (Split Range)
- 18. First Stage Pressure
- 19. Monitor Analog Input
- 20. NOT USED
- 21. Shutdown Condition
- 22. Trip Relay (additional trip relay output)
- 23. Alarm Condition
- 24. Major Alarm Condition
- 25. Overspeed Trip
- 26. Overspeed Test Enabled

- 27. Speed PID in Control
- 28. Remote Speed Setpt Enabled
- 29. Remote Speed Setpt Active
- 30. Underspeed Switch
- 31. Auto Start Sequence Halted
- 32. On-Line Speed PID Dynamics Mode Selected
- 33. Local Interface Mode Selected
- 34. Frequency Control Armed
- 35. Frequency Control
- 36. Sync Enabled
- 37. Sync / Load Shr Enabled
- 38. Load Share Mode
- 39. Extr/Adm Control Enabled
- 40. Extr/Adm Control Active
- 41. Extr/Adm PID in Control
- 42. Remote Extr/Adm Setpt Enabled
- 43. Remote Extr/Adm Setpt Active
- 44. Casc Control Enabled
- 45. Cascade Control Active
- 46. Remote Casc Setpt Enabled
- 47. Remote Casc Setpt Active
- 48. Aux Control Enabled
- 49. Aux Control Active
- 50. Auxiliary PID in Control
- 51. Remote Aux Setpt Enabled
- 52. Remote Aux Setpt Active
- 53. HP Valve Limiter in Control
- 54. LP Valve Limiter in Control
- 55. Extr/Adm Priority Enabled
- 56. Extr/Adm Priority Active
- 57. All Extr/Adm Inputs Failed
- 58. Controlling on a Steam Map Limit
- 59. Modbus Commanded Relay
- 60. PCI Port C Failed (xfer to B)
- 61. Reset Pulse: 2 Seconds
- 62. Relay is Not Used

Contact Input Configuration—The Contact Input Configuration (addresses 3:0210—0229) is an integer that represents the programmed function of each contact input and is defined as follows:

- 1. Contact Input is Not Used
- 2. Generator Breaker Position
- 3. Utility Tie Breaker Position
- 4. Select Overspeed Test
- 5. Start Command
- 6. Start Permissible
- 7. Select Idle / Rated Speed Setpt
- 8. Halt / Continue Auto Start Sequence
- 9. Override Speed Sensor Fault
- 10. Select On-Line Speed PID Dynamics
- 11. Select Local / Remote Interface Mode
- 12. Remote Speed Setpt Enable
- 13. Sync Enable
- 14. Select Speed Setpoint Fast Rate
- 15. Freq Control Arm/Disarm
- 16. Extr/Adm Setpt Raise
- 17. Extr/Adm Setpt Lower
- 18. Extr/Adm Control Enable
- 19. Remote Extr/Adm Setpt Enable

- 20. Select Extr/Adm Priority
- 21. Cascade Setpt Raise
- 22. Cascade Setpt Lower
- 23. Cascade Control Enable
- 24. Remote Casc Setpt Enable
- 25. Aux Setpt Raise
- 26. Aux Setpt Lower
- 27. Aux Control Enable
- 28. Remote Aux Setpt Enable
- 29. HP Valve Limiter Raise
- 30. HP Valve Limiter Lower
- 31. LP Valve Limiter Raise
- 32. LP Valve Limiter Lower
- 33. Extr/Adm Demand Raise
- 34. Extr/Adm Demand Lower
- 35. External Trip 2
- 36. External Trip 3
- 37. External Trip 4
- 38. External Trip 5
- 39. External Trip 6
- 40. External Trip 7
- 41. External Trip 8
- 42. External Trip 9
- 43. External Trip 10
- 44. External Alarm 1
- 45. External Alarm 2
- 45. External Alarm 2
- 46. External Alarm 3
- 47. External Alarm 4
- 48. External Alarm 5
- 49. External Alarm 6
- 50. External Alarm 7
- 51. External Alarm 8
- 52. External Alarm 9
- 53. External Alarm 10
- 54. Select Controlled Shutdown
- 55. Synchronize Time-of-Day

Cascade and Auxiliary Units Configured—The cascade & auxiliary control units (addresses 3:0230 & 231) are integers that represents the following:

0. (none)

- 1. psi
- 2. kPa
- 2. KPa 3. MW
- 3. IVIVV 4. KW
- 4. KVV
- 5. bar
- 6. atm
- 7. t/h
- 8. kg/hr
- 9. kg/cm2
- 10. #/hr
- 11. k#/hr
- 12. deg F
- 13. deg C

Ext/Adm Units Configured—The extraction/admission control units (address 3:0232) is an integer that represents the following:

- 0. (none)
- 1. psi
- 2. kPa
- 3. bar
- 4. atm
- 5. t/h
- 6. kg/hr
- 7. kg/cm2
- 8. #/hr
- 9. k#/hr

KW/Load Units Active—The KW/Load units active (address 3:0233) is an integer that represents the following:

- 0. %
- 1. MW
- 2. KW

KW/Load Setpt Units Active—The KW/Load setpt units active (address 3:0234) is an integer that represents the following:

- 0. rpm
- 1. MW
- 2. KW

Turbine Type Configured—The turbine type (address 3:0235) is an integer that represents the following:

- 1. Single Valve
- 3. Split Range Valves
- 4. Extraction Only
- 5. Admission Only
- 6. Extraction and Admission

Aux Control Configured—The auxiliary control configured (address 3:0236) is an integer that represents the following:

- 1. Not Used
- 2. Controller
- 3. Limiter

Cascade Control Configured—The cascade control configured (address 3:0237) is an integer that represents the following:

- 1. Not Used
- 2. Controller

Start Mode Configured—The start mode configured (address 3:0238) is an integer that represents the following: Manual Semiautomatic

Automatic

Method from Idle to Rated Configured—The method from idle to rated configured (address 3:0239) is an integer that represents the following:

- 1. No Idle Used
- 2. Manual Raise/Lower
- 3. Idle/Rated Ramp
- 4. Auto Startup Sequence

Actuator #2 Readout—The Act 2 Readout Configured (address 3:0240) is an

- integer that represents the following:
- 1. Actual Speed
- 2. Speed Setpoint
- 3. Remote Speed Setpoint
- 4. Load Share Input
- 5. Sync Input
- 6. KW Input
- 7. Cascade Input
- 8. Cascade Setpoint
- 9. Remote Cascade Setpoint
- 10. Auxiliary Input
- 11. Auxiliary Setpoint
- 12. Remote Auxiliary Setpoint
- 13. HP Valve Limiter Setpoint
- 14. Act 1 Valve Demand
- 15. First Stage Pressure
- 16. Monitor Analog Input

V1 Calibration Status—The V1 calibration status (address 3:0252) is an integer

- that represents the following:
- 0. Calibration is Disabled
- 1. Calibration is At Min output
- 2. Calibration is At Max output
- 3. Calibration is in Manual Entry Mode
- 4. Calibration is Enabled
- 5. Speed > 1000 rpm
- 6. Unit Not Shutdown

V2 Calibration Status—The V2 calibration status (address 3:0256) is an integer

- that represents the following:
- 0. Calibration is Disabled
- 1. Calibration is At Min output
- 2. Calibration is At Max output
- 3. Calibration is in Manual Entry Mode
- 4. Calibration is Enabled
- 5. Speed > 1000 rpm
- 6. Shutdown

Specific Address Information

Entering Setpoint from the Modbus

The setpoints for the Speed, Extraction, Cascade and Auxiliary can be directly entered through the Modbus link. When the setpoint is entered for any of these functions the setpoint will not move instantly, rather the setpoint will move towards the entered setpoint at the 'entered rate' defined for the function in the program. There is feedback provided to let the operator know what value was entered. This value will not change until a new value is entered from the Modbus. Addresses 3:0145-:0148 provide this feedback for speed, cascade, auxiliary, and extraction/ admission respectively. When a new value is entered from the Modbus, the setpoint will move to the new value. If the desired setpoint is already the same as the feedback, the operator can use a 'Go To Modbus Entered' setpoint command (0:0019, 0:0035, 0:0043, & 0:0079) instead of entering the setpoint again. Since the control determines if a new Modbus setpoint has been entered by looking to see if it has changed, either a new setpoint value must be entered or the 'Go To Modbus Entered' command needs to be used whenever the setpoint to be entered is the same as the feedback.

Modbus Scale Factors

Modbus has two limitations:

- only integers can be sent across
- the value is limited between -32767 and 32767

These limitations can be overcome by scaling the value before it is sent across the Modbus. The default scale factor for the analog values is automatically set by the control based on the scaling of the analog input. If the maximum value of the analog input (Value @ 20 mA) is less than 3200, the scale factor is automatically set to 10. If the maximum value of the analog input (Value @ 20 mA) is less than 3200, the scale factor is automatically set to 10. If the scale factor is automatically set to 100. If the maximum value of the analog input (Value @ 20 mA) is greater than 32000, the scale factor is automatically set to 0.1. The scale factor can be changed in the service mode between 0.1, 1.0, 10, and 100, if desired.

The following input and setpoint values that are sent across the Modbus have independent scale factors: Extraction/Admission, Auxiliary, Cascade, FSP, KW, and Sync/Load Share. These scaled parameters and their scale factor are available through the Modbus.

Values that require a decimal point must be multiplied by the scale factor (10, 100) prior to being sent across the Modbus. The value sent must then be divided by the scale factor in the Master. Values that are larger than the limitation of Modbus can be sent across by multiplying the value by a factor of 0.1, then dividing the value by the same scale factor in the Master.

The Scale Factor adjusts all associated analog reads and writes accordingly. For example, the Cascade Scale Factor adjusts the cascade input and setpoint analog read values as well as the Entered Setpt analog write value.

For example, if the Cascade setpoint of 60000 needs to be sent across the Modbus, the Cascade Scale Factor would automatically be set to 0.1, this will change the value so that it can be sent across the Modbus (60000 * 0.1 = 6000). After the value is sent across the Modbus, it must be rescaled in the Master to the original value (6000 / 0.1 = 60000).

Modbus Percentage

Some of the analog read addresses have percentages sent across. The formula used in the percentage calculation is ((max / actual) * 100). The percentage is multiplied by 100 before being sent across the Modbus.

Modbus Emergency Shutdown

Two different types of shutdown commands (emergency and controlled) can be issued through Modbus. The Emergency Shutdown command instantly takes the speed setpoint to zero and the HP & LP actuator currents to zero. Optionally the 5009 Control System can be configured to ignore this Emergency Shutdown command if it is desired to not allow the unit to be tripped through Modbus.

To avoid an inadvertent trip, the emergency shutdown command from Modbus can be configured to require a two step process before a shutdown command is issued. When the shutdown is a two step process boolean write address 0:0001 starts the shutdown process. An "ESD ACKN ENABLE" feedback (1:1005) is given and an acknowledge on address 0:0002 has to be given within five seconds for the control to issue an emergency shutdown command.

For More Modbus Information

Detailed information on the Modbus protocol is presented in "Reference Guide PI-MBUS-300" published by AEC Corp./Modicon Inc., formerly Gould Inc. To implement your own source code, you must register with Modicon. Registration includes purchasing document PI-MBUS-303 and signing a non-disclosure agreement. You can register to use Modbus at your nearest Modicon field office. To find the office nearest you, contact Modicon Technical Support at 1-800-468-5342.

Appendix A. Passwords

Program Mode

Default Password : 1113

If changed, write down the new password here and remove this page and store in a safe place.

NEW PASSWORD

Run Mode

Default Password : 1111

If changed, write down the new password here and remove this page and store in a safe place.

NEW PASSWORD

Service Mode

Default Password : 1111

If changed, write down the new password here and remove this page and store in a safe place.

NEW PASSWORD

IMPORTANT

Remove this page to prevent unauthorized access to access to the Program, Run, and Service Modes.

Appendix B. 5009 Program Mode Worksheet

GOVERNOR SERIAL NUMBER:	
DATE:	
APPLICATION:	
APPLICATION FOLDER	
Site	
Turbine	
ID Tag	
Turbine Type	
Application	
Ratio/Limiter Mode	
Use Auxiliary PID	
Use Cascade PID	
START SETINGS FOLDER	
Start Routine	
Use Initial V1 Position?	
V1 Initial Position	%
Idle to Rated Routine	
Speed Setpoint Rate to Min Speed	rpm/sec
HP Valve Limiter Rate	%/sec
Use Critical Speed Avoidance?	
Critical Rate	rpm/sec
Critical Speed Band 1 Minimum	rpm
Critical Speed Band 1 Maximum	rpm
Use Critical Speed Avoidance Band 2?	
Critical Speed Band 2 Minimum	rpm
Critical Speed Band 2 Maximum	rpm
IDLE/RATED RAMP (if configured)	
Idle Setpoint	rpm

Setpoint Rate AUTO SEQUENCE SETTINGS (if configured)

Rated Setpoint

AUTO SEQUENCE SETTINGS (il configured)	
Cold Star (> xx hrs)	hrs
Hot Start (< xx hrs)	hrs
Low Idle Setpoint	rpm
Low Idle Delay (Cold)	min
Low Idle Delay (Hot)	min
Low Idle to High Idle Rate (Cold)	rpm/sec
Low Idle to High Idle Rate (Hot)	rpm/sec
High Idle Setpoint	rpm
High Idle Delay Time (Cold)	min
High Idle Delay Time (Hot)	min
High Idle to Rated Rate (Cold)	rpm/sec
High Idle to Rated Rate (Hot)	rpm/sec
Rated Setpoint	rpm

rpm

rpm/sec

rpm

rpm

rpm

rpm

rpm/sec

SPEED CONTROL FOLDER Overspeed Test Limit Overspeed Trip Level Max Control Setpoint Min Control Setpoint Setpoint Slow Rate Use 4-20mA Remote Speed Setpoint? Remote Setpt Mas Rate Off-Line Proportional Gain

Remote Setpt Mas Rate	rpm/sec
Off-Line Proportional Gain	%
Off-Line Integral Gain	rps
Off-Line Derivative Ratio	%
On-Line Proportional Gain	%
On-Line Integral Gain	rps
On-Line Derivative Ratio	%
Type of Droop	
Droop	%
Maximum Load	units
Load Units (KW,MW)	
Rated Setpoint	rpm
Teeth Seen by Speed Probe	•
Gear Ratio 1:	
Speed Input #1	
Input 1—FTM Channels Used?	
Speed Input #2	
Input 2—FTM Channels Used?	
Speed Input #3	
Input 3—FTM Channels Used?	
Speed Input #4	
Input 4—FTM Channels Used?	

EXTR / ADM CONTROL FOLDER (if configured)

Extr/Adm Units	
Max Setpoint	units
Min Setpoint	units
Use Setpoint Tracking?	
Setpoint Initial Value	
Setpoint Rate	units/sec
Use 4-20mA Remote Extr/Adm Setpoint?	
Rmt Setpoint Max Rate	units/sec
Proportional Gain	%
Integral Gain	rps
Derivative Ratio	%
Droop	%
Use Automatic Enable?	(Extr only)
Invert Extr/Adm Input?	
Lost Extr/Adm Input	
Extr/Adm Permissive Speed	rpm
Adm Demand Rate	(not Extr)
LP Valve Limiter Rate	%/Sec
Disable Extr/Adm On Open Tie Breaker	
Disable Extr/Adm On Open Gen Breaker	
Min HP Valve Lift	<u>% (not Extr)</u>
Min LP Valve Lift	%

EXTRACTION STEAM MAP FOLDER

Maximum Power	units
Maximum HP Flow	units
Max Power @ Min Extr	units
Max HP Flow @ Min Extr	units
Min Power @ Max Extr	units
Min HP Flow @ Max Extr	units
Min Power @ Min Extr	units
Min HP Flow @ Min Extr	units
Priority On Steam Map Limits	
Pres Priority Ovd on LP Max Lift Limit?	

ADMISSION STEAM MAP FOLDER

Maximum Power	units
Maximum HP Flow	units
Maximum Adm Flow	units
Max Power @ Max Adm	units
Max HP Flow @ Max Adm	units
Min Power @ Min Adm	units
Min HP Flow @ Min Adm	units
Max Power @ Min Adm	units
Max HP Flow @ Min Adm	units
Priority On Steam Map Limits	
Pres Priority Ovd on LP Max Lift Limit?	

EXT/ADM STEAM MAP FOLDER

Maximum Power	units
Maximum HP Flow	units
Maximum Adm Flow	units
Max Power @ 0 E/A	units
Max HP Flow @ 0 E/A	units
Min Power @ Max Extr	units
Min HP Flow @ Max Extr	units
Min Power @ 0 E/A	units
Min HP Flow @ 0 E/A	units
Priority On Steam Map Limits	
Pres Priority Ovd on LP Max Lift Limit?	

DRIVER CONFIG FOLDER

Act #1 (HP) Settings	
Range	mA
Dither	mA
Calibration Value at 0%	mA
Calibration Value at 100%	mA
Dual Coil?	
Invert Driver Output?	
Trip on all failed?	
Act #2 (LP) Settings:	
Range	
Offset Value	%
Dither	mA
Calibration Value at 0%	mA
Calibration Value at 100%	mA
Dual Coil?	
Invert Driver Output?	
Trip on all failed?	

Act #2 as a Readout Settings:	
Use Act #2 As a Readout?	
Readout Options	
4mA Value	units
20mA Value	units

ANALOG INPUTS FOLDER

Analog Input #1 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #2 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #3 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #4 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #5 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #6 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #7 Function	
4mA Value	units
20mA Value	units
Device Power	
Analog Input #8 Function	
4mA Value	units
20mA Value	units
Device Power	

CONTACT INPUTS FOLDER

Contact Input 5 Function
Contact Input 6 Function
Contact Input 7 Function
Contact Input 8 Function
Contact Input 9 Function
Contact Input 10 Function
Contact Input 11 Function
Contact Input 12 Function
Contact Input 13 Function
Contact Input 14 Function
Contact Input 15 Function
Contact Input 16 Function
Contact Input 17 Function
Contact Input 18 Function
Contact Input 19 Function
Contact Input 20 Function
Contact Input 21 Function
Contact Input 22 Function
Contact Input 23 Function
Contact Input 24 Function
·

Contact Input Power Configuration

nputs 1-3 Config
nputs 4-6 Config
nputs 7-9 Config
nputs 10-12 Config
nputs 13-15 Config
nputs16-18 Config
nputs 19-21 Config
nputs 22-24 Config
-

AUXILIARY CONTROL/LIMITER FOLDER

Auxiliary Units	
Max Setpoint	units
Min Setpoint	units
Setpoint Initial Value	units
Setpoint Rate	units/sec
Use 4-20mA Remote Auxiliary Setpoint?	
Rmt Setpoint Max Rate	units/sec
Proportional Gain	%
Integral Gain	rps
Derivative Ratio	%
Droop	%
Invert Auxiliary Input?	
Lost Auxiliary Input Shutdown?	
Use KW Input?	
Disable Auxiliary On Open Tie Breaker?	
Disable Auxiliary On Open Gen Breaker?	

CASCADE CONTROL FOLDER

Cascade Units	
Max Casc Setpoint	units
Min Casc Setpoint	units
Use Setpoint Tracking?	
Setpoint Initial Value	units
Setpoint Rate	units/sec
Use 4-20mA Remote Cascade Setpoint?	
Rmt Setpoint Max Rate	units/sec
Proportional Gain	%
Integral Gain	rps
Derivative Ratio	%
Droop	%
Invert Cascade Input?	
Max Speed Setpoint	
Min Speed Setpoint	
Speed Setpoint Rate (max)	
Use KW Input?	
Disable Cascade On Open Tie Breaker?	
Disable Cascade On Open Gen Breaker?	

ANALOG READOUTS FOLDER

Analog Readout 1	
4mA Value	units
20mA Value	units
Analog Readout 2	
4mA Value	units
20mA Value	units
Analog Readout 3	
4mA Value	units
20mA Value	units
Analog Readout 4	
4mA Value	units
20mA Value	units

RELAY FOLDER

Test Relays(s) Every	hrs
Trip (Relay #1)	
Configuration	
Test Relay	
Reset Clears Trip Relay output?	
Use external trips in trip relay output?	
Trip Relay Energizes For Trip?	
<u>Alarm (Relay #2)</u>	
Configuration	
Test Relay	
Use Non-Latching Alarm Indication?	
Relay #3	
Function	
Indication of	
Level Switch for	
Relay On Level	
Relay Off Level	
Configuration	
Test Relay	
Relay #4	
Function	
Indication of	
Level Switch for	

Relay On Level
Relay Off Level
Configuration
Test Relay
Relay #5
Function
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay
Relay #6
Function
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay
Relav #7
Indication of
Lovel Switch for
Relev On Level
Relay Off Level
Polov #9
<u>Function</u>
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay
Relay #9
Function
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay
Relay #10
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay
Relay #11
Function
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration

Test Relay
Relay #12
Function
Indication of
Level Switch for
Relay On Level
Relay Off Level
Configuration
Test Relay

CPU COMMUNICATIONS FOLDER

Port 1 (CPU-A) Modbus Settings
Port Configuration
Driver Protocol
Device Number
Baud Rate
Stop Bits
Parity
Port 2 (CPU-B) Modbus Settings
Port Configuration
PCI To Revert To Port C Fault?
Driver Protocol
Device Number
Baud Rate
Stop Bits
Parity
Port 3 (CPU-C)
Use Local/Remote Function?
Allow Emrg Shutdown from Run Mode?

Appendix C. 5009 Service Mode Worksheet

GOVERNOR SERIAL NUMBER:	
DATE:	
APPLICATION:	
APPLICATION FOLDER Same as Program Mode	
START SETTINGS Folder Idle/Rated Ramp (if configured)	
Use Idle? Idle has priority over Rmt Speed, Casc, Aux?	
AUTO SEQUENCE SETTINGS (if configured) Automatically Halt at Idle Setpoints?	
SPEED CONTROL FOLDER	
Remove KW/MW Droop (force LSS droop)?	
Zero Load LSS Value	
Use Frequency Control Arm/Disarm?	
Min Load Bias	
Use Utility Tie Breaker Opening Trip?	
Use Generator Breaker Opening Trip?	
Gen Open Setback	
Rate to Rated	
Use Sync Window and Synchronizing Rate?	
Synchronizing Rate	rpm/sec
Fast Rate Delay	sec
Setpoint Fast Rate	rpm/sec
Setpoint Entered Rate	rpm/sec
Ospd Test Auto Dsbl Time	sec
Trip at Overspeed Limit?	
Underspeed Setting	
Remote Speed Setpoint Settings	
Max Speed Setting	rpm
Min Speed Setting	rpm
Not-Matched Rate	rpm/sec
Input Deadband	rpm
Input Lag-Tau	Sec
Use Utility Tie Breaker Closed Permissive?	
Use Generator Breaker Closed Permissive?	
Speed Sensor Settings	
Maximum Deviation%,	rpm
Speed Failure Level	rpm
Use Override Timer?	
Max Override Time	min
Alarm Setpoint	<u>rpm</u>

KW Inputs	
Max Input Deviation	units
Two Good Inputs Eqn	
Load Share Inputs	
Max Input Deviation	units
Two Good Inputs Eqn	

EXTR / ADM CONTROL FOLDER (if configured)

LP Valve Lmtr Entered Rate	, %/Sec
Max HP Valve Lift (not Ext)	%
Max LP Valve Lift	%
Manual E/A Demand (Adm)	%
Manual E/A Demand Rate (Adm)	%/sec
Extr/Adm Demand Rate (Ext/Adm)	%/sec
Initial Ctrl Demand (Ext/Adm)	%
Setpoint Rated Value	units
Min Setpoint	units
Fast Rate Delay	sec
Setpoint Fast Rate	units/sec
Setpoint Entered Rate	units/sec
Remote Extr/Adm Setpoint Settings	
Max Ext/Adm Setting	units
Min Extr/Adm Setting	units
Not-Matched Rate	units/sec
Input Deadband	units
Ext/Adm Inputs	
Max Input Deviation	units
Two Good Inputs Eqn	

EXT /ADM STEAM MAP FOLDER

K1 Value (dHP/dS)
K2 Value (dHP/dP
K3 Value (HP offset)
K4 Value (dLP/dS)
K5 Value (dLP/dP)
K6 Value (LP offset)
D1 Value (dHP/dS)
D2 Value (dHP/dP
D3 Value (HP offset)
D4 Value (dLP/dS)
D5 Value (dLP/dP)
D6 Value (LP offset)

DRIVER CONFIG FOLDER Act #1 (HP) Settings:

X-1 Value	%, Y-1 Value	%
X-2 Value	%, Y-2 Value	%
X-3 Value	<u>%, Y-3 Value</u>	%
X-4 Value	%, Y-4 Value	%
X-5 Value	%, Y-5 Value	%
X-6 Value	%, Y-6 Value	%
X-7 Value	%, Y-7 Value	%
X-8 Value	%, Y-8 Value	%
X-9 Value	%, Y-9 Value	%
X-10 Value	%, Y-10 Value	%
X-11 Value	<u>%, Y-11 Value</u>	%

Act #2 (LP) Settings:

X-1 Value	%, Y-1 Value	%
X-2 Value	%, Y-2 Value	%
X-3 Value	%, Y-3 Value	%
X-4 Value	%, Y-4 Value	%
X-5 Value	%, Y-5 Value	%
X-6 Value	%, Y-6 Value	%
X-7 Value	%, Y-7 Value	%
X-8 Value	<u>%, Y-8 Value</u>	%
X-9 Value	%, Y-9 Value	%
X-10 Value	<u>%, Y-10 Value</u>	%
X-11 Value	%, Y-11 Value	%

ANALOG INPUTS FOLDER

Analog Input #1 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	<u>%</u>
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #2 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #3 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #4 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #5 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units

High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #6 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Egn	
Analog Input #7 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	
Analog Input #8 Function	
Fail Low Value	units
Fail High Value	units
Use Time stamped Alarm?	
Low Alarm Value	units
High Alarm Value	units
Input Offset	%
Input Gain	
Max Input Deviation	%
Two Good Inputs Eqn	

CONTACT INPUTS FOLDER

Keep Contacts Enabled for Local Select?

AUXILIARY CONTROL/LIMITER FOLDER

PID Deadband	units
PID Minimum	%
Setpoint Rated Value	units
Fast Rate Delay	sec
Setpoint Fast Rate	units/sec
Setpoint Entered Rate	units/sec
Remote Auxiliary Setpoint Settings	
Max Aux Setting	units
Min Aux Setting	units
Not-Matched Rate	units/sec
Input Deadband	units
Auxiliary Inputs	
Max Input Deviation	units
Two Good Inputs Eqn	

CASCADE CONTROL FOLDER

units
%
units
sec
nits/sec
nits/sec
rpm/sec
-
units
units
nits/sec
units
units

ANALOG READOUTS FOLDER

Analog Readout 1	
Min Offset	mA
Max Offset	mA
Analog Readout 2	
Min Offset	mA
Max Offset	mA
Analog Readout 3	
Min Offset	mA
Max Offset	mA
Analog Readout 4	
Min Offset	mA
Max Offset	mA

RELAY POSITIONS FOLDER Major Alarm Relay Settings

Use Tie Breaker Open?
Use Gen Breaker Open?
Use 5009 Over Temperature?
Use Operating System Fail?
Use Kernel A Com Link Fail?
Use Kernel B Com Link Fail?
Use Turbine (5009) Trip?
Use Stuck in Critical Band?
Use External Alarm #1?
Use External Alarm #2?
Use External Alarm #3?
Use External Alarm #4?
Use External Alarm #5?
Use External Alarm #6?
Use External Alarm #7?
Use External Alarm #8?
Use External Alarm #9?
Use External Alarm #10?
Use Remote Speed Input Failed?
Use All Cascade Inputs Failed?
Use Remote Cascade Input Failed?
Use All KW/Unit Load Inputs Failed?
Use All Extraction Inputs Failed?
Use Remote Extraction Input Failed?
Use All Auxiliary Inputs Failed?
Use Remote Auxiliary Input Failed?

RELAY SETTINGS FOLDER

Indicate Trip as an Alarm?	
Blink for Alarms?	

CPU COMMUNICATIONS FOLDER

Modbus #1

SIO COMMUNICATIONS FOLDER SIO-A Port 1 Settings (Printer)

SIO-A Port 1 Settings (Printer)
Baud Rate
Data Bits
Stop Bits
Parity
Endline Character
Echo
Flow
Ignore CR

SIO-A Port 2 Settings (ServPanel)
Baud Rate
Data Bits
Stop Bits
Parity
Endline Character
Echo
Flow
Ignore CR
SIO-A Port 3 Setting (Modbus #1 port 1)
Driver Type
SIO-A Port 4 Settings
Port Configuration Not Used / PCI / Modbus #2 port 1
RS Protocol
Baud Rate
Stop Bits
Parity
SIO-B Port 1 Settings (Printer)
Baud Rate
Data Bits
Stop Bits
Parity
Endline Character
Echo
Flow
Ignore CR
SIO-B Port 2 Settings (ServPanel)
Baud Rate
Data Bits
Stop Bits
Parity
Endline Character
Echo
Flow
Ignore CR
SIO-B Port 3 Settings
Port Configuration Not Used / PCI / Modbus #1 port 2
RS Protocol
Baud Rate
Stop Bits
Parity
SIO-B Port 4 Setting (Modbus #2 port 2)
Driver Type

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